

TECNOTION®

THE LINEAR MOTOR COMPANY

Iron Core & Ironless Linear Motor Series

QUALITY AND SERVICE DELIVERED WORLDWIDE

[TECNOTION]

Tecnotion is *the* global authority on direct drive motor technology. We are the world's only unbundled manufacturer of linear and torque motors. As a former part of Philips, we specialize solely in the development and production of linear and torque motors. Because of this, our expertise, customer service and product quality are unmatched.

We have a global presence, with production plants in The Netherlands and China and local representation around the world. This ensures short delivery times and high quality support, wherever you are located.

When you do business with Tecnotion, you have a team of highly skilled sales and application engineers at your disposal. They help you from your initial prototype all the way to the application of our products and beyond.

Whatever your needs, you can rely on Tecnotion as a solid, reliable partner.





[SALES SUPPORT]

At Tecnotion we understand that each application of our linear motors is a unique case with specific requirements and demands.

Our sales and application engineers have extensive experience with a wide range of application types and collaborate on a high level with our customers to make sure you get the solution that best fits your requirements.

Additionally our specialized Simulation Tool is available to help you find your way through our wide range of linear motors and analyze/test out different motor types within your application specifications.

[INNOVATION]

We have an in-house R&D department, which is continuously pushing the boundaries of technology and taking our products to the next level. This translates directly to our high level of understanding of manufacturing processes.

Apart from our "off-the-shelf" range of standard linear motors, we can also design and manufacture custom made motors for high profile projects or OEM applications that require a tailor-made solution.

All our custom motors are built to the same high standards that characterize our standard range of products.



[MANUFACTURING]

Manufacturing of our standard range of motors takes place at our modern plant in China, where we are able to produce in high volume at very competitive rates.

At our competence centre and headquarters in The Netherlands we specialize in advanced technology. This is where we do our research and development and where custom motors are built with extreme accuracy in our special state of the art cleanroom environment.

Tecnotion is committed to excellence. Both of our plants are ISO 9001 certified and comply to the highest quality standards possible.

[GLOBAL LOGISTICS]

We always have our most popular products in stock in our warehouses in both The Netherlands and China.

Our logistics department can ship to you from both locations, making short delivery times possible across the globe, even when markets are ramping.



Iron Core Motors



TBW Series

Fu 2700-6750N Fc 1140-2850N

The TBW series is the water cooled variant of the TB series. It features a fully integrated, highly efficient cooling system which enables the TBW to reach even higher continuous forces than the standard version and sustain extreme accelerations while maintaining its sub micron position accuracy. Since heat is not dissipated into the machine's construction, it is especially suited for applications where thermal management is an issue.

TB Series

Fu 1800-4500N Fc 760-1900N

The high-end TB motors are heavy duty workhorses that combine high acceleration and speed, sub micron positioning accuracy and low power consumption with a superb force density. They excel in applications where high loads and long duty cycles are the order of the day. When you require a motor that takes your application to new levels, the TB more than delivers.

TL Series

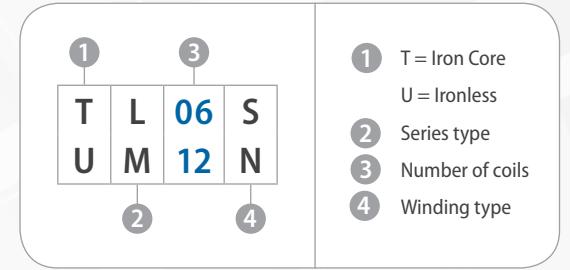
Fu 450-1800N Fc 200-800N

The mid-range TL is our most popular iron core motor. It features an extremely low attraction force between the coils and the magnets and stands out for its small size, high acceleration, high speed and accuracy. The TL is also available in long versions, which makes this all-rounder suited for nearly any application, including those with long travel lengths, like printers for large digital formats.

TM Series

Fu 120-720N Fc 60-360N

For applications that do not require high forces, it is often more effective to use a smaller and less costly motor. Over the years, the TM series has proven to be a very versatile, reliable and efficient motor for a wide range of applications. To enhance its effectiveness, the TM linear motor is equipped with a long flexible servo cable which makes the use of additional connectors superfluous and reduces total cost of ownership even further.



Ironless Motors



UXX / UXA Series

Fp 615-4200N Fc 120-846N

The UXX is the most powerful standard ironless motor we have to offer. It is ideal for heavy duty industrial applications that demand ultra precision and maximum force output. The UXA is the economical alternative to the UXX. It's slightly less powerful, but makes up for this with a smaller footprint and an attractive price tag.

UL Series

Fp 240-1200N Fc 70-350N

The high-end UL ironless motors are available in various configurations that can easily be adapted to application specific requirements. Because of their high speed, positioning accuracy, zero cogging and attraction force, many UL motors are successfully applied throughout the semiconductor industry.

UM Series

Fp 100-400N Fc 29-116N

The mid-range UM ironless motors stand out for their extremely high speed and exceptional thermal characteristics which are the result of our unique production techniques. This makes the compact UM motors especially suited for applications in which highly accurate measuring is required.

UF Series

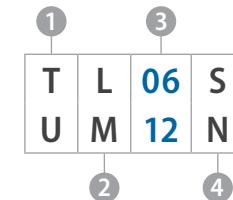
Fp 42.5-85N Fc 19.5-39N

The UF Series is built specifically to sustain very high continuous forces for its footprint, which is only marginally larger than that of the UC. It is exceptionally suited for applications with high duty cycles, for instance in the medical and semiconductor markets or for pick & place systems.

UC Series

Fp 36-72N Fc 10-20N

The UC is our smallest "off the shelf" motor. Weighing in at just a few grams, this versatile, compact and affordable motor is still able to sustain a continuous force of 10 or 20N. Due to its low weight it is also suited to operate in a vertical application environment.



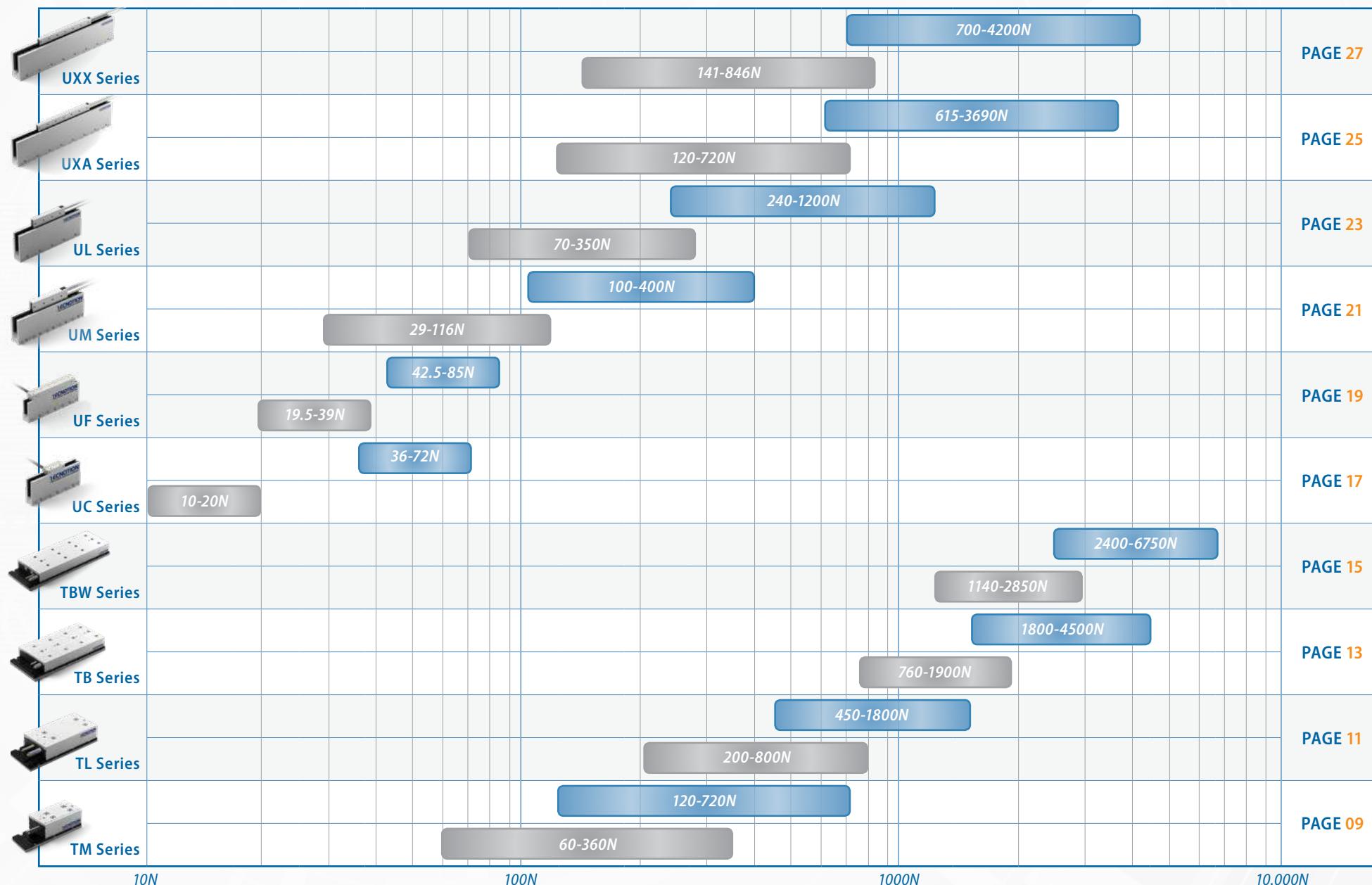
- ① T = Iron Core
- ② U = Ironless
- ③ Series type
- ④ Number of coils
- ⑤ Winding type

Content

Tecnotion's linear motor power range

Peak force

Continuous force



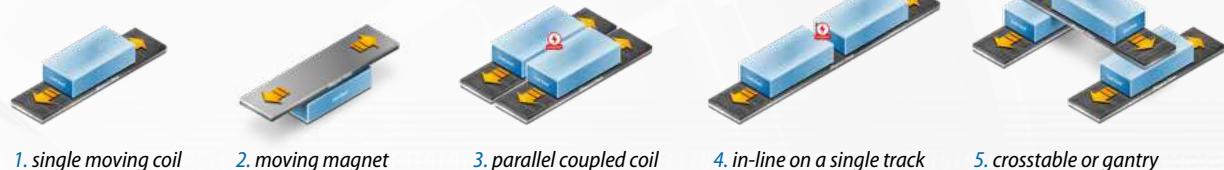
Features

Tecnotion's linear motor performances advantages

[DIRECT DRIVE ADVANTAGES]

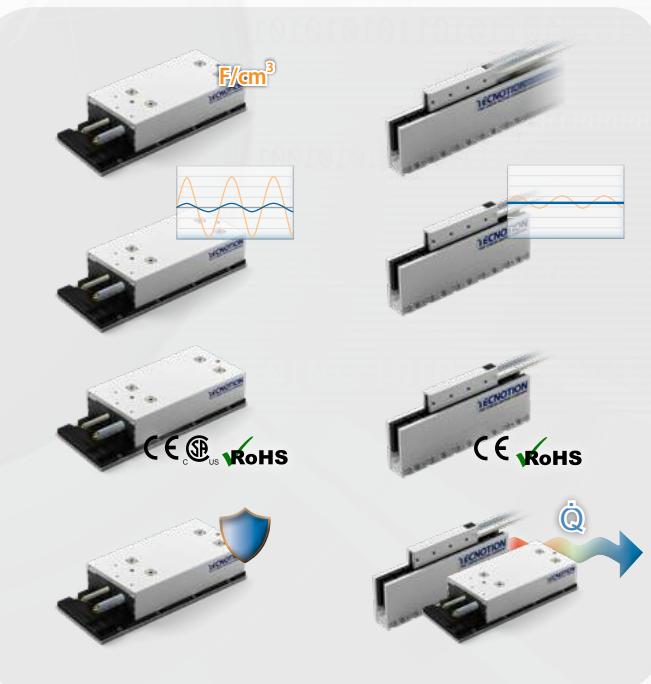
The direct drive technology of linear motors is a perfect way to enhance productivity, accuracy, and dynamic performance. Linear motors eliminate the need for mechanical transmissions like rack and pinion, belts and speed reducers. Between coil unit and magnets there is no contact, this means no mechanical wear. The technology makes designs slimmer, modular and reduces costs.

Modular system. All motors can be used in various configurations:



High force density

More force in a smaller packing means lowering footprint and fits better in smal(ler) spaces.



Low cogging

Optimized iron core motor design, for smooth motion and position accuracy in your application.

High acceleration and dynamics

The outstanding force to mass ratio of the ironless coils enables unmatched system dynamics.

No cogging, extremely low force ripple

Ironless motors have no cogging effects. Offering smooth motion and position accuracy in your application.

Approved for CSA and CE, ROHS

Iron core motors are approved for CE, CSA and ROHS.

Approved for CE and ROHS

Ironless motors are CE and RoHS approved.

Aluminium housed design

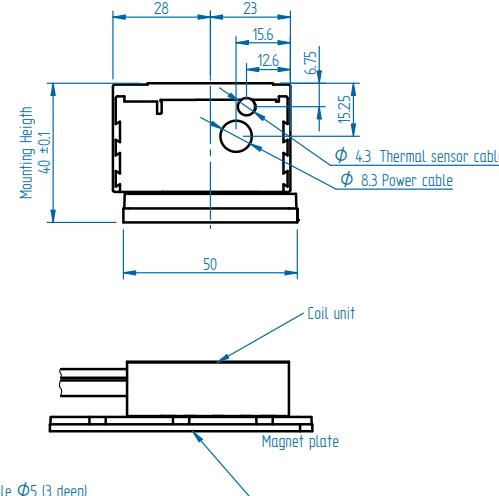
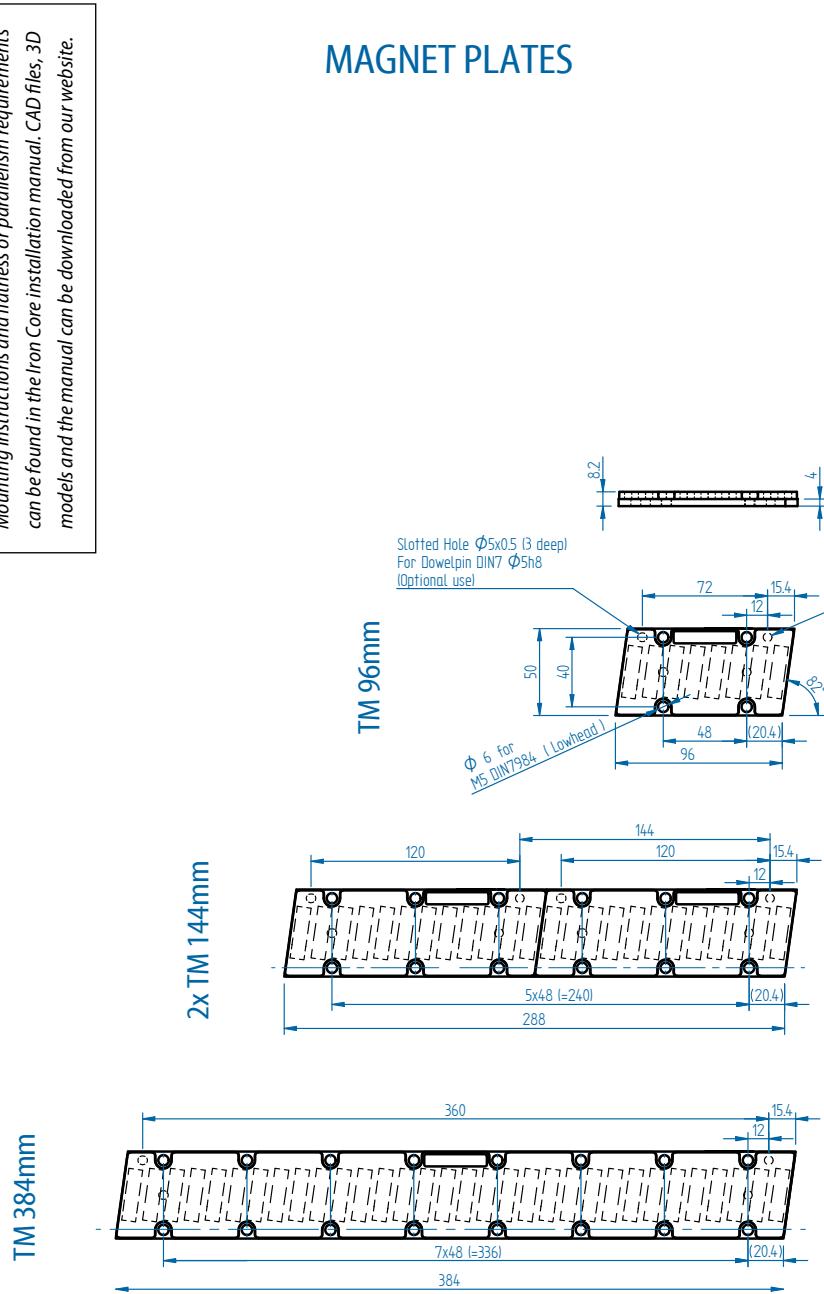
Housed design with integrated water cooling for TBW- and TL series.

Low thermal resistance

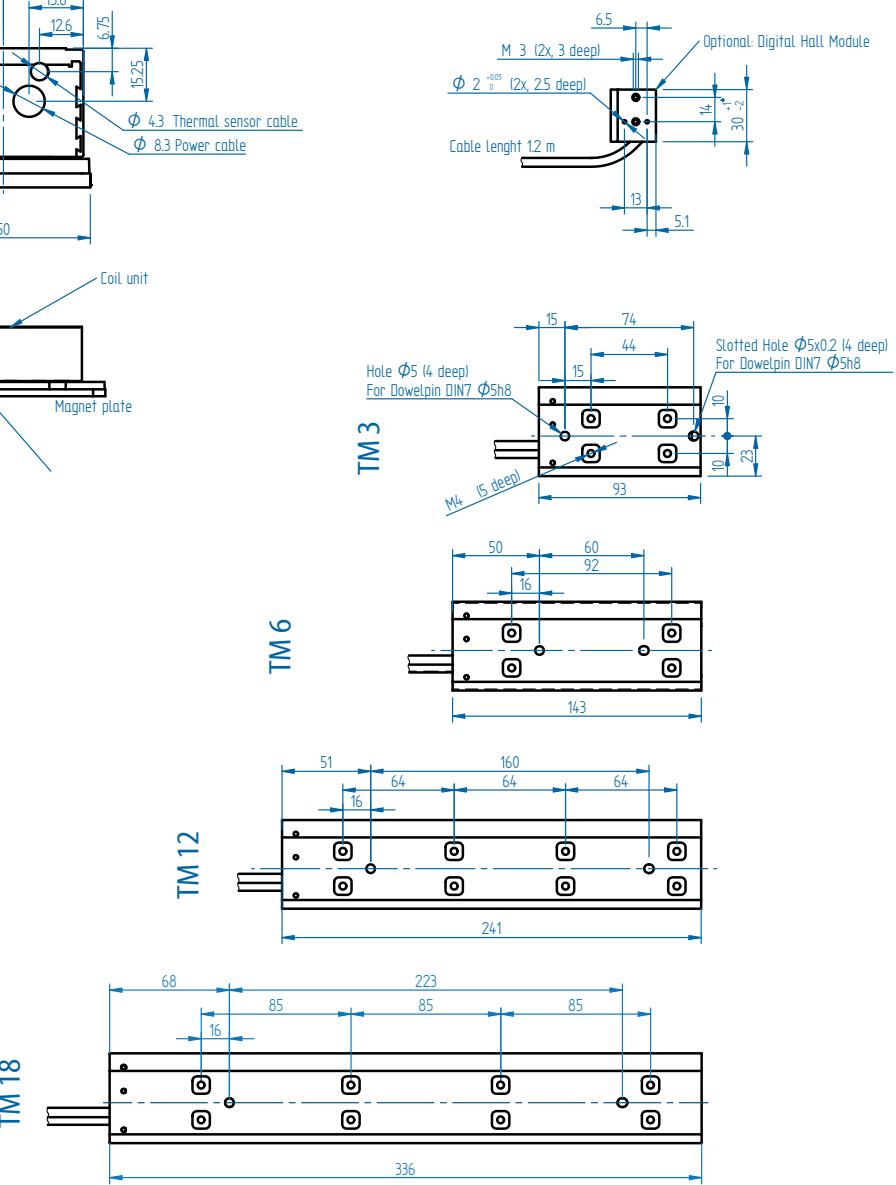
Allowing good heat transfer, achieving an extremely high continuous force for all motors when using a descent size heatsink or active cooling.

Mounting instructions and flatness or parallelism requirements can be found in the Iron Core installation manual. CAD files, 3D models and the manual can be downloaded from our website.

MAGNET PLATES



COIL UNITS

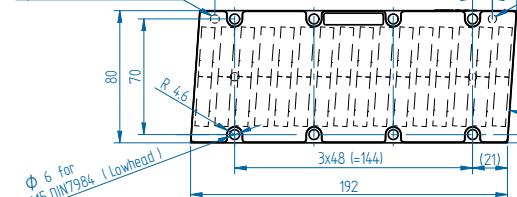


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MAGNET PLATES

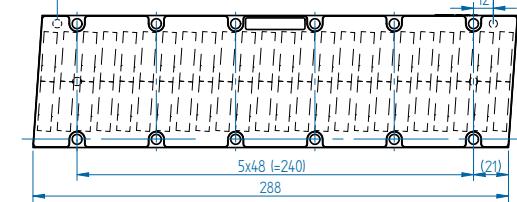
TL 192mm

Slotted Hole $\phi 5 \times 0.5$ (3 deep)
For Dowelpin DIN7 $\phi 5h8$
(Optional use)



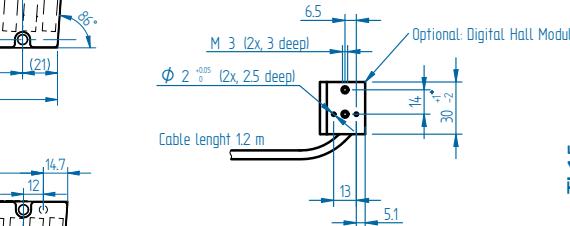
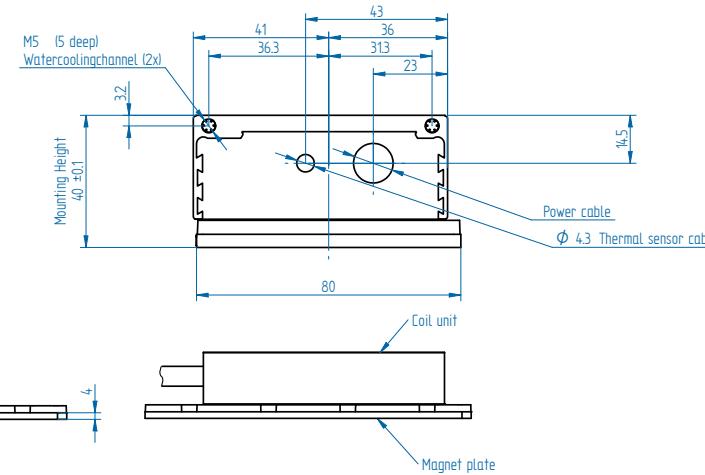
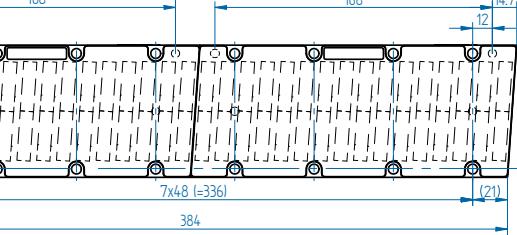
TL 288mm

$\phi 6$ for
MS DIN7984 (Lowhead)



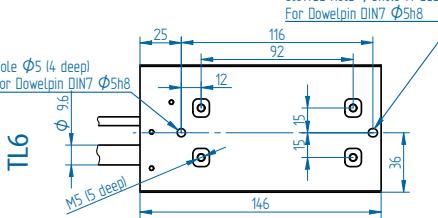
2x TL 192mm

7x48 (L=336)

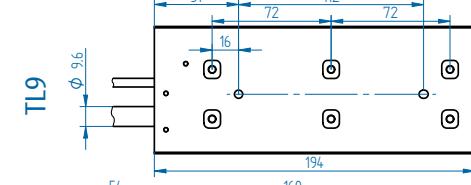


COILUNITS

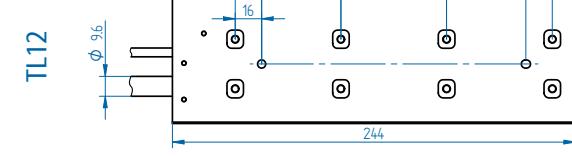
TL6



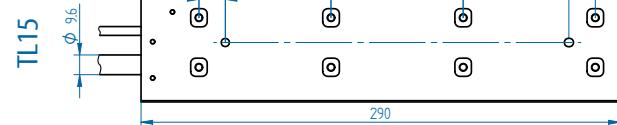
TL9



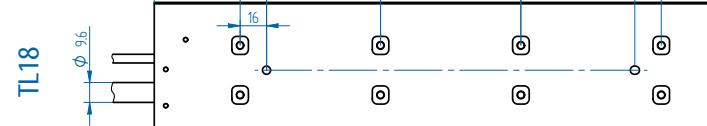
TL12



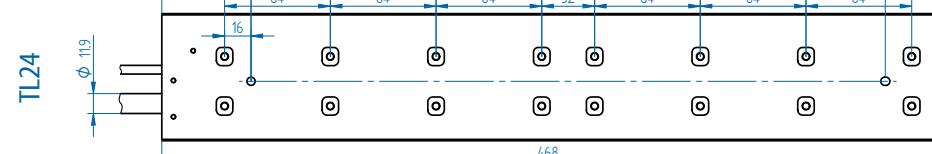
TL15



TL18



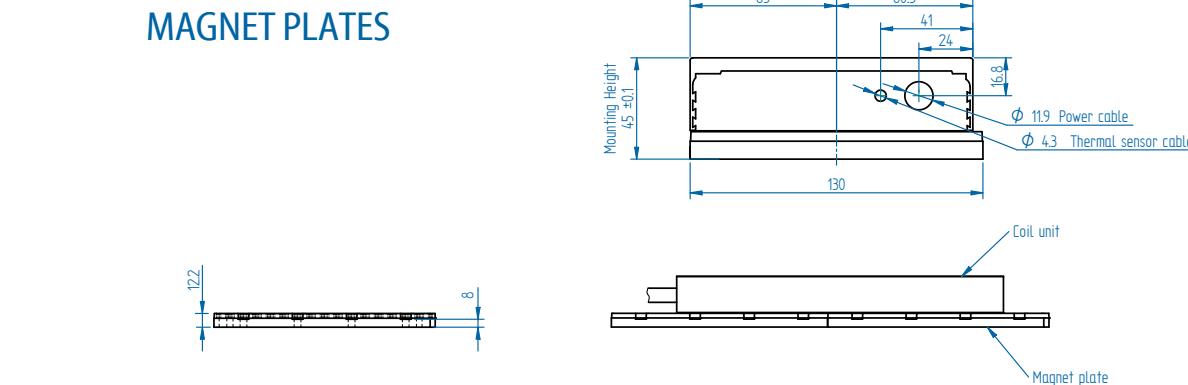
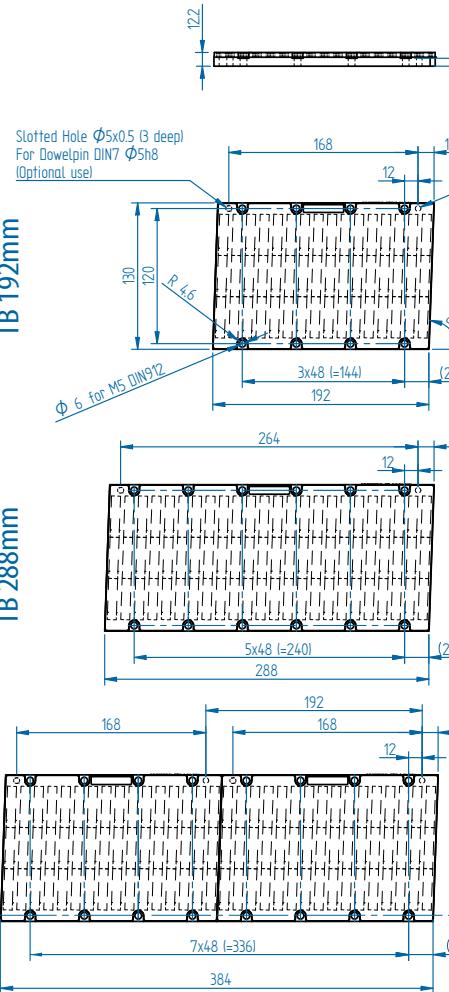
TL24



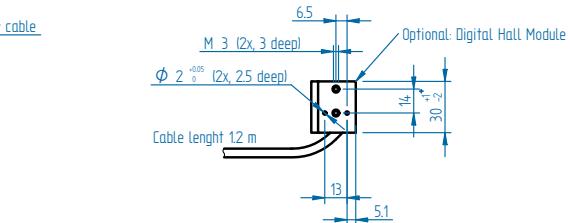
Mounting instructions and flatness or parallelism requirements can be found in the Iron Core installation manual. CAD files, 3D models and the manual can be downloaded from our website.

MAGNET PLATES

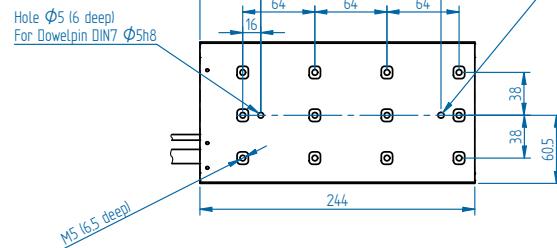
2x TB 192 mm



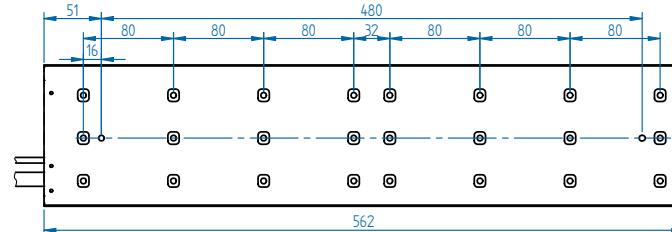
COIL UNITS



TB 12



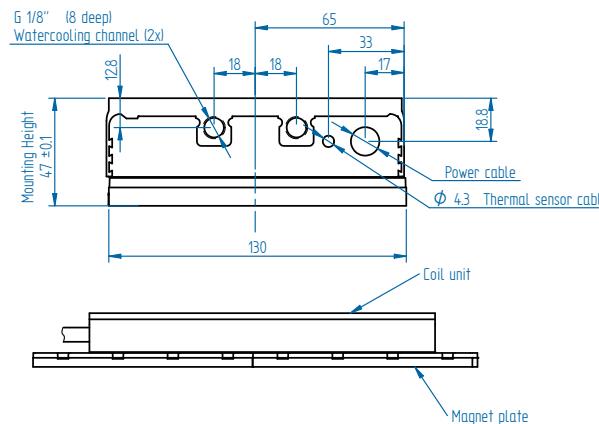
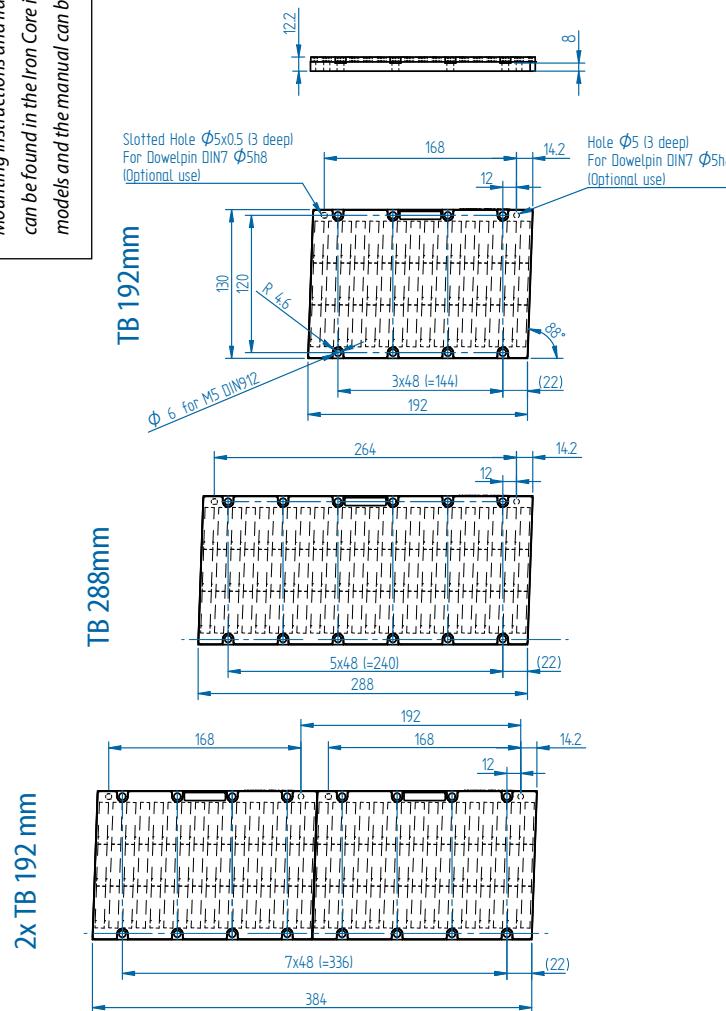
TB 15



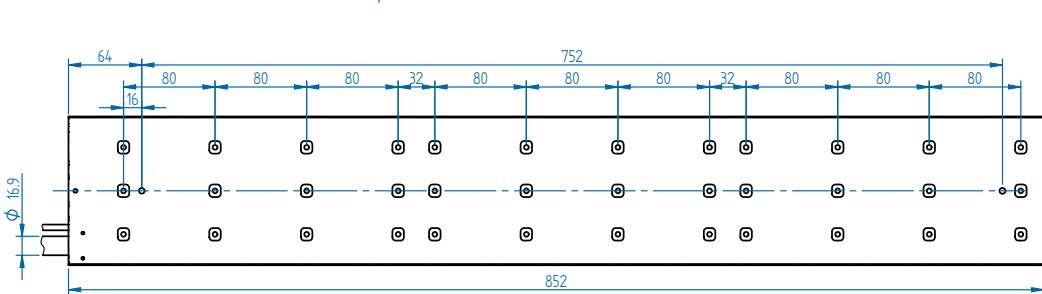
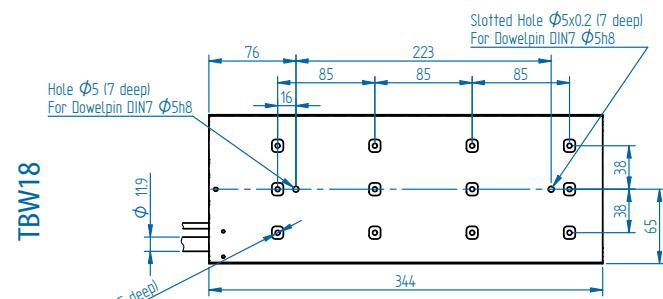
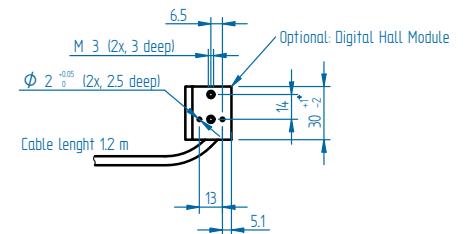
TB 30

Mounting instructions and flatness or parallelism requirements can be found in the Iron Core installation manual. CAD files, 3D models and the manual can be downloaded from our website.

MAGNET PLATES

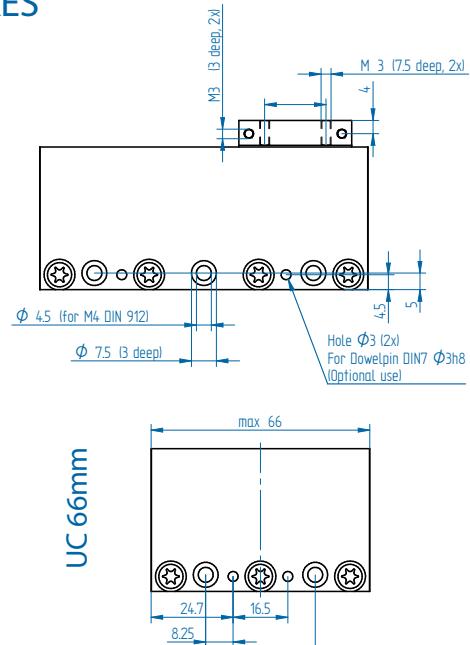
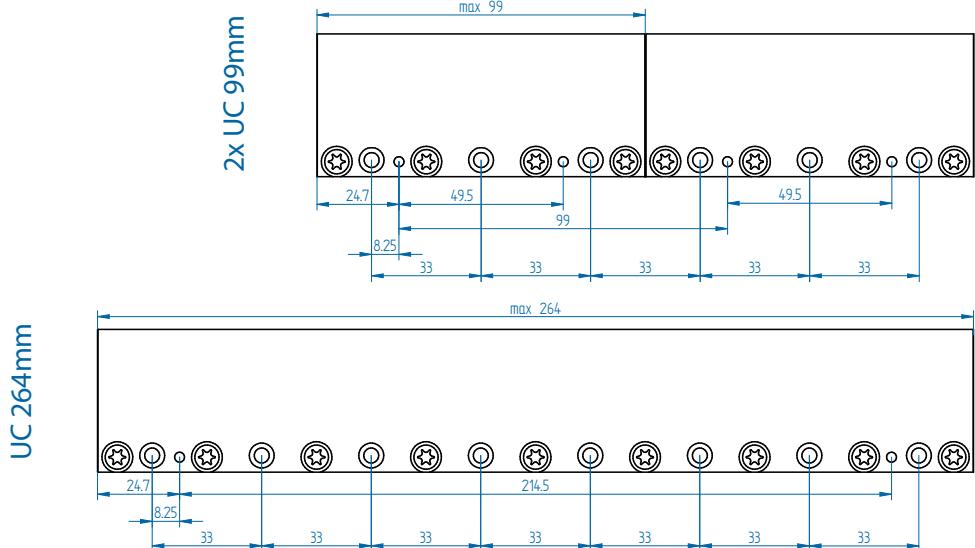


COIL UNITS

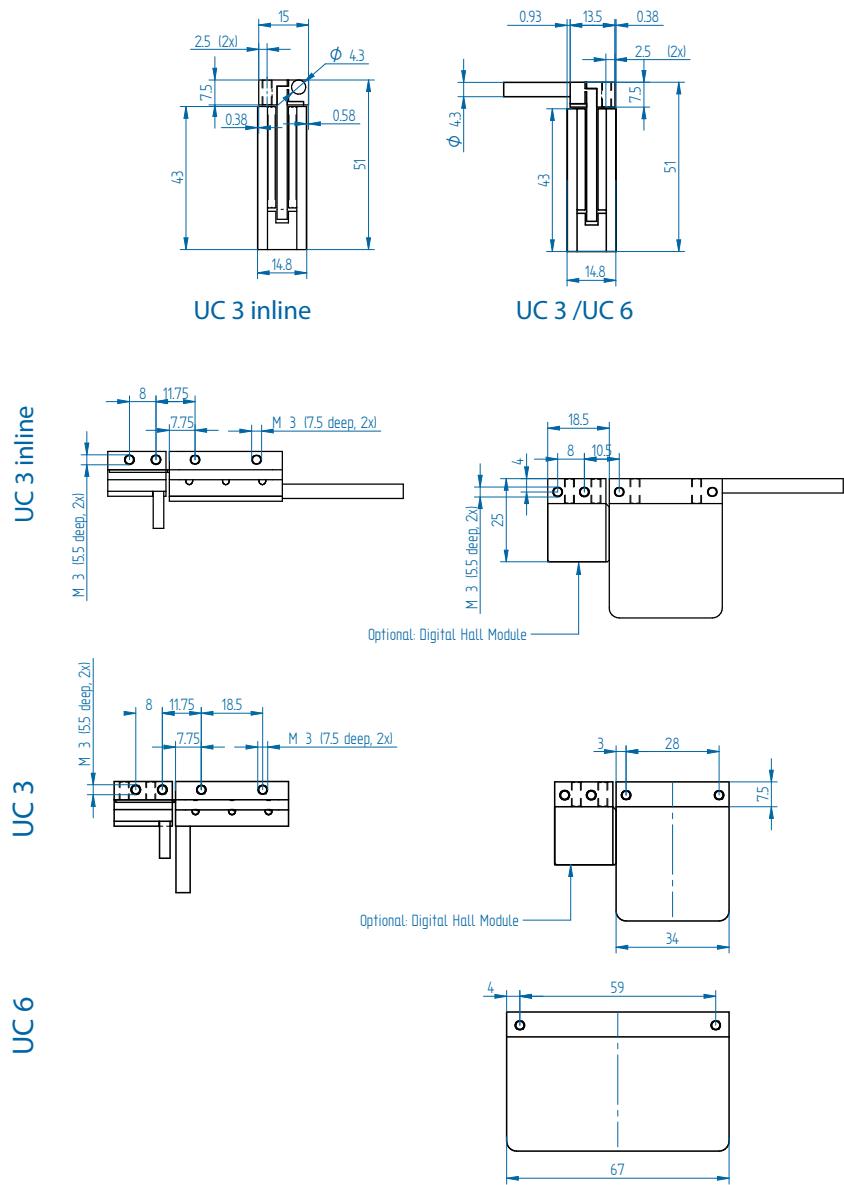


Mounting instructions and flatness or parallelism requirements can be found in the ironless installation manual. CAD files and 3D models can be downloaded from our website.

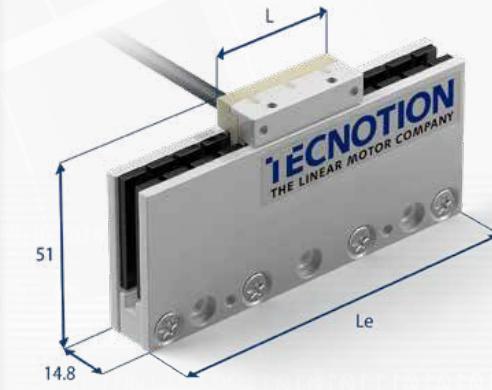
MAGNET YOKES



COIL UNITS



	Parameter	Remarks	Symbol	Unit	UC3 + UC3 inline	UC6
Performance	Motortype, max voltage ph-ph				3-phase synchronous Ironless, 45V _{ac rms} (60V _{dc})	
	Peak Force @ 20°C/s increase	magnet @ 25°C	F _p	N	36	72
	Continuous Force*	coils @ 80°C	F _c	N	10	20
	Maximum Speed**	@ 60 V	v _{max}	m/s	5	5
	Motor Force Constant	mount. sfc. @ 20°C	K	N/A _{rms}	11.4	11.4
	Motor Constant	coils @ 25°C	S	N ² /W	9.2	18.3
	Peak Current	magnet @ 25°C	I _p	A _{rms}	3.1	6.2
	Maximum Continuous Current	coils @ 80°C	I _c	A _{rms}	0.87	1.75
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	9.3	9.3
Electrical	Resistance per Phase*	coils @ 25°C ex. cable	R _{ph}	Ω	4.7	2.4
	Induction per Phase		L _{ph}	mH	0.75	0.38
	Electrical Time Constant*	coils @ 25°C	τ _e	ms	0.16	0.16
	Maximum Continuous Power Loss	all coils	P _c	W	13	26
	Thermal Resistance	coils to mount. sfc.	R _{th}	°C/W	3.6	1.8
	Thermal Time Constant*	up to 63% max. coiltemp.	τ _{th}	s	25	25
Thermal	Temperature Sensors				none	none
	Coil Unit Weight	ex. cables	W	kg	0.031	0.062
	Coil Unit Length	ex. cables	L	mm	34	67
	Motor Attraction Force		F _a	N	0	0
	Magnet Pitch NN		τ	mm	16.5	16.5
	Cable Mass		m	kg/m	0.07	0.07
	Cable Type (Power)	length 1 m	d	mm (AWG)	4.3 (24)	
	Cable Type (Sensor)				N/A	
	Cable Life (Power FLEX)***	minimum			15,000,000 cycles	
	Bending Radius Static	minimum			5x cable diameter	
Mechanical	Bending Radius Dynamic	minimum			8x cable diameter	



UC3 in 99mm magnet yoke shown

Approvals



Magnet yoke dimensions

Le (mm)	66	99	264
M4 bolts	2	3	8
Mass (kg/m)		3.2	

Magnet yokes can be butted together.

All specifications ±10%

* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

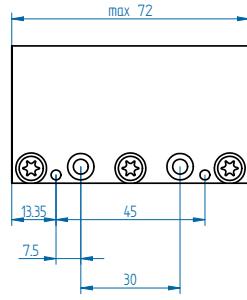
** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

*** Depending on Bending Radius, Velocity and Acceleration.

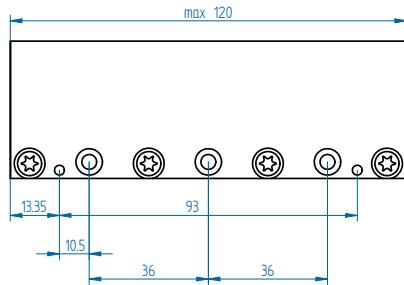
Mounting instructions and flatness or parallelism requirements can be found in the ironless installation manual. CAD files and 3D models can be downloaded from our website.

MAGNET YOKES

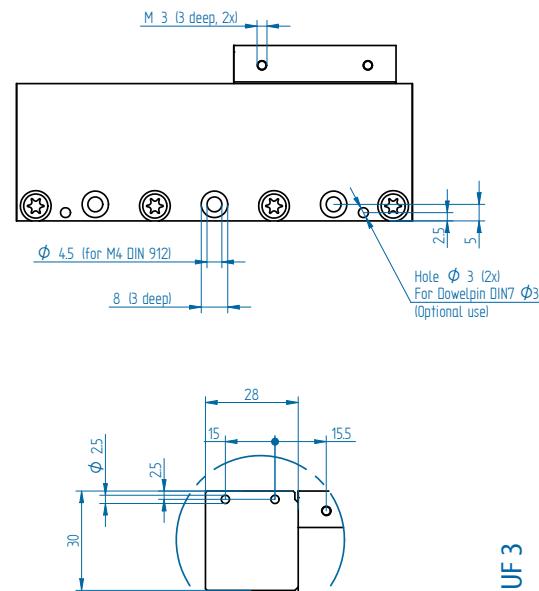
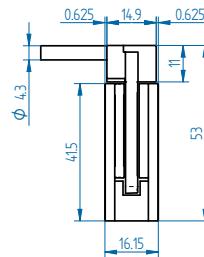
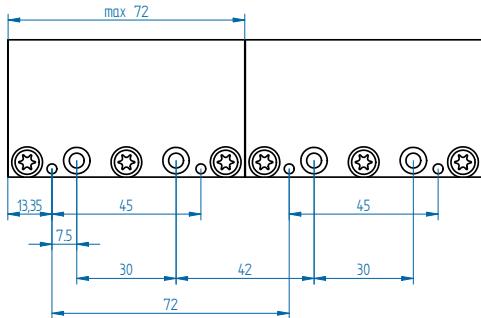
UF 72mm



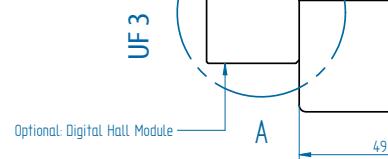
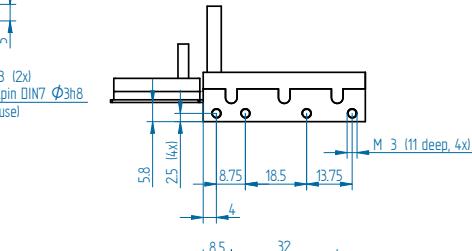
UF 120mm



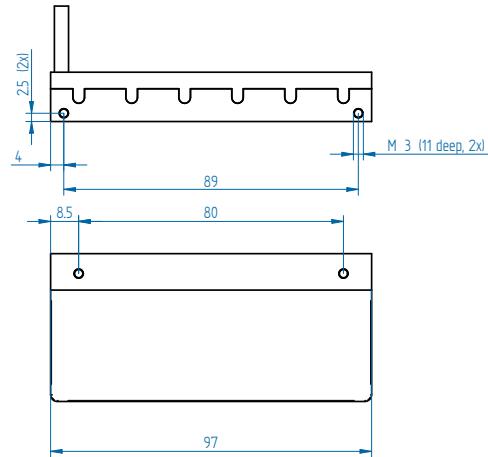
2x UF 72mm



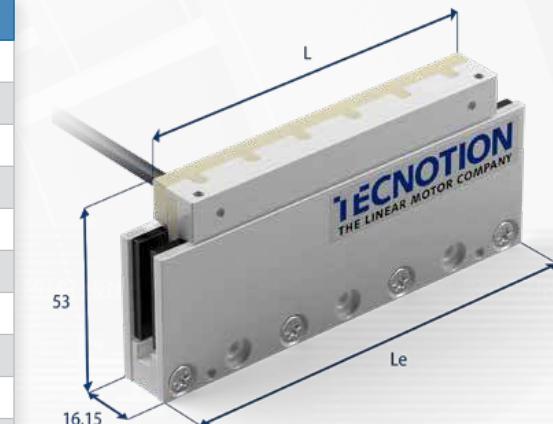
COIL UNITS



UF 6



	Parameter	Remarks	Symbol	Unit	UF3	UF6
Performance	Motortype, max voltage ph-ph				3-phase synchronous Ironless, 45V _{ac rms} (60V _{dc})	
	Peak Force @ 20°C/s increase	magnet @ 25°C	F _p	N	42.5	85
	Continuous Force*	coils @ 110°C	F _c	N	19.5	39
	Maximum Speed**	@ 60 V	v _{max}	m/s	5.1	5.1
	Motor Force Constant	mount. sfc. @ 20°C	K	N/A _{rms}	12.3	12.3
	Motor Constant	coils @ 25°C	S	N ² /W	14.6	29.2
	Peak Current	magnet @ 25°C	I _p	A _{rms}	3.5	6.9
	Maximum Continuous Current	coils @ 110°C	I _c	A _{rms}	1.58	3.17
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	10.1	10.1
	Resistance per Phase*	coils @ 25°C ex. cable	R _{ph}	Ω	3.5	1.8
Electrical	Induction per Phase		L _{ph}	mH	1.24	0.62
	Electrical Time Constant*	coils @ 25°C	τ _e	ms	0.36	0.36
	Maximum Continuous Power Loss	all coils	P _c	W	35	70
	Thermal Resistance	coils to mount. sfc.	R _{th}	°C/W	2.4	1.2
	Thermal Time Constant*	up to 63% max. coiltemp.	τ _{th}	s	34	34
Thermal	Temperature Sensor				NTC	NTC
	Coil Unit Weight	ex. cables	W	kg	0.045	0.087
	Coil Unit Length	ex. cables	L	mm	49	97
	Motor Attraction Force		F _a	N	0	0
	Magnet Pitch NN		τ	mm	24	24
	Cable Mass		m	kg/m	0.07	0.07
	Cable Type (Power and Sensor)	length 1 m	d	mm (AWG)	4.3 (24)	
	Cable Life (FLEX)***	minimum			15,000,000 cycles	
	Bending Radius Static	minimum			5x cable diameter	
	Bending Radius Dynamic	minimum			8x cable diameter	



UF6 in 120mm magnet yoke shown

Approvals



Magnet yoke dimensions

Le (mm)	72	120
M4 bolts	2	3
Mass (kg/m)	3.2	

Magnet yokes can be butted together.

All specifications ±10%

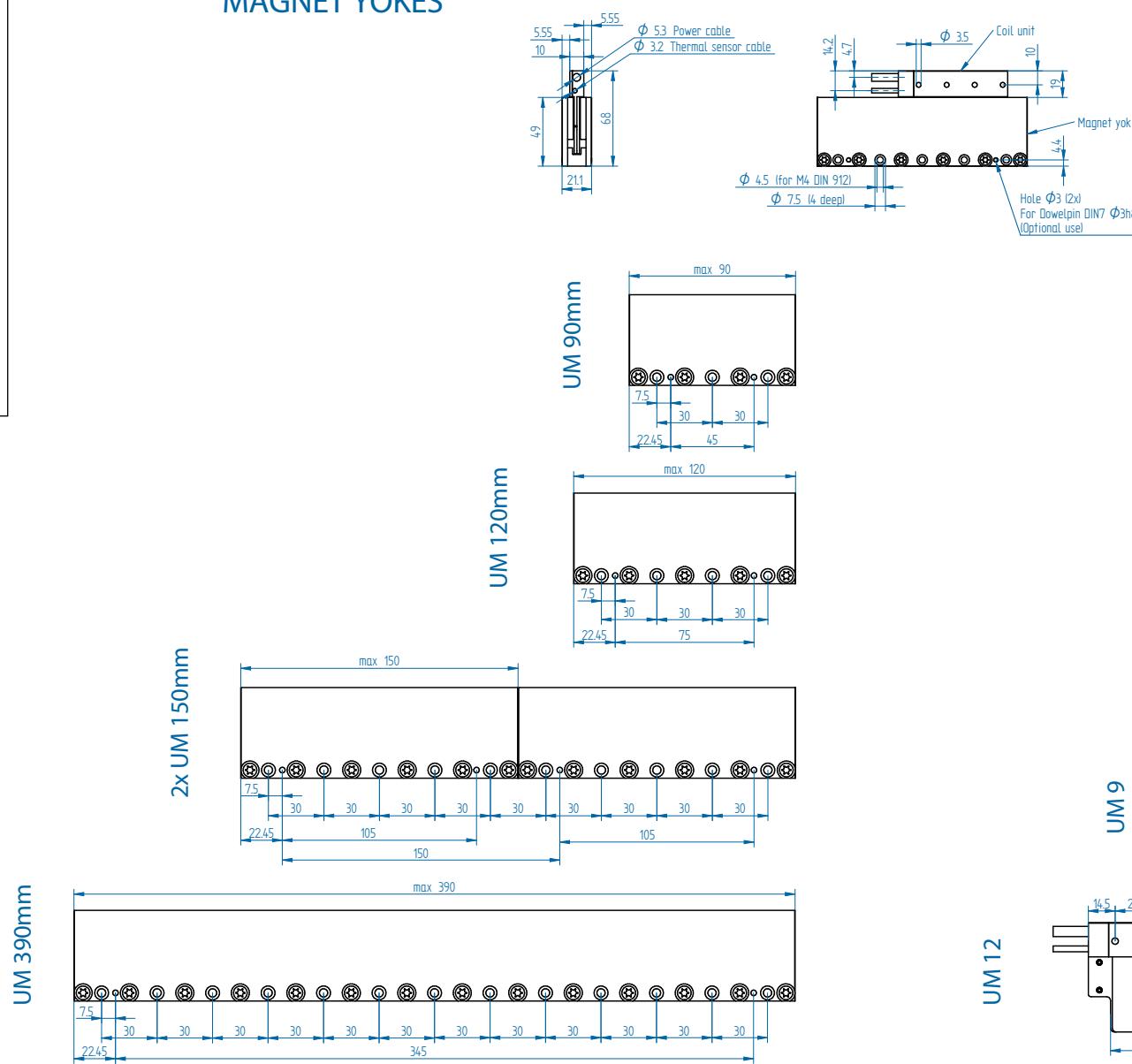
* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

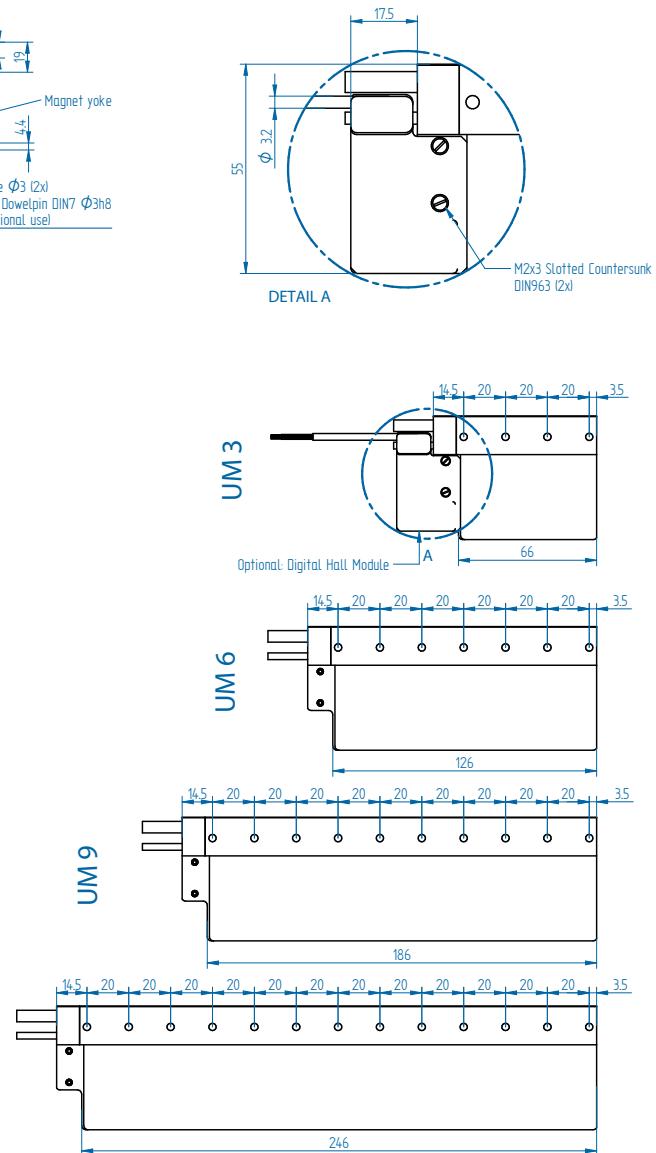
*** Depending on radius, velocity and acceleration.

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MAGNET YOKES

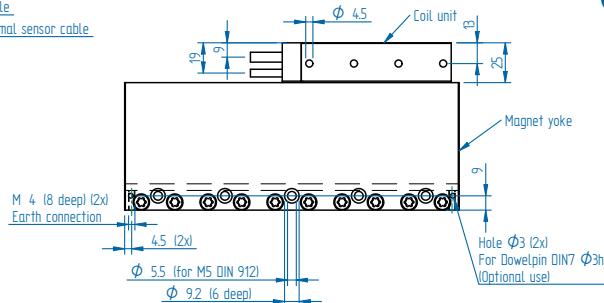
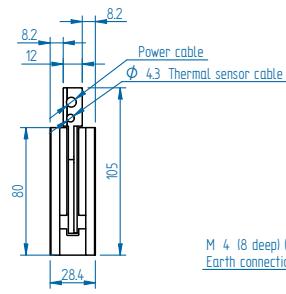


COIL UNITS

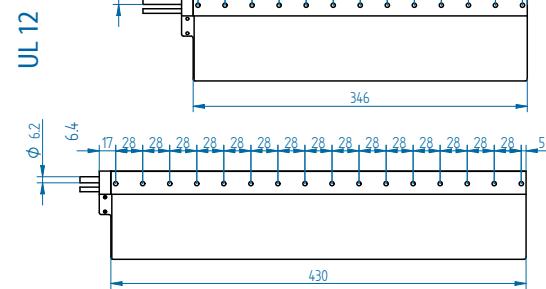
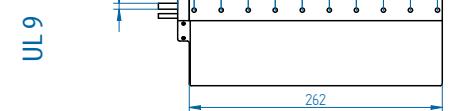
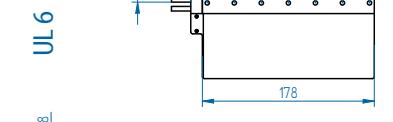
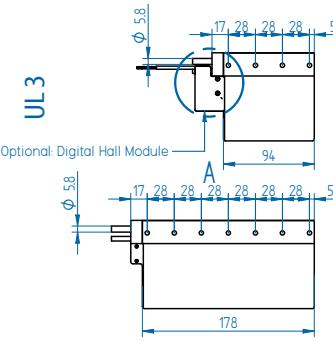
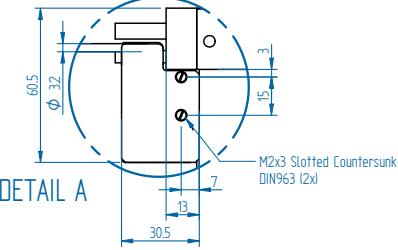


Mounting instructions and flatness or parallelism requirements can be found in the Ironless installation manual. CAD files and 3D models can be downloaded from our website.

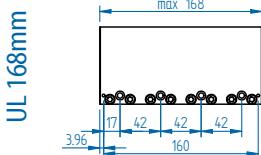
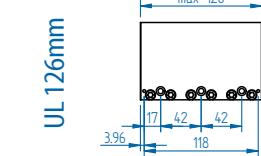
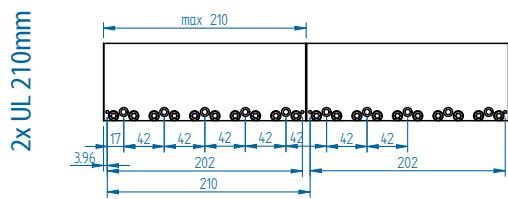
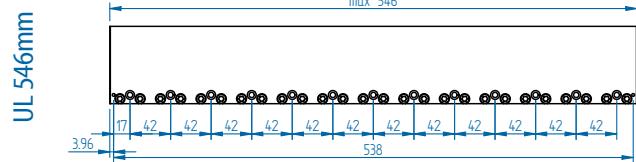
MAGNET YOKES



COIL UNITS



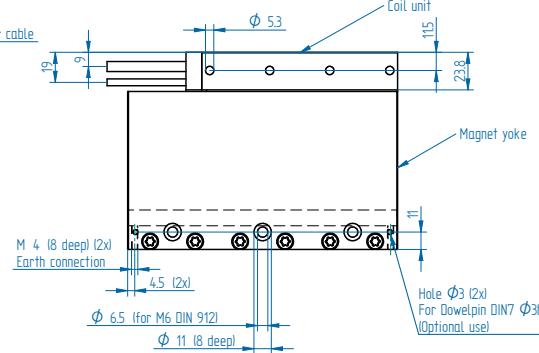
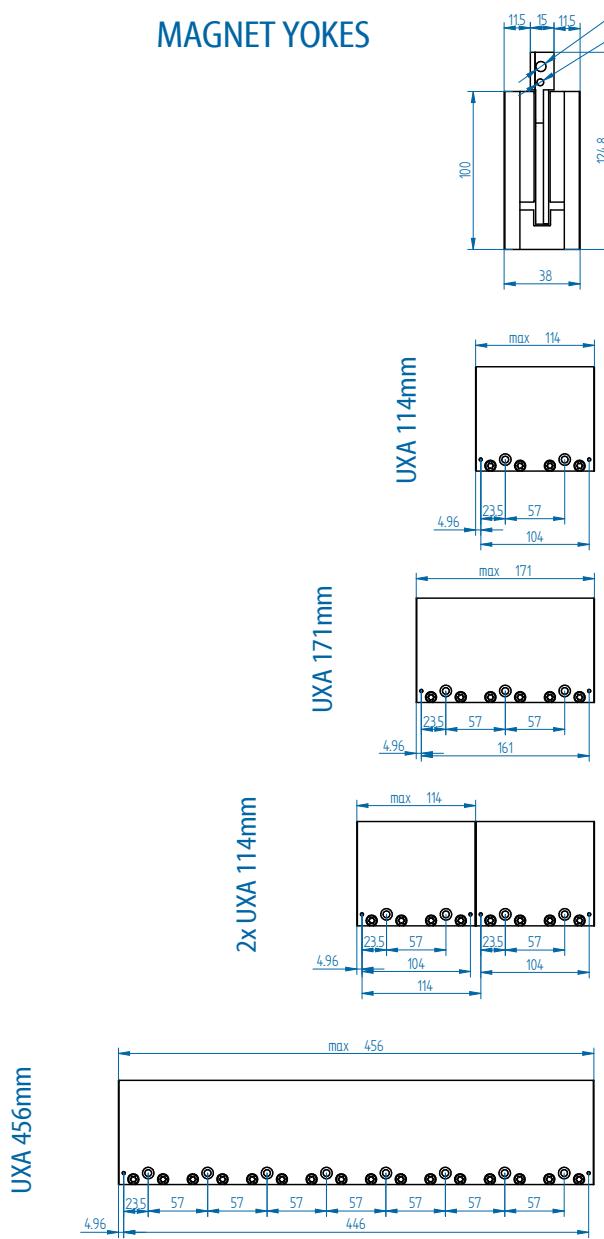
UL 15



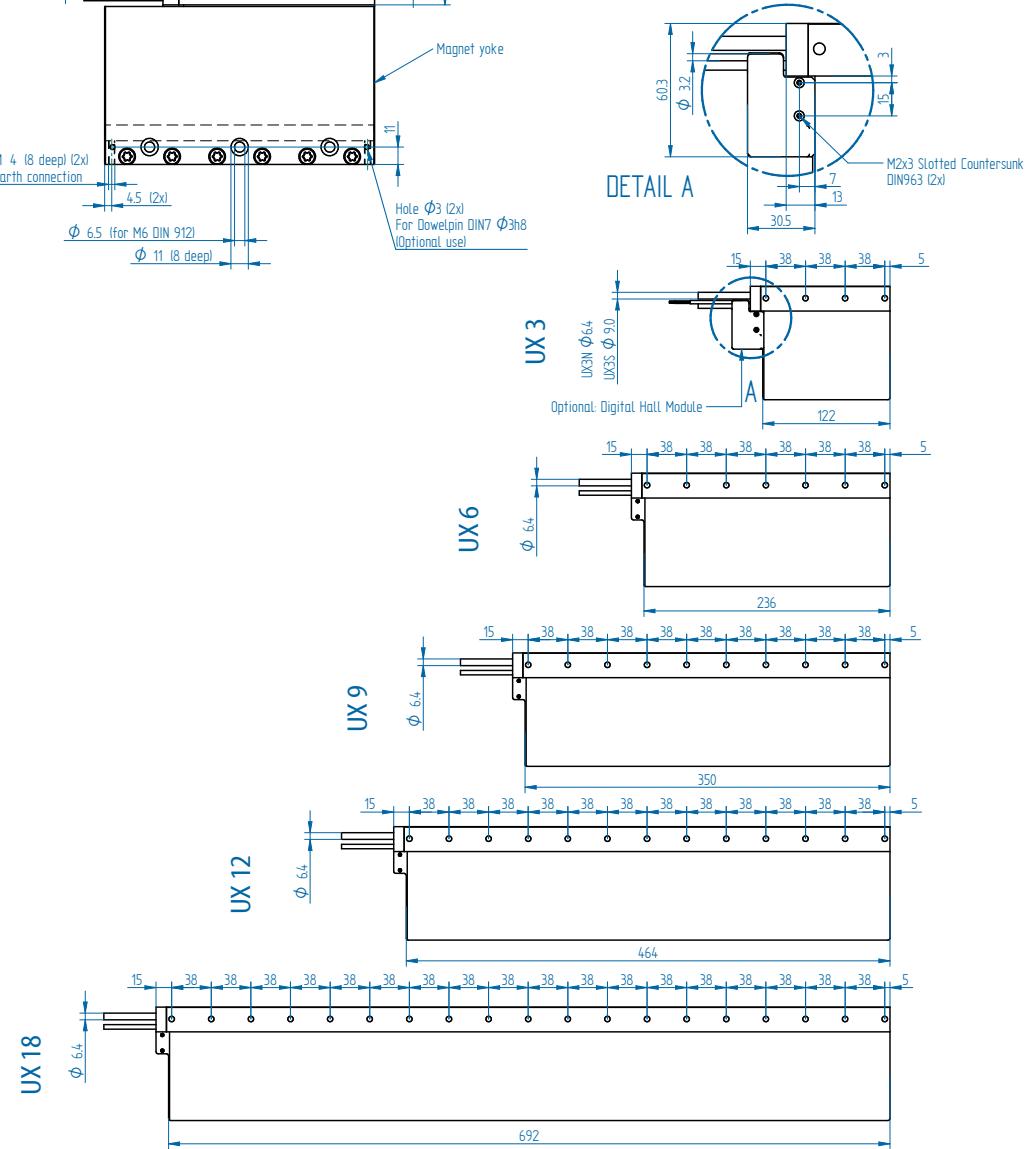
2x UL 210mm

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MAGNET YOKES

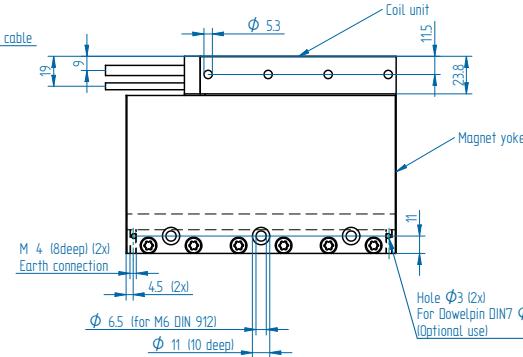
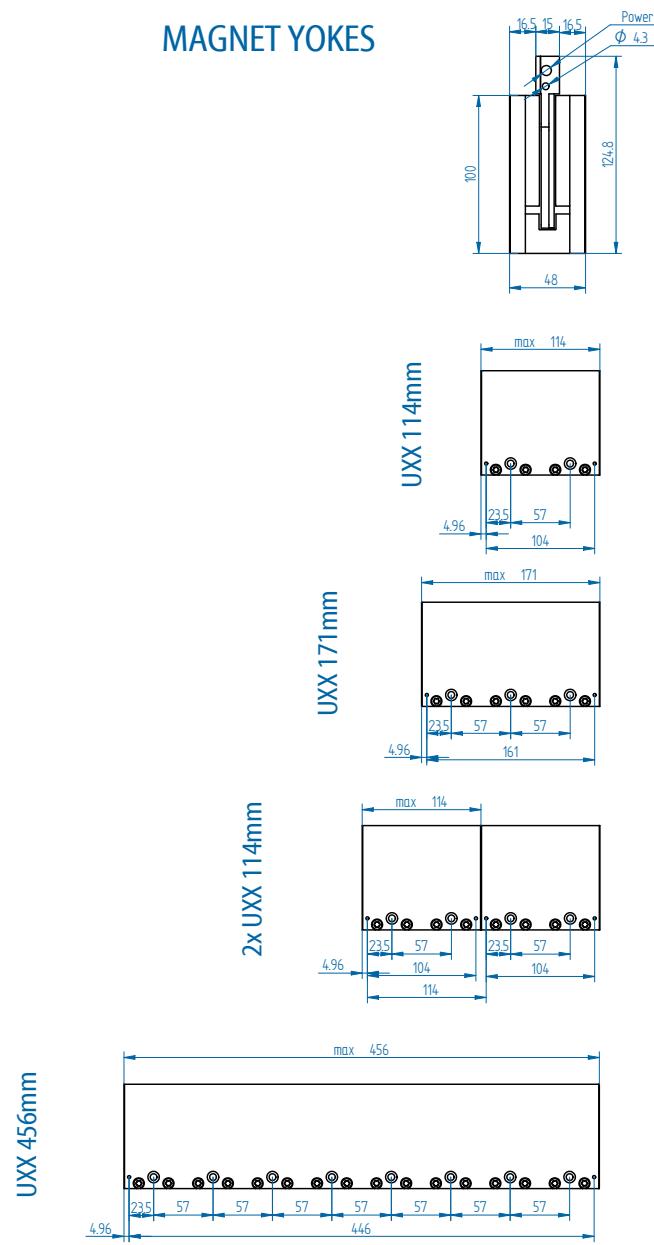


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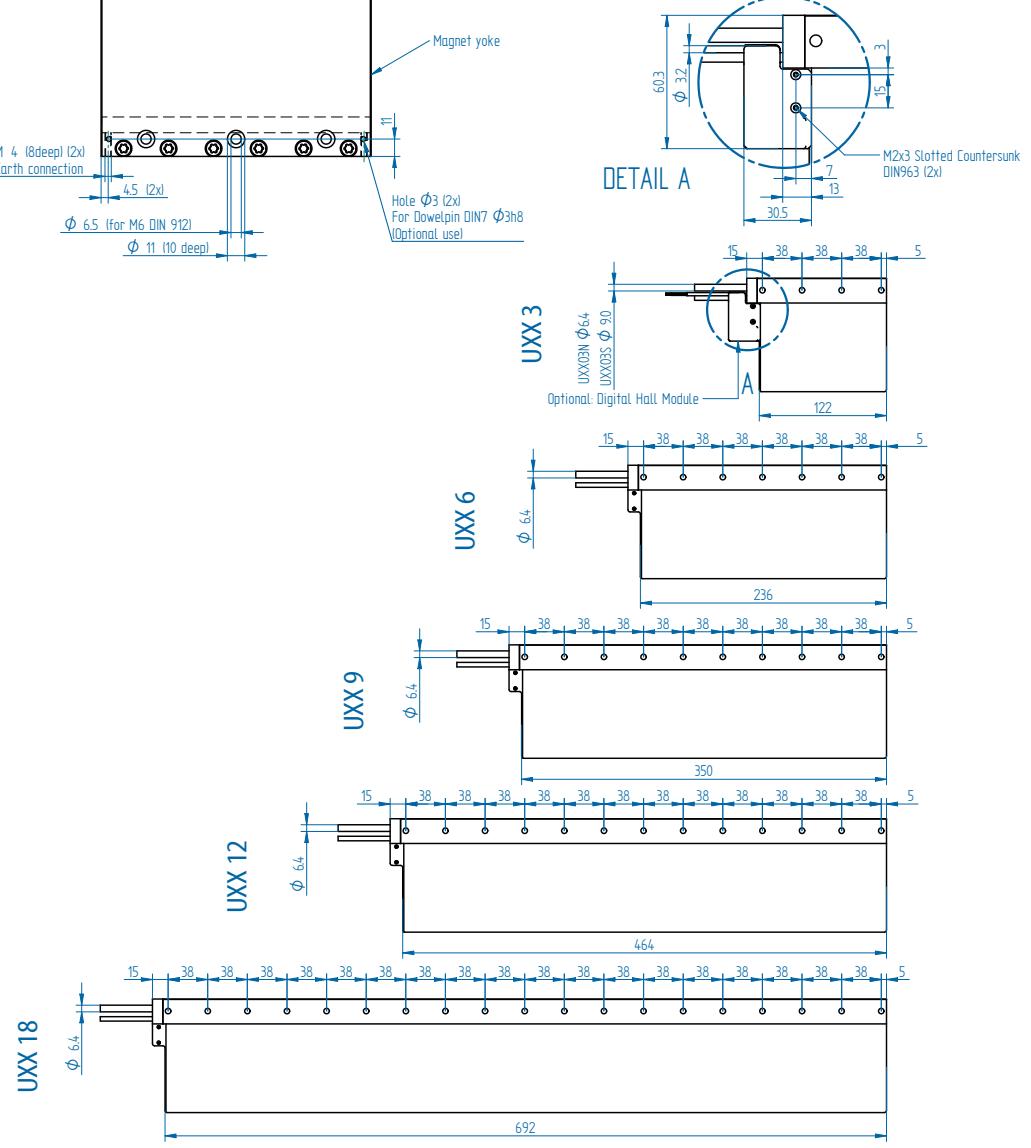


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MAGNET YOKES

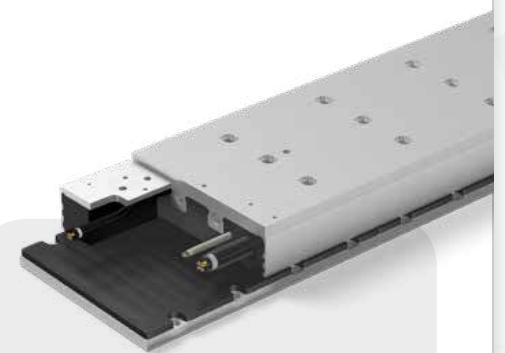
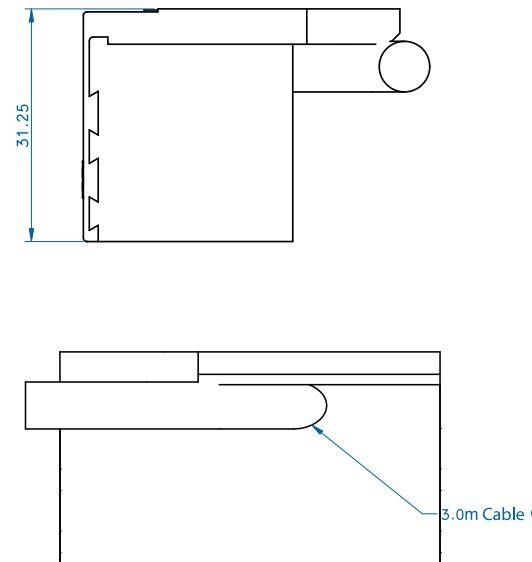
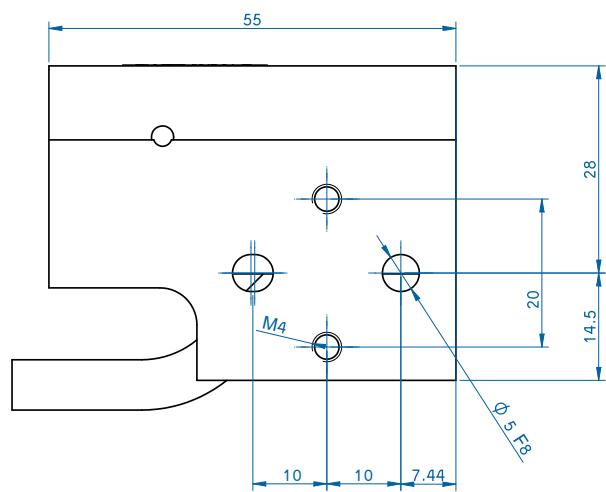


COIL UNITS



Analog Hall Module for T-series

Mounting instructions and flatness or parallelism requirements can be found in the Iron Core installation manual. CAD files and 3D models can be downloaded from our website.



Analog Hall Module

Cost efficient positioning

Linear motors can be positioned extremely accurately by using optical encoders and rulers. If this is not required, this expensive setup can be replaced by an analog Hall module. This module uses the magnet track, as opposed to the ruler, as the linear scale. It can be easily mounted on our iron core motors and communicates with practically all standard servo controllers. The analog Hall module requires a standard 5V_{dc} power supply.

Absolute accuracy	± 100 µm
Repeatable accuracy	± 30 µm
Resolution	± 10 µm
Signal	1 Vpp SinCos
Signal Period	24 mm

Additional products

To use our linear motor simulation tool, download 3D & CAD files, installation manuals, product specifications and more, visit our website at:

www.tecnotion.com



Torque motors

T_p 0.42- 58.3Nm T_c 0.29 - 36.3Nm

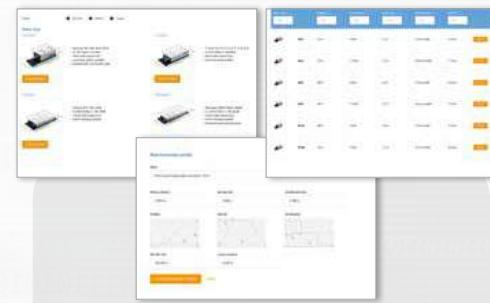
Due to the extensive motor design knowledge within Tecnotion, we have developed a torque motor series that is characterized, among others, by an superior force density, low thermal resistance, low cogging and housed design. The torque series consists of five different outer diameters ranging from 65mm to 160mm for the largest motor and four building heights ranging from 17mm up to 60mm.



Digital Hall Module

For commutation

For commutation, we have an optional digital hall module that can be used with our entire range of linear motors. Its sensors provide 3 digital outputs, each phase shifted 120 degrees, to determine the electrical angle between coils and magnets. If you do not use a controller that allows you to commutate within the servo drive, this module can be a cost-effective alternative. The digital hall module requires a 4.5 to 28V_{dc} power supply.



Simulation Tool

Analyze your application

Save precious time by using our FREE online motor simulation tool. Our specialized software helps you find the best motor for the application and generate reports within seconds, without having to make time consuming calculations by hand. The tool will provide you with diagrams for position, velocity, acceleration, jerk, torque, power, voltage, current, temperature, torque vs. velocity and more. Find the simulation tool at www.tecnotion.com/simtool.



Custom Linear Motors

Motor solutions

Besides the standard catalogue items we offer custom linear motor solutions. Some examples: custom windings, cable confection and vacuum motors for transport and positioning in vacuum.

Besides this Tecnotion offers moving magnet motors and linear actuators, completely designed toward needs. For more information please contact Tecnotion.



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