

SET

Design Gerd Rausch



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SET | Model 1230-1231 without armrests | Model 1232-1233 with armrests

SET is an elegant and discreet multipurpose chair suitable for many surroundings. Five versions of steel tube frames, three types of seat shells and a variety of materials, additional equipment and colours allow to define accents. A refreshing design for bistros, auditoria and meeting rooms give your location a personal touch.

Frame

4-legged frame, optionally with 20 x 2 mm steel tube arm rests featuring transversal link connectors. Frames with drilled holes to accommodate the plywood seat. Welded frame. Armrests made from a black soft-grip sleeve.

Frame surfaces

Standard version of the frame: chrome-plated, optionally powder-coated according to the BRUNE® collection.

Seat shell

Ergonomically shaped, one-piece seat shell made from beech plywood, 10 mm thick, attached with several layers of glue. Shell A: tapering off straight in a downward direction. Shell B: slightly tapering off straight in an upward direction. Plywood shell fastened to lower frame with flat-head screws and M5 sleeve nuts. Shell on adjusted plastic spacers. Partial seat upholstery fastened with screws.

Wooden surfaces

Wooden elements made from beech wood, with natural varnish (low-solvent water varnish) in the standard version. Optionally stained according to the BRUNE® collection.

Upholstery

Seats or seats and back supports are optionally available with partial upholstery or a fully upholstered seat shell, fabric cover according to the BRUNE® collection, fabric categories 3, 4, 6, 7 or 8.

Seat cushion foam: SG/CH 35/50 approx. 25 mm thick

Back cushion foam: SG/CH 35/50 approx. 10 mm thick

SG = specific gravity, weight per m³. CH = compression hardness (e.g.: 50 \triangleq approx. 50 g/cm² at a compression level of 40 %)

Gliders

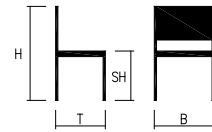
Standard version: plastic gliders

Optionally: gliders with plastic inserts

gliders with felt inserts

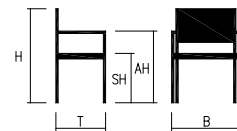
Dimensions | 1230 without armrests

Spatial dimensions:	B	52 cm
	T	54 cm
	H	92 cm
	SH	45 cm
Weight:		6,0 kg
		6,8 kg (seat padding)
		7,3 kg (seat and back padding)
		7,0 kg (fully upholstered)



Dimensions | 1232 with armrests

Spatial dimensions:	B	55 cm
	T	54 cm
	AH	68 cm
	H	92 cm
	SH	45 cm
Weight:		7,0 kg
		7,8 kg (seat padding)
		8,3 kg (seat and back padding)
		8,0 kg (fully upholstered)



Stackability

Stacking type:	vertical stapling, 10 chairs
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Required floor space:	L	70 cm
	B	55 cm (without armrests)
	B	60 cm (with armrests)
	H	195 cm



Row linking

Row linking system:	“Button-and-hook” system for chair-chair chair-armchair
Optionally:	Hook-and-eye-system integrated into the link connector for chair-chair

Accessories

Chair trolley:	Model 1996 for the transport of stacked chairs
Foldable writing desk:	Model 1230-018 on request

Certificates



TÜV Certificate

ISO 9001:2015



Quality management in
accordance with DIN EN
ISO 9001

ISO 14001:2015



Environmental management
system in accordance with
DIN EN ISO 14001

SET



1230/001



1230



1230/001



1232/003



1230/001



1233