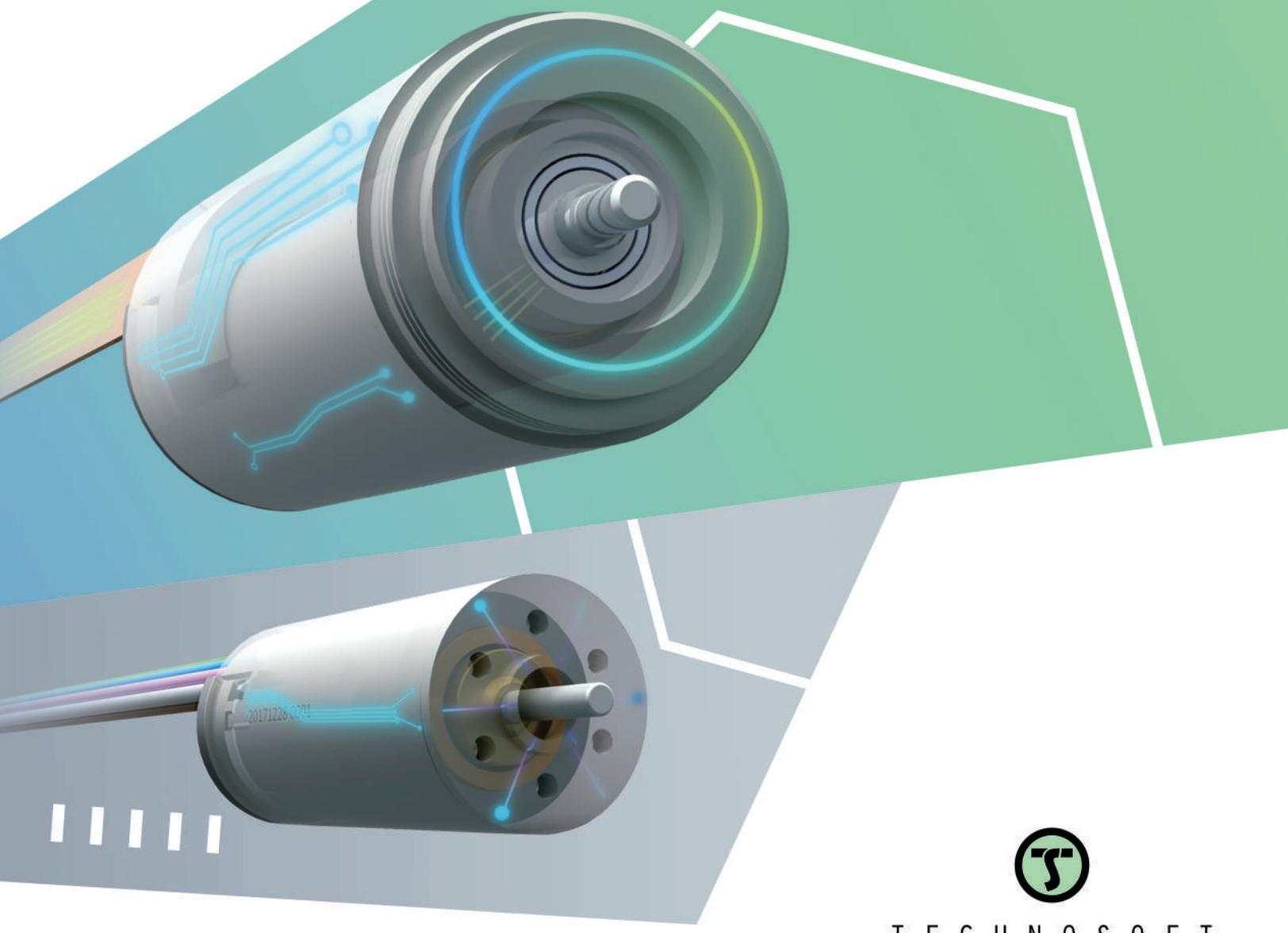


Micro Motion Systems

with ironless winding



TECHNOSOFT
MOTION TECHNOLOGY



CONTENTS

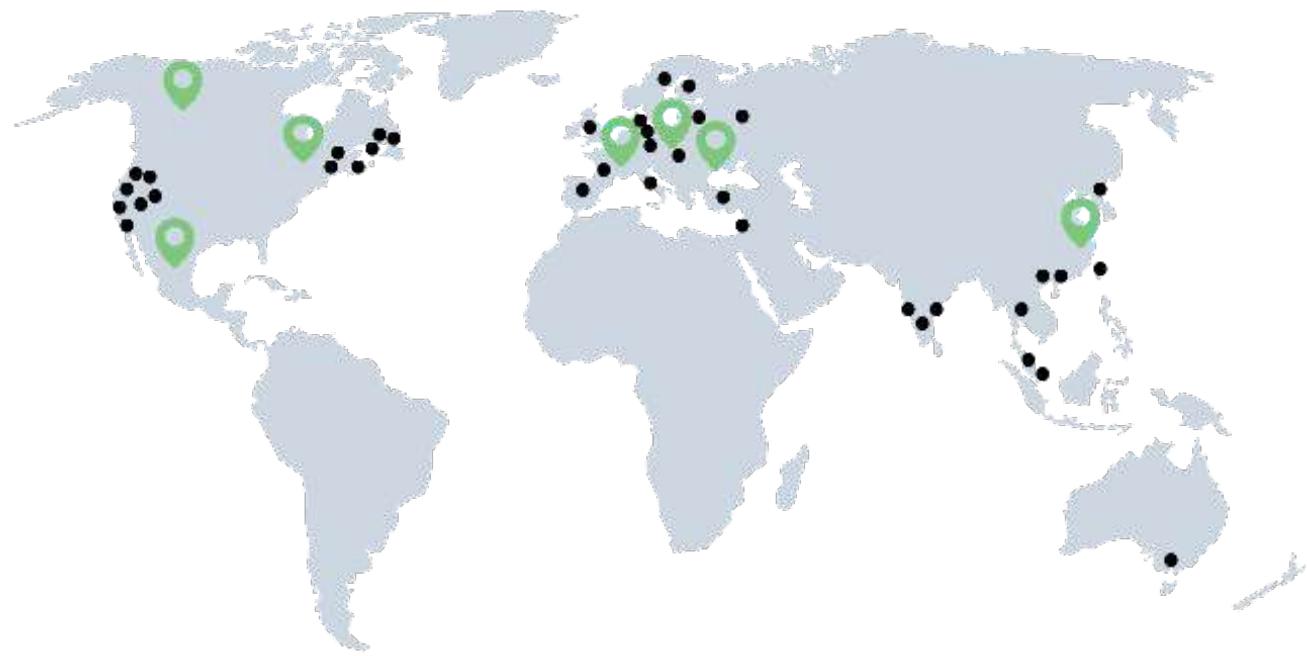
Product Overview	Company Profile 01 Feature 02 Structure 03	Product Overview
Slotless Brushless DC Motor	TSU13026 05 TSU13038 07 TSU16036 09 TSU22048 11 TSH16056 13 TSH22045 15 TSH22060 17	Slotless Brushless DC Motor
Coreless Brushed DC Motor	TCU08017 21 TCU10017 23 TCU10025 25 TCU13020 27 TCU13028 29 TCU16025 31 TCU17025 33 TCU17035 35 TCU24032 37	Coreless Brushed DC Motor
Planetary Gearbox	PG08C 41 PG10C 42 PG13C 43 PG16C 44 PG22C 45	Planetary Gearbox
Encoder	RS10 47 R13 48 R16 49 K16 50 U22 51	Encoder
Drive	iPOS2401MX CAN/CAT 54 iPOS3602VX/MX CAN 55 iPOS3602 BX/HX CAN 56 iPOS3604VX/MX CAN 57 iPOS3604BX/HX CAN 58 iPOS4808VX/MY CAN 59 iPOS4808MY CAN/CAT STO& BX CAN/CAT 60	Drive
Technical	Customized 61 Application 62	Technical

Company Profile

TECHNOSOFT is a leading motion control technology company specialized in the development, design and manufacture of motion control products and custom motion systems.

For over 25 years, TECHNOSOFT has been helping customers enjoy commercial success in various field of industry. This experience has matured into the continuous improvement of the performance and robustness of our products.

TECHNOSOFT has pioneered the intelligent drive as a cost-effective solution in many motion control applications. Embedding a motion controller and a drive into a single unit, an intelligent drive can perform many of the tasks that are traditionally assigned to a central unit.



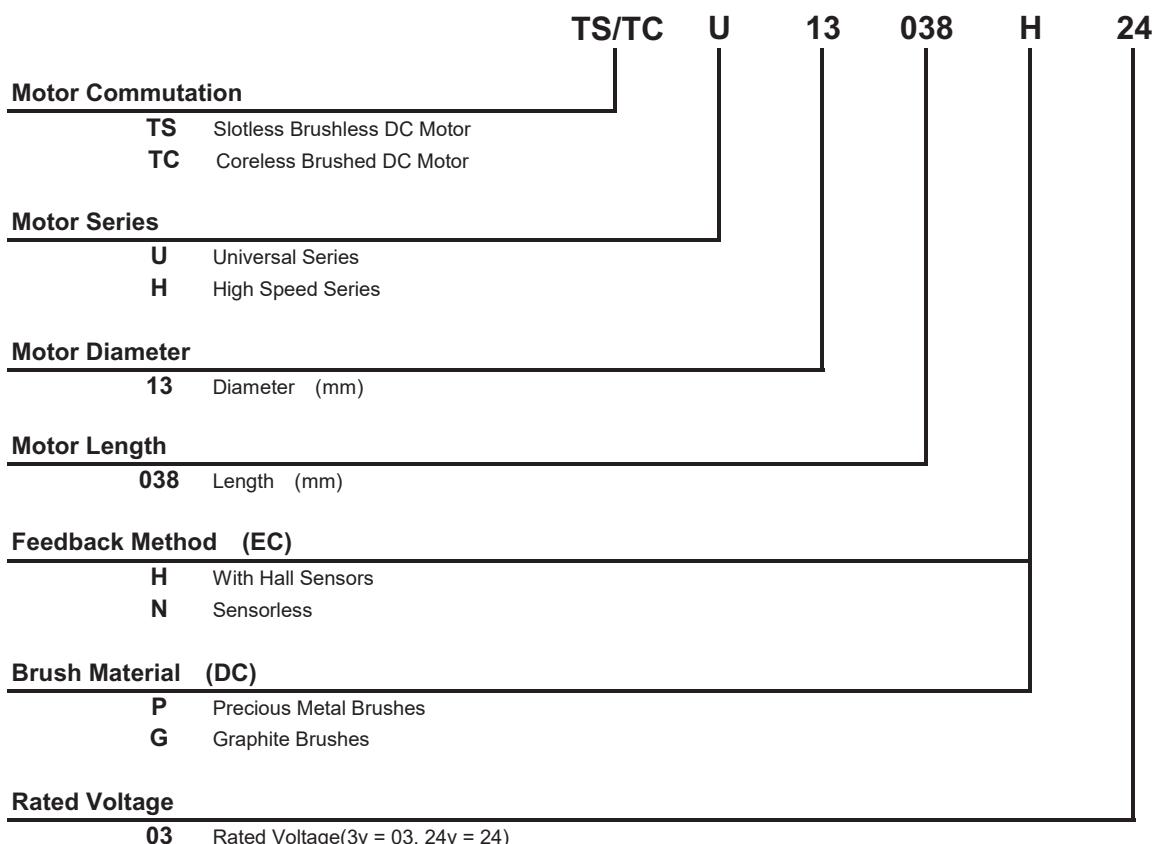
T E C H N O S O F T

Product Feature

TECHNOSOFT TS motor and TC motor use independent patented ironless winding. this special design can bring high speed, high torque and low noise. Because of no cogging and compact structure, we can get smoother running at high or low speed, more accurate control, higher efficiency and higher power density.

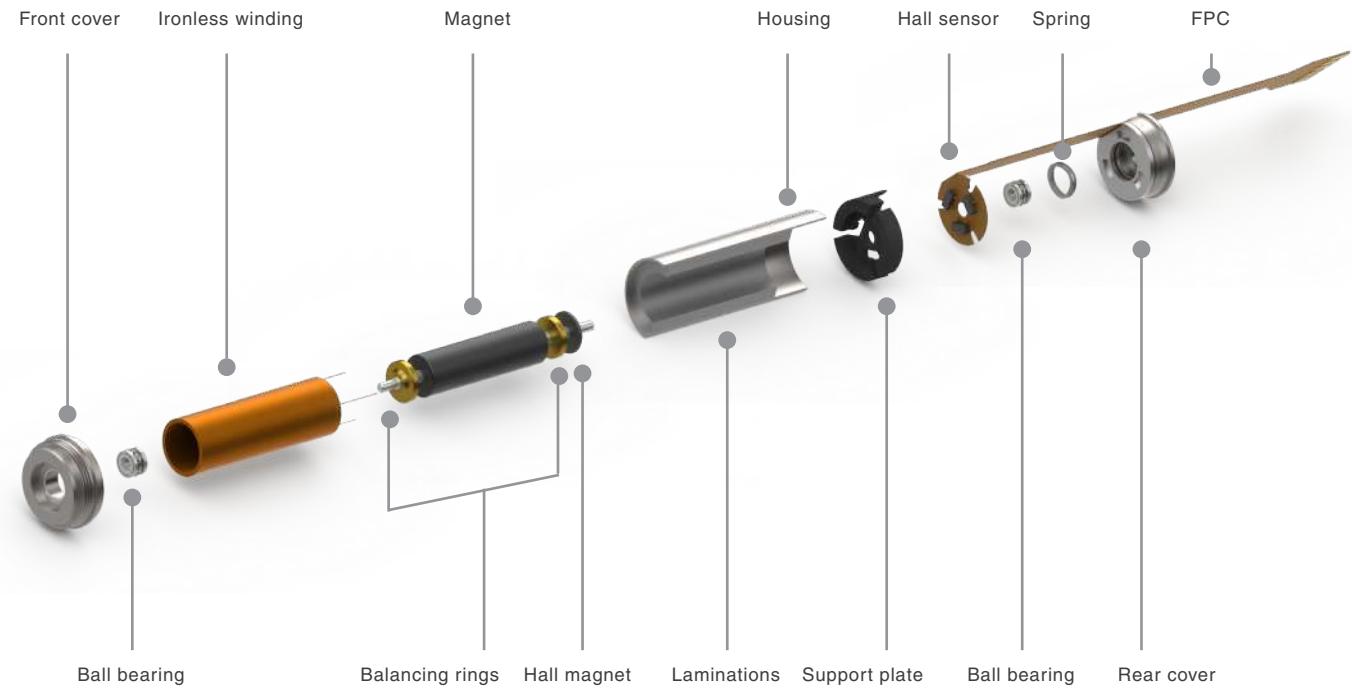
- Ironless Winding
- Small Size
- High Torque
- High Speed

Product Code

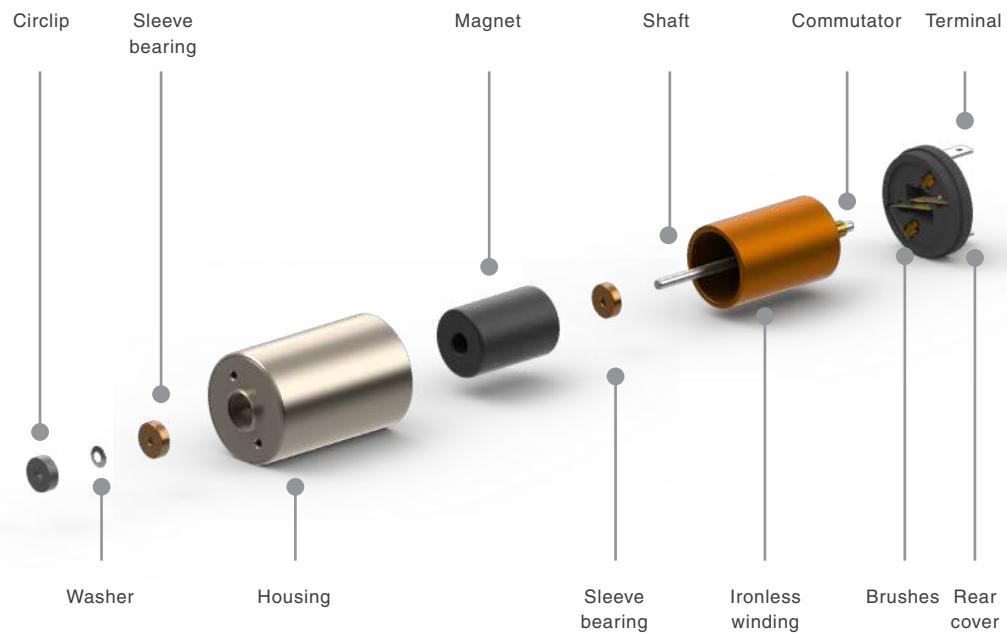


Structrue

TS Series Motor Structure



TC Series Motor Structure



Slotless

BLDC Motor

TSU13026

TSU13038

TSU16036

TSU22048

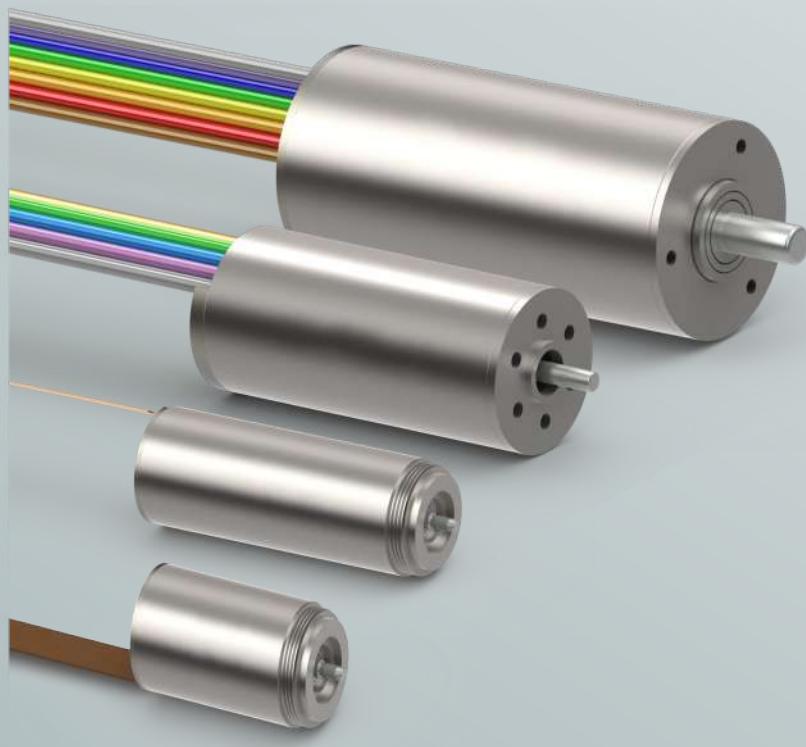
TSH16056 High speed



TSH22045 High speed



TSH22060 High speed



TSU13026 Ø13mm 5/7.5W

Motor Data		Part Numbers				
		TSU13026H06	TSU13026H09	TSU13026H12	TSU13026H18	TSU13026H24
Nominal voltage	V	6	9	12	18	24
No load speed	rpm	24900	27600	24600	25100	26100
No load current	mA	130	115	76	54	49
Nominal speed	rpm	17000	20100	16900	17200	18600
Max. continuous torque	mNm	2.58	2.81	2.69	2.62	2.53
Max. continuous current	A	1.27	1.02	0.65	0.44	0.34
Stall torque	mNm	8.9	11.8	9.7	9.6	9.9
Stall current	A	3.92	3.78	2.09	1.41	1.14
Max efficiency	%	65	69	66	66	67
Resistance (phase-phase)	Ohm	1.53	2.38	5.74	12.8	21.0
Inductance (phase-phase)	mH	0.019	0.036	0.081	0.174	0.285
Torque constant	mNm / A	2.27	3.13	4.66	6.85	8.64
Speed constant	rpm / V	4200	3055	2050	1395	1105
Speed/torque gradient	rpm / mNm	2826	2326	2526	2608	2685
Mechanical time constant	ms	5.74	4.73	5.13	5.30	5.46
Rotor inertia	gcm ²	0.194	0.194	0.194	0.194	0.194

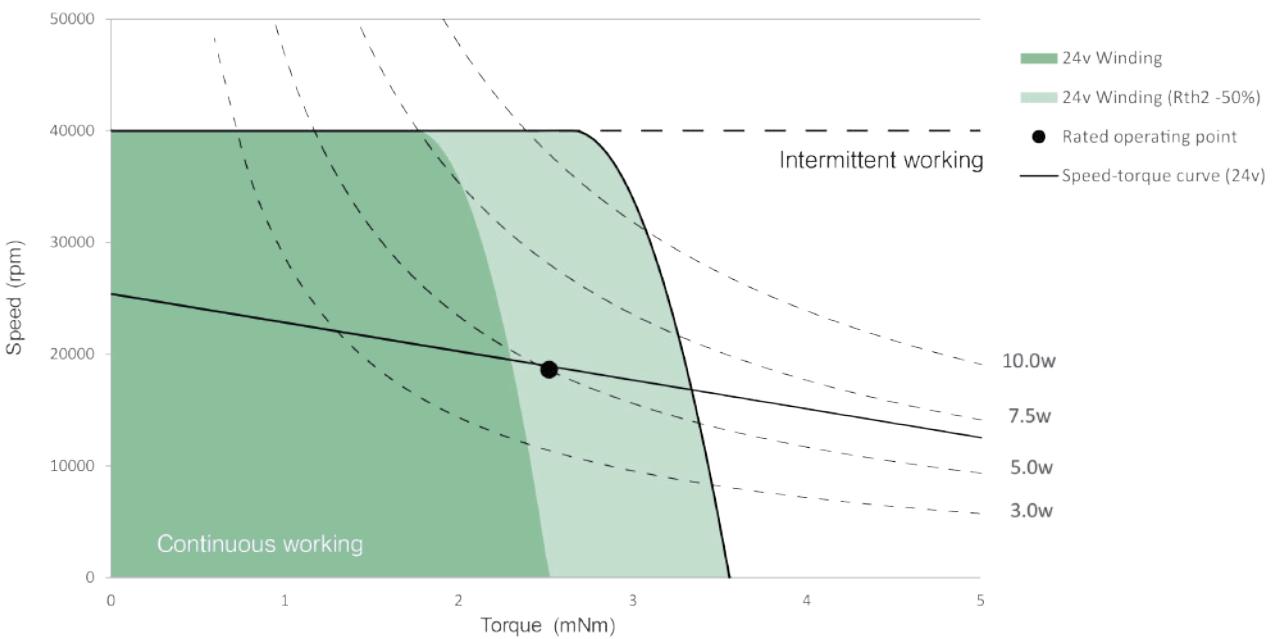
Specification		
Bearing	Ball bearing	
Max speed	rpm	40000
Axial play	mm	0..0.05
Radial play	Preloaded	
Max axial load (dynamic)	N	1
Max. force for press fits (static)	N	10
Max radial load (5mm from flange)	N	4
Ambient temperature	° C	-40~+100
Max winding temperature	° C	155
Thermal resistance		
Housing - Ambient	° C/ W	32.0
Winding - Housing	° C/ W	3.69
Thermal time constant		
Motor	s	250
Winding	s	0.58
Number of pole pairs	1	
Number of phases	3	
Weight	g	19

Combination
Gearbox PG13C Ø13mm 0.3Nm 16:1-425:1 Page 43

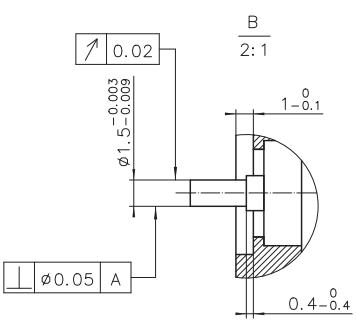
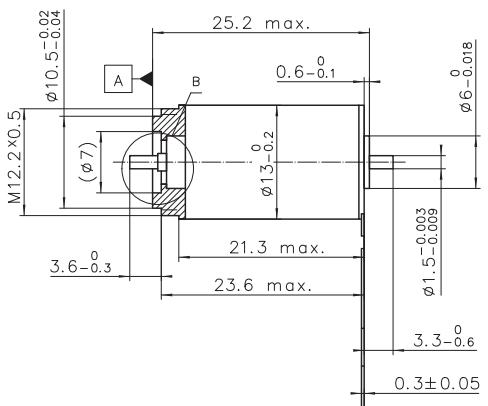
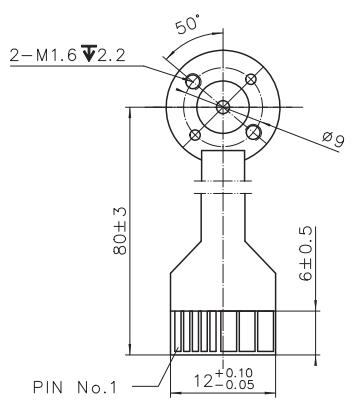
Encoder
Please contact local sales.

Option
FPC / Cable With hall sensor / Sensorless

Operating Range



Dimension



PIN No.	Signal
1	4.5-24VDC
2	Hall IC 3
3	Hall IC 1
4	Hall IC 2
5	GND
6	Winding 3
7	Winding 2
8	Winding 1

TSU13026Hxx-S001

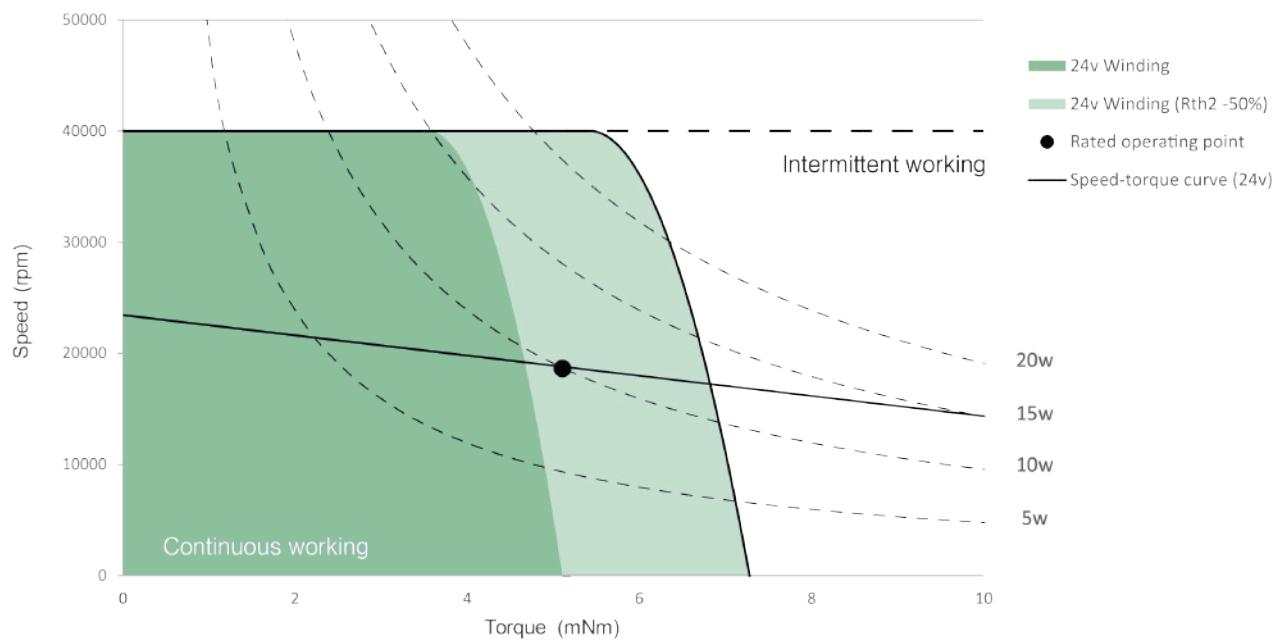
TSU13038 Ø13mm 10/15W

Motor Data		Part Numbers					
		TSU13038H06	TSU13038H09	TSU13038H12	TSU13038H18	TSU13038H24	TSU13038H36
Nominal voltage	V	6	9	12	18	24	36
No load speed	rpm	23700	23400	23000	23400	24500	25600
No load current	mA	215	185	140	121	90	84
Nominal speed	rpm	17900	18000	17400	19000	18600	20200
Max. continuous torque	mNm	5.05	5.56	5.51	5.57	5.13	5.55
Max. continuous current	A	2.33	1.70	1.23	0.91	0.63	0.49
Stall torque	mNm	22.1	27.1	26.2	29.9	25.8	33.6
Stall current	A	9.23	7.38	5.19	4.23	2.73	2.46
Max efficiency	%	71	73	73	74	74	74
Resistance (phase-phase)	Ohm	0.65	1.22	2.31	4.26	8.80	14.6
Inductance (phase-phase)	mH	0.008	0.020	0.037	0.097	0.130	0.267
Torque constant	mNm / A	2.39	3.67	5.04	7.07	9.45	13.64
Speed constant	rpm / V	3990	2600	1895	1350	1010	700
Speed/torque gradient	rpm / mNm	1084	864	869	813	940	750
Mechanical time constant	ms	3.69	2.94	2.96	2.77	3.20	2.55
Rotor inertia	gcm ²	0.325	0.325	0.325	0.325	0.325	0.325

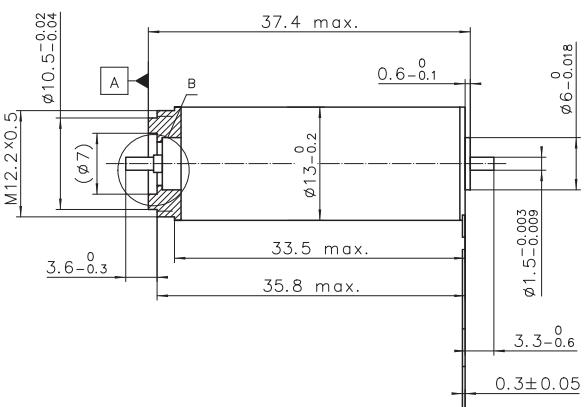
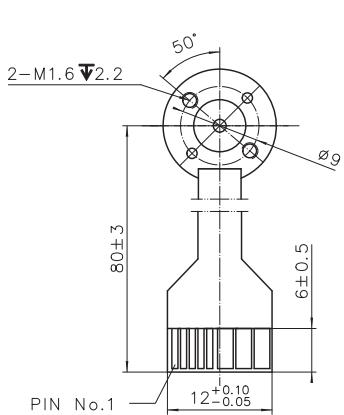
Specification		
Bearing		Ball bearing
Max speed	rpm	40000
Axial play	mm	0..0.05
Radial play		Preloaded
Max axial load (dynamic)	N	1
Max. force for press fits (static)	N	10
Max radial load (5mm from flange)	N	4
Ambient temperature	° C	-40~+100
Max winding temperature	° C	155
Thermal resistance		
Housing - Ambient	° C/ W	23.0
Winding - Housing	° C/ W	1.89
Thermal time constant		
Motor	s	350
Winding	s	0.48
Number of pole pairs		1
Number of phases		3
Weight	g	29

Combination		
Gearbox	PG13C	Ø13mm 0.3Nm 16:1-425:1
		Page 43
Encoder	Please contact local sales.	
Option	FPC / Cable With hall sensor / Sensorless	

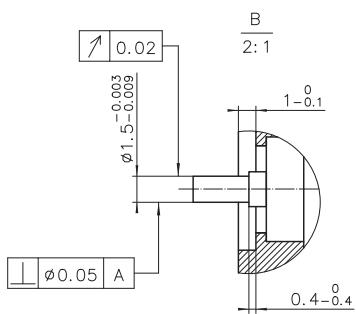
Operating Range



Dimension



PIN No.	Signal
1	4.5-24VDC
2	Hall IC 3
3	Hall IC 1
4	Hall IC 2
5	GND
6	Winding 3
7	Winding 2
8	Winding 1



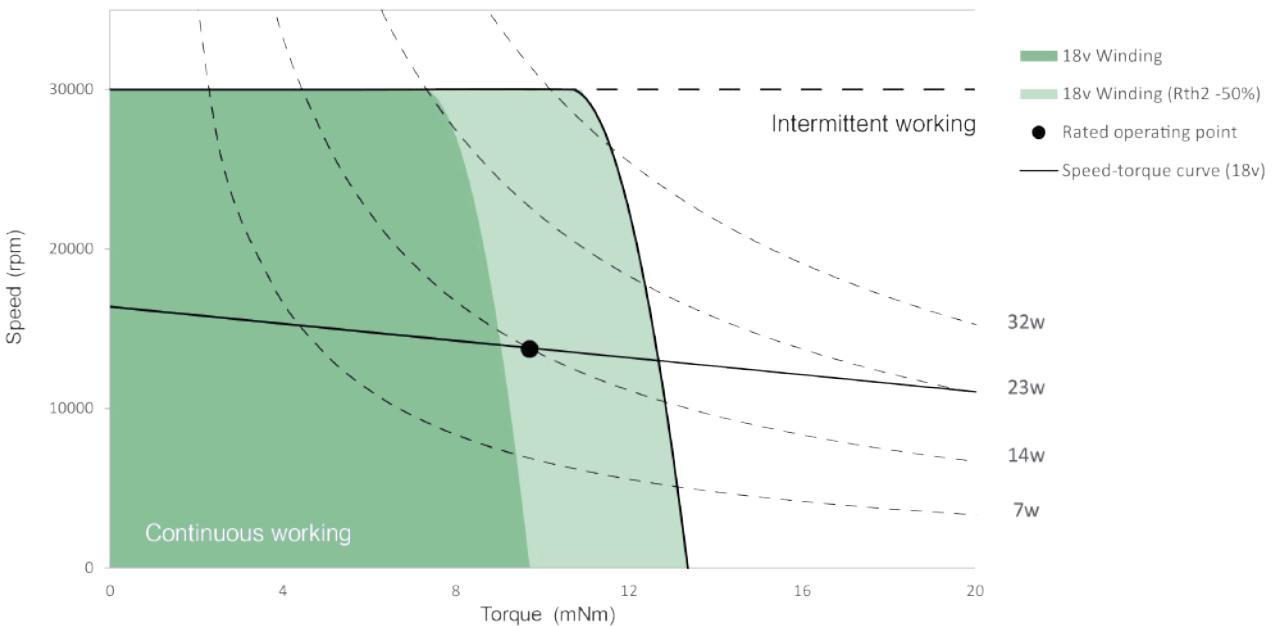
TSU13038Hxx-S001

TSU16036 Ø16mm 14/23W

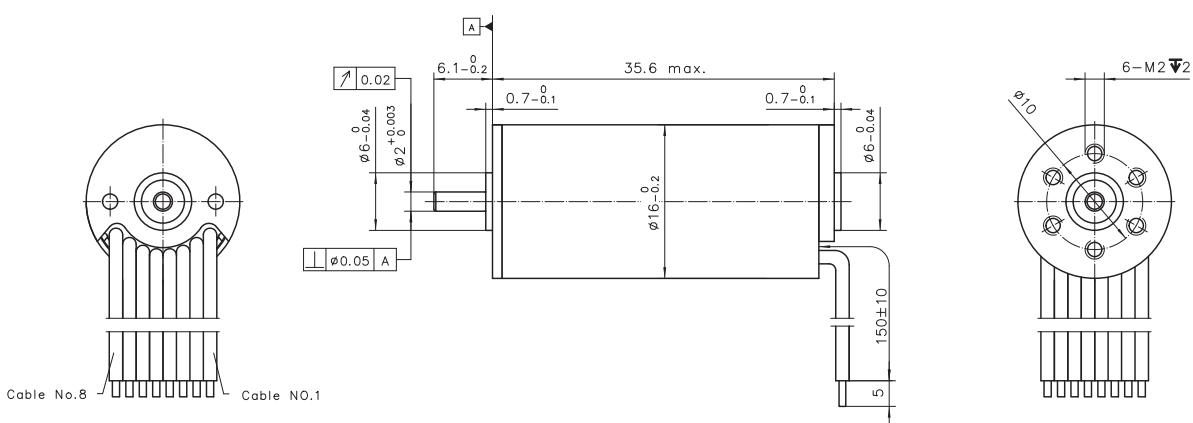
Motor Data		Part Numbers			
		TSU16036H12	TSU16036H18	TSU16036H24	TSU16036H36
Nominal voltage	V	12	18	24	36
No load speed	rpm	14800	17100	15000	17200
No load current	mA	165	160	115	100
Nominal speed	rpm	11800	13800	11900	14000
Max. continuous torque	mNm	10.2	9.7	9.9	9.4
Max. continuous current	A	1.49	1.11	0.76	0.57
Stall torque	mNm	56.0	61.5	57.8	63.5
Stall current	A	7.27	6.02	3.75	3.16
Max efficiency	%	81	81	80	80
Resistance (phase-phase)	Ohm	1.65	2.99	6.40	11.4
Inductance (phase-phase)	mH	0.102	0.180	0.409	0.707
Torque constant	mNm / A	7.70	10.21	15.40	20.10
Speed constant	rpm / V	1240	935	620	475
Speed/torque gradient	rpm / mNm	266	274	258	269
Mechanical time constant	ms	1.67	1.72	1.62	1.69
Rotor inertia	gcm ²	0.6	0.6	0.6	0.6

Specification			Combination	
Bearing		Ball bearing	Gearbox	
Max speed	rpm	30000	PG16C	
Axial play	mm	0..0.14	Ø16mm 0.5Nm 4:1-850:1	
Radial play		Preloaded	Page 44	
Max axial load (dynamic)	N	1	Encoder	
Max. force for press fits (static)	N	18	Please contact local sales.	
Max radial load (5mm from flange)	N	6	Option	
Ambient temperature	° C	-40~+100	With hall sensor / Sensorless	
Max winding temperature	° C	155		
Thermal resistance				
Housing - Ambient	° C/ W	20.5		
Winding - Housing	° C/ W	3.30		
Thermal time constant				
Motor	s	525		
Winding	s	0.72		
Number of pole pairs		1		
Number of phases		3		
Weight	g	44		

Operating Range



Dimension



Connection (Cable AWG 24)

Cable No.	Signal	Color
1	Motor winding 1	brown
2	Motor winding 2	red
3	Motor winding 3	orange
4	V _{bus} 3...24VDC	yellow
5	GND	green
6	Hall IC 1	blue
7	Hall IC 2	violet
8	Hall IC 3	grey

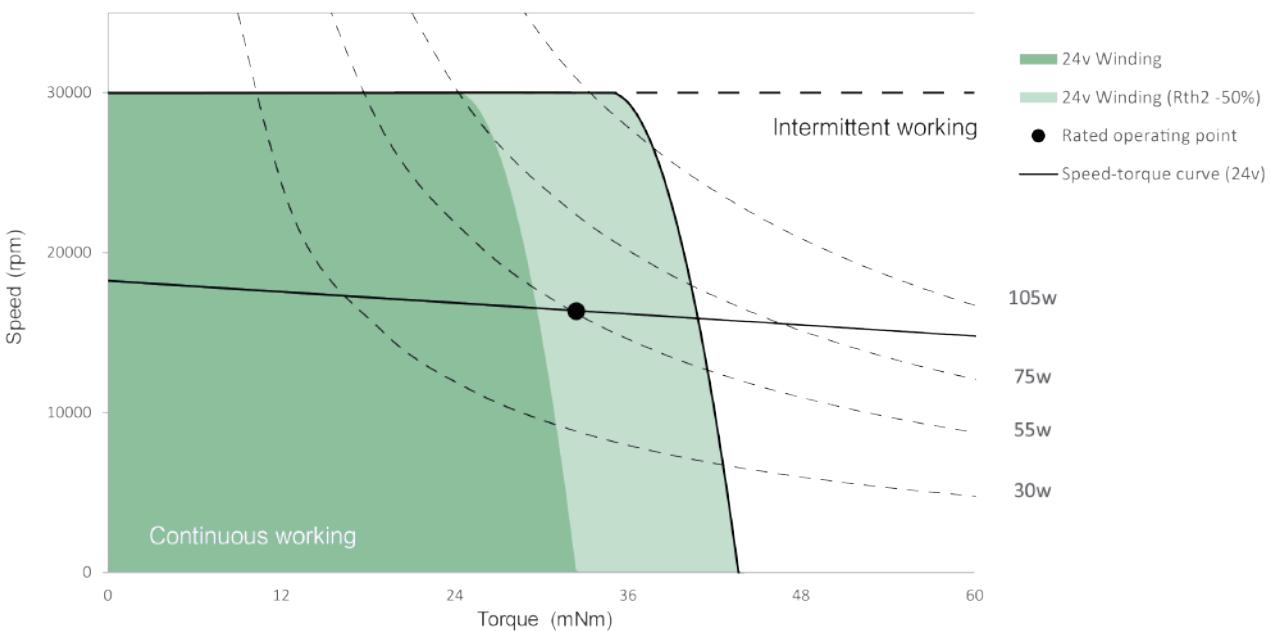
TSU16036Hxx-S101

TSU22048 Ø22mm 55/75W

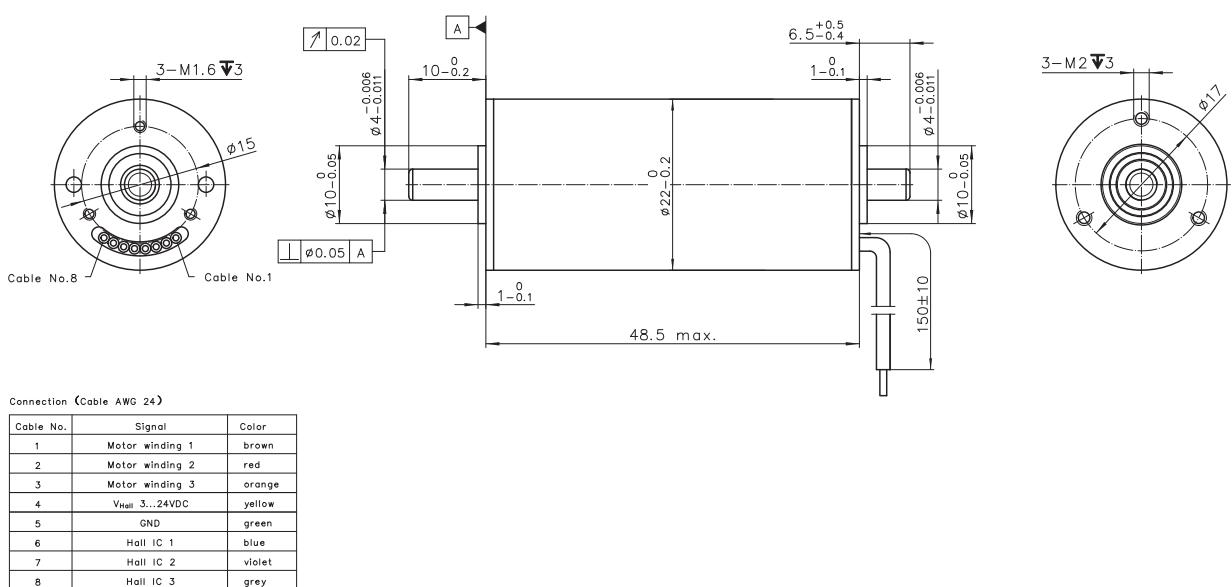
Motor Data		Part Numbers			
		TSU22048H18	TSU22048H24	TSU22048H36	TSU22048H48
Nominal voltage	V	18	24	36	48
No load speed	rpm	19500	19200	19400	19900
No load current	mA	342	326	295	253
Nominal speed	rpm	17000	16400	16600	17100
Max. continuous torque	mNm	33.1	32.5	31.6	31.1
Max. continuous current	A	4.04	2.94	2.01	1.56
Stall torque	mNm	322.8	316.6	328.9	341.0
Stall current	A	36.00	25.53	17.91	14.29
Max efficiency	%	86	86	86	85
Resistance (phase-phase)	Ohm	0.50	0.94	2.01	3.36
Inductance (phase-phase)	mH	0.052	0.104	0.230	0.391
Torque constant	mNm / A	8.97	12.40	18.36	23.87
Speed constant	rpm / V	1065	770	520	400
Speed/torque gradient	rpm / mNm	59	58	57	56
Mechanical time constant	ms	2.40	2.36	2.30	2.28
Rotor inertia	gcm ²	3.86	3.86	3.86	3.86

Specification			Combination	
Bearing		Ball bearing	Gearbox PG22C Ø22mm 0.8Nm 4:1-509:1 Page 45	
Max speed	rpm	30000		
Axial play	mm	0..0.14		
Radial play		Preloaded	Encoder U22 Ø22mm 256 Lines 2 Channels Page 51	
Max axial load (dynamic)	N	3.5		
Max. force for press fits (static)	N	60		
Max radial load (5mm from flange)	N	15		
Ambient temperature	° C	-40~+100		
Max winding temperature	° C	155		
Thermal resistance			Option With hall sensor / Sensorless	
Housing - Ambient	° C/ W	9.0		
Winding - Housing	° C/ W	1.75		
Thermal time constant				
Motor	s	510		
Winding	s	1.59		
Number of pole pairs		1		
Number of phases		3		
Weight	g	110		

Operating Range



Dimension



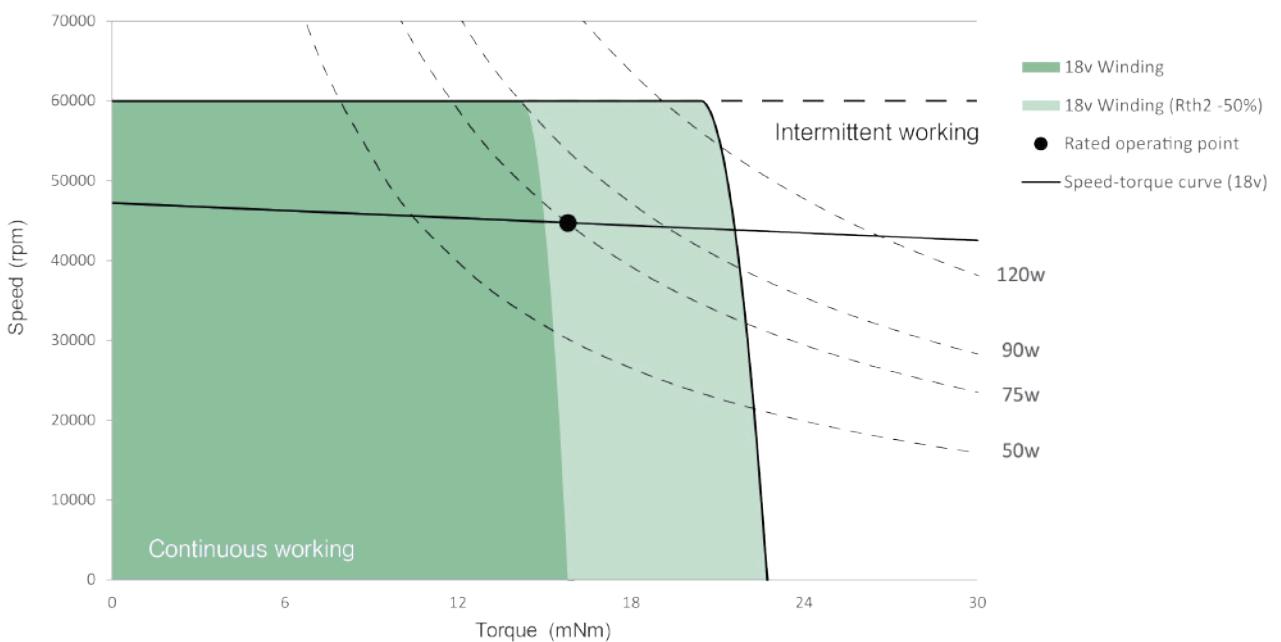
TSU22048Hxx-S101

TSH16056 Ø16mm 75/90W

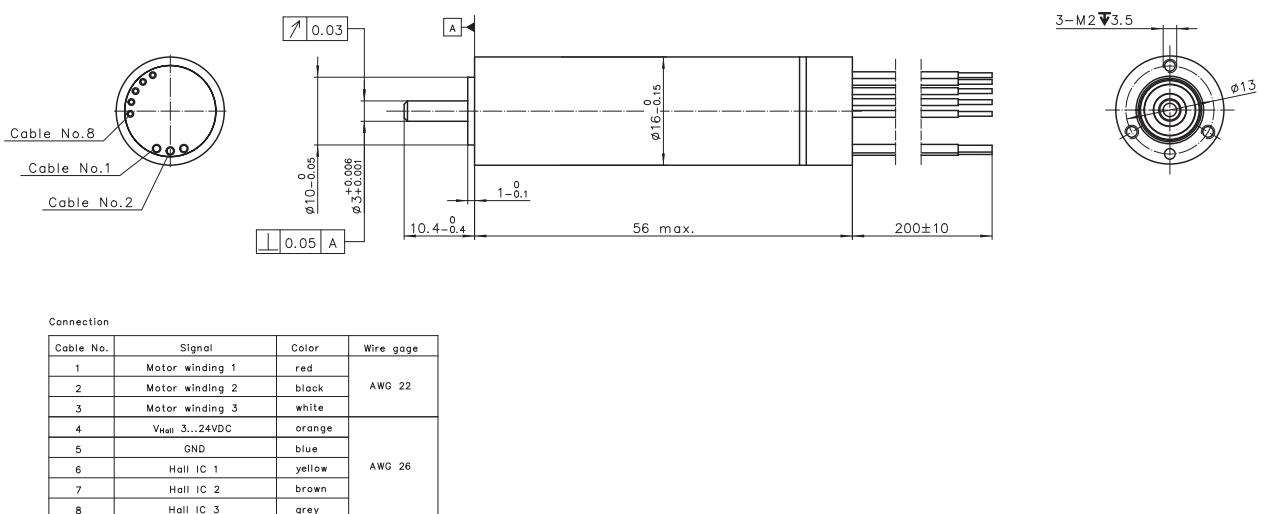
Motor Data		Part Numbers			
		TSH16056H18	TSH16056H24	TSH16056H36	TSH16056H48
Nominal voltage	V	18	24	36	48
No load speed	rpm	47600	40800	49600	44800
No load current	mA	560	510	680	530
Nominal speed	rpm	44700	38200	46600	42200
Max. continuous torque	mNm	15.8	16.3	13.2	13.1
Max. continuous current	A	4.93	3.41	2.57	1.82
Stall torque	mNm	302.8	299.6	317.6	310.3
Stall current	A	83.72	53.33	45.57	30.38
Max efficiency	%	90	89	89	87
Resistance (phase-phase)	Ohm	0.22	0.45	0.79	1.58
Inductance (phase-phase)	mH	0.019	0.045	0.081	0.151
Torque constant	mNm / A	3.62	5.62	6.97	10.21
Speed constant	rpm / V	2640	1700	1370	935
Speed/torque gradient	rpm / mNm	157	136	155	145
Mechanical time constant	ms	1.17	1.01	1.15	1.08
Rotor inertia	gcm ²	0.71	0.71	0.71	0.71

Specification			Combination	
Bearing		Ball bearing	Gearbox	
Max speed	rpm	60000	Encoder	
Axial play	mm	0..0.29	Please contact local sales.	
Radial play		Preloaded	Option	
Max axial load (dynamic)	N	1.5	With hall sensor / Sensorless	
Max. force for press fits (static)	N	60		
Max radial load (5mm from flange)	N	10		
Ambient temperature	° C	-40~+100		
Max winding temperature	° C	155		
Thermal resistance				
Housing - Ambient	° C/ W	9.0		
Winding - Housing	° C/ W	1.75		
Thermal time constant				
Motor	s	588		
Winding	s	1.10		
Number of pole pairs		1		
Number of phases		3		
Weight	g	73		

Operating Range



Dimension



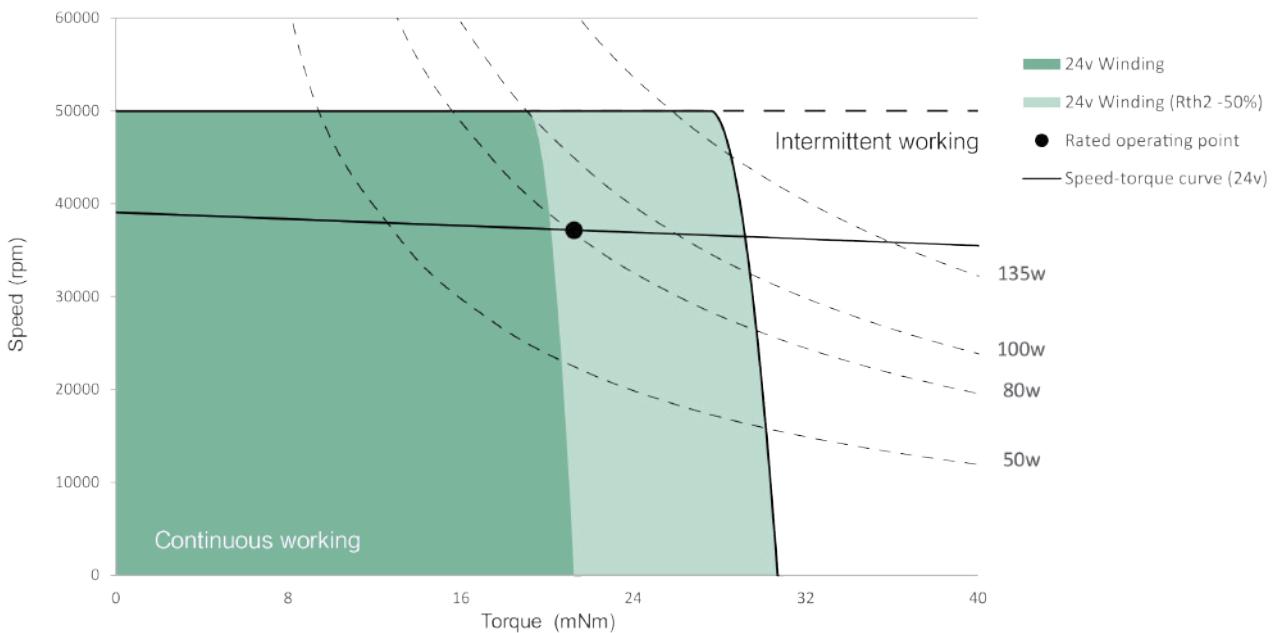
TSH16056Hxx-S001

TSH22045 Ø22mm 80/100W

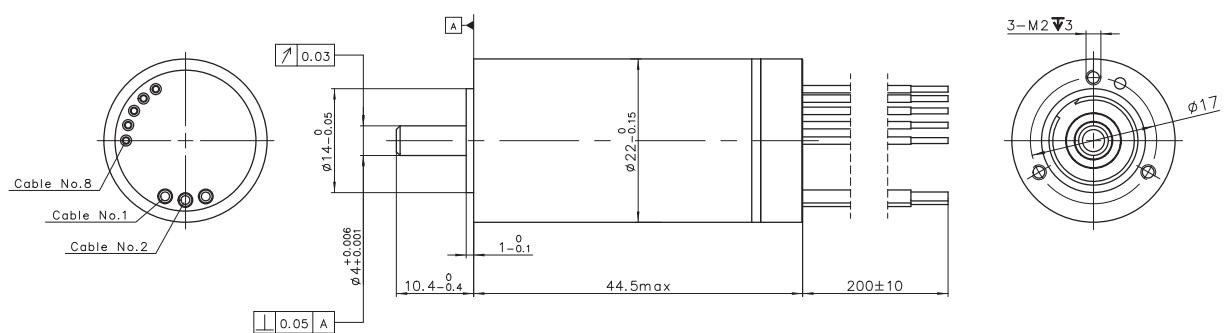
Motor Data		Part Numbers			
		TSH22045H18	TSH22045H24	TSH22045H36	TSH22045H48
Nominal voltage	V	18	24	36	48
No load speed	rpm	38900	40500	39000	39700
No load current	mA	450	540	520	480
Nominal speed	rpm	35400	37200	35100	36300
Max. continuous torque	mNm	19.0	21.2	18.5	19.4
Max. continuous current	A	4.65	4.19	2.54	2.10
Stall torque	mNm	314.1	436.7	379.9	451.1
Stall current	A	69.23	75.00	41.38	37.80
Max efficiency	%	89	90	89	89
Resistance (phase-phase)	Ohm	0.26	0.32	0.87	1.27
Inductance (phase-phase)	mH	0.024	0.038	0.097	0.162
Torque constant	mNm / A	4.54	5.82	9.18	11.94
Speed constant	rpm / V	2105	1640	1040	800
Speed/torque gradient	rpm / mNm	121	90	99	85
Mechanical time constant	ms	2.38	1.77	1.94	1.68
Rotor inertia	gcm ²	1.88	1.88	1.88	1.88

Specification			Combination	
Bearing		Ball bearing	Gearbox	
Max speed	rpm	50000	Encoder	
Axial play	mm	0..0.24	Please contact local sales.	
Radial play		Preloaded	Option	
Max axial load (dynamic)	N	4	With hall sensor / Sensorless	
Max. force for press fits (static)	N	110		
Max radial load (5mm from flange)	N	16		
Ambient temperature	° C	-40~+100		
Max winding temperature	° C	155		
Thermal resistance				
Housing - Ambient	° C/ W	15.0		
Winding - Housing	° C/ W	0.60		
Thermal time constant				
Motor	s	450		
Winding	s	0.98		
Number of pole pairs		1		
Number of phases		3		
Weight	g	98		

Operating Range



Dimension



Connection

Cable No.	Signal	Color	Wire gage
1	Motor winding 1	red	AWG 22
2	Motor winding 2	black	
3	Motor winding 3	white	
4	V _{bus} 3...24VDC	orange	AWG 26
5	GND	blue	
6	Hall IC 1	yellow	
7	Hall IC 2	brown	
8	Hall IC 3	grey	

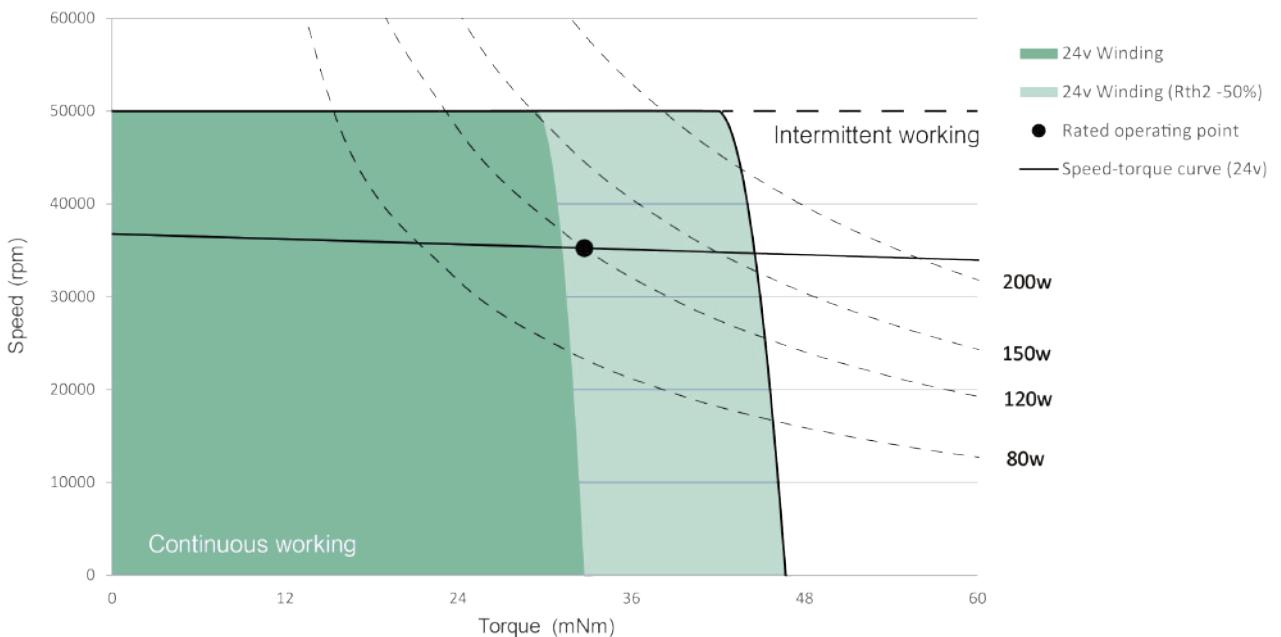
TSH22045Hxx-S001

TSH22060 Ø22mm 120/150W

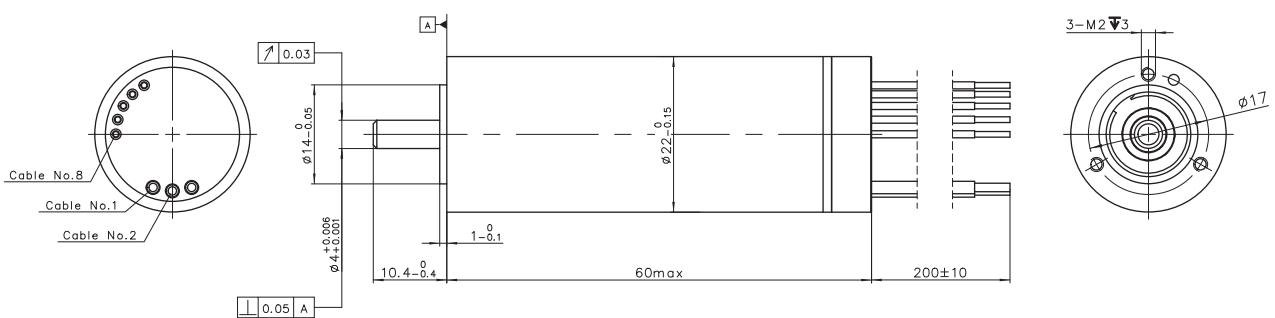
Motor Data		TSH22060H24	TSH22060H36	TSH22060H48
Nominal voltage	V	24	36	48
No load speed	rpm	37000	38200	38200
No load current	mA	650	590	520
Nominal speed	rpm	35300	36600	36500
Max. continuous torque	mNm	32.8	33.8	30.6
Max. continuous current	A	5.93	4.34	3.07
Stall torque	mNm	795.8	926.6	823.7
Stall current	A	128.34	102.86	68.57
Max efficiency	%	91	91	91
Resistance (phase-phase)	Ohm	0.19	0.35	0.70
Inductance (phase-phase)	mH	0.024	0.053	0.097
Torque constant	mNm / A	6.20	9.01	12.01
Speed constant	rpm / V	1540	1060	795
Speed/torque gradient	rpm / mNm	46	41	46
Mechanical time constant	ms	1.57	1.39	1.57
Rotor inertia	gcm ²	3.23	3.23	3.23

Specification			Combination	
Bearing		Ball bearing	Gearbox Encoder	
Max speed	rpm	50000	Please contact local sales.	
Axial play	mm	0..0.24	Option With hall sensor / Sensorless	
Radial play		Preloaded		
Max axial load (dynamic)	N	4		
Max. force for press fits (static)	N	110		
Max radial load (5mm from flange)	N	16		
Ambient temperature	° C	-40~+100		
Max winding temperature	° C	155		
Thermal resistance				
Housing - Ambient	° C/ W	12.7		
Winding - Housing	° C/ W	0.60		
Thermal time constant				
Motor	s	400		
Winding	s	1.56		
Number of pole pairs		1		
Number of phases		3		
Weight	g	140		

Operating Range



Dimension



Connection

Cable No.	Signal	Color	Wire gage
1	Motor winding 1	red	AWG 18
2	Motor winding 2	black	
3	Motor winding 3	white	
4	VHall 3...32VDC	orange	AWG 26
5	GND	blue	
6	Hall IC 1	yellow	
7	Hall IC 2	brown	
8	Hall IC 3	grey	

TSH22060Hxx-S001

Technical	Drive	Encoder	Planetary Gearbox	Coreless Brushed DC Motor	Slotless Brushless DC Motor	Product Overview
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Notes

Coreless Brushed

TC Motor

TCU08017

TCU10017

TCU10025

TCU13020

TCU13028

TCU16025

TCU17025

TCU17035

TCU24032

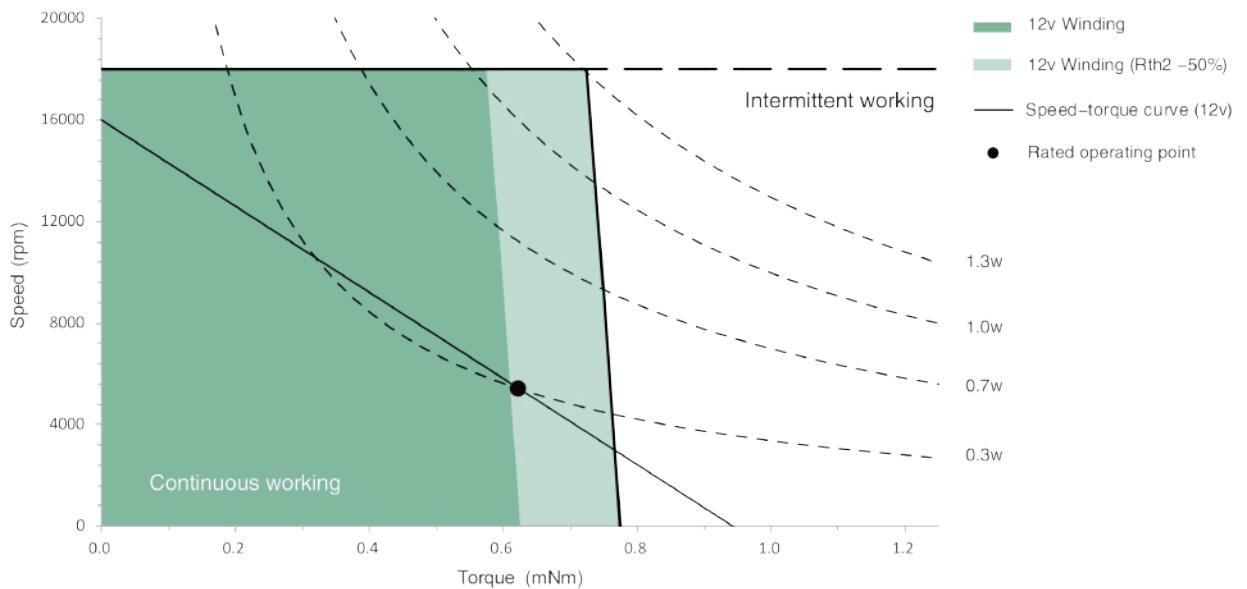


TCU08017 Ø8mm Precious Metal Brushes 0.3/1W

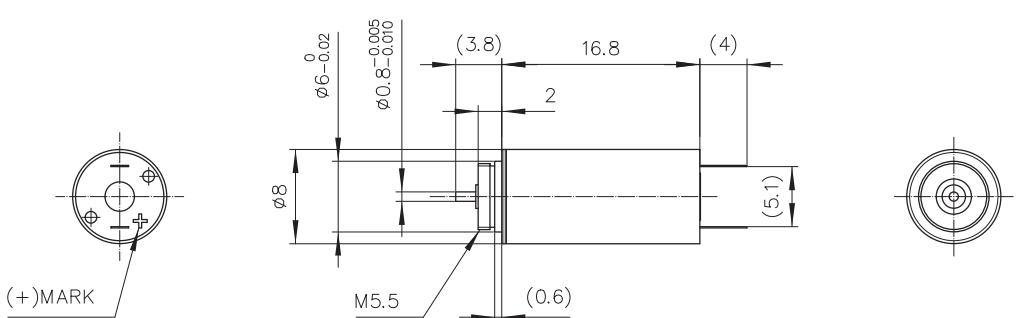
Motor Data		Part Numbers	
		TCU08017P06	
Nominal voltage	V	6	12
No load speed	rpm	13500	16000
No load current	mA	14	6
Nominal speed	rpm	3360	5460
Max. continuous torque	mNm	0.60	0.60
Max. continuous current	A	0.164	0.093
Stall torque	mNm	0.85	0.95
Stall current	A	0.21	0.14
Max efficiency	%	55	63
Terminal Resistance	Ohm	28.0	87.0
Terminal Inductance	mH	0.206	0.606
Torque constant	mNm / A	3.96	6.87
Speed constant	rpm / V	2410	1390
Speed/torque gradient	rpm / mNm	17030	17603
Mechanical time constant	ms	6.60	6.82
Rotor inertia	gcm ²	0.037	0.037

Specification			Combination	
Bearing			Sleeve bearing	
Max speed	rpm	18000	Gearbox	PG08C
Axial play	mm	≤0.3	Ø8mm	0.1 Nm
Number of commutator segments		5	16:1-1024:1	Page 41
Ambient temperature	° C	-20~+65		
Max winding temperature	° C	100		
Thermal resistance				
Housing - Ambient	° C/ W	52.8		
Winding - Housing	° C/ W	26.4		
Thermal time constant				
Motor	s	21		
Winding	s	2.37		
Number of pole pairs		1		
Weight	g	4.5		

Operating Range



Dimension



TCU08017Pxx-S001

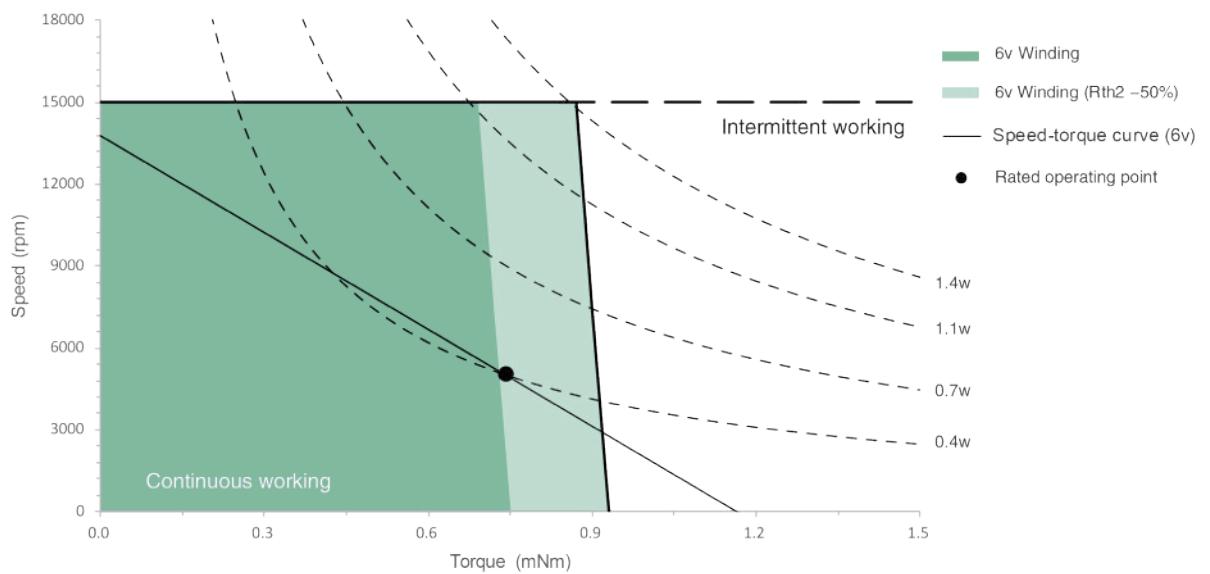
TCU10017 Ø10mm Precious Metal Brushes 0.4/1.1W

Product Overview
Slotless Brushless DC Motor
Coreless Brushed DC Motor
Planetary Gearbox
Encoder
Drive
Technical

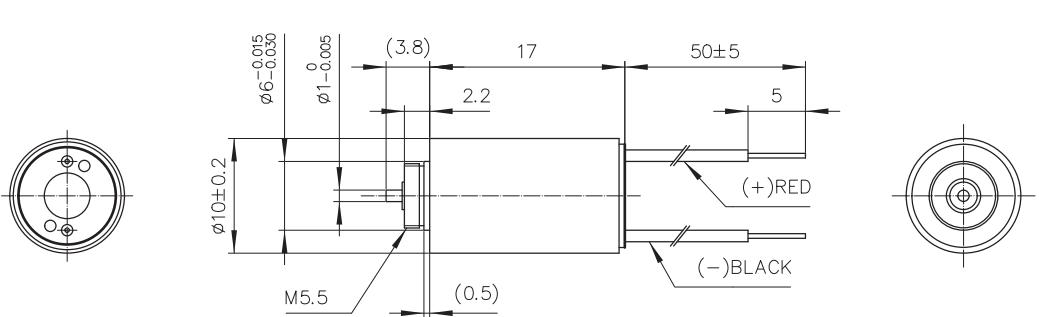
Motor Data		Part Numbers	
		TCU10017P03	
Nominal voltage	V	3	6
No load speed	rpm	13300	13800
No load current	mA	18.6	11.2
Nominal speed	rpm	4990	5010
Max. continuous torque	mNm	0.80	0.71
Max. continuous current	A	0.403	0.197
Stall torque	mNm	1.33	1.21
Stall current	A	0.63	0.30
Max efficiency	%	69	65
Terminal Resistance	Ohm	4.7	19.8
Terminal Inductance	mH	0.042	0.197
Torque constant	mNm / A	2.09	4.00
Speed constant	rpm / V	4570	2390
Speed/torque gradient	rpm / mNm	10345	11844
Mechanical time constant	ms	7.37	7.57
Rotor inertia	gcm ²	0.068	0.061

Specification			Combination	
Bearing			Sleeve bearing	
Max speed	rpm	15000	Gearbox	
Axial play	mm	≤0.3	PG10C	
Number of commutator segments		5	Ø10mm 0.15 Nm 16:1-1024:1	
Ambient temperature	° C	-20~+65	Page 42	
Max winding temperature	° C	100	Encoder	
Thermal resistance			RS10	
Housing - Ambient	° C / W	54.5	Ø10mm 12 Lines 2 Channels	
Winding - Housing	° C / W	23.4	Page 47	
Thermal time constant				
Motor	s	108		
Winding	s	2.53		
Number of pole pairs		1		
Weight	g	7.4		

Operating Range



Dimension



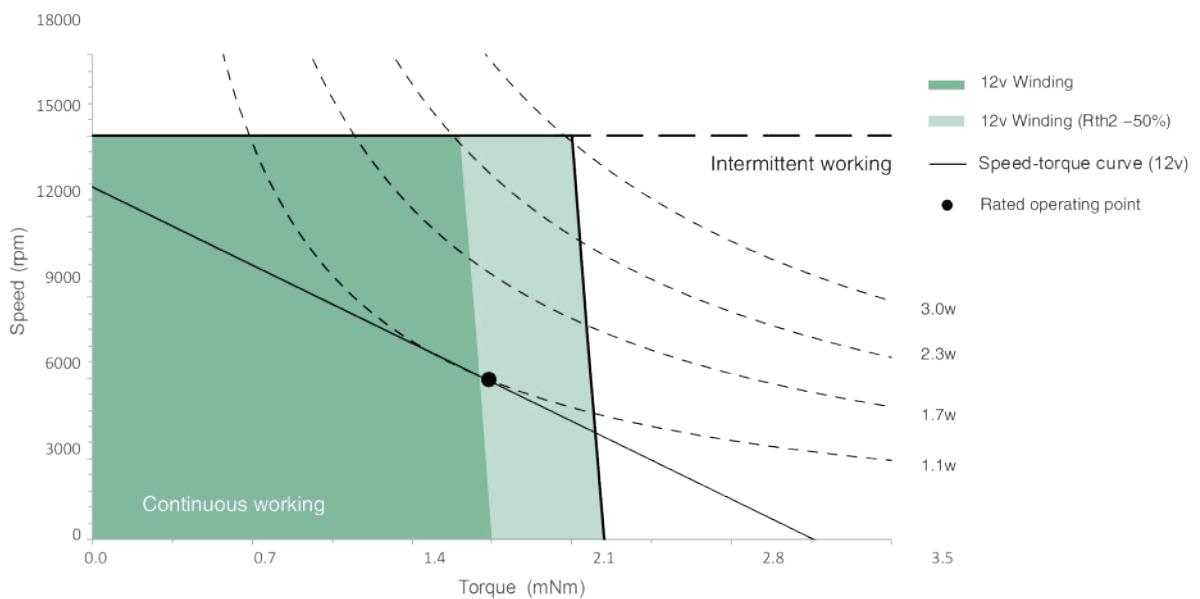
TCU10017Pxx-S001

TCU10025 Ø10mm Precious Metal Brushes 1.1/2.5W

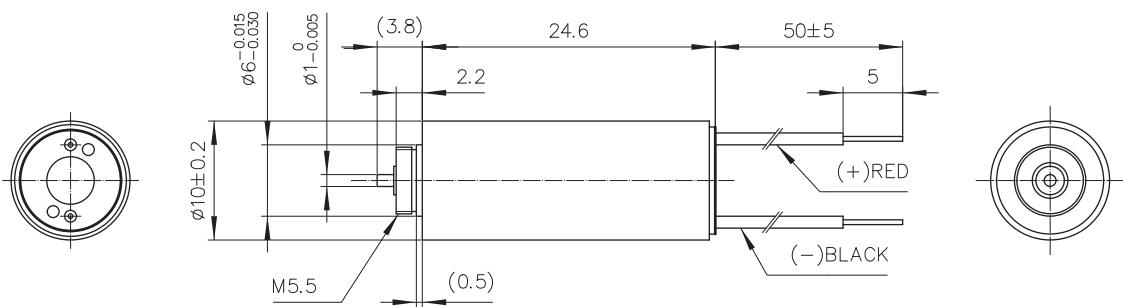
Motor Data		Part Numbers		
		TCU10025P03	TCU10025P06	TCU10025P12
Nominal voltage	V	3	6	12
No load speed	rpm	13200	11900	13100
No load current	mA	19.2	10.4	4.6
Nominal speed	rpm	6790	5900	6500
Max. continuous torque	mNm	1.63	1.73	1.58
Max. continuous current	A	0.777	0.374	0.188
Stall torque	mNm	3.39	3.48	3.19
Stall current	A	1.58	0.73	0.37
Max efficiency	%	79	78	79
Terminal Resistance	Ohm	1.9	8.2	32.4
Terminal Inductance	mH	0.026	0.128	0.432
Torque constant	mNm / A	2.15	4.75	8.60
Speed constant	rpm / V	4450	2010	1110
Speed/torque gradient	rpm / mNm	3940	3469	4180
Mechanical time constant	ms	4.46	4.07	4.25
Rotor inertia	gcm ²	0.108	0.112	0.097

Specification			Combination
Bearing			Sleeve bearing
Max speed	rpm	15000	Gearbox
Axial play	mm	≤0.3	PG10C Ø10mm 0.15 Nm 16:1-1024:1 Page 42
Number of commutator segments		5	Encoder
Ambient temperature	° C	-20~+65	RS10 Ø10mm 12 Lines 2 Channels Page 47
Max winding temperature	° C	100	
Thermal resistance			
Housing - Ambient	° C / W	41.3	
Winding - Housing	° C / W	10.8	
Thermal time constant			
Motor	s	135	
Winding	s	1.78	
Number of pole pairs		1	
Weight	g	10.7	

Operating Range



Dimension



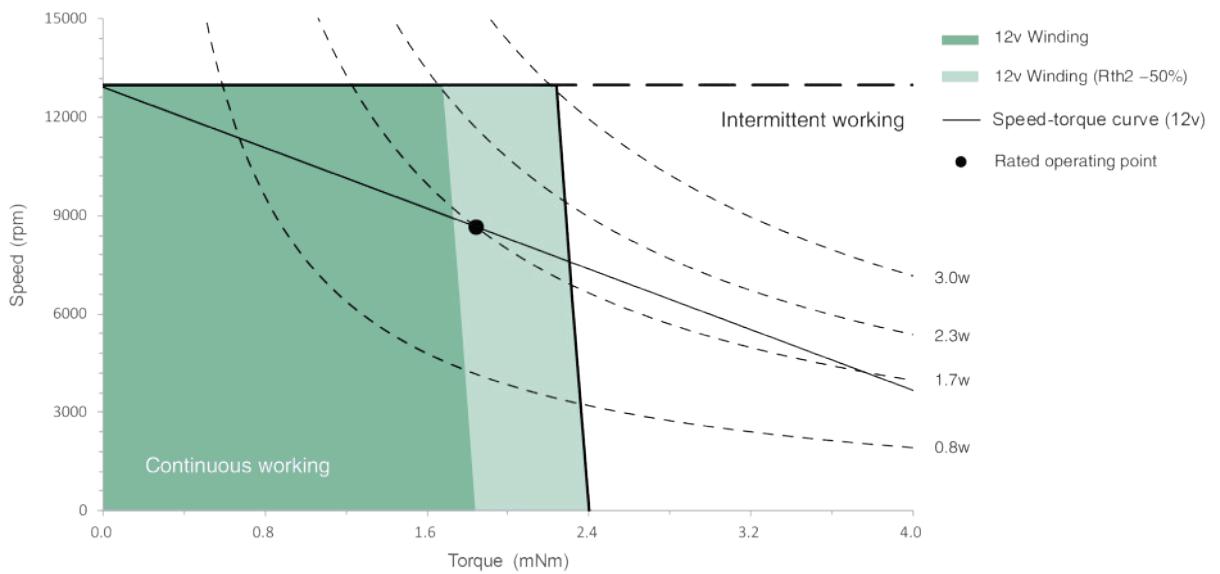
TCU10025Pxx-S001

TCU13020 Ø13mm Precious Metal Brushes 1.7/2.3W

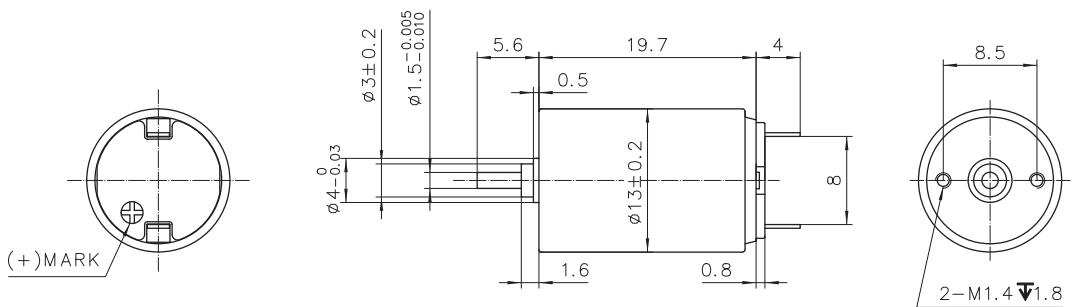
Motor Data		Part Numbers				
		TCU13020P03	TCU13020P06	TCU13020P09	TCU13020P12	TCU13020P15
Nominal voltage	V	3	6	9	12	15
No load speed	rpm	9800	12100	12400	12900	12400
No load current	mA	23.3	23.0	11.7	8.0	7.1
Nominal speed	rpm	5030	8100	7940	8630	8110
Max. continuous torque	mNm	1.64	1.74	1.85	1.83	1.81
Max. continuous current	A	0.596	0.409	0.275	0.218	0.167
Stall torque	mNm	3.44	5.12	5.36	5.62	5.33
Stall current	A	1.20	1.13	0.77	0.65	0.47
Max efficiency	%	74	73	79	78	77
Terminal Resistance	Ohm	2.5	5.3	11.7	18.6	32.0
Terminal Inductance	mH	0.041	0.099	0.246	0.402	0.688
Torque constant	mNm / A	2.87	4.53	6.97	8.76	11.37
Speed constant	rpm / V	3330	2110	1370	1090	840
Speed/torque gradient	rpm / mNm	2903	2471	2300	2327	2364
Mechanical time constant	ms	8.33	9.19	7.68	7.77	7.82
Rotor inertia	gcm ²	0.274	0.355	0.319	0.319	0.316

Specification			Combination		
Bearing			Sleeve bearing		
Max speed	rpm	13000	Gearbox	PG13C	
Axial play	mm	≤0.3	Ø13mm	0.3 Nm	16:1-425:1
Number of commutator segments		5	Page 43		
Ambient temperature	° C	-20~+65	Encoder	R13	
Max winding temperature	° C	100	Ø13mm	256 Lines 3 Channels	
Thermal resistance			Page 48		
Housing - Ambient	° C/ W	50.6	Option	Precious Metal Brushes / Graphite Brushes	
Winding - Housing	° C/ W	16.8			
Thermal time constant					
Motor	s	76			
Winding	s	4.14			
Number of pole pairs		1			
Weight	g	13.6			

Operating Range



Dimension



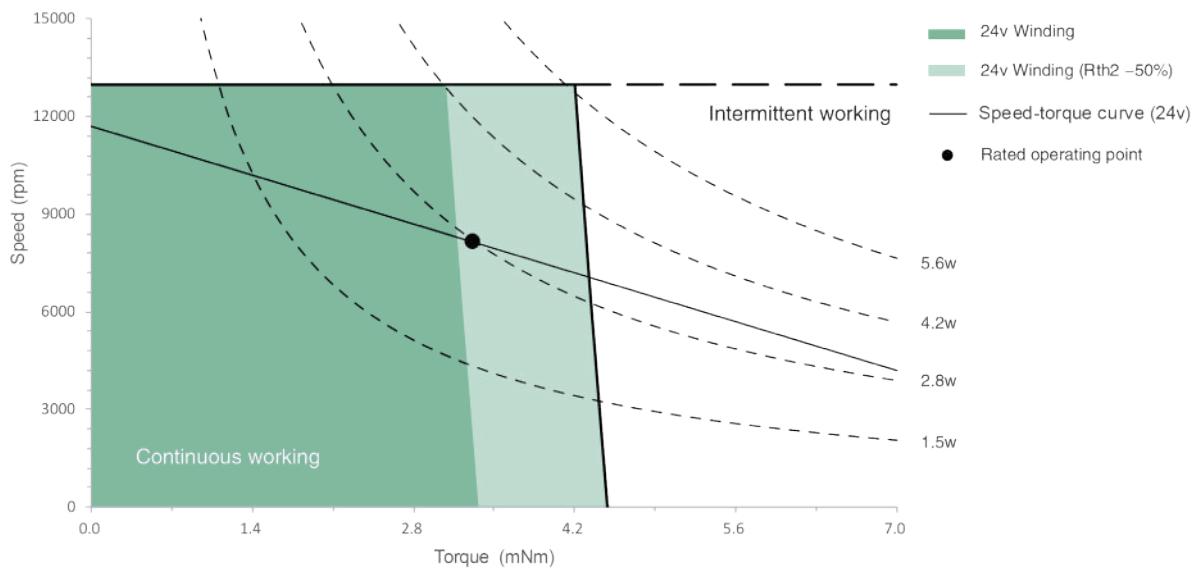
TCU13020Pxx-S001

TCU13028 Ø13mm Precious Metal Brushes 2.8/4.2W

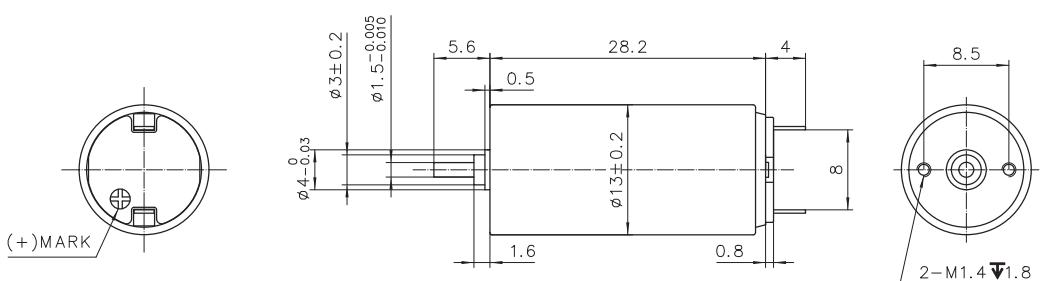
Motor Data		Part Numbers				
		TCU13028P06	TCU13028P12	TCU13028P15	TCU13028P18	TCU13028P24
Nominal voltage	V	6	12	15	18	24
No load speed	rpm	9700	11800	12000	11400	11700
No load current	mA	16.7	16.8	10.0	10.5	7.5
Nominal speed	rpm	6110	7980	8430	7730	7980
Max. continuous torque	mNm	3.36	3.43	3.33	3.44	3.48
Max. continuous current	A	0.591	0.359	0.293	0.231	0.179
Stall torque	mNm	9.18	11.36	11.34	10.91	11.40
Stall current	A	1.57	1.15	0.96	0.72	0.57
Max efficiency	%	80	82	81	85	84
Terminal Resistance	Ohm	3.8	10.4	15.6	25.0	41.9
Terminal Inductance	mH	0.090	0.244	0.372	0.574	0.977
Torque constant	mNm / A	5.86	9.84	11.79	15.16	19.89
Speed constant	rpm / V	1630	970	810	630	480
Speed/torque gradient	rpm / mNm	1066	1025	1072	1039	1011
Mechanical time constant	ms	4.72	4.5	4.73	4.58	4.44
Rotor inertia	gcm ²	0.423	0.419	0.421	0.421	0.419

Specification			Combination		
Bearing			Sleeve bearing		
Max speed	rpm	13000	Gearbox	PG13C	
Axial play	mm	≤0.3	Ø13mm	0.3 Nm	16:1-425:1
Number of commutator segments		5	Page 43		
Ambient temperature	° C	-20~+65	Encoder	R13	
Max winding temperature	° C	100	Ø13mm	256 Lines 3 Channels	
Thermal resistance			Page 48		
Housing - Ambient	° C / W	36.3	Option	Precious Metal Brushes / Graphite Brushes	
Winding - Housing	° C / W	8.4			
Thermal time constant					
Motor	s	229			
Winding	s	3.90			
Number of pole pairs		1			
Weight	g	20.4			

Operating Range



Dimension



TCU13028Pxx-S001

TCU16025

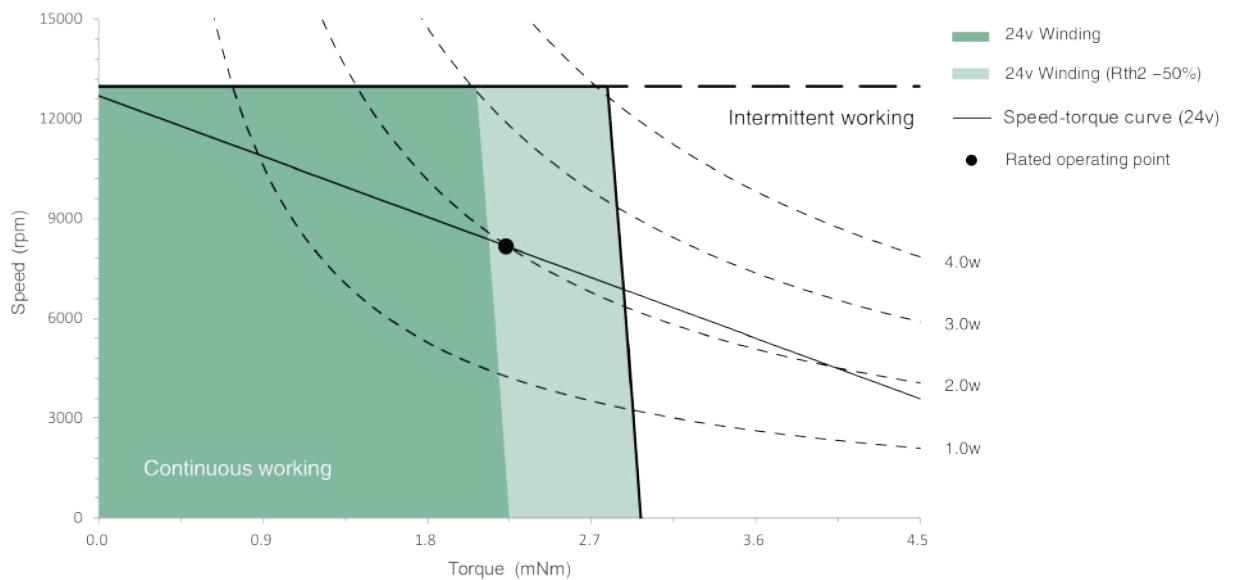
Ø16mm Precious Metal Brushes 2/3W

Motor Data		Part Numbers		
		TCU16025P06	TCU16025P12	TCU16025P24
Nominal voltage	V	6	12	24
No load speed	rpm	10800	10600	12700
No load current	mA	22.3	7.7	6.8
Nominal speed	rpm	5490	5680	8180
Max. continuous torque	mNm	1.87	2.11	2.23
Max. continuous current	A	0.384	0.206	0.133
Stall torque	mNm	3.90	4.63	6.39
Stall current	A	0.76	0.44	0.36
Max efficiency	%	69	75	74
Terminal Resistance	Ohm	7.9	27.5	66.4
Terminal Inductance	mH	0.027	0.144	0.419
Torque constant	mNm / A	5.16	10.61	17.68
Speed constant	rpm / V	1850	900	540
Speed/torque gradient	rpm / mNm	2846	2333	2028
Mechanical time constant	ms	6.65	6.06	5.71
Rotor inertia	gcm ²	0.223	0.248	0.269

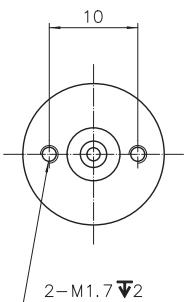
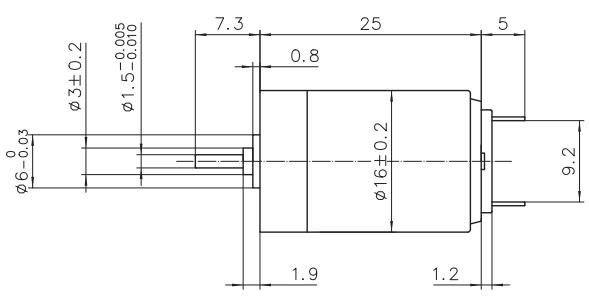
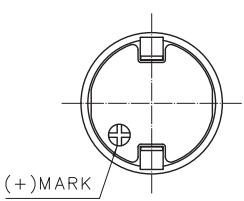
Specification		
Bearing		Sleeve bearing
Max speed	rpm	13000
Axial play	mm	≤0.3
Number of commutator segments		5
Ambient temperature	° C	-20~+65
Max winding temperature	° C	100
Thermal resistance		
Housing - Ambient	° C / W	40.6
Winding - Housing	° C / W	10.5
Thermal time constant		
Motor	s	281
Winding	s	4.26
Number of pole pairs		1
Weight	g	24.3

Combination		
Gearbox		
PG16C		
Ø16mm	0.5 Nm	19:1-850:1
Page 44		
Encoder		
R16		
Ø16mm	512 Lines	3 Channels
Page 49		
K16		
Ø16mm	200 Lines	2 Channels
Page 50		
Option		
Precious Metal Brushes / Graphite Brushes		
Sleeve Bearing / Ball Bearing		

Operating Range



Dimension



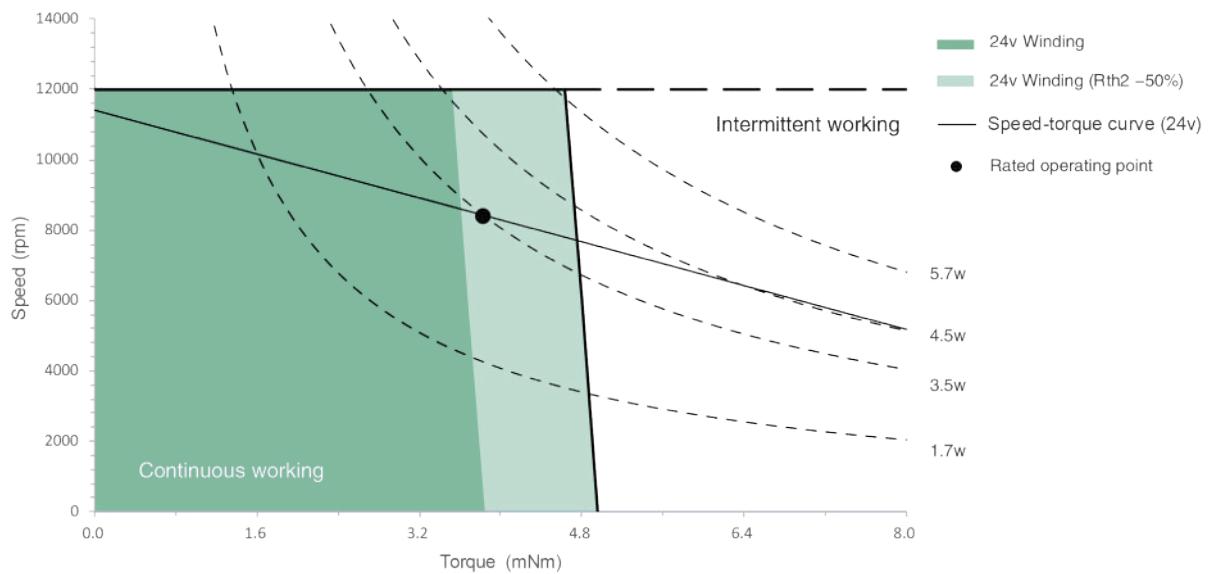
TCU16025Pxx-S001

TCU17025 Ø17mm Precious Metal Brushes 3.5/4.5W

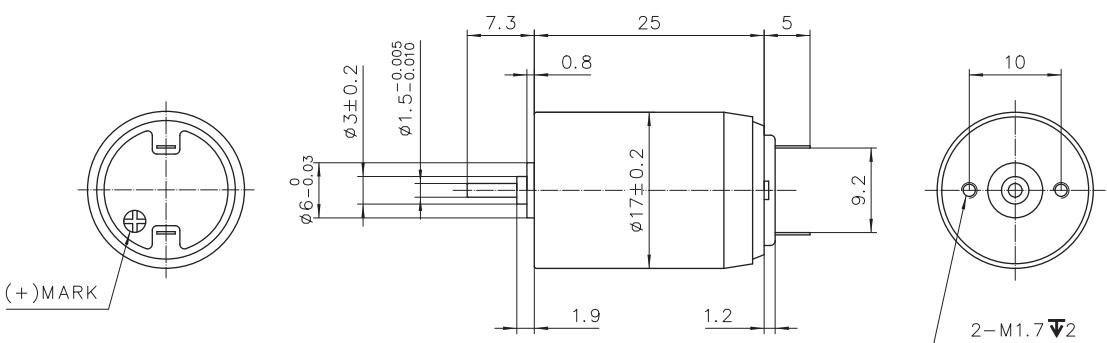
Motor Data		Part Numbers			
		TCU17025P06	TCU17025P12	TCU17025P18	TCU17025P24
Nominal voltage	V	6	12	18	24
No load speed	rpm	10400	10400	10700	11400
No load current	mA	12.3	8.2	6.3	3.5
Nominal speed	rpm	7310	7520	7800	8260
Max. continuous torque	mNm	3.69	3.90	3.88	3.89
Max. continuous current	A	0.686	0.365	0.250	0.195
Stall torque	mNm	12.47	14.16	14.47	14.91
Stall current	A	2.27	1.29	0.91	0.73
Max efficiency	%	86	83	84	87
Terminal Resistance	Ohm	2.6	9.3	19.8	32.7
Terminal Inductance	mH	0.068	0.272	0.600	0.900
Torque constant	mNm / A	5.49	10.98	15.92	20.32
Speed constant	rpm / V	1740	870	600	470
Speed/torque gradient	rpm / mNm	837	737	746	756
Mechanical time constant	ms	5.96	5.80	5.79	5.91
Rotor inertia	gcm ²	0.680	0.752	0.741	0.746

Specification			Combination		
Bearing			Sleeve bearing		
Max speed	rpm	12000	Gearbox	PG16C	
Axial play	mm	≤0.3	Ø16mm	0.5 Nm	19:1-850:1
Number of commutator segments		5	Page 44		
Ambient temperature	° C	-20~+65	Encoder	R16	
Max winding temperature	° C	100	Ø16mm	512 Lines	3 Channels
Thermal resistance			Page 49		
Housing - Ambient	° C / W	35.0	K16	K16	
Winding - Housing	° C / W	13.2	Ø16mm	200 Lines	2 Channels
Thermal time constant			Page 50		
Motor	s	360	Option	Precious Metal Brushes / Graphite Brushes	
Winding	s	6.20	Sleeve Bearing / Ball Bearing		
Number of pole pairs		1			
Weight	g	30			

Operating Range



Dimension



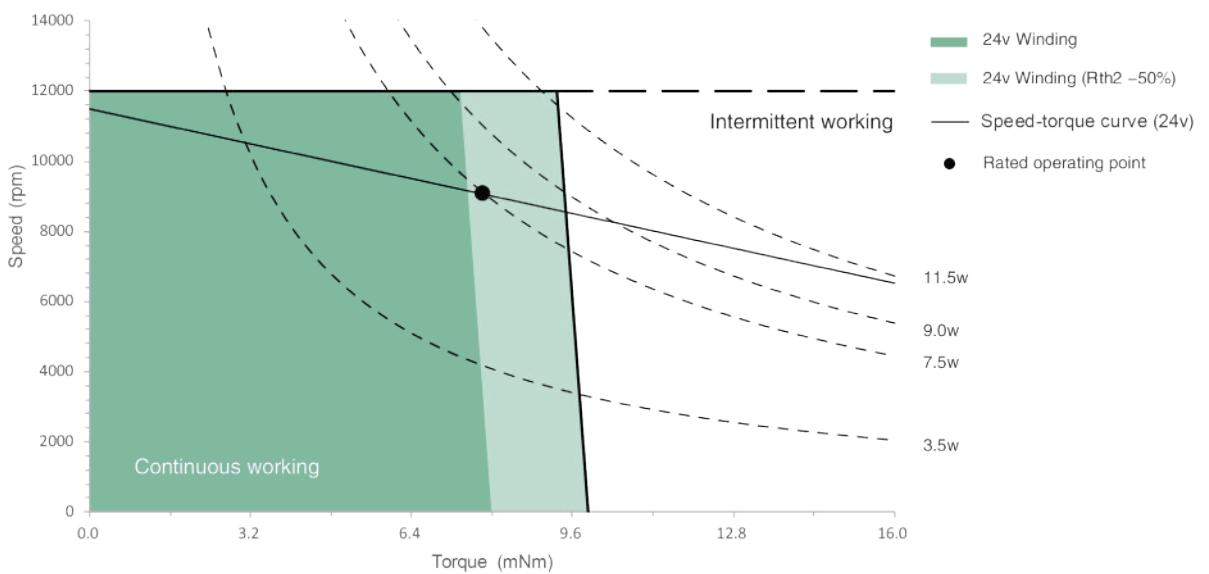
TCU17025Pxx-S001

TCU17035 Ø17mm Graphite Brushes 7.5/9W

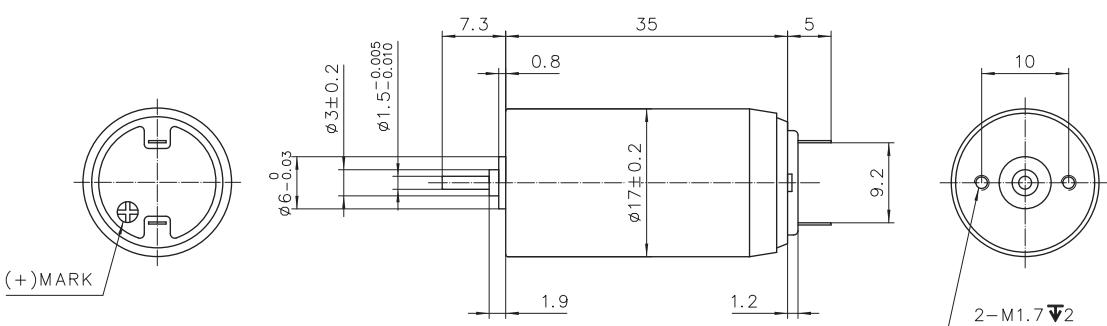
Motor Data		Part Numbers			
		TCU17035G12	TCU17035G18	TCU17035G24	TCU17035G36
Nominal voltage	V	12	18	24	36
No load speed	rpm	9900	11000	11500	10500
No load current	mA	19.7	24.6	24.7	12.8
Nominal speed	rpm	7130	8320	9050	7990
Max. continuous torque	mNm	7.25	7.18	7.72	7.66
Max. continuous current	A	0.650	0.491	0.421	0.253
Stall torque	mNm	26.10	29.91	37.12	32.93
Stall current	A	2.27	1.94	1.90	1.03
Max efficiency	%	83	79	79	79
Terminal Resistance	Ohm	5.3	9.3	12.6	34.8
Terminal Inductance	mH	0.166	0.285	0.453	1.340
Torque constant	mNm / A	11.51	15.40	19.49	31.83
Speed constant	rpm / V	830	620	490	300
Speed/torque gradient	rpm / mNm	382	373	317	328
Mechanical time constant	ms	4.36	4.34	3.78	3.92
Rotor inertia	gcm ²	1.09	1.11	1.14	1.14

Specification			Combination	
Bearing			Sleeve bearing	
Max speed	rpm	12000	Gearbox	PG16C
Axial play	mm	≤0.3	Ø16mm	0.5 Nm
Number of commutator segments		5	4:1-850:1	Page 44
Ambient temperature	° C	-20~+85	Encoder	R16
Max winding temperature	° C	125	Ø16mm	512 Lines
Thermal resistance			3 Channels	Page 49
Housing - Ambient	° C/ W	21.3	K16	
Winding - Housing	° C/ W	11.6	Ø16mm	200 Lines
Thermal time constant			2 Channels	Page 50
Motor	s	504	Option	Graphite Brushes / Precious Metal Brushes
Winding	s	10.96		Sleeve Bearing / Ball Bearing
Number of pole pairs		1		
Weight	g	41.4		

Operating Range



Dimension



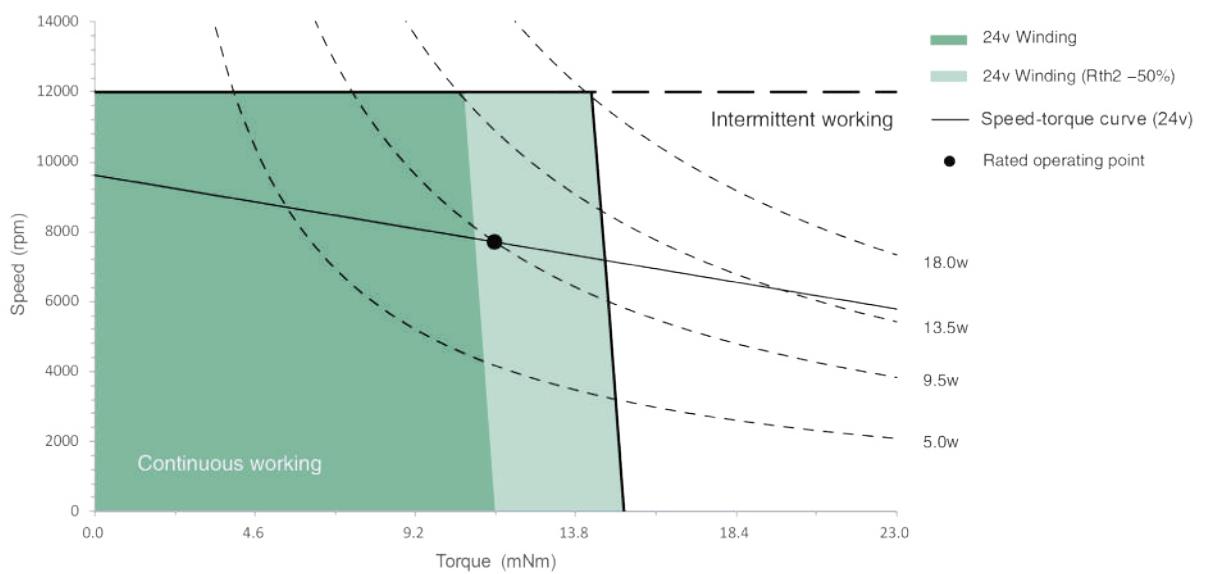
TCU17035Gxx-S001

TCU24032 Ø24mm Graphite Brushes 9.5/13.5W

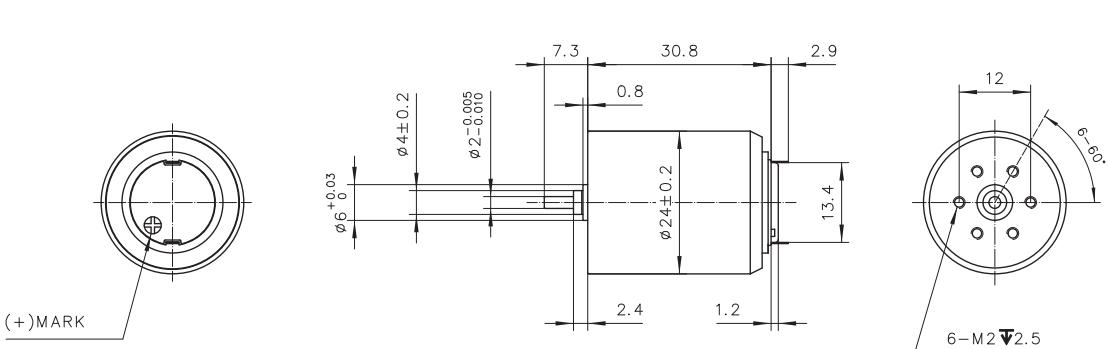
Motor Data		Part Numbers			
		TCU24032G09	TCU24032G12	TCU24032G18	TCU24032G24
Nominal voltage	V	9	12	18	24
No load speed	rpm	9700	9700	10100	9600
No load current	mA	40.0	25.6	18.3	21.0
Nominal speed	rpm	7450	7550	8050	7560
Max. continuous torque	mNm	9.83	10.65	10.92	11.89
Max. continuous current	A	1.162	0.942	0.659	0.506
Stall torque	mNm	42.85	50.53	53.66	60.58
Stall current	A	4.89	4.29	3.15	2.47
Max efficiency	%	83	82	85	83
Terminal Resistance	Ohm	1.8	2.8	5.7	9.7
Terminal Inductance	mH	0.386	0.068	0.143	0.284
Torque constant	mNm / A	8.76	11.79	17.05	24.49
Speed constant	rpm / V	1090	810	560	390
Speed/torque gradient	rpm / mNm	229	192	188	155
Mechanical time constant	ms	7.74	5.70	6.24	5.66
Rotor inertia	gcm ²	3.23	2.83	3.17	3.50

Specification			Combination	
Bearing			Sleeve bearing	
Max speed	rpm	11000	Gearbox	PG22C
Axial play	mm	≤0.3	Ø22mm	0.8 Nm
Number of commutator segments		5	4:1-509:1	Page 45
Ambient temperature	° C	-20~+85	Encoder	K16
Max winding temperature	° C	125	Ø16mm	200 Lines
Thermal resistance			2 Channels	Page 50
Housing - Ambient	° C/ W	24	Option	Sleeve Bearing / Ball Bearing
Winding - Housing	° C/ W	5.6		
Thermal time constant				
Motor	s	669		
Winding	s	6.66		
Number of pole pairs		1		
Weight	g	78.8		

Operating Range



Dimension



TCU24032Gxx-S001

Technical	Drive	Encoder	Planetary Gearbox	Coreless Brushed DC Motor	Slotless Brushless DC Motor	Product Overview
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Notes

Planetary

Gearbox

PG08C

PG10C

PG13C

PG16C

PG22C



PG08C Planetary Gearhead Ø8mm 0.1Nm

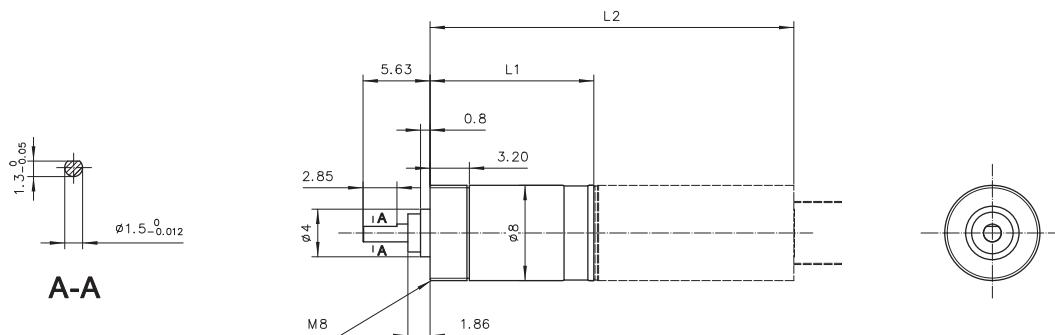
Gearhead Data

Reduction Ratio	4:1	16:1	64:1	256:1	1024:1
Number of stages	1	2	3	4	5
Max. continuous torque	Nm	0.01	0.02	0.06	0.08
Max. intermittent torque	Nm	0.02	0.03	0.09	0.12
Weight	g	2.6	3.2	3.9	4.6
Max. efficiency	%	90	81	66	58
Gearhead length L	mm	8.8	11.3	13.9	16.4
Gearmotor length L2					
DCU08017	mm	25.6	28.1	30.7	33.2
					35.8

Specification

Planetary gearhead	straight teeth
Output shaft	stainless steel, hardened
Bearing at output	sleeve bearing
Radial play	mm
	≤ 0.07
Axial play	mm
	≤ 0.15
Direction of rotation (drive to output)	=
Operating temperature	°C
	-20~+65

Dimension



PG10C Planetary Gearhead Ø10mm 0.15Nm

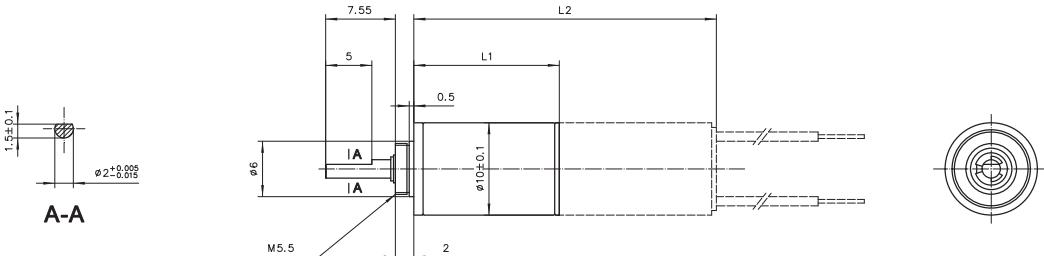
Gearhead Data

Reduction Ratio	16:1	64:1	256:1	1024:1
Number of stages	2	3	4	5
Max. continuous torque	Nm	0.03	0.10	0.15
Max. intermittent torque	Nm	0.05	0.15	0.23
Weight	g	6.9	8.3	9.7
Max. efficiency	%	81	73	66
Gearhead length L	mm	12.9	15.8	18.7
Gearmotor length L2	mm			
└ DCU10017		29.9	32.8	35.7
└ DCU10025		37.5	40.4	43.3
				46.2

Specification

Planetary gearhead	straight teeth	
Output shaft	stainless steel, hardened	
Bearing at output	sleeve bearing	
Radial play	mm	≤ 0.07
Axial play	mm	≤ 0.2
Direction of rotation (drive to output)	=	
Operating temperature	°C	-20~+65

Dimension



PG13C Planetary Gearhead Ø13mm 0.3Nm

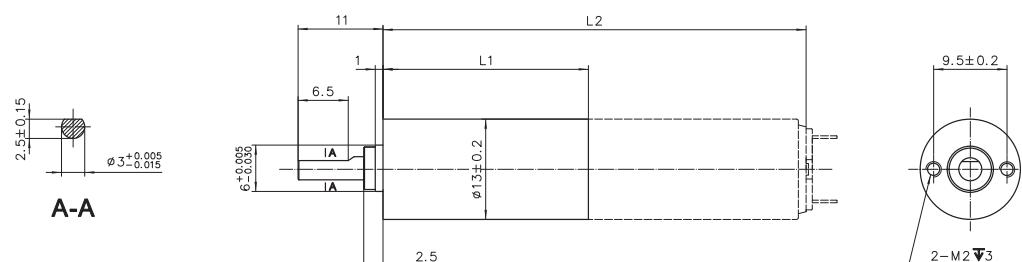
Gearhead Data

Reduction Ratio		16:1	66:1	271:1
		90:1	315:1	425:1
Number of stages		2	3	4
Max. continuous torque	Nm	0.20	0.30	0.30
Max. intermittent torque	Nm	0.30	0.45	0.45
Weight	g	13.5	16.0	18.9
Max. efficiency	%	81	73	66
Gearhead length L1	mm	19.1	22.9	26.6
Gearmotor length L2				
└ DCU13020	mm	39.0	42.8	46.5
└ DCU13028	mm	47.5	51.3	55.0

Specification

Planetary gearhead	straight teeth
Output shaft	stainless steel, hardened
Bearing at output	sleeve bearing
Radial play	mm ≤ 0.1
Axial play	mm ≤ 0.25
Max. radial load	N 5 (5mm from flange)
Max. axial load	N 5
Max. force for press fits	N 15
Recommend input speed	rpm ≤ 10000
Direction of rotation (drive to output)	=
Ambient temperature	°C -20~+65

Dimension



PG16C Planetary Gearhead Ø16mm 0.5Nm

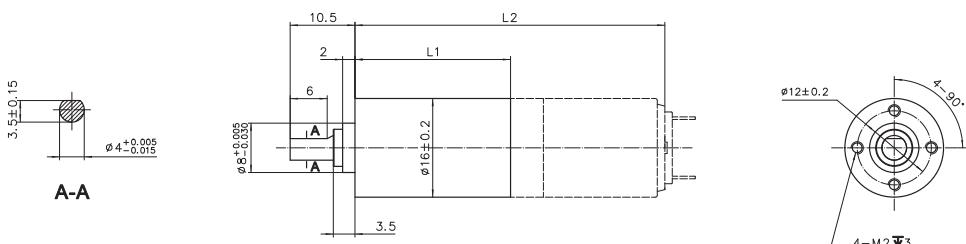
Gearhead Data

Reduction Ratio		4:1	19:1	84:1	369:1
			29:1	103:1	560:1
				157:1	850:1
Number of stages		1	2	3	4
Max. continuous torque	Nm	0.20	0.30	0.40	0.50
Max. intermittent torque	Nm	0.30	0.45	0.60	0.75
Weight	g	15.5	19.0	22.5	26.0
Max. efficiency	%	90	81	73	66
Gearhead length L1	mm	18.0	18.0	21.6	25.2
Gearmotor length L2					
└ DCU16025	mm	43.2	43.2	46.8	50.4
└ DCU16035	mm	53.2	53.2	56.8	60.4
└ DCU17025	mm	43.2	43.2	46.8	50.4
└ DCU17035	mm	53.2	53.2	56.8	60.4

Specification

Planetary gearhead	straight teeth
Output shaft	stainless steel, hardened
Bearing at output	sleeve bearing
Radial play	mm ≤ 0.1
Axial play	mm ≤ 0.25
Max. radial load	N 8 (5mm from flange)
Max. axial load	N 10
Max. force for press fits	N 50
Recommend input speed	rpm ≤ 10000
Direction of rotation (drive to output)	=
Ambient temperature	° C -20~+65

Dimension



PG22C Planetary Gearhead Ø22mm 0.8Nm

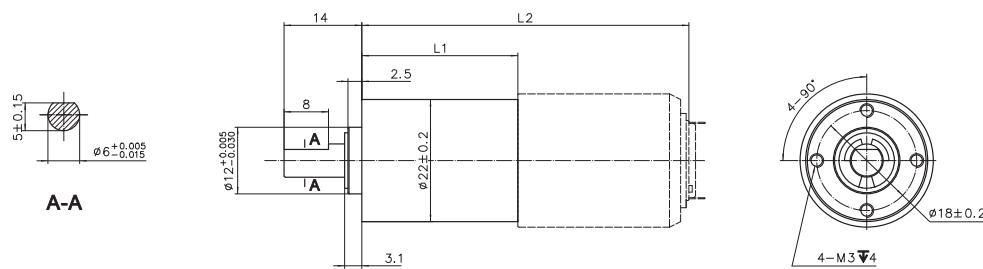
Gearhead Data

Reduction Ratio	4:1	16:1	64:1	256:1	
	22:1	90:1	361:1		
	107:1	509:1			
Number of stages	1	2	3	4	
Max. continuous torque	Nm	0.20	0.40	0.60	0.80
Max. intermittent torque	Nm	0.30	0.60	0.90	1.20
Weight	g	34.3	34.6	54.4	64.0
Max. efficiency	%	84	70	59	49
Gearhead length L1	mm	17.7	22.9	28.1	33.3
Gearmotor length L2					
LDCU24032	mm	48.7	53.9	59.1	64.3

Specification

Planetary gearhead	straight teeth
Output shaft	stainless steel, hardened
Bearing at output	sleeve bearing
Radial play	mm ≤ 0.1
Axial play	mm ≤ 0.35
Max. radial load	N 8 (5mm from flange)
Max. axial load	N 15
Max. force for press fits	N 100
Recommend input speed	rpm ≤ 10000
Direction of rotation (drive to output)	=
Ambient temperature	° C -20~+65

Dimension



Encoder

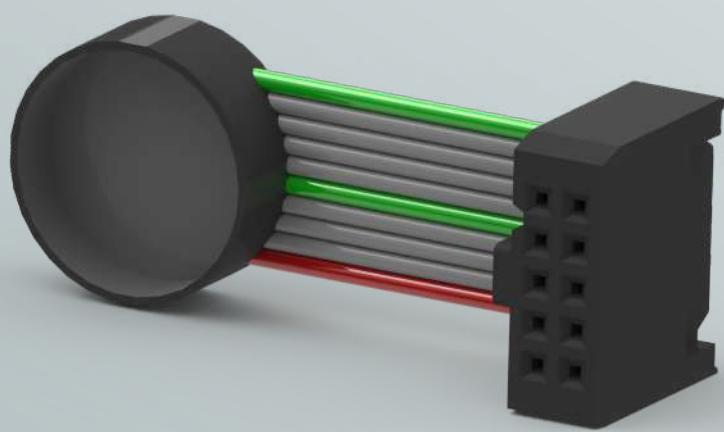
RS10

R13

R16

K16

U22



RS10 Magnetic Encoder Ø10mm 2 Channels

Encoder Data

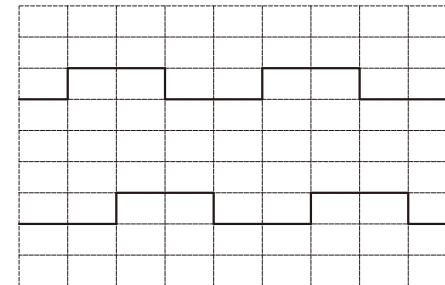
Pulses per revolution		12
Number of channels		2 (A,B)
Supply voltage	V	3~24
Supply current	mA	≤10
Max. output current/channel	mA	10
Max. frequency	kHz	20
Operating temperature	°C	-20~+65
Length L		
└ TCU10017	mm	23.5
└ TCU10025	mm	31.1

Connection

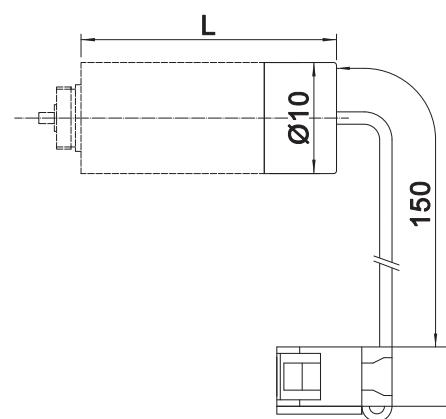
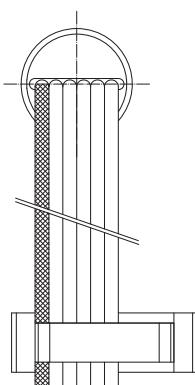
PIN No.	Function
1	Motor(+)
2	Vcc(5V)
3	Channel A
4	Channel B
5	GND
6	Motor (-)

Output Signal

Channel A
Channel B



Dimension



R13 Magnetic Encoder Ø13mm 3 Channels

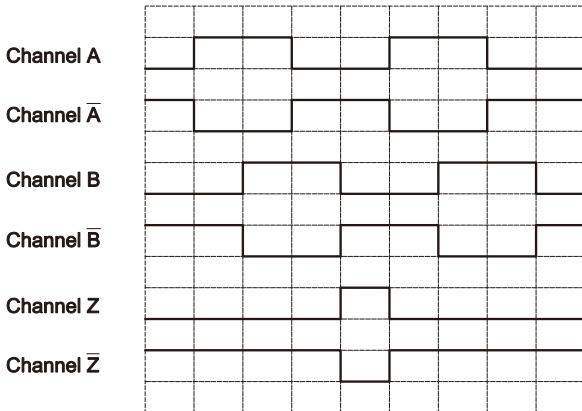
Encoder Data

Lines per revolution		256
Number of channels		3 (A,B,Z)
Supply voltage	V	5
Supply current	mA	≤40
Max. output current/chanel	mA	5
Max. frequency	kHz	80
Operating temperature	°C	-20~+65
Length L		
LTCU13020	mm	25.4
LTCU13028	mm	33.9

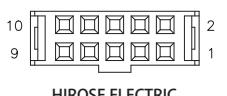
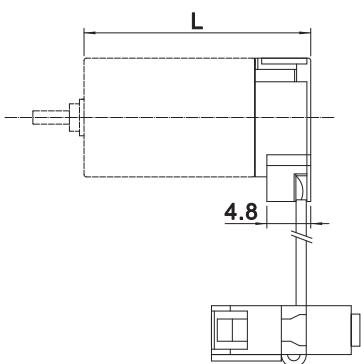
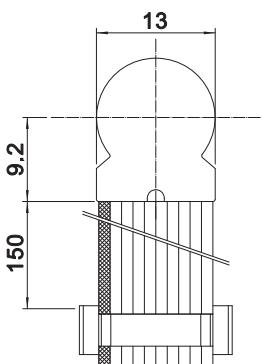
Connection

PIN No.	Function
1	Motor(+)
2	Vcc(5V)
3	GND
4	Motor(-)
5	Channel \bar{A}
6	Channel A
7	Channel \bar{B}
8	Channel B
9	Channel \bar{Z}
10	Channel Z

Output Signal



Dimension

HIROSE ELECTRIC
HIF3BA-10D-2.54R

R16 Magnetic Encoder Ø16mm 3 Channels

Encoder Data

Lines per revolution		512
Number of channels		3 (A,B,Z)
Supply voltage	V	5
Supply current	mA	≤40
Max. output current/channel	mA	5
Max. frequency	kHz	160
Operating temperature	°C	-20~+65

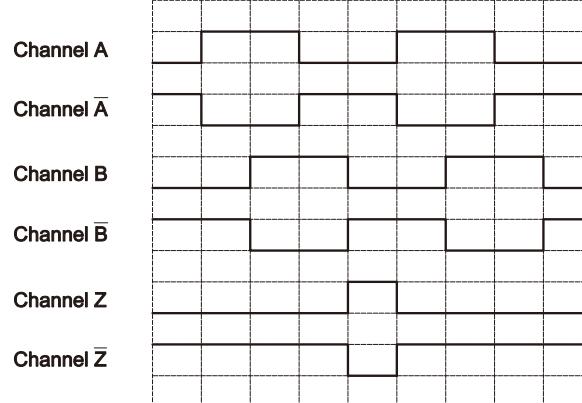
Length L

L-TCU16025	mm	30.4
L-TCU16035	mm	40.4
L-TCU17025	mm	30.4
L-TCU17035	mm	40.4

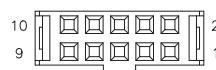
Connection

PIN No.	Function
1	Motor(+)
2	Vcc(5V)
3	GND
4	Motor(-)
5	Channel Ā
6	Channel A
7	Channel B̄
8	Channel B
9	Channel Z̄
10	Channel Z

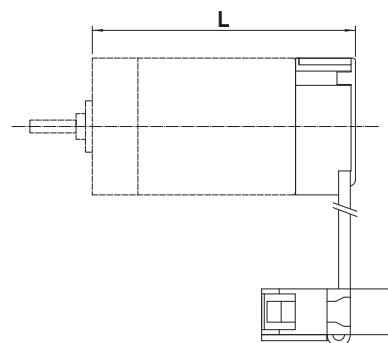
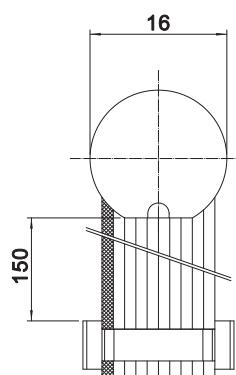
Output Signal



Dimension



HIROSE ELECTRIC
HIF3BA-10D-2.54R



K16 Optical Encoder Ø16mm 2 Channels

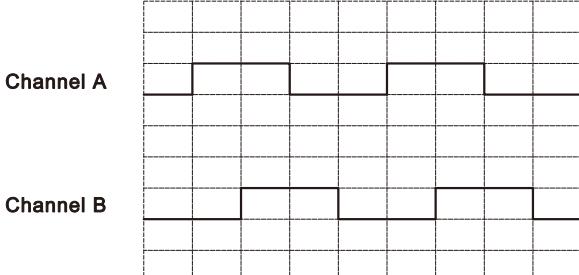
Encoder Data

Lines per revolution		200
Number of channels		2 (A,B)
Supply voltage	V	5
Supply current	mA	≤20
Max. output current/channel	mA	3
Max. frequency	kHz	20
Operating temperature	°C	-20~+65
Length L		
LTCU16025	mm	37.5
LTCU16035	mm	47.5
LTCU17025	mm	37.5
LTCU17035	mm	47.5
LTCU24032	mm	43.3

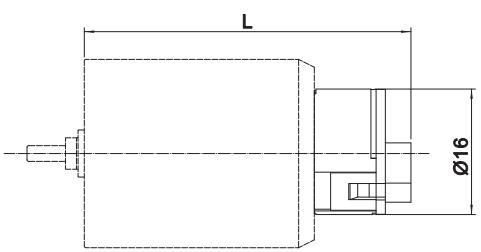
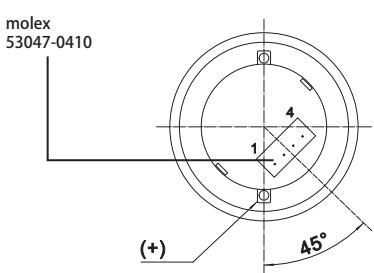
Connection

PIN No.	Function
1	Vcc
2	Channel B
3	GND
4	Channel A

Output Signal



Dimension



U22 Optical Encoder Ø22mm 2 Channels

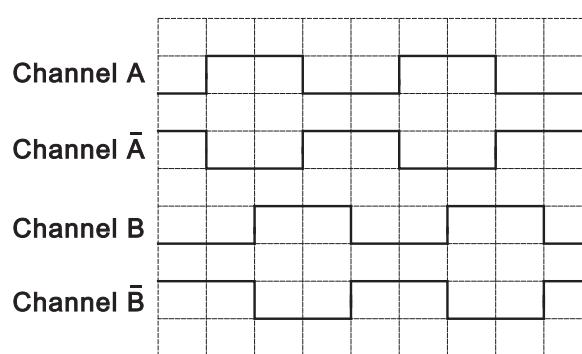
Encoder Data

Lines per revolution		256
Number of channels		2 (A,B)
Supply voltage	V	5
Supply current	mA	≤32
Max. frequency	kHz	100
Operating temperature	°C	-20~+100
Length L		
L-TSU22048	mm	62.0

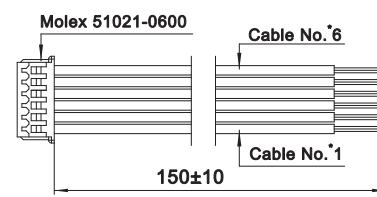
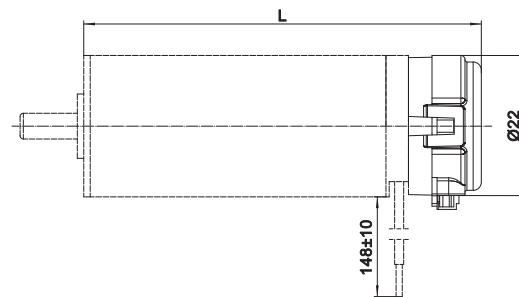
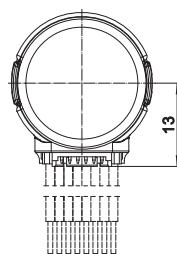
Connection

PIN No.	Function
1	GND
2	Channel A
3	Channel \bar{A}
4	Vcc(5V)
5	Channel B
6	Channel \bar{B}

Output Signal



Dimension



Notes

Product Overview	Slotless Brushless DC Motor	Coreless Brushed DC Motor	Planetary Gearbox	Encoder Drive	Technical

Drive

iPOS2401 MX CAN
iPOS2401 MX CAT
iPOS3602 VX CAN
iPOS3602 MX CAN
iPOS3602 BX CAN
iPOS3602 HX CAN
iPOS3604 VX CAN
iPOS3604 MX CAN
iPOS3604 BX CAN
iPOS3604 HX CAN
iPOS4808 VX CAN
iPOS4808 MY CAN
iPOS4808 MY-CAN/CAT-STO
iPOS4808 BX-CAN/CAT





iPOS Intelligent Servo Drive

with Embedded Motion Controller

	iPOS2401 MX-CAN	iPOS2401 MX-CAT	
Supported motor type			
Brushed DC (coreless)	Brushed DC (coreless)	Brushed DC (coreless)	
Brushless DC (slotless)	Brushless DC (slotless)	Brushless DC (slotless)	
Stepper	Stepper	Stepper	
Linear motor	Linear motor	Linear motor	
Sensors			
Incremental encoder	Incremental encoder	Incremental encoder	
Digital Hall sensor	Digital Hall sensor	Digital Hall sensor	
Linear Hall sensor	Linear Hall sensor	Linear Hall sensor	
Analog input (Tacho)	Analog input (Tacho)	Analog input (Tacho)	
Control mode			
Torque control	Torque control	Torque control	
Speed control	Speed control	Speed control	
Position control	Position control	Position control	
Electrical Data			
Motor supply voltage	VDC	12 ~ 24	12 ~ 24
Logical supply voltage	VDC	12 ~ 24	12 ~ 24
Output current (continuous)	A	0.9	0.9
Output current (peak)	A	0.9	0.9
PWM switching frequency (maximum)	kHz	120	120
Operation ambient temperature	°C	0 ~ +40	0 ~ +40
Operation ambient humidity	%Rh	0 ~ 90	0 ~ 90
Storage ambient temperature	°C	-40 ~ +105	-40 ~ +105
Storage ambient humidity	%Rh	0 ~ 100	0 ~ 100
Dimensions (L x W x H)	mm	46.5 x 19.2 x 8.5	46.5 x 19.2 x 8.5
Weight	g	8	8
Mounting		plug-in module	plug-in module
Communication			
	CAN	CAT	
	RS232	RS232	

iPOS Intelligent Servo Drive

with Embedded Motion Controller



T E C H N O S O F T

iPOS3602 VX-CAN**iPOS3602 MX-CAN****Supported motor type**

Brushed DC (coreless) Brushed DC (coreless)

Brushless DC (slotless) Brushless DC (slotless)

Stepper Stepper

Linear motor Linear motor

Sensors

Incremental encoder Incremental encoder

Digital Hall sensor Digital Hall sensor

Linear Hall sensor Linear Hall sensor

Analog input (Tacho) Analog input (Tacho)

Analog SinCos encoder Analog SinCos encoder

Control mode

Torque control Torque control

Speed control Speed control

Position control Position control

Electrical Data

Motor supply voltage VDC 9~ 36 9~ 36

Logical supply voltage VDC 9~ 36 9~ 36

Output current (continuous) A 2 2

Output current (peak) A 3 3

PWM switching frequency (maximum) kHz 100 100

Operation ambient temperature °C 0 ~ +40 0 ~ +40

Operation ambient humidity %Rh 0 ~ 90 0 ~ 90

Storage ambient temperature °C -40 ~ +105 -40 ~ +105

Storage ambient humidity %Rh 0 ~ 100 0 ~ 100

Dimensions (L x W x H) mm 56 x 28.8 x 7.6 55 x 26.4 x 13.1

Weight g 10 8

Mounting plug-in module plug-in module

Communication

CAN CAN

RS232 RS232



iPOS Intelligent Servo Drive

with Embedded Motion Controller

POS3602 BX-CAN

iPOS3602 HX-CAN

Supported motor type	Brushed DC (coreless)	Brushed DC (coreless)
	Brushless DC (slotless)	Brushless DC (slotless)
	Stepper	Stepper
	Linear motor	Linear motor
Sensors	Incremental encoder + Digital Hall sensor	Incremental encoder + Digital Hall sensor
	Incremental encoder	Analog SinCos encoder
	Analog SinCos encoder	Analog input (Tacho)
	Analog input (Tacho)	
Control mode	Torque control	Torque control
	Speed control	Speed control
	Position control	Position control
Electrical Data		
Motor supply voltage	VDC	9~ 36
Logical supply voltage	VDC	9~ 36
Output current (continuous)	A	2
Output current (peak)	A	3
PWM switching frequency (maximum)	kHz	100
Operation ambient temperature	°C	0 ~ +40
Operation ambient humidity	%Rh	0 ~ 90
Storage ambient temperature	°C	-40 ~ +105
Storage ambient humidity	%Rh	0 ~ 100
Dimensions (L x W x H)	mm	80 x 55 x 16.3
Weight	g	70
Mounting		closed-frame
Communication	CAN	CAN
	RS232	RS232

iPOS Intelligent Servo Drive

with Embedded Motion Controller



T E C H N O S O F T

iPOS3604 VX-CAN**iPOS3604 MX-CAN****Supported motor type**

Brushed DC (coreless) Brushed DC (coreless)

Brushless DC (slotless) Brushless DC (slotless)

Stepper Stepper

Linear motor Linear motor

Sensors

Incremental encoder Incremental encoder

Digital Hall sensor Digital Hall sensor

Linear Hall sensor Linear Hall sensor

Analog input (Tacho) Analog input (Tacho)

Analog SinCos encoder Analog SinCos encoder

Control mode

Torque control Torque control

Speed control Speed control

Position control Position control

Electrical Data

Motor supply voltage VDC 9~ 36 9~ 36

Logical supply voltage VDC 9~ 36 9~ 36

Output current (continuous) A 4 4

Output current (peak) A 10 10

PWM switching frequency (maximum) kHz 100 100

Operation ambient temperature °C 0 ~ +40 0 ~ +40

Operation ambient humidity %Rh 0 ~ 90 0 ~ 90

Storage ambient temperature °C -40 ~ +105 -40 ~ +105

Storage ambient humidity %Rh 0 ~ 100 0 ~ 100

Dimensions (L x W x H) mm 56 x 28.8 x 7.6 55 x 26.4 x 13.1

Weight g 10 8

Mounting plug-in module plug-in module

Communication

CAN CAN

RS232 RS232

iPOS Intelligent Servo Drive

with Embedded Motion Controller



T E C H N O S O F T

T E C H N O S O F T

Product
Overview

Slotless Brushless DC Motor

Coreless Brushed
DC Motor

Planetary
Gearbox

Encoder

Drive

Technical

iPOS3604 BX-CAN

iPOS3604 HX-CAN

Supported motor type	Brushed DC (coreless)	Brushed DC (coreless)	
Brushless DC (slotless)	Brushless DC (slotless)	Brushless DC (slotless)	
Stepper	Stepper	Stepper	
Linear motor	Linear motor	Linear motor	
Sensors	Incremental encoder + Digital Hall sensor	Incremental encoder + Digital Hall sensor	
Incremental encoder	Analog SinCos encoder	Analog SinCos encoder	
Analog SinCos encoder	Analog input (Tacho)	Analog input (Tacho)	
Analog input (Tacho)			
Control mode	Torque control	Torque control	
Speed control	Speed control	Speed control	
Position control	Position control	Position control	
Electrical Data			
Motor supply voltage	VDC	9~ 36	9~ 36
Logical supply voltage	VDC	9~ 36	9~ 36
Output current (continuous)	A	0.9	4
Output current (peak)	A	0.9	10
PWM switching frequency (maximum)	kHz	120	100
Operation ambient temperature	°C	0 ~ +40	0 ~ +40
Operation ambient humidity	%Rh	0 ~ 90	0 ~ 90
Storage ambient temperature	°C	-40 ~ +105	-40 ~ +105
Storage ambient humidity	%Rh	0 ~ 100	0 ~ 100
Dimensions (L x W x H)	mm	80 x 55 x 16.3	72.4 x 44.6 x 15.6
Weight	g	70	48
Mounting		closed-frame	closed-frame
Communication	CAN	CAN	
	RS232	RS232	

iPOS Intelligent Servo Drive

with Embedded Motion Controller



T E C H N O S O F T

iPOS4808 VX-CAN**iPOS4808 MY-CAN**

Supported motor type	Brushed DC (coreless)	Brushed DC (coreless)	
Brushless DC (slotless)	Brushless DC (slotless)	Brushless DC (slotless)	
Stepper	Stepper	Stepper	
Linear motor	Linear motor	Linear motor	
Sensors	Incremental encoder	Incremental encoder	
Digital Hall sensor	Digital Hall sensor	Digital Hall sensor	
Linear Hall sensor	Linear Hall sensor	Linear Hall sensor	
Analog input (Tacho)	Analog input (Tacho)	Analog input (Tacho)	
Analog SinCos encoder	Analog SinCos encoder	Analog SinCos encoder	
Control mode	Torque control	Torque control	
Speed control	Speed control	Speed control	
Position control	Position control	Position control	
Electrical Data			
Motor supply voltage	VDC	11~ 50	11~ 50
Logical supply voltage	VDC	9~ 36	9~ 36
Output current (continuous)	A	8	8
Output current (peak)	A	20	20
PWM switching frequency (maximum)	kHz	120	100
Operation ambient temperature	°C	0 ~ +40	0 ~ +40
Operation ambient humidity	%Rh	0 ~ 90	0 ~ 90
Storage ambient temperature	°C	-40 ~ +100	-40 ~ +100
Storage ambient humidity	%Rh	0 ~ 100	0 ~ 100
Dimensions (L x W x H)	mm	46.5 x 19.2 x 8.5	72.4 x 44.6 x 15.6
Weight	g	8	48
Mounting		plug-in module	plug-in module
Communication		CAN	CAN
		RS232	RS232



iPOS Intelligent Servo Drive

with Embedded Motion Controller

	iPOS4808 MY-CAN/CAT-STO	iPOS4808 BX-CAN/CAT
Supported motor type		
	Brushed DC (coreless)	Brushed DC (coreless)
	Brushless DC (slotless)	Brushless DC (slotless)
	Stepper	Stepper
	Linear motor	Linear motor
Sensors		
	Incremental encoder	Incremental encoder
	Digital Hall sensor	Digital Hall sensor
	Linear Hall sensor	Linear Hall sensor
	Analog input (Tacho)	Analog input (Tacho)
	Analog SinCos encoder	Analog SinCos encoder
Control mode		
	Torque control	Torque control
	Speed control	Speed control
	Position control	Position control
Electrical Data		
Motor supply voltage	VDC	11~ 50
Logical supply voltage	VDC	18~36
Output current (continuous)	A	8
Output current (peak)	A	20
PWM switching frequency (maximum)	kHz	120
Operation ambient temperature	°C	0 ~ +40
Operation ambient humidity	%Rh	0 ~ 90
Storage ambient temperature	°C	-40 ~ +100
Storage ambient humidity	%Rh	0 ~ 100
Dimensions (L x W x H)	mm	60 x 43.6 x 12.4
Weight	g	22
Mounting	plug-in module	closed-frame
Communication		
	CAN/EtherCAT	CAN/EtherCAT
	RS232	RS232

Technical

Customized Components



Pinion



Bearing



Flange



Winding



Shaft

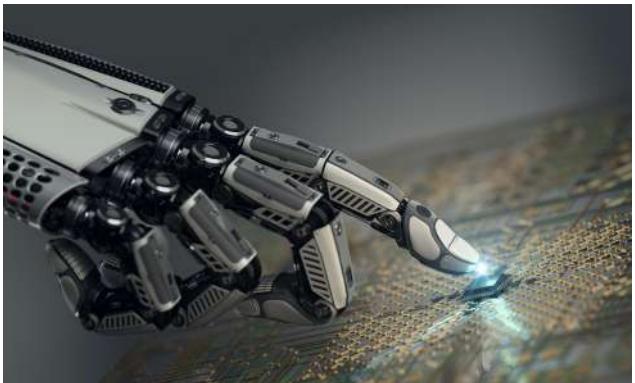


FPC & Cables

Application



Factory Automation



Robotics



Medical Technology



Laboratory Automation

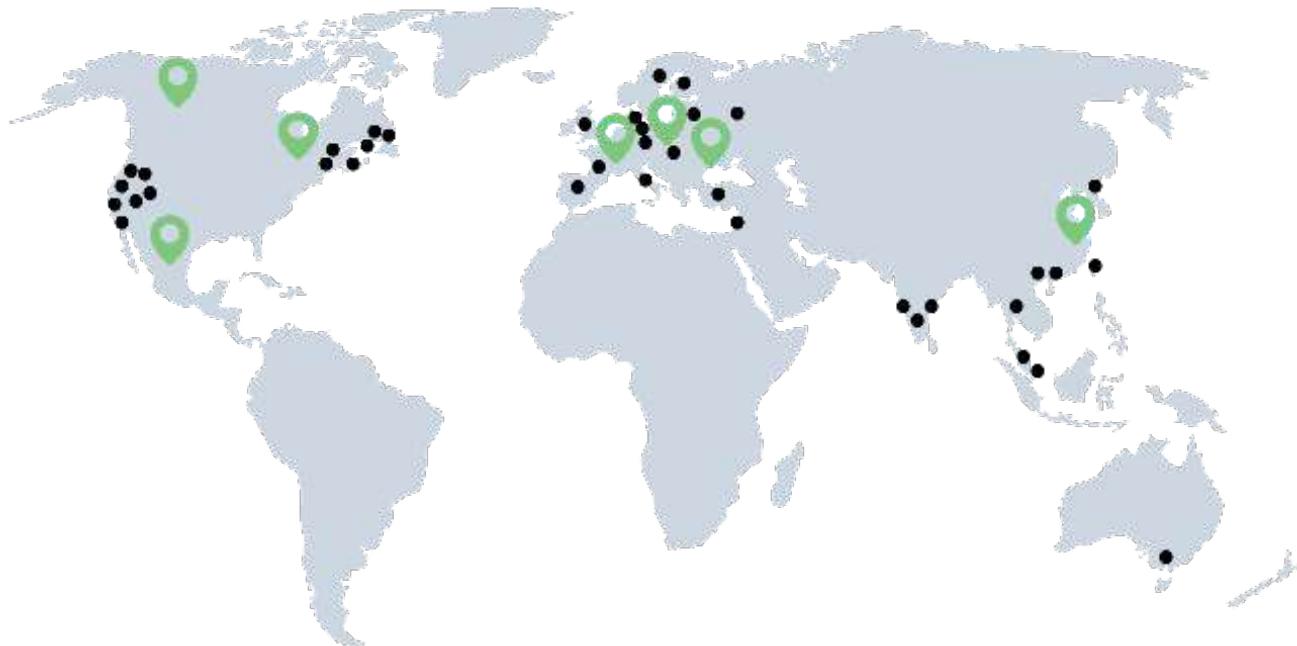


Aerospace



Measuring Technology

A Global Network



Technosoft Group Company

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