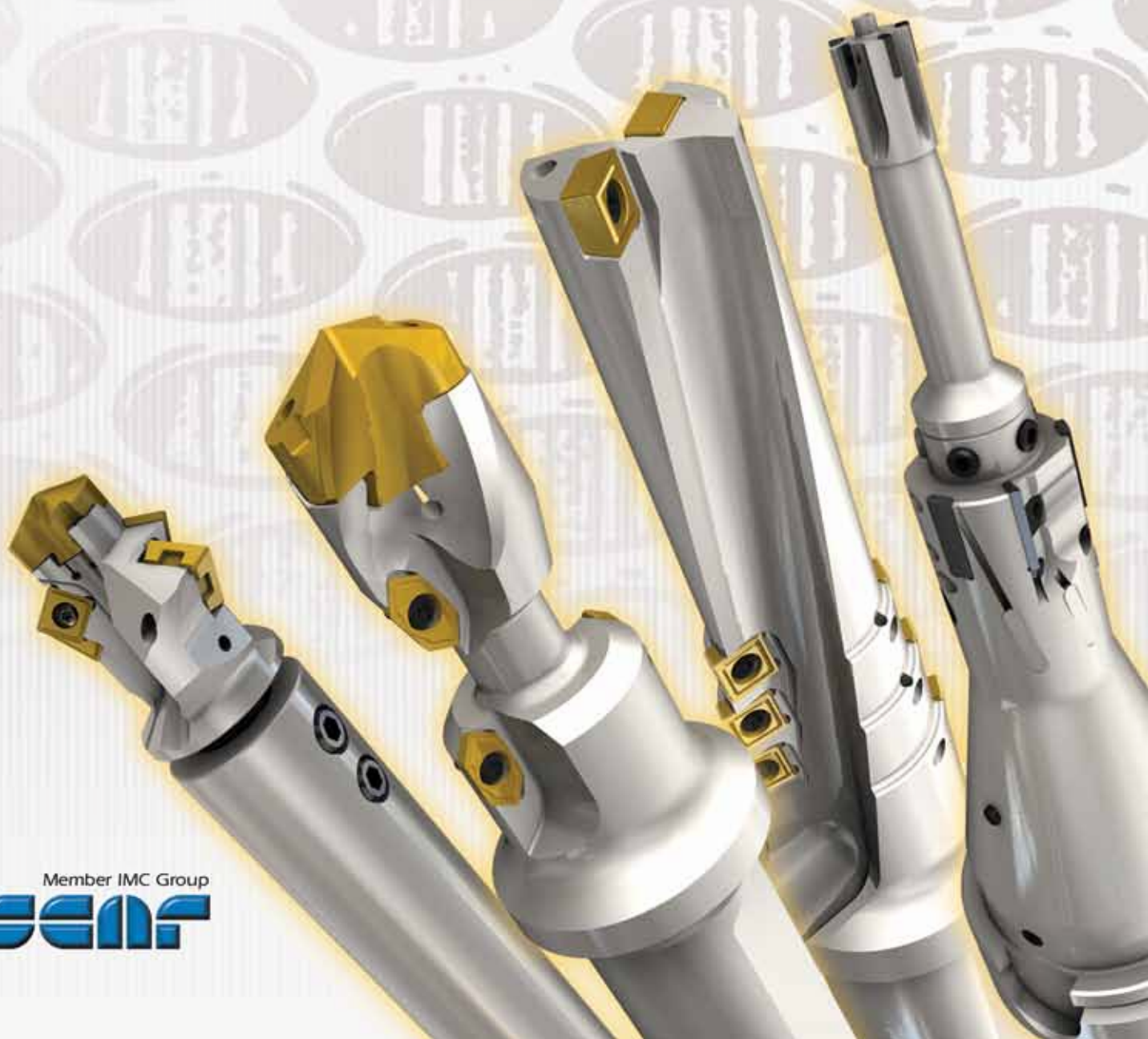


Specially Tailored Drills

ISCAR  **PCD LINE**

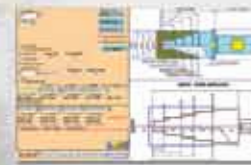
SPECIALLY TAILORED



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Metal Cutting Leadership



A Leader in Metalworking Innovations

Innovation at ISCAR clearly begins with its technologically advanced research & development department. Approximately 10% of ISCAR's total resources are dedicated to R&D. As a result, time and time again the company has developed and contributed to the metalworking industry many original products and cost saving processes to provide bottleneck solutions.

ISCAR is constantly upgrading and implementing improvements in computerization, data flow, quality assurance and employee safety.

The Development Stages

Each new product begins as an idea in an engineer's mind. The image is entered into a computer aided design/machining (CAD/CAM) program. A prototype is produced and goes through exhaustive analyses. Repeated refinements, analyses, and testing continue until the exact results are achieved. Only after such an extensive development and testing sequence can the new idea move from the prototype phase to development for manufacturing.



The Global Network



- Marketing Support
- Marketing Support & Production Center

Make the RIGHT CHOICE

A Global Metalworking Company

In a world of different languages and different mentalities, it is important to have a fully equipped, knowledgeable local supplier to meet your needs.

ISCAR knows this. We have subsidiary offices and agents located in 52 major industrial countries. In some of the larger countries, regional offices have been opened to

bring ISCAR personnel and facilities as close as possible to customer production sites.

Many of our subsidiaries have fully equipped training centers. These centers are dedicated to providing a local location where metalworking personnel can be trained in the latest techniques and products for metal removal.





ISCAR has global manufacturing facilities in each of the following countries:

In Europe

-  France
-  Germany
-  Italy
-  Spain
-  Switzerland
-  Turkey
-  Hungary
-  Slovenia

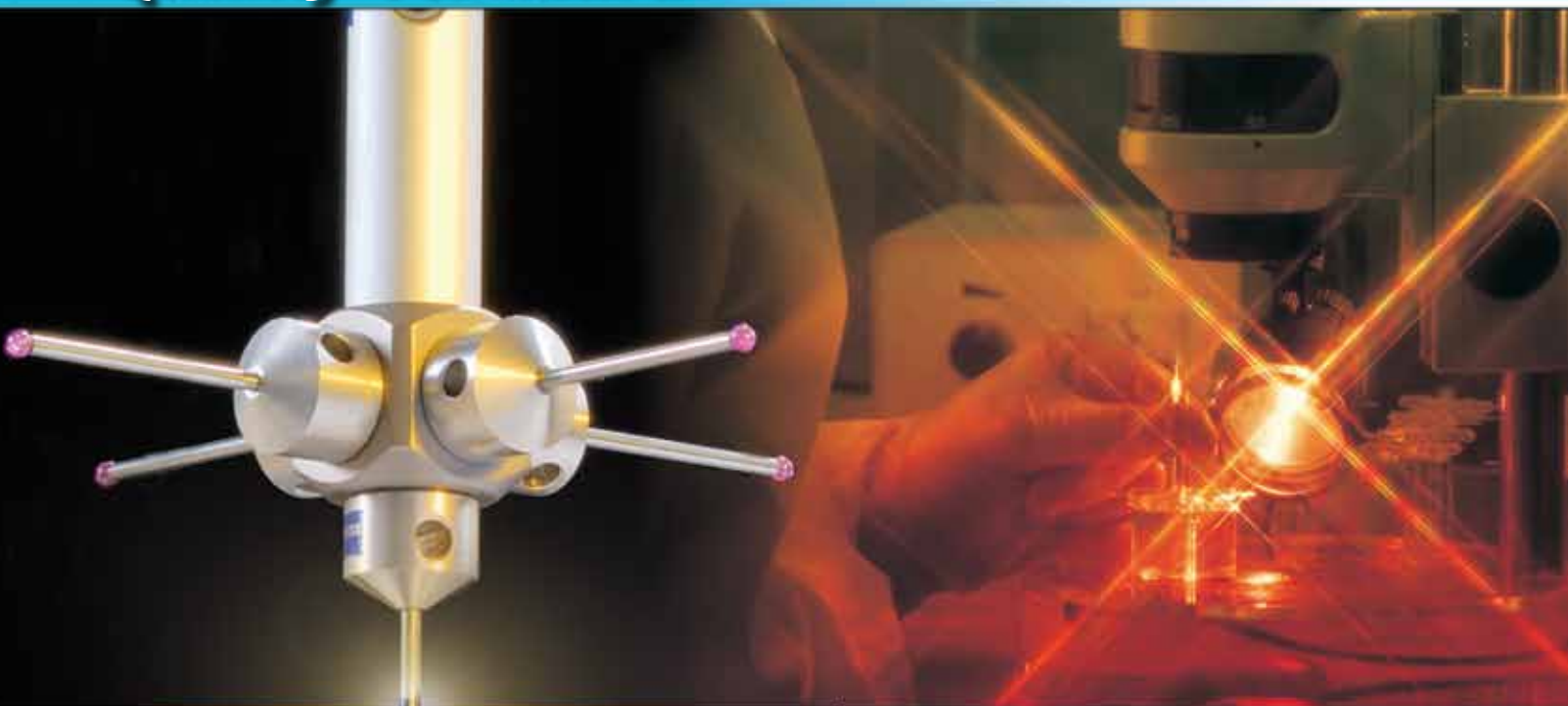
In the Americas

-  Argentina
-  Brazil
-  United States

In Asia

-  South Korea
-  China
-  Israel

Quality Standard



ISCAR has been certified by the prestigious Standards Institution, as being in full compliance with quality standards QS-9000, ISO 9001:2000, OHSAS 18001 and ISO 14001. Incoming batches of carbide powders are carefully analyzed to ensure that the raw materials do not deviate from set standards.

In addition, completed products are inspected before shipping, to ensure delivery of the finest quality goods. Quality control facilities include the metallurgical laboratory, raw metal testing, an online testing procedure and a machining center for tool performance testing and final product inspection. Only the finest products are packaged for entry into the ISCAR'S inventory.



THE STANDARDS INSTITUTION OF ISRAEL



THE STANDARDS INSTITUTION OF ISRAEL

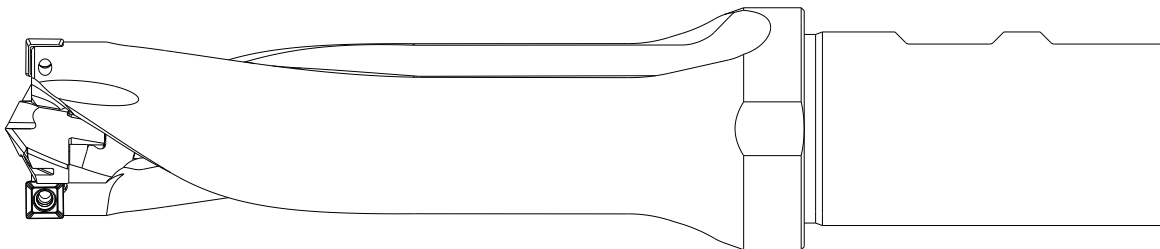
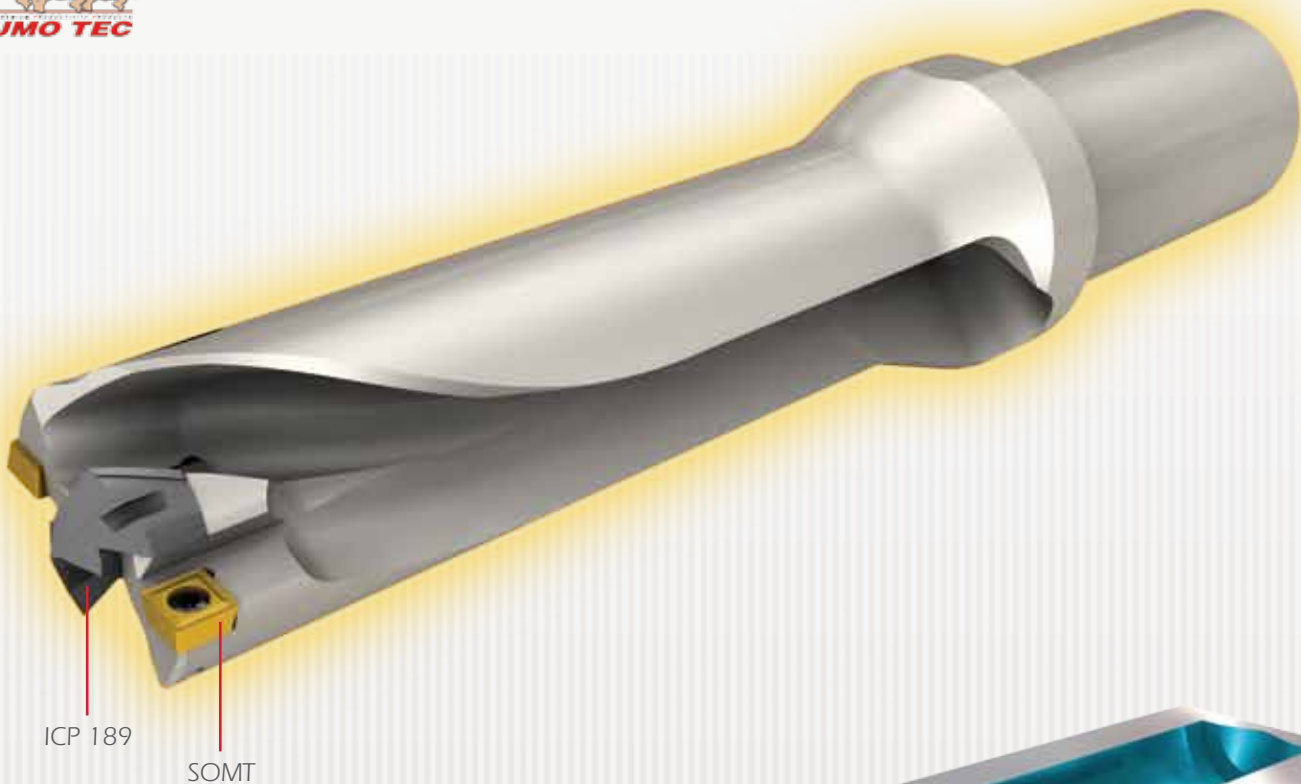


THE STANDARDS INSTITUTION OF ISRAEL



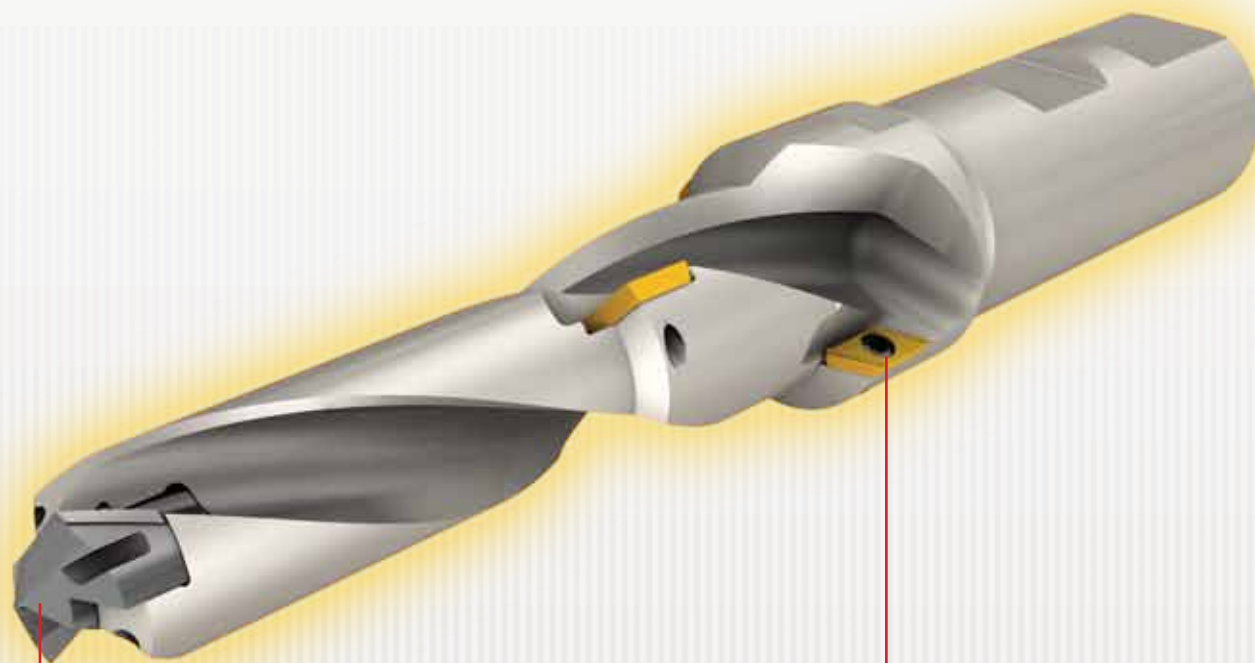
SUMODRILL

- Special SUMODRILL with Indexable Inserts
- Unique Solution for Stack Plates Application and Large Diameter Holes



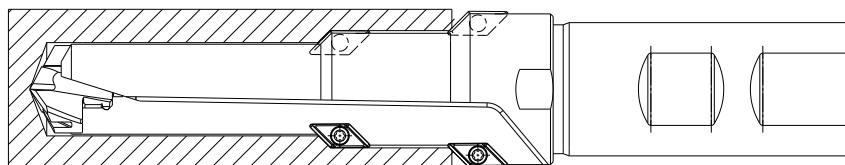
SUMODRILL

**Special SUMODRILL with High Chip
Evacuation Control, for High Productivity**



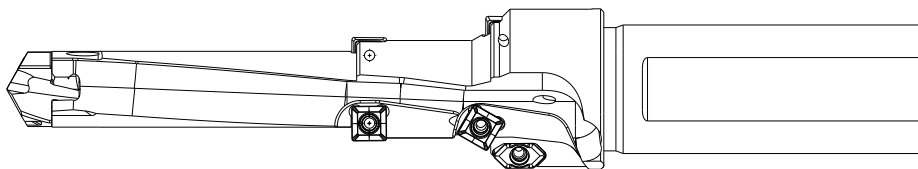
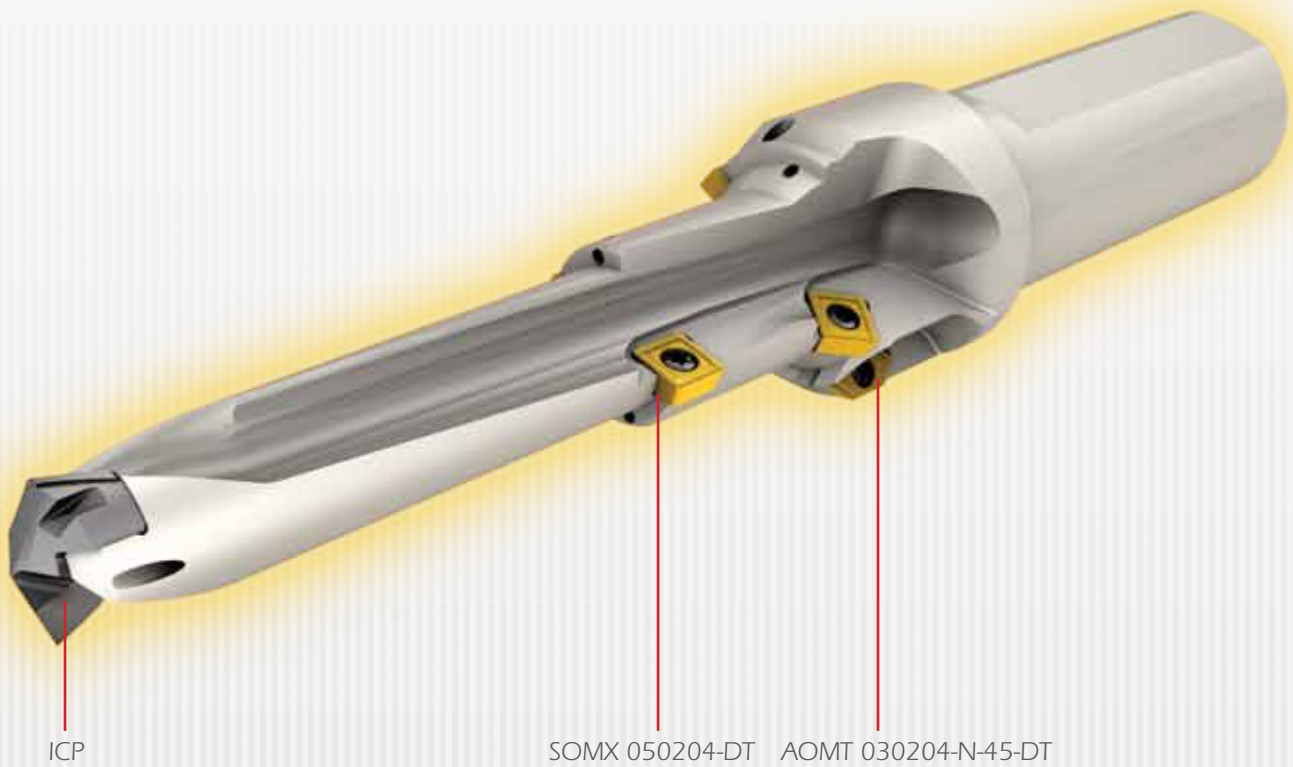
ICP

AOMT 060204-DT



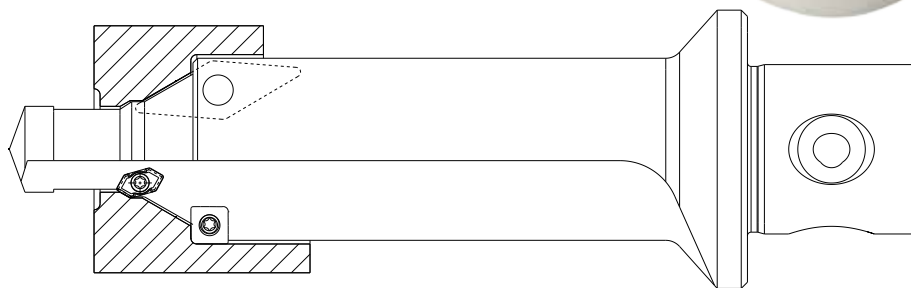
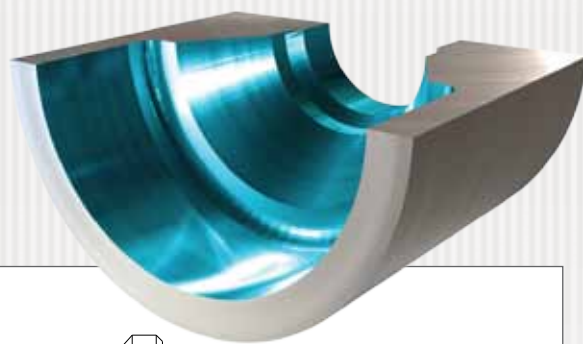
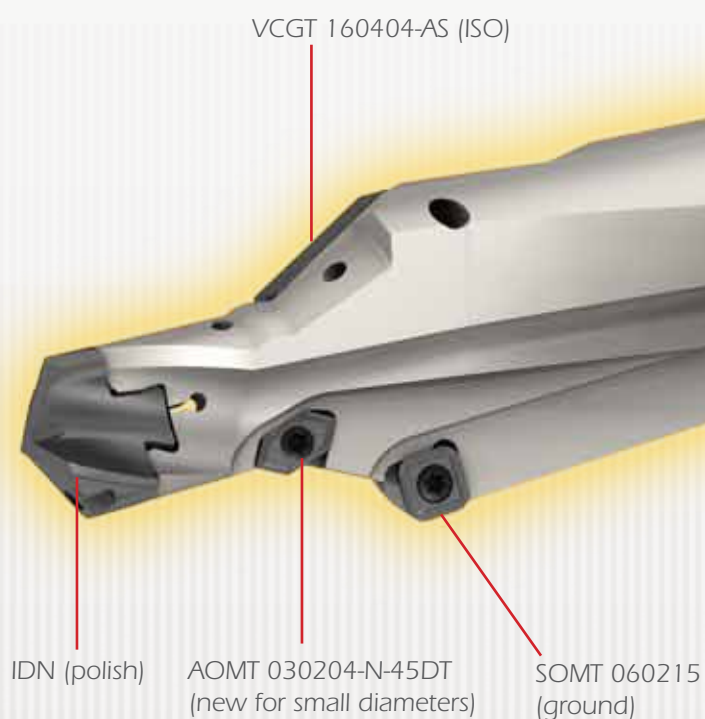


Special SUMODRILL Combined with Indexable Inserts for Various Applications

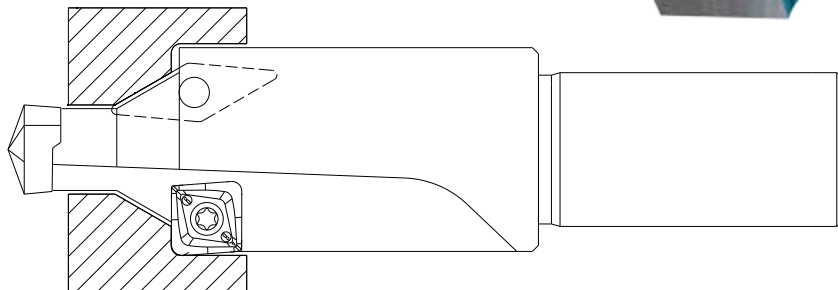
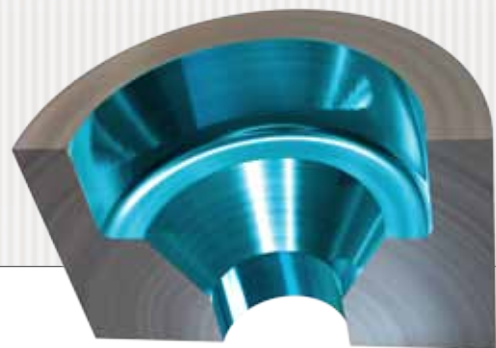
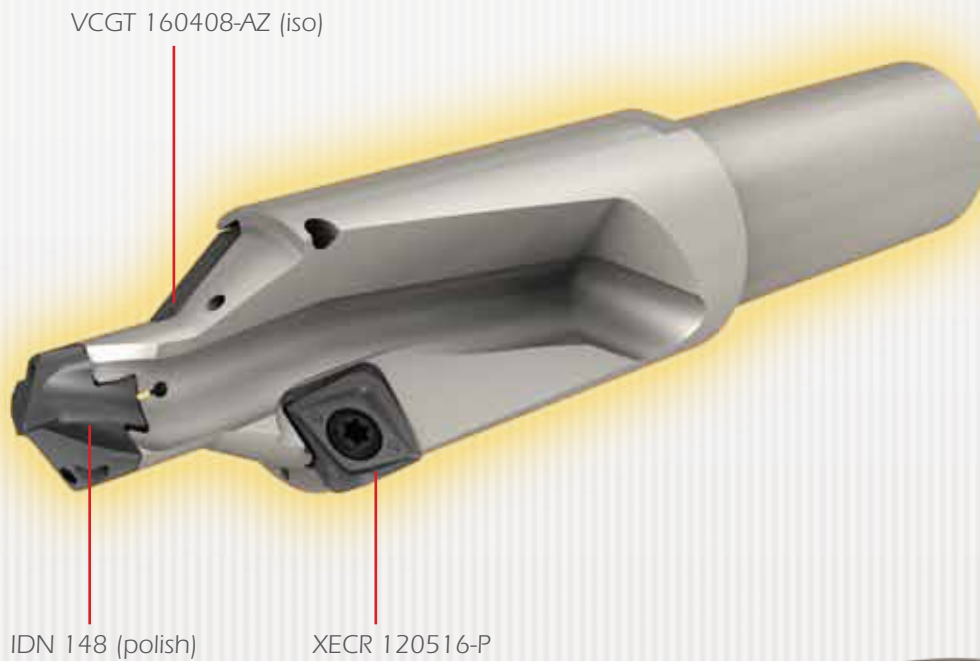


Aluminum Wheels

Special Tool with Indexable Inserts

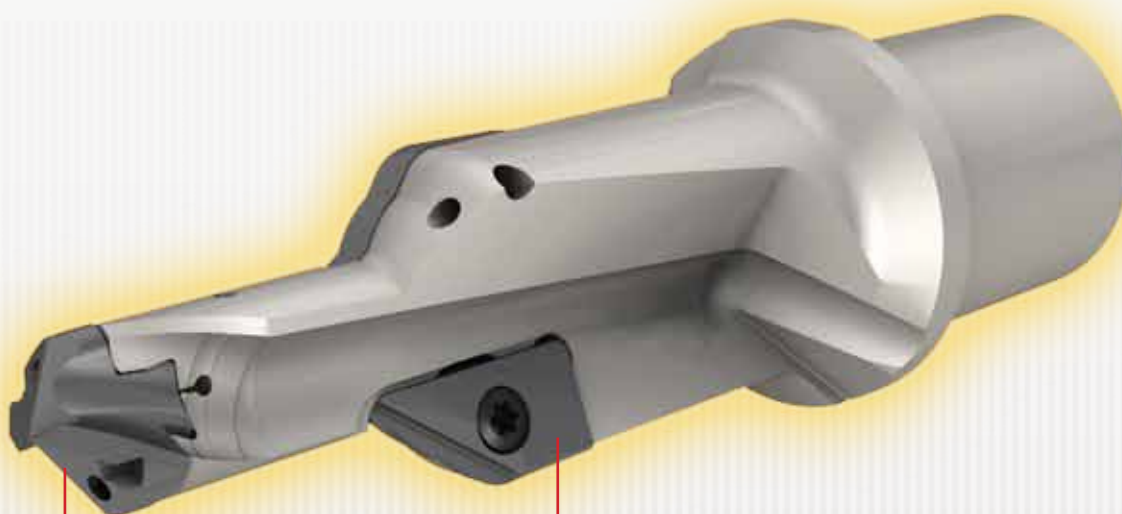


Special Tool for Aluminum with Indexable Polished Inserts and High Chip Evacuation Control



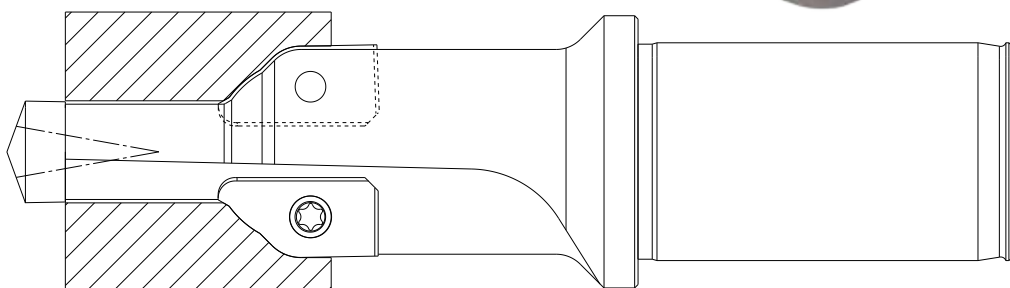
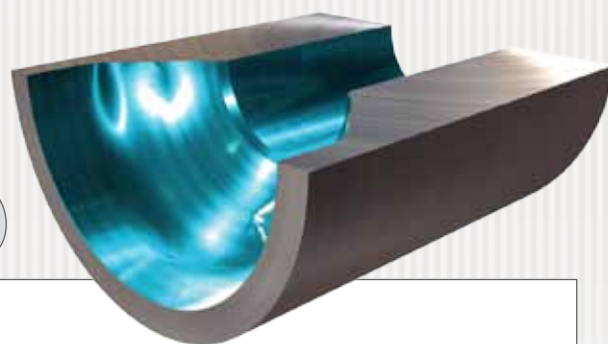
Aluminum Wheels

**Specially Balanced Tool for
Aluminum with Indexable
Profile Inserts**



IDN 150 (polish)

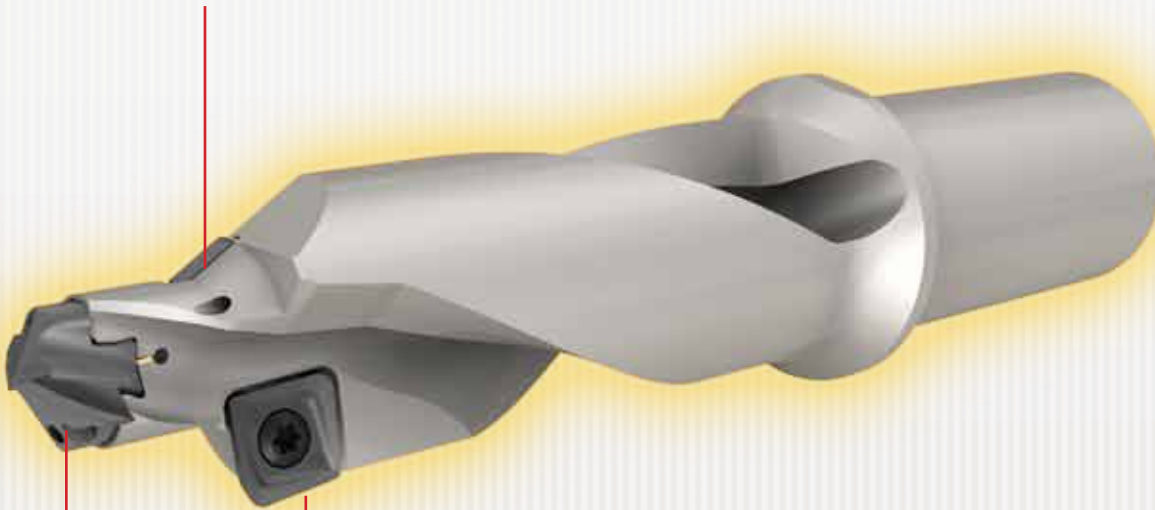
LUG 13 (profiling)



Special Tool with Indexable Polished Inserts and High Flute Pitch

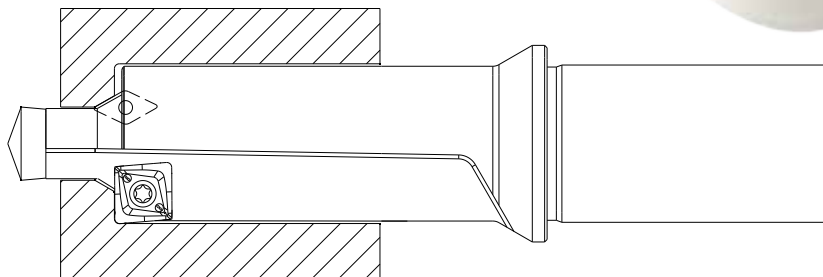
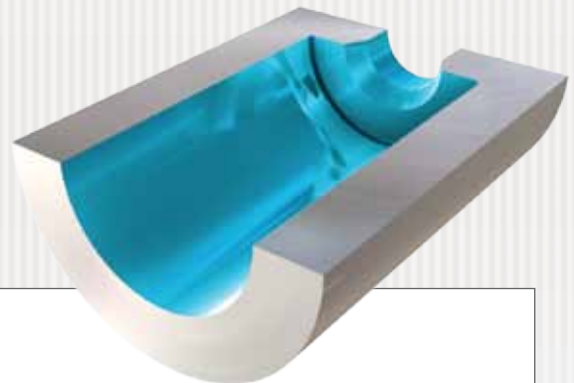


DCGT 070204-AS



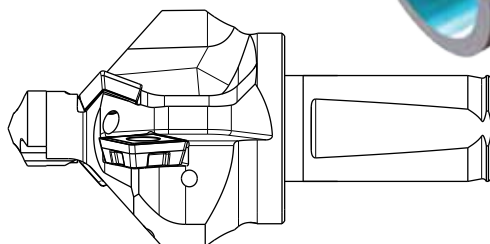
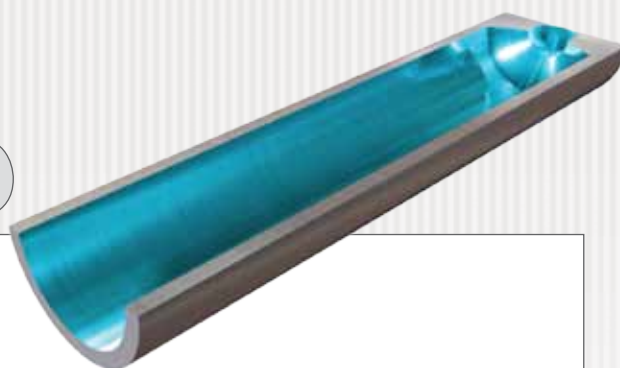
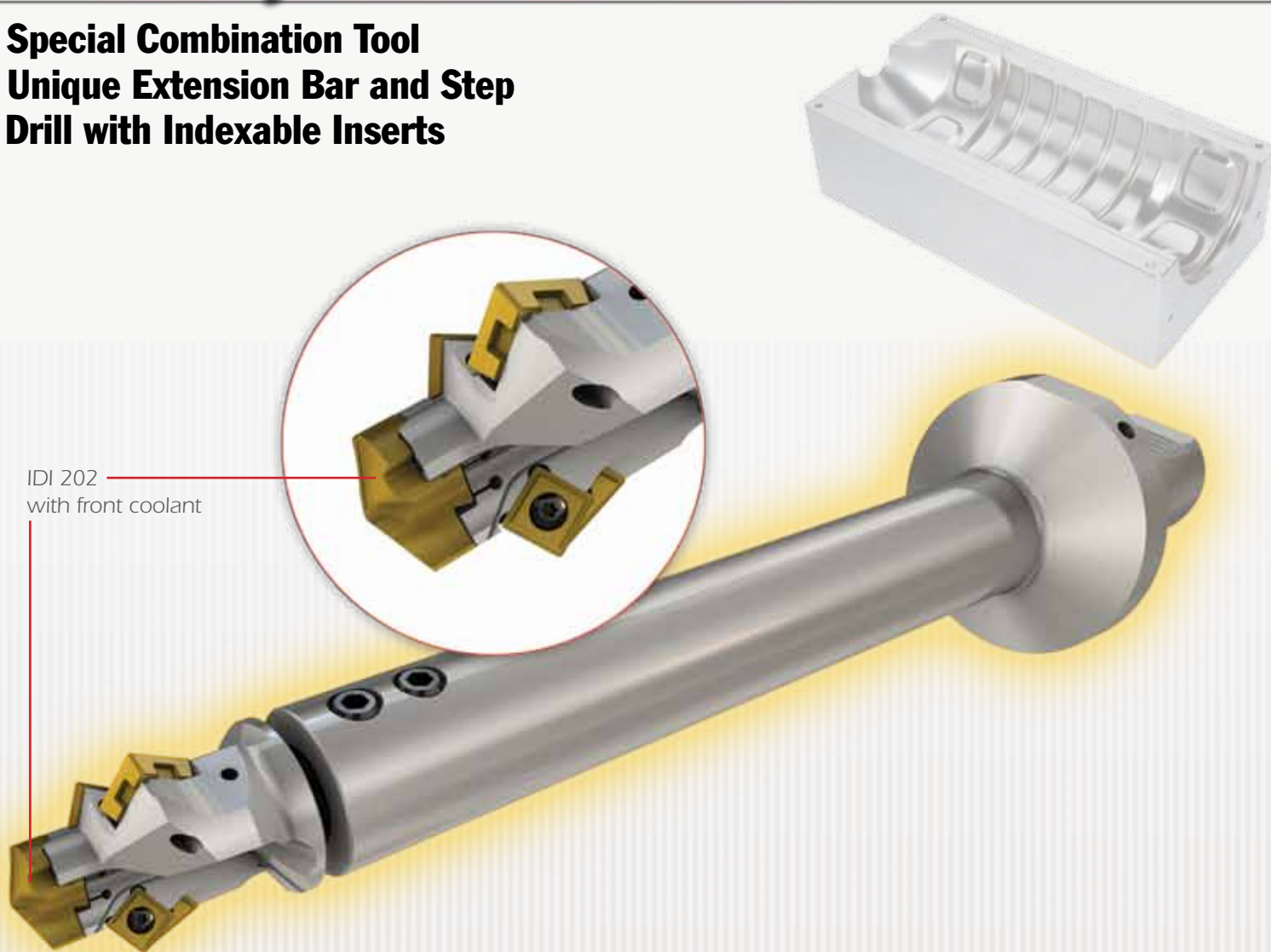
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XECR 120510-P



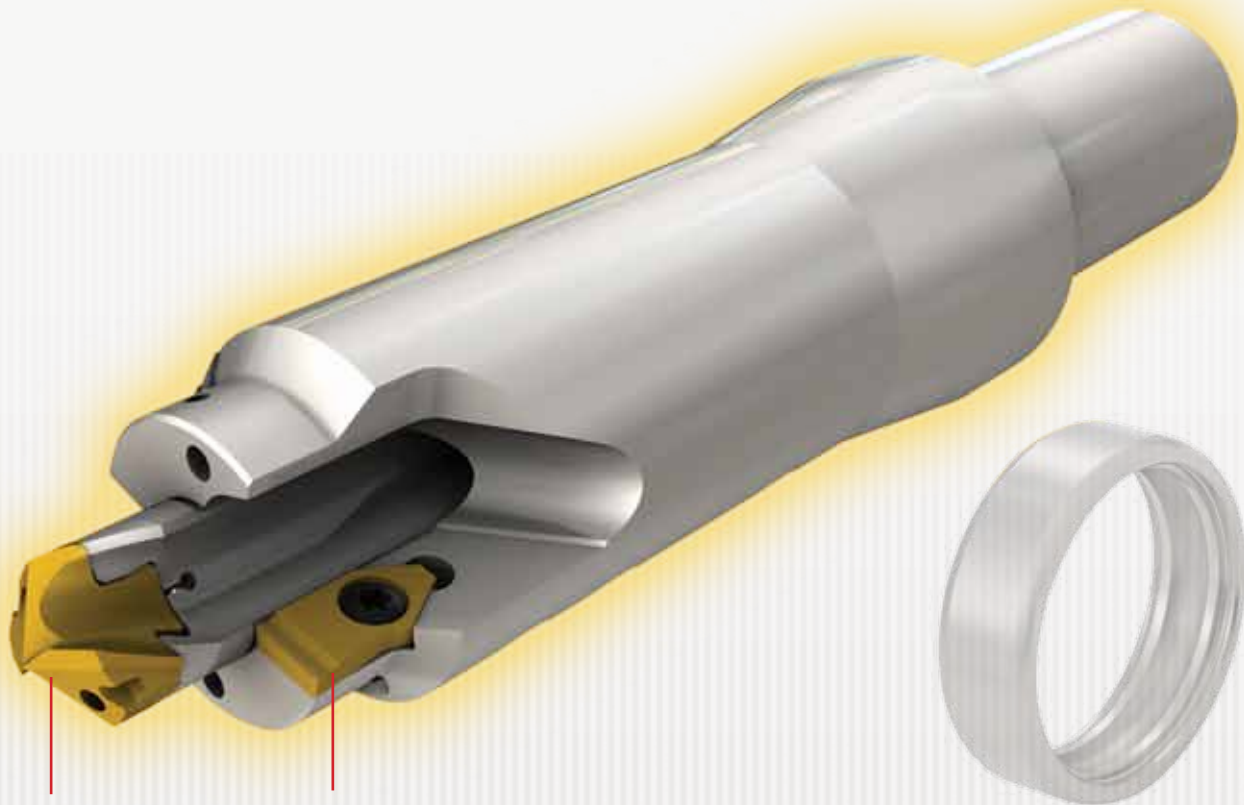
Assembly

- **Special Combination Tool**
- **Unique Extension Bar and Step Drill with Indexable Inserts**



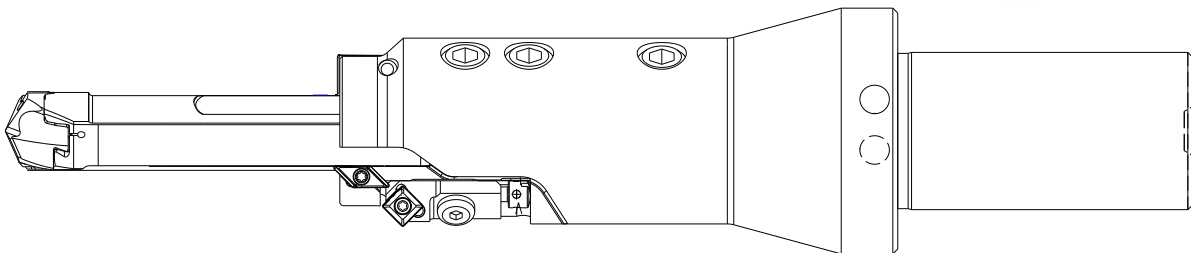
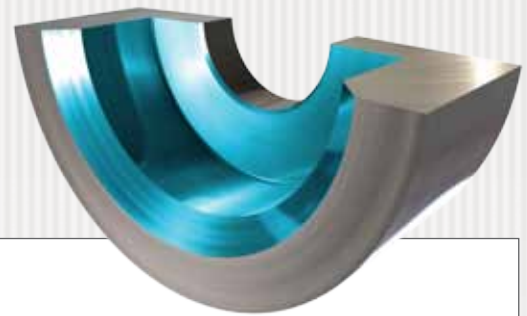


- Adjustable Drill
- Adjustable Cartridge for Chamfer
- Coolant Nozzles for all Inserts
- Special Chipbreaker for Inconel



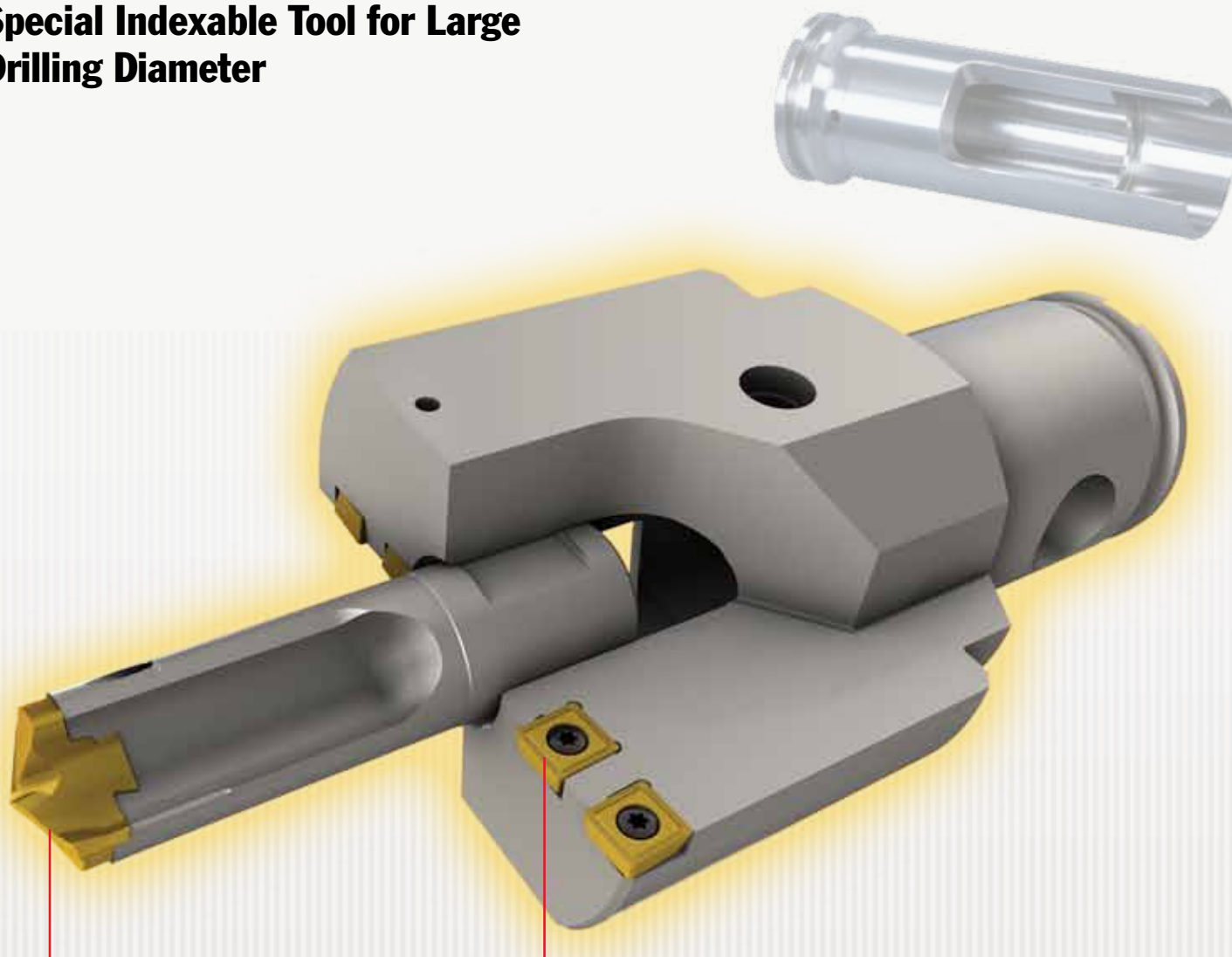
IDP160

XNUW 1003-06



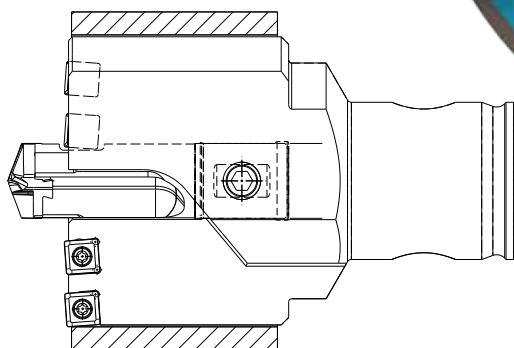
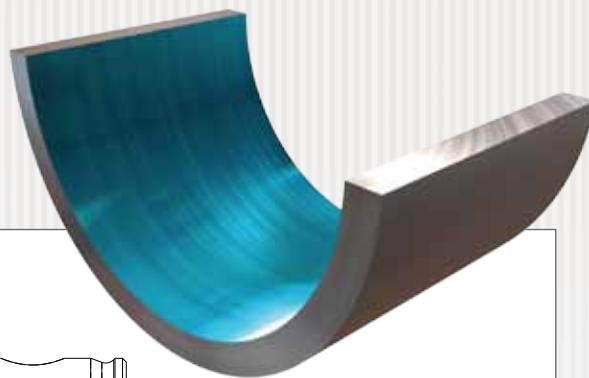
Assembly

Special Indexable Tool for Large Drilling Diameter



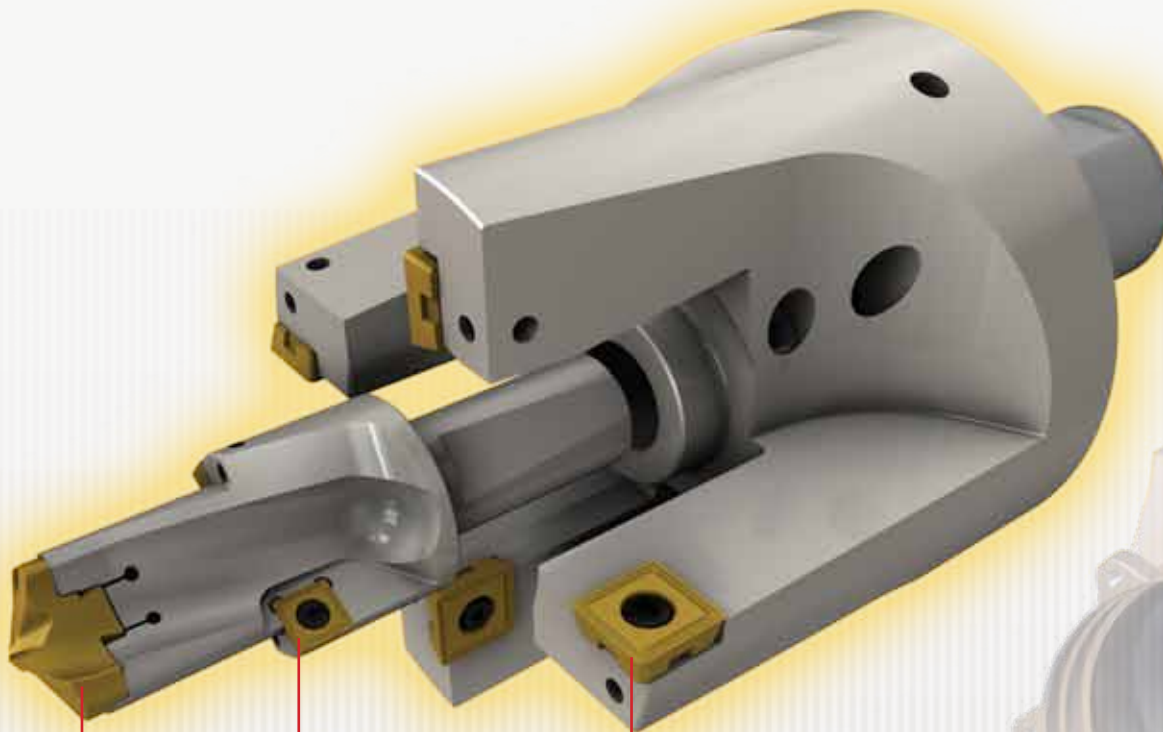
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SOMT 099T306





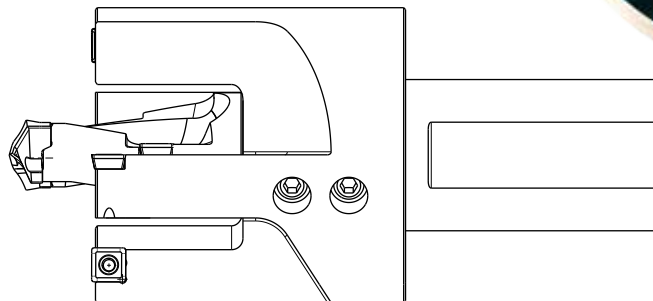
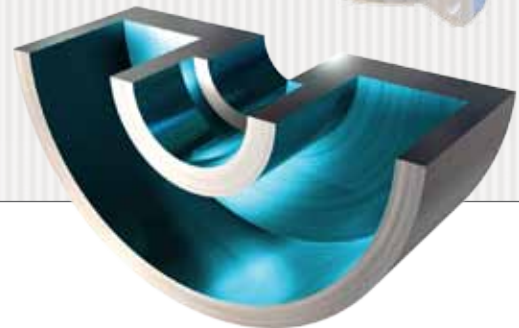
Special Tool for Drilling and Grooving in the Same Operation



IDI245

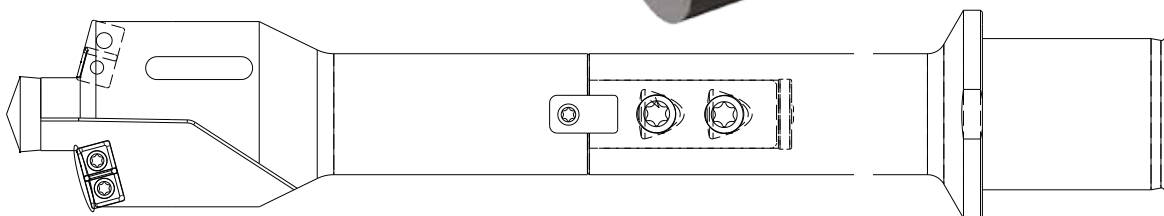
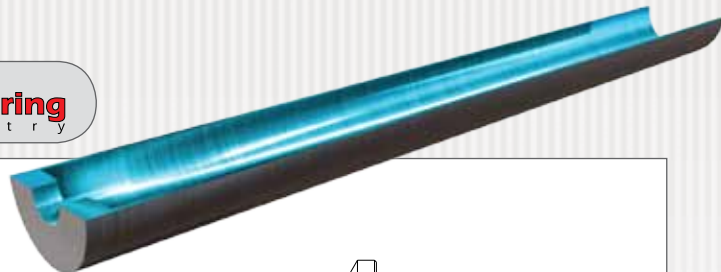
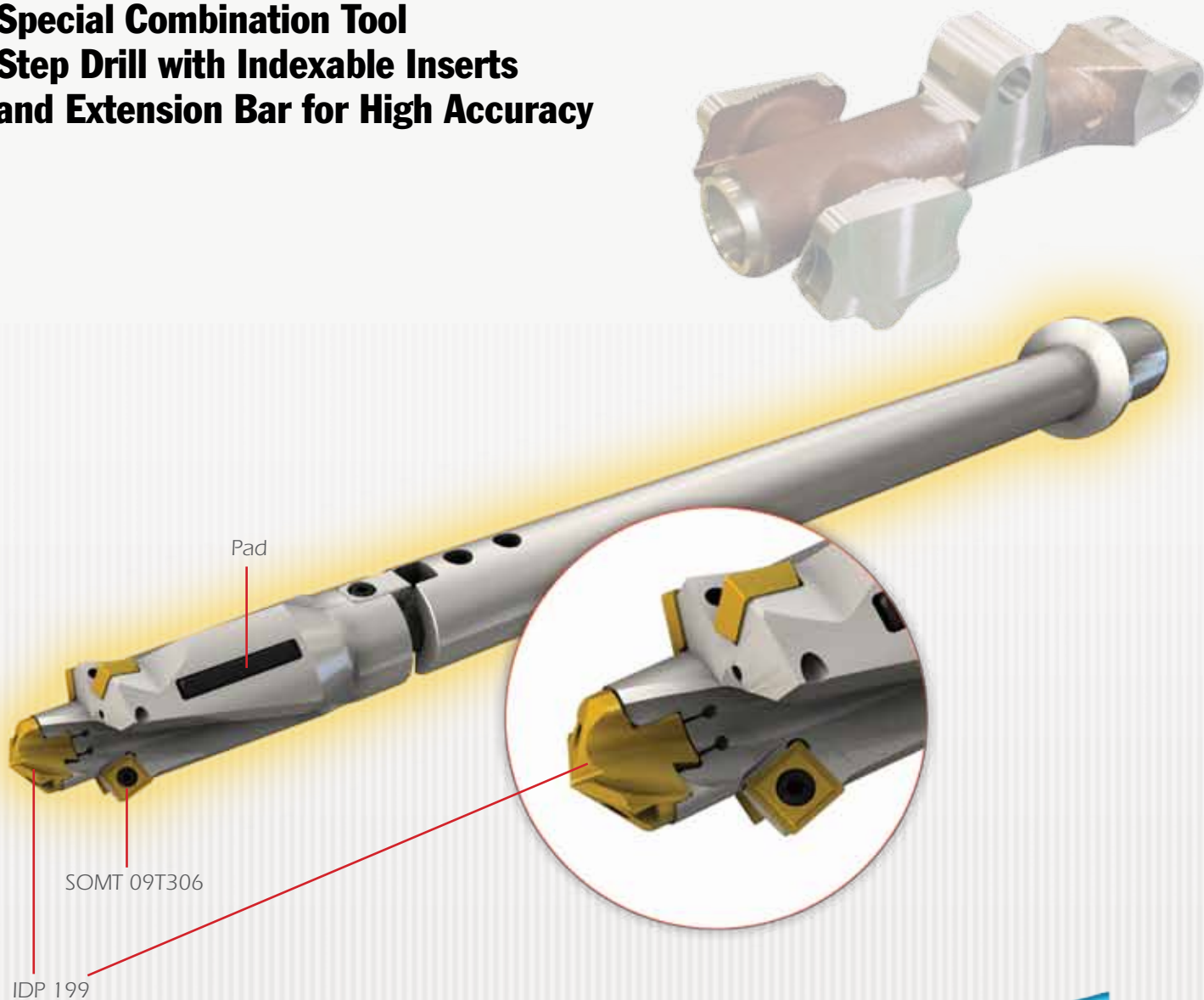
SOMT 060204

SOMT 120408



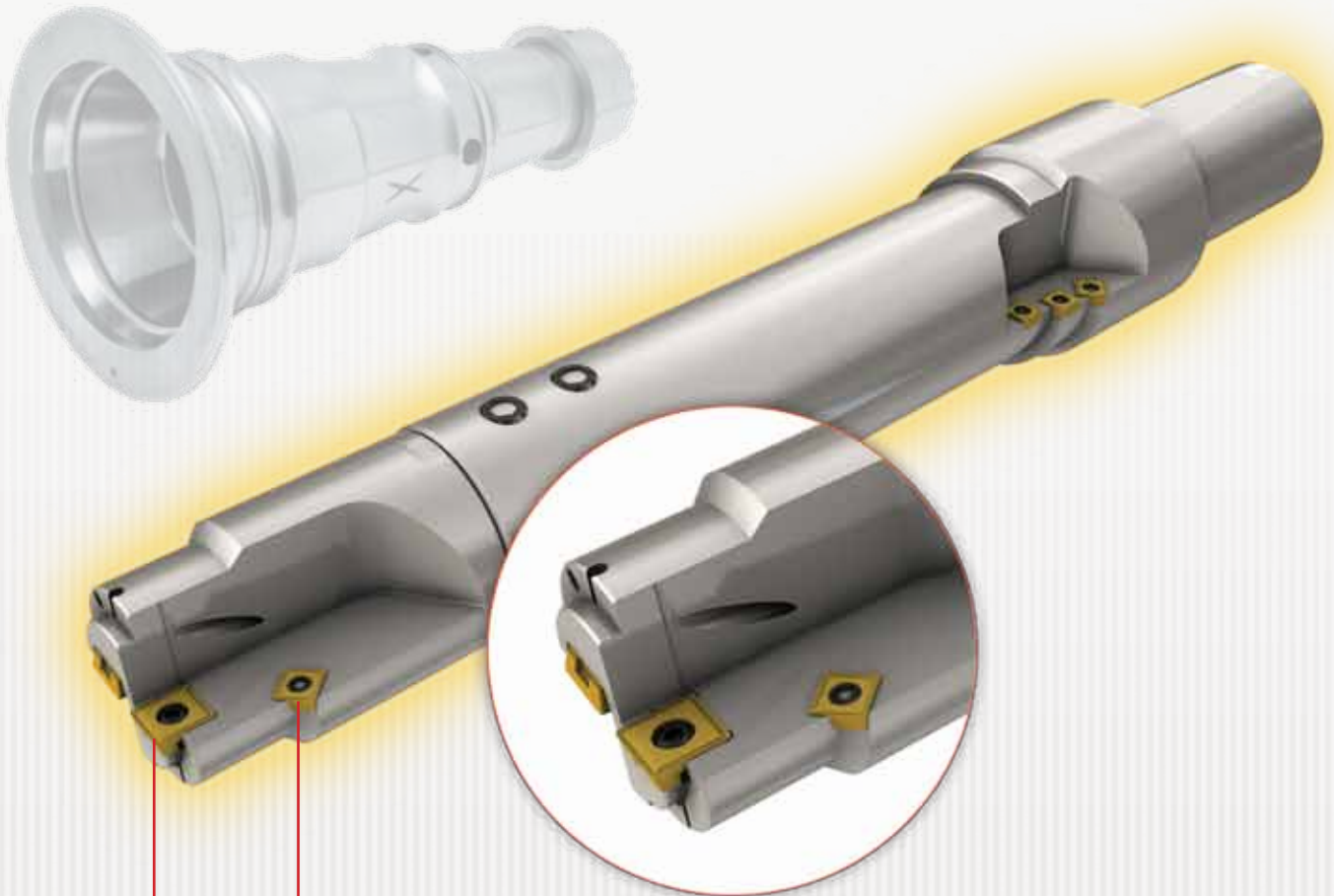
Assembly

- **Special Combination Tool**
- **Step Drill with Indexable Inserts and Extension Bar for High Accuracy**

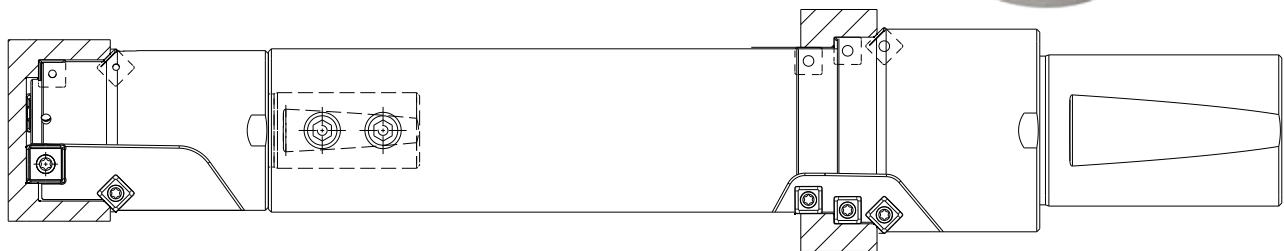
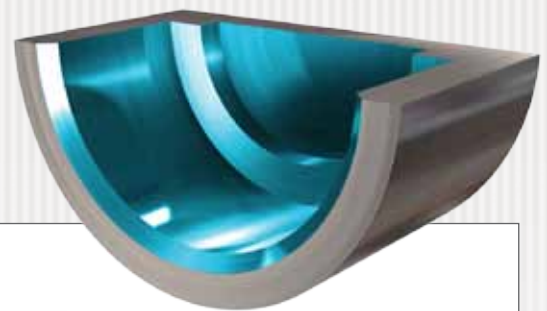




Special MR Drill with Flat Bottom



SOMT 120408 SOMT 09T306

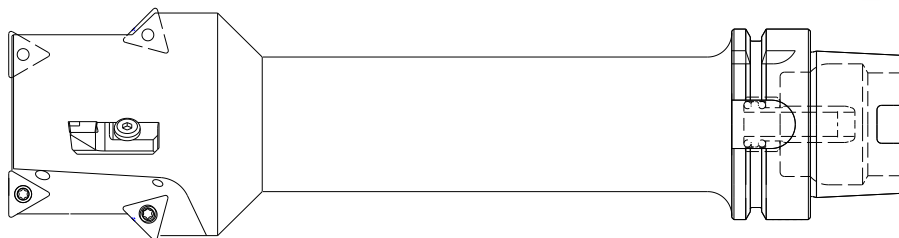
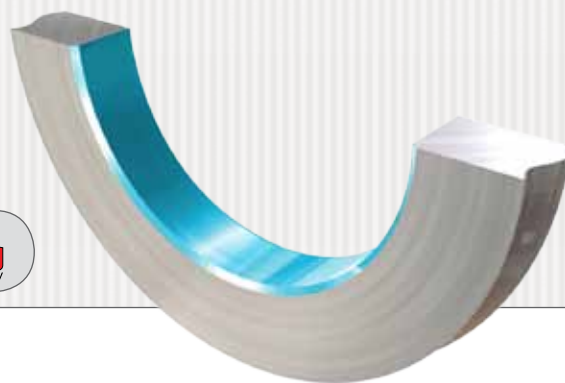


Multiple Diameter Boring Tools

**Special Boring Tool Combined
with Adjustable Cartridges**

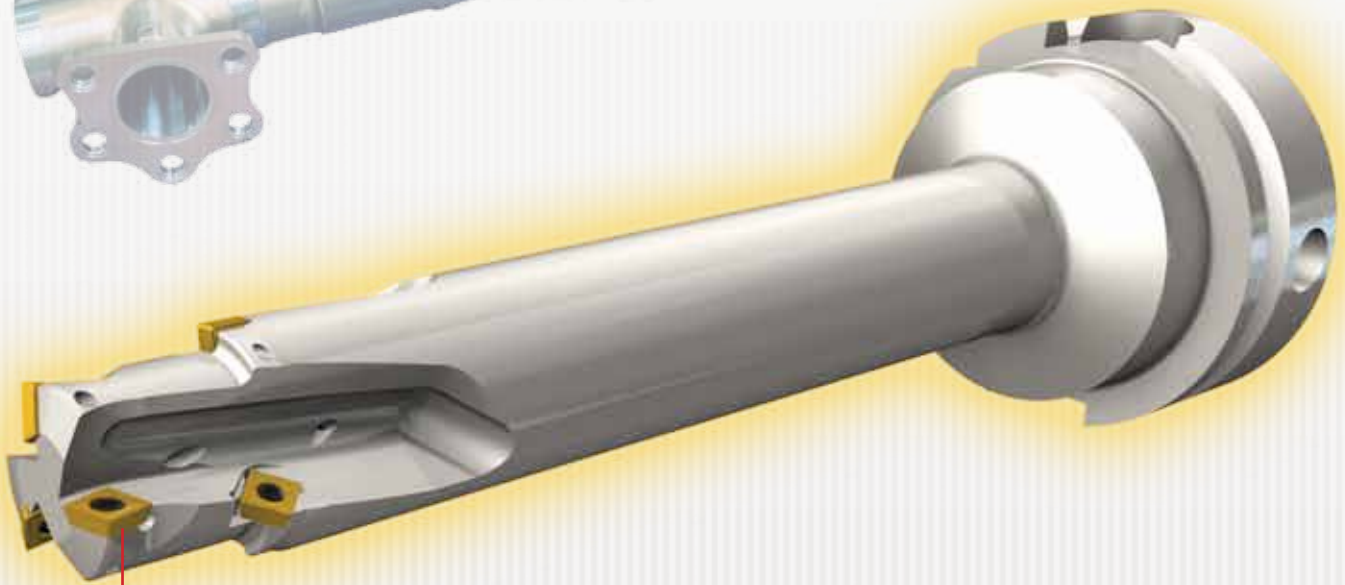


TCMT 16T308 (ISO)

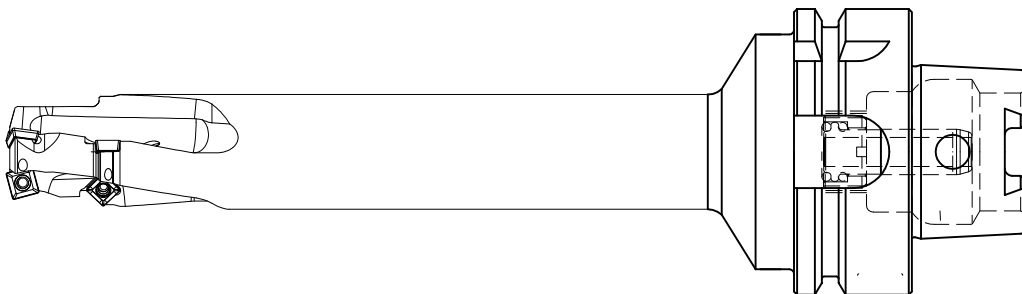
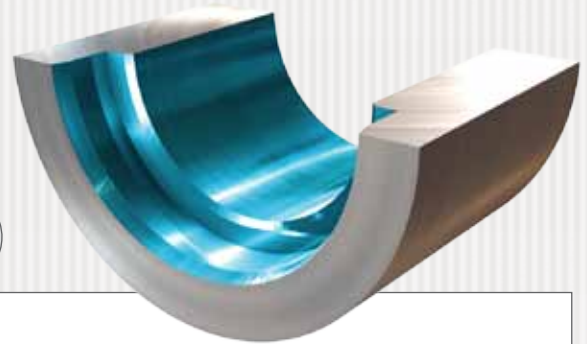




Special Boring Tool with 3 Flutes for Balanced Machining



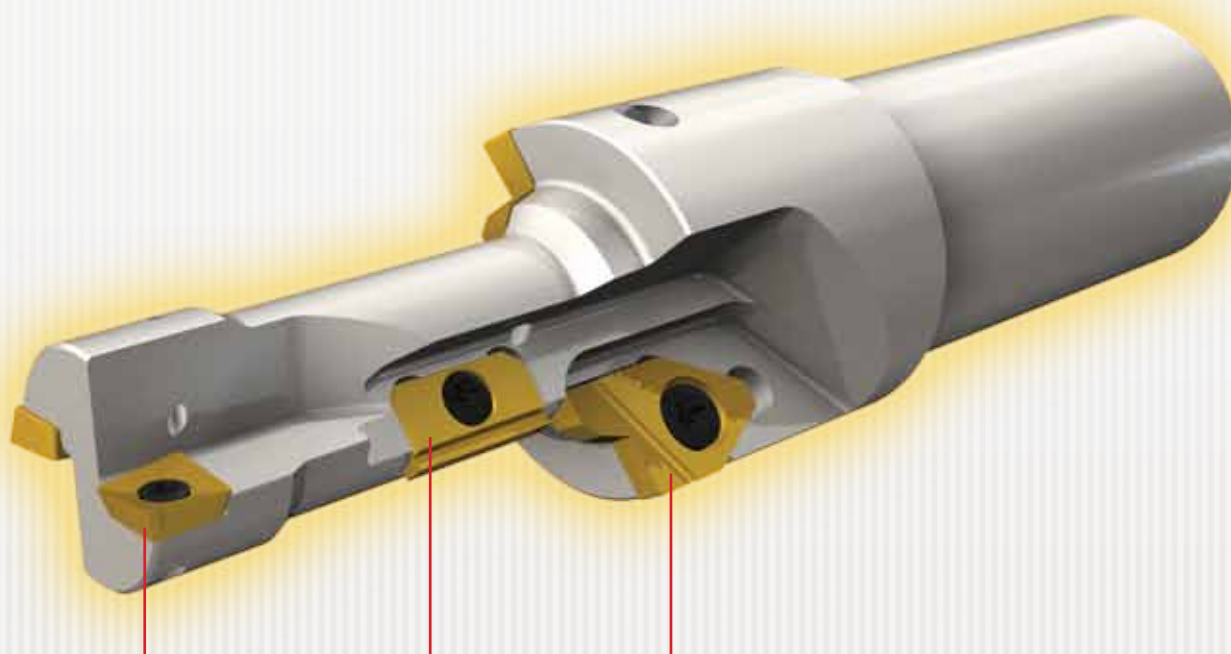
SOMT 060204



Multiple Diameter Boring Tools

**Special Combination Boring Tool
for 5 Operations:**

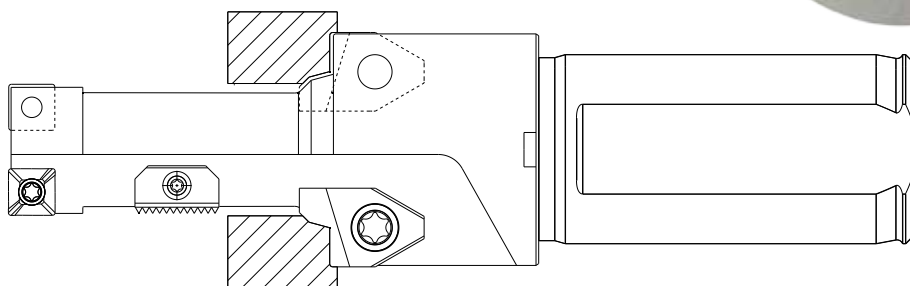
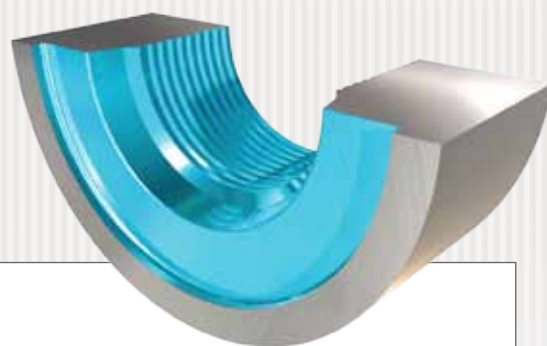
- Boring
- Threading
- Chamfering 45°
- Chamfering 15°
- Counterboring



XOMT 060204

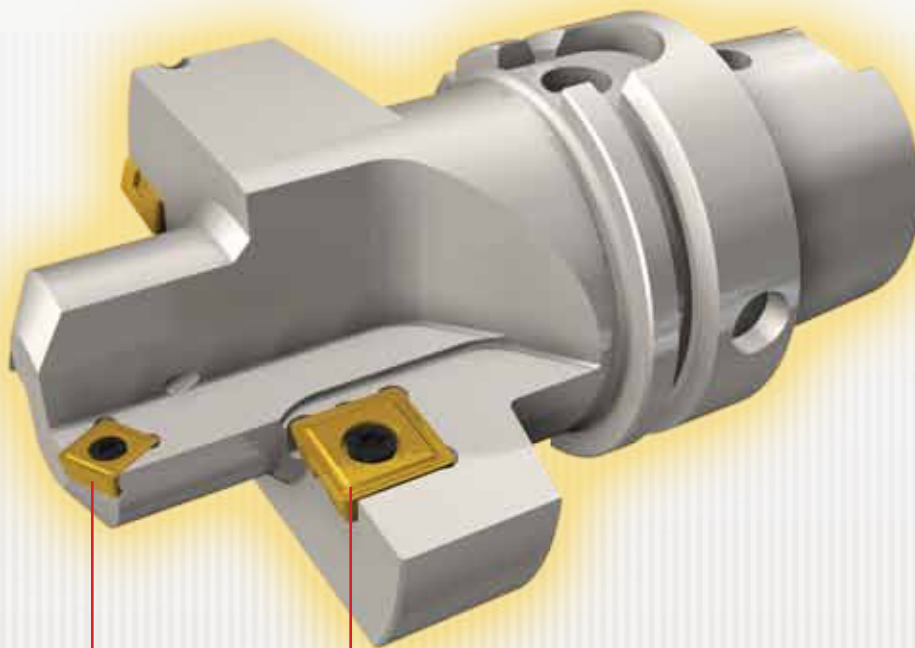
MT 16

XNUW 1003-06



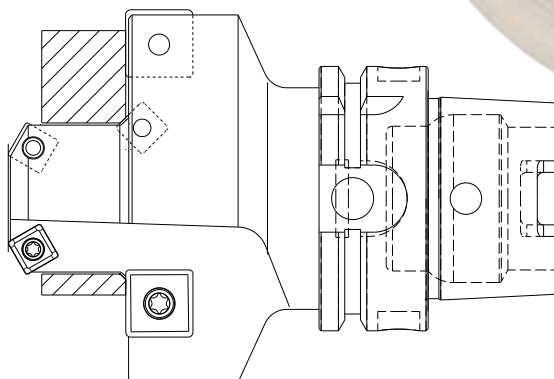
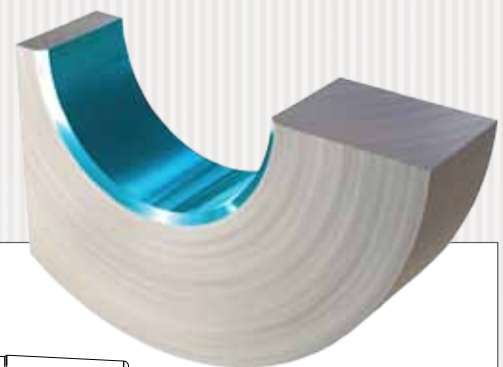
Special Tool for Boring and Facing Operation

SPECIALLY TAILORED



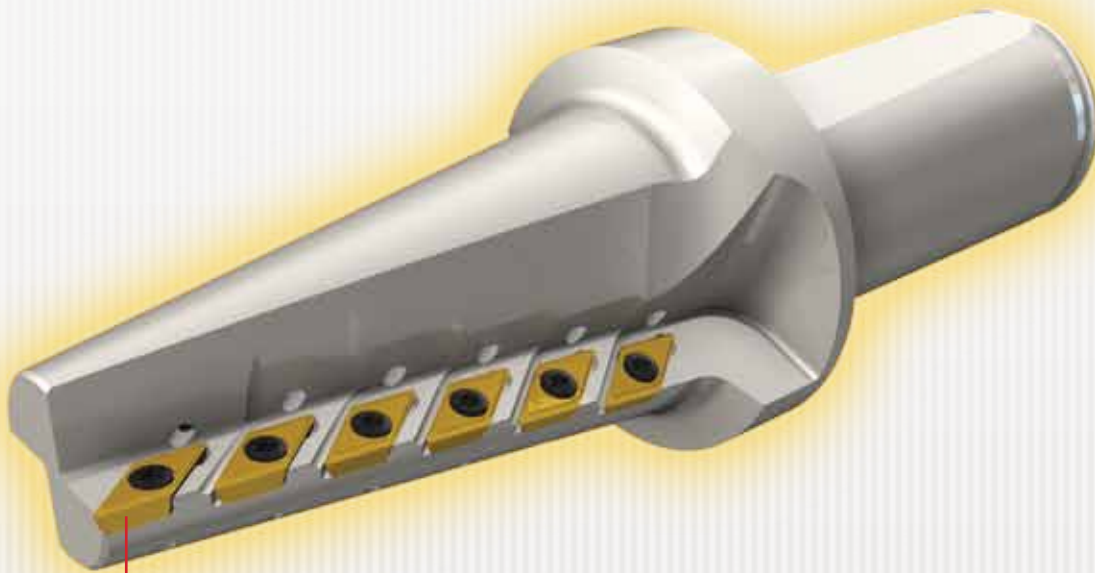
SOMT 09T306

SOMT 120408

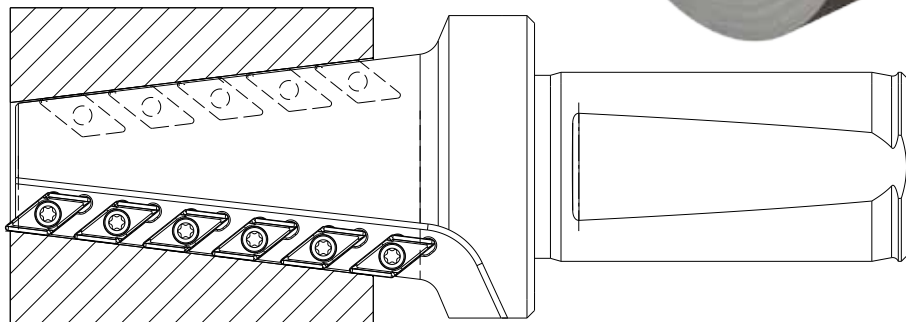
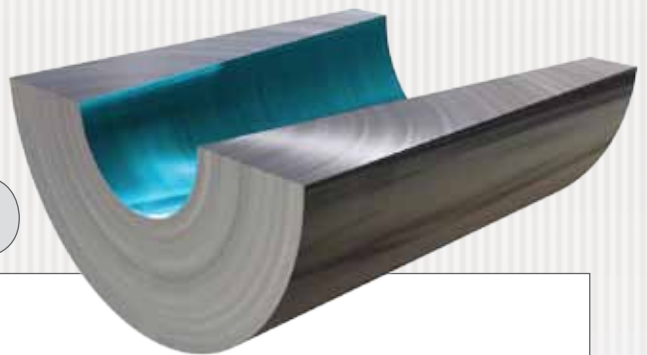


Multiple Diameter Boring Tools

**Special Boring Tool for Cone Hole
with Complete Overlapping Surface**



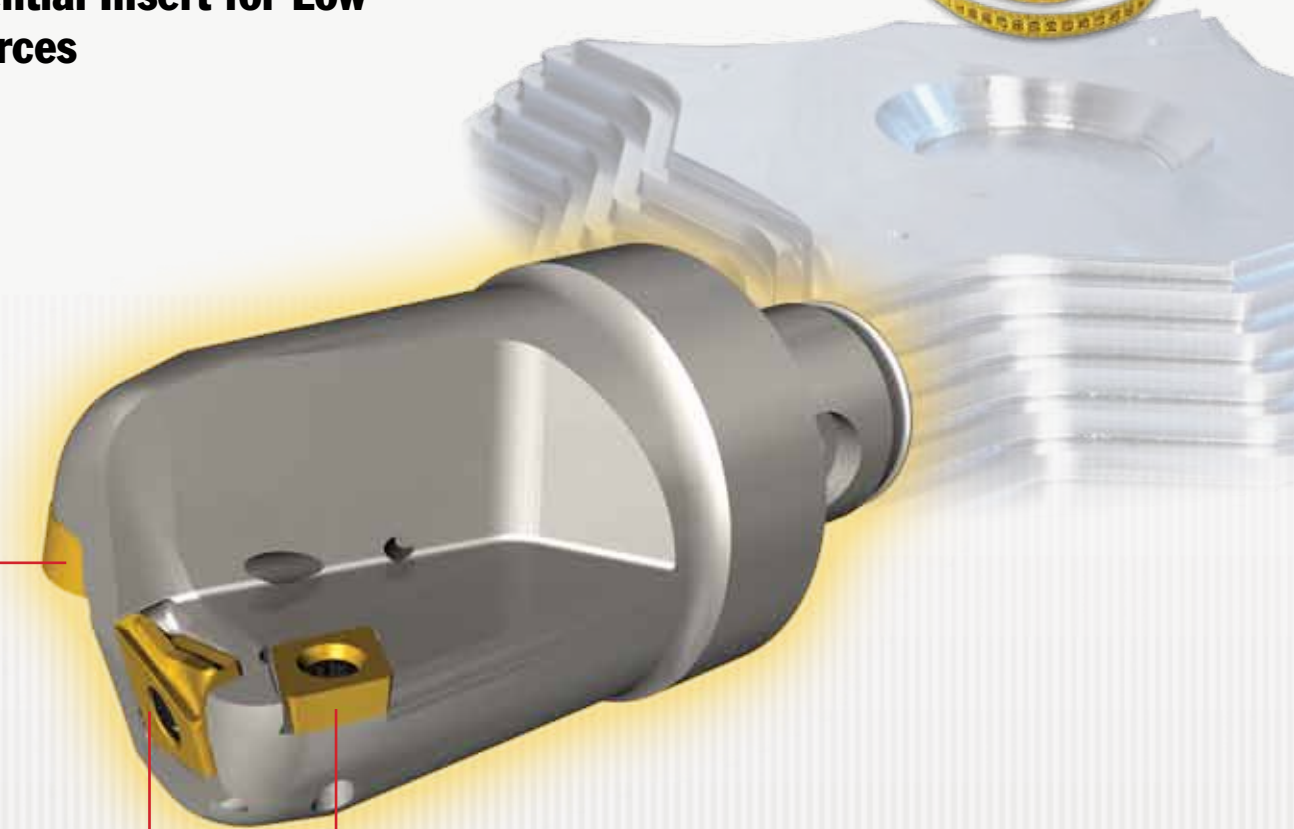
AOMT 060204



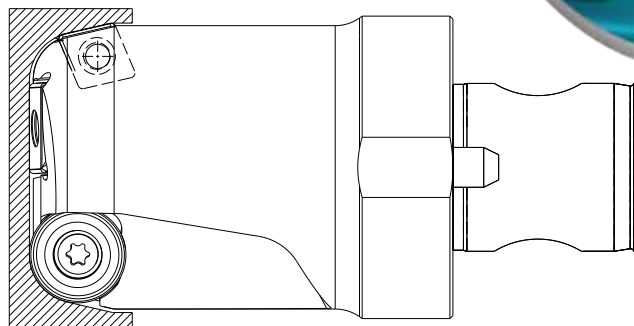
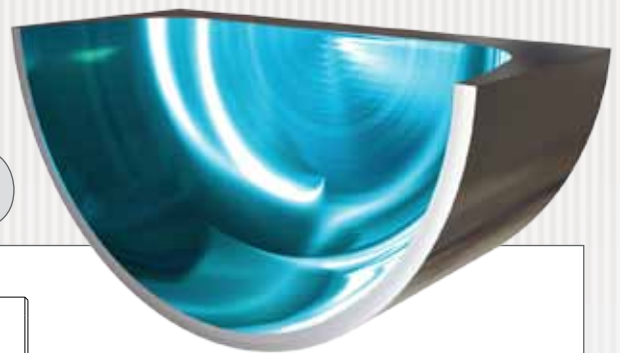


Special Combination Boring Tool with Tangential Insert for Low Cutting Forces

RCMT 1606MO

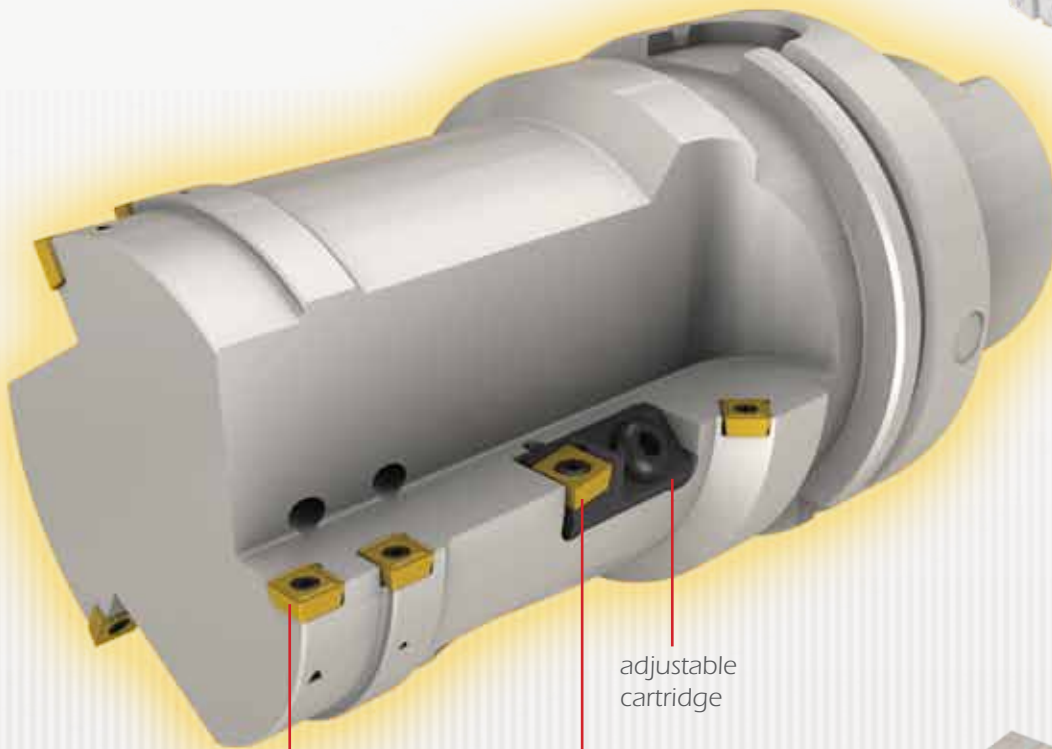
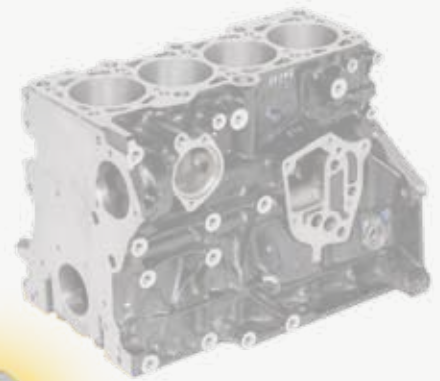


LNMT 1506 ON-R CCMT 09T308



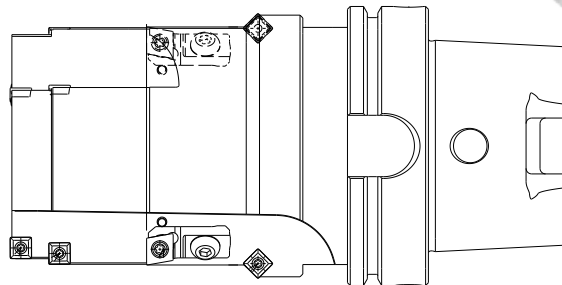
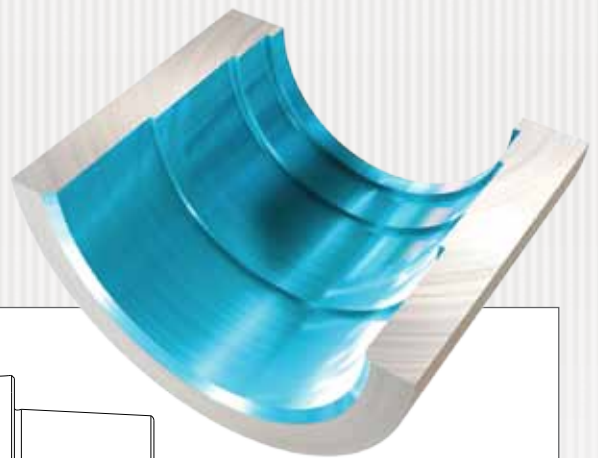
Multiple Diameter Boring Tools

**Special Boring Tool with 3 Flutes,
Combined with Adjustable
Cartridge for Accurate
Boring Operations**



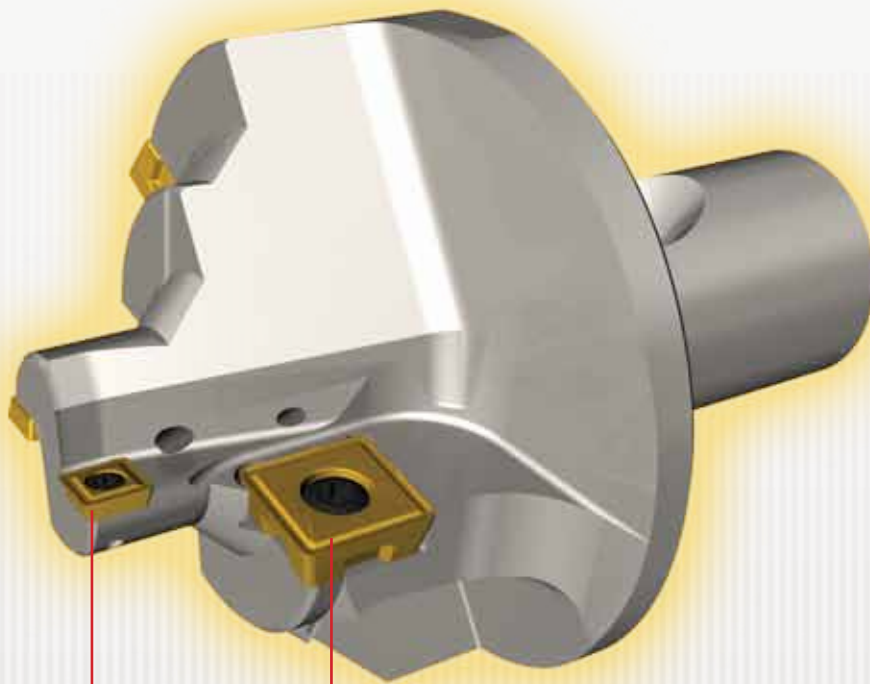
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CCMT 09T304



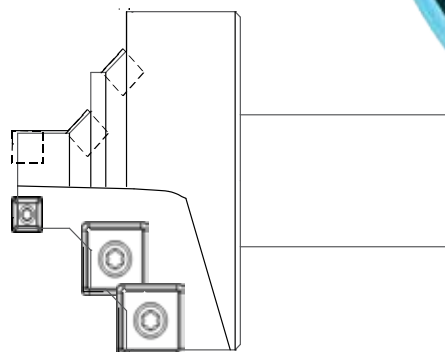
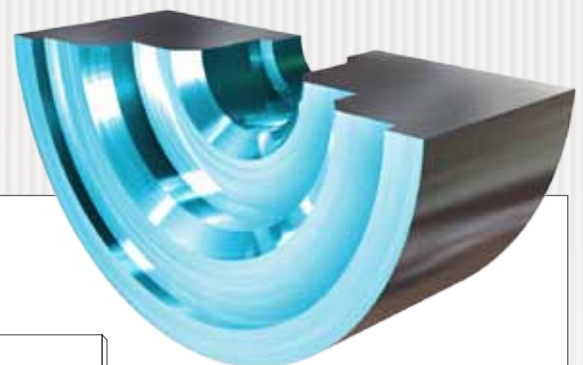


Special Boring Tool with 5 Steps for Economical Solutions



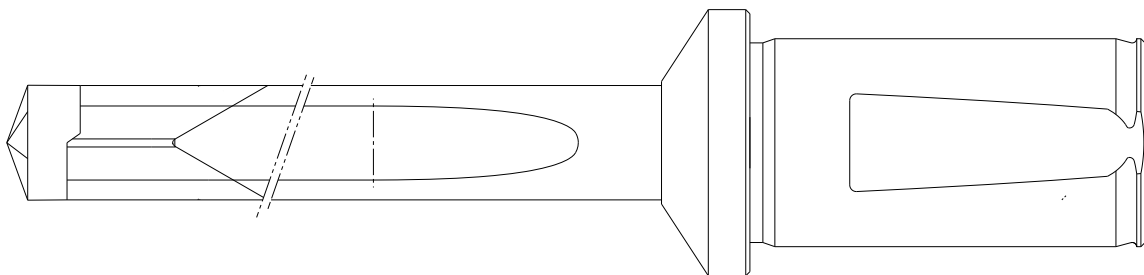
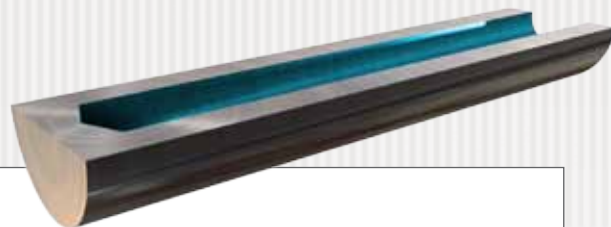
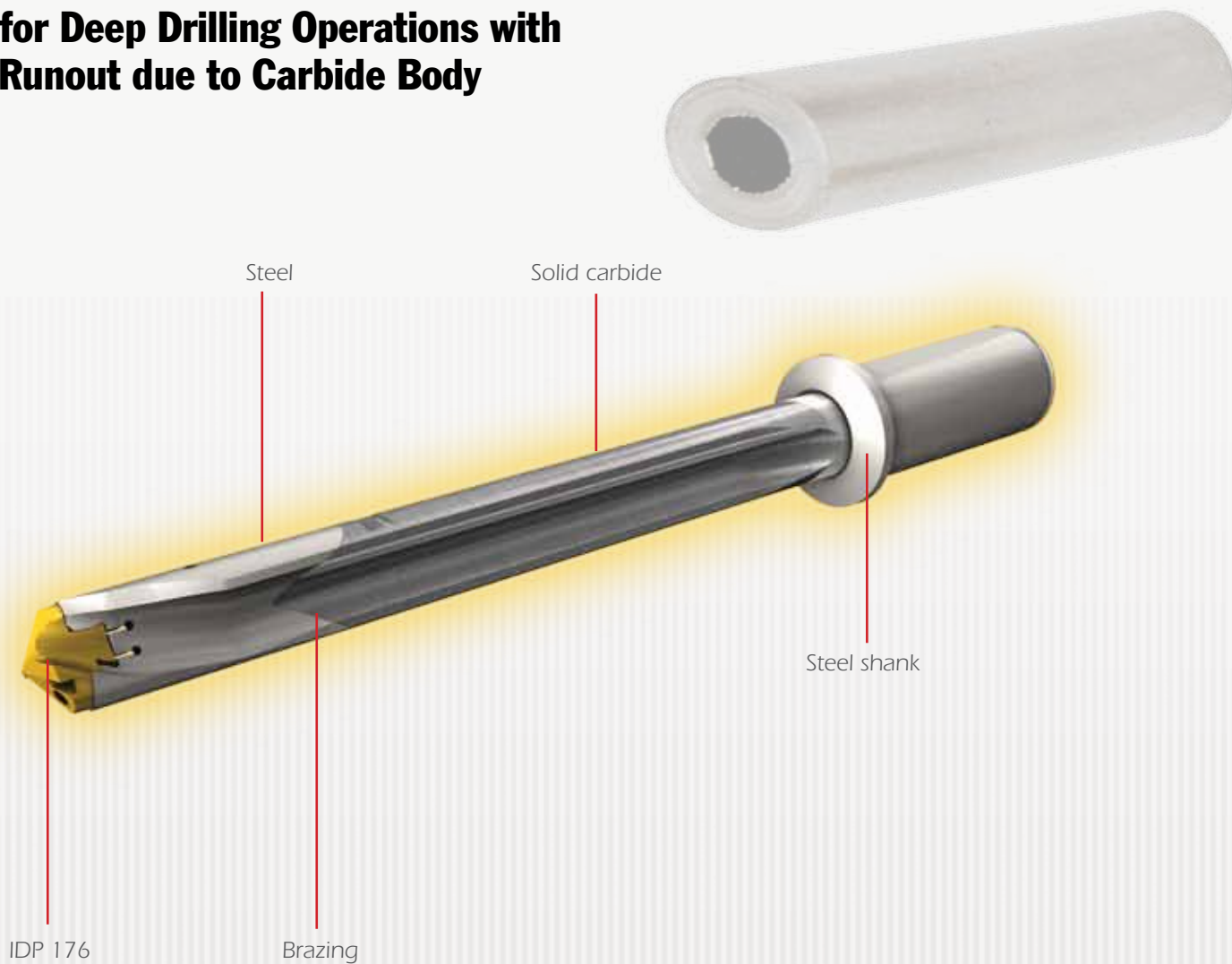
SOMT 060204

SOMT 120408

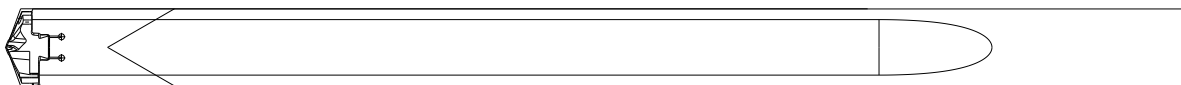
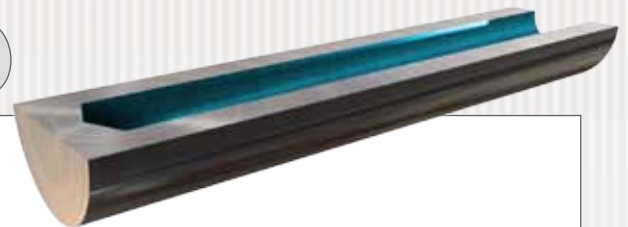


Brazed Drills

Special Brazed CHAMDRILLJET
Tool for Deep Drilling Operations with
Low Runout due to Carbide Body

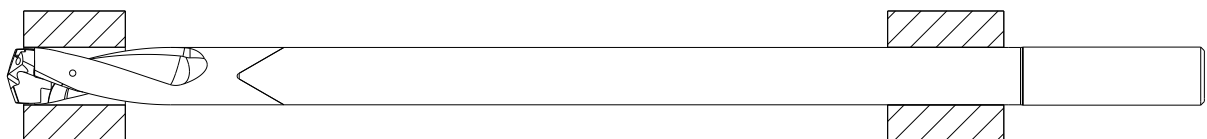
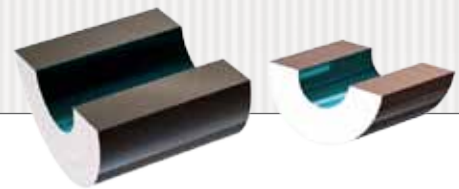
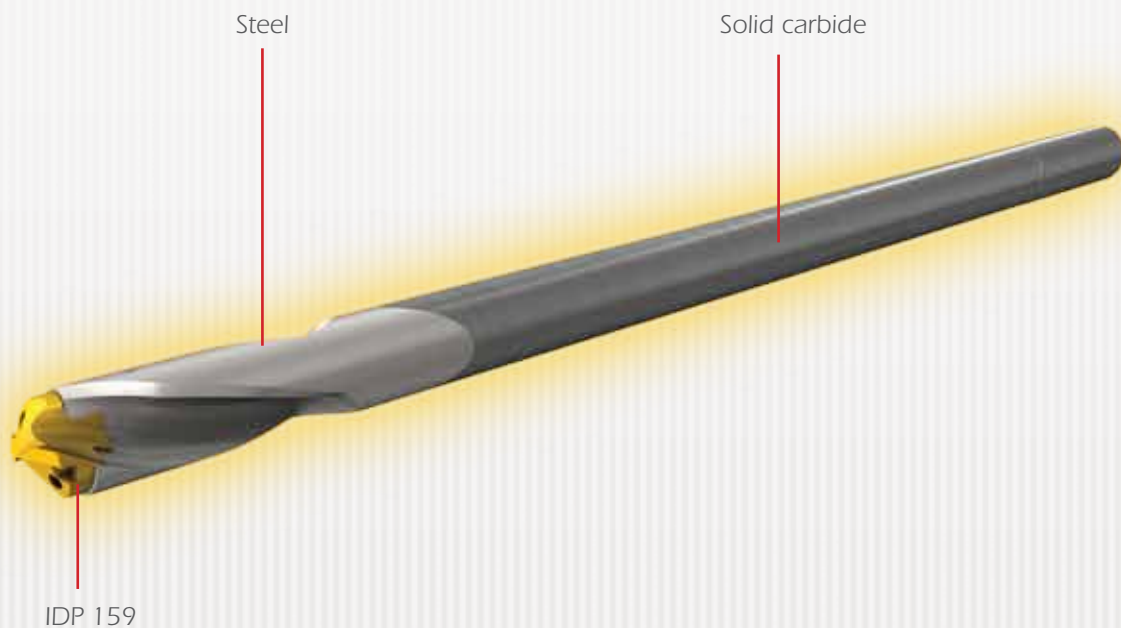


Special Brazed CHAMDRILL Tool for Deep Drilling Operations



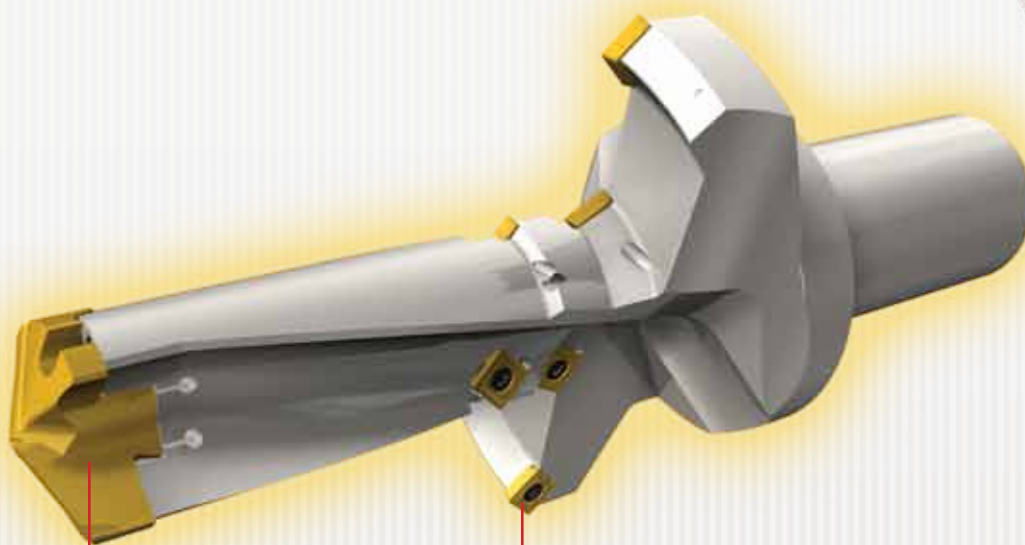
Brazed Drills

Special Brazed Tool for Deep Drilling Operations with Very Small Runout



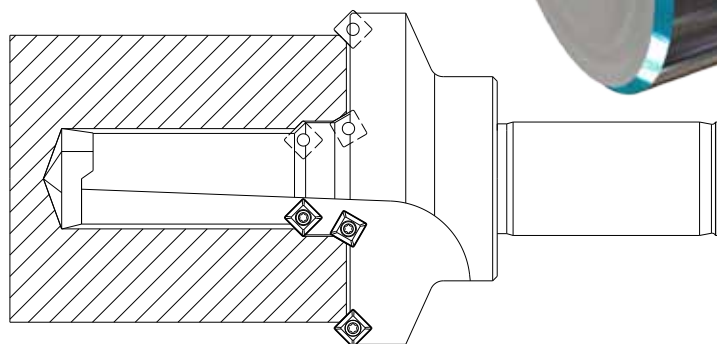
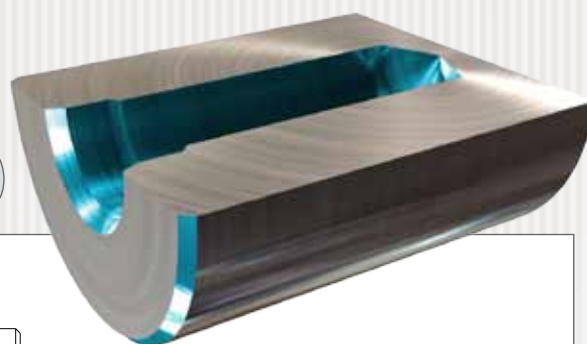
CHAMDRILL Indexable Insert Drills

**Special CHAMDRILL Tool,
4 Operations in One Drill**



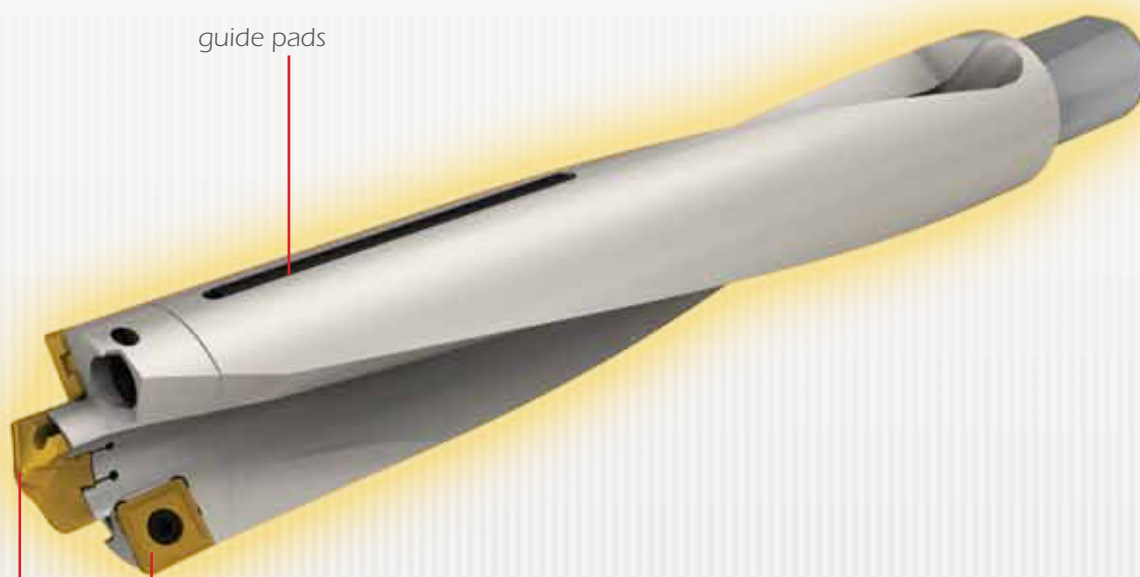
IDI 221

SOMT 060204



CHAMDRILL Indexable Insert Drills

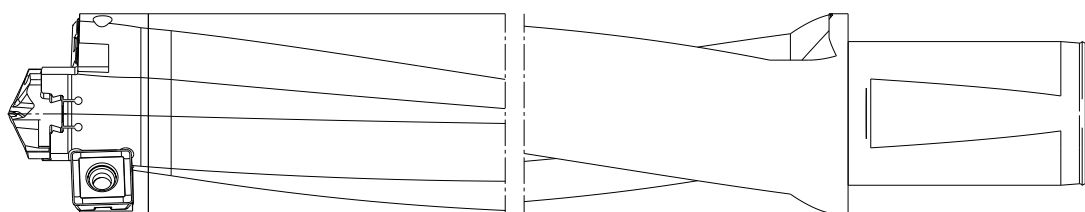
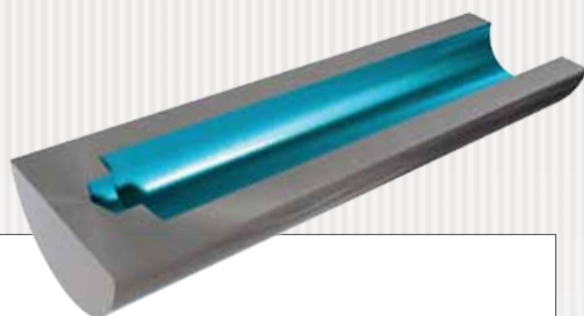
**Special Combination CHAMDRILL Tool
with Guide Pads for High Accuracy**



guide pads

IDI 250

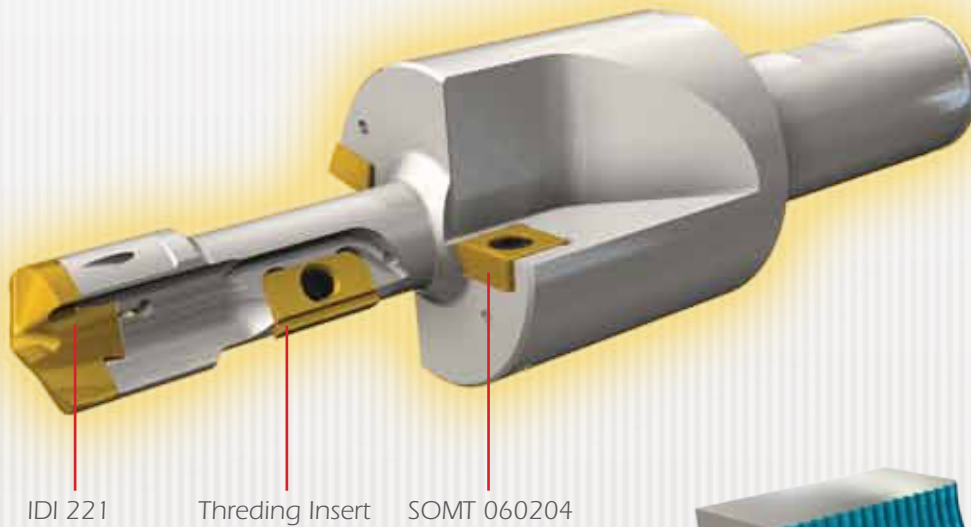
SOMT 09T306





Special CHAMDRILL Tool Combines 4 Operations

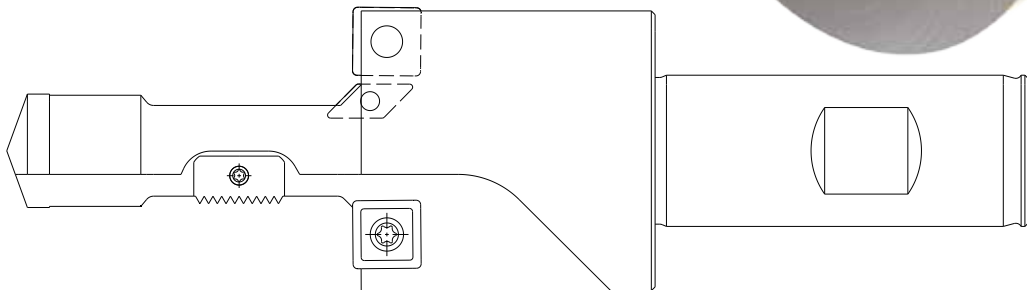
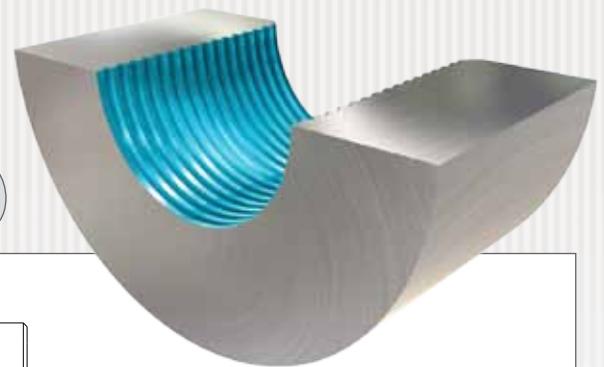
- Drilling
- Threading
- Chamfering
- Facing



IDI 221

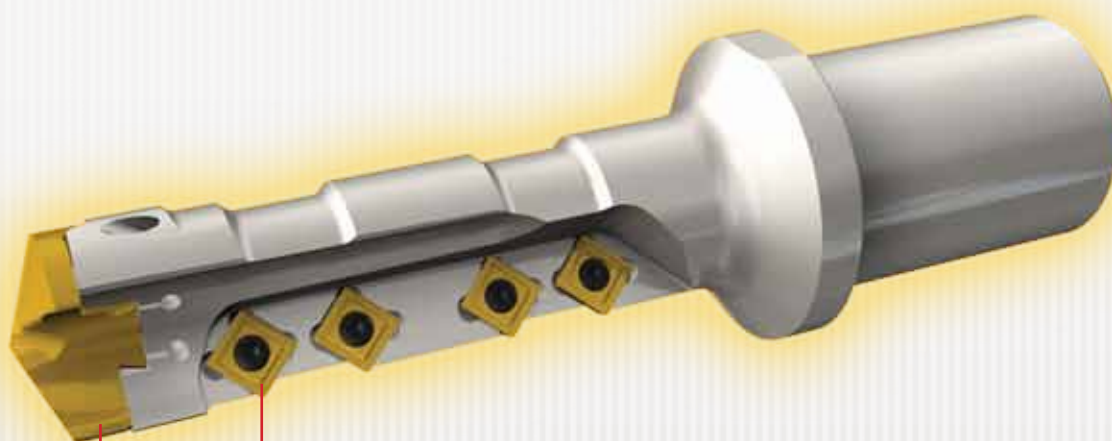
Threading Insert

SOMT 060204



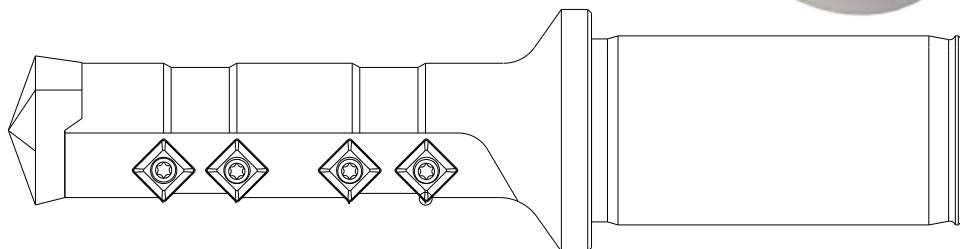
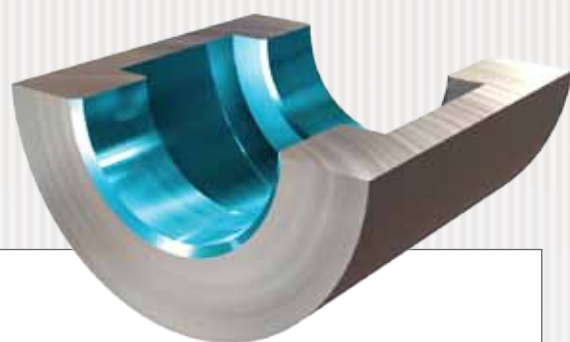
CHAMDRILL Indexable Insert Drills

Special CHAMDRILL for Circular Interpolation Operations



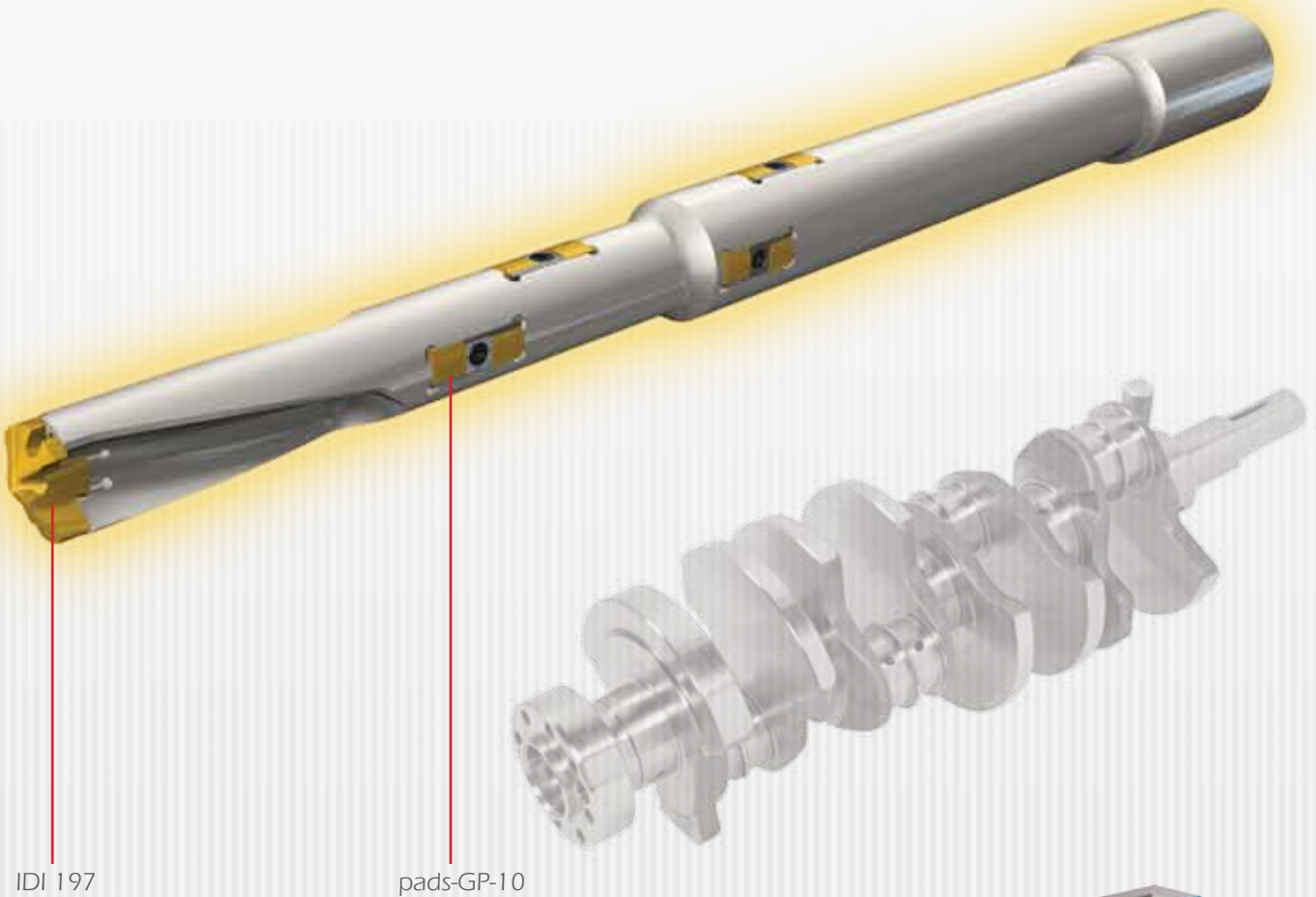
IDI

SOMT 060204



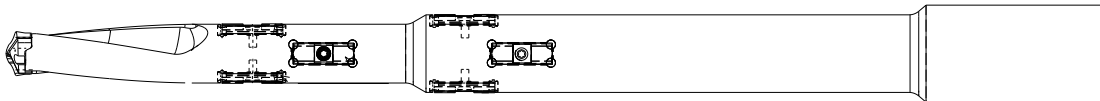


Special CHAMDRILL with Standard Indexable Pads for Deep Drilling Operations with Minimum Runout and High Hole Accuracy



IDI 197

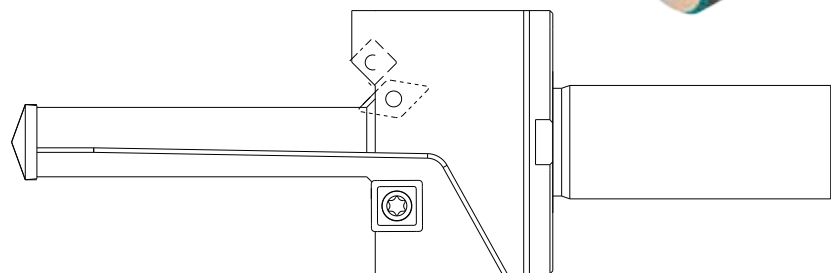
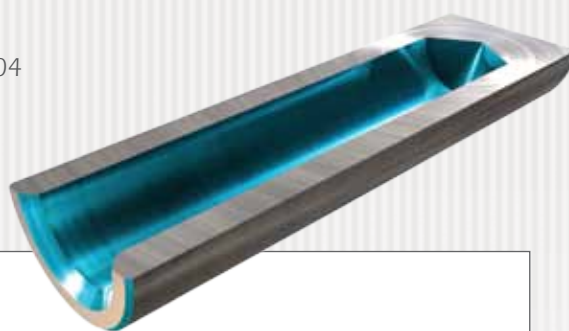
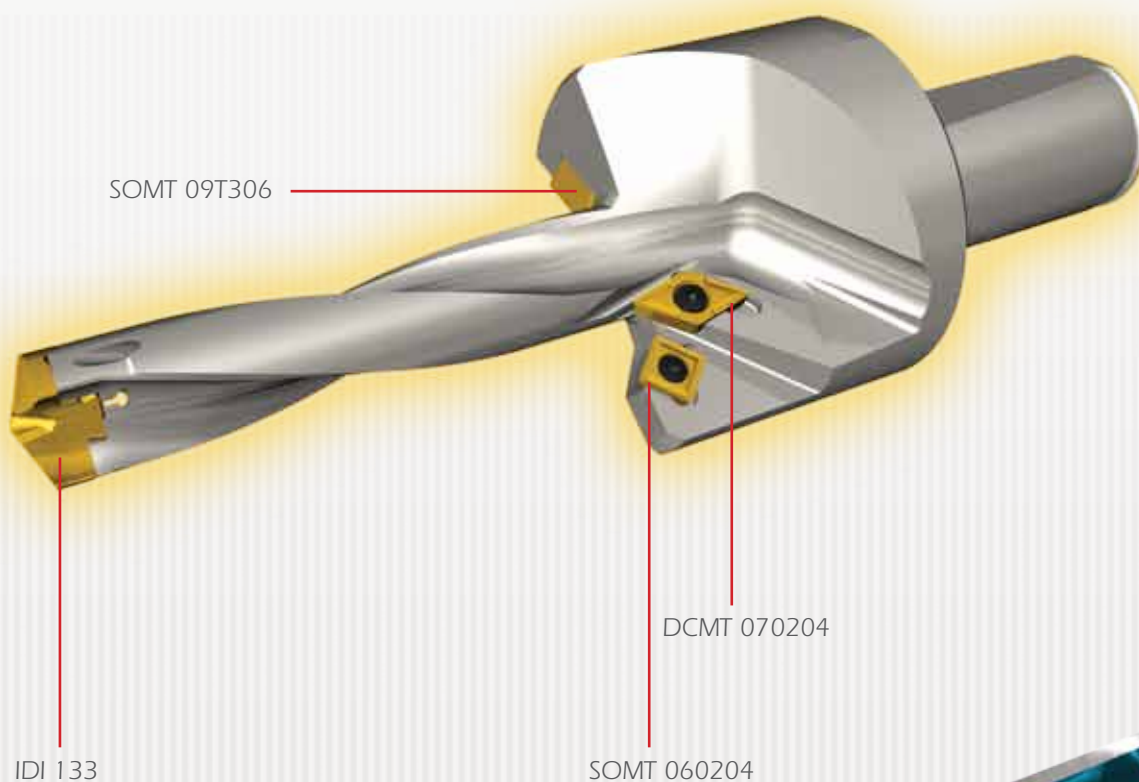
pads-GP-10



CHAMDRILL Indexable Insert Drills

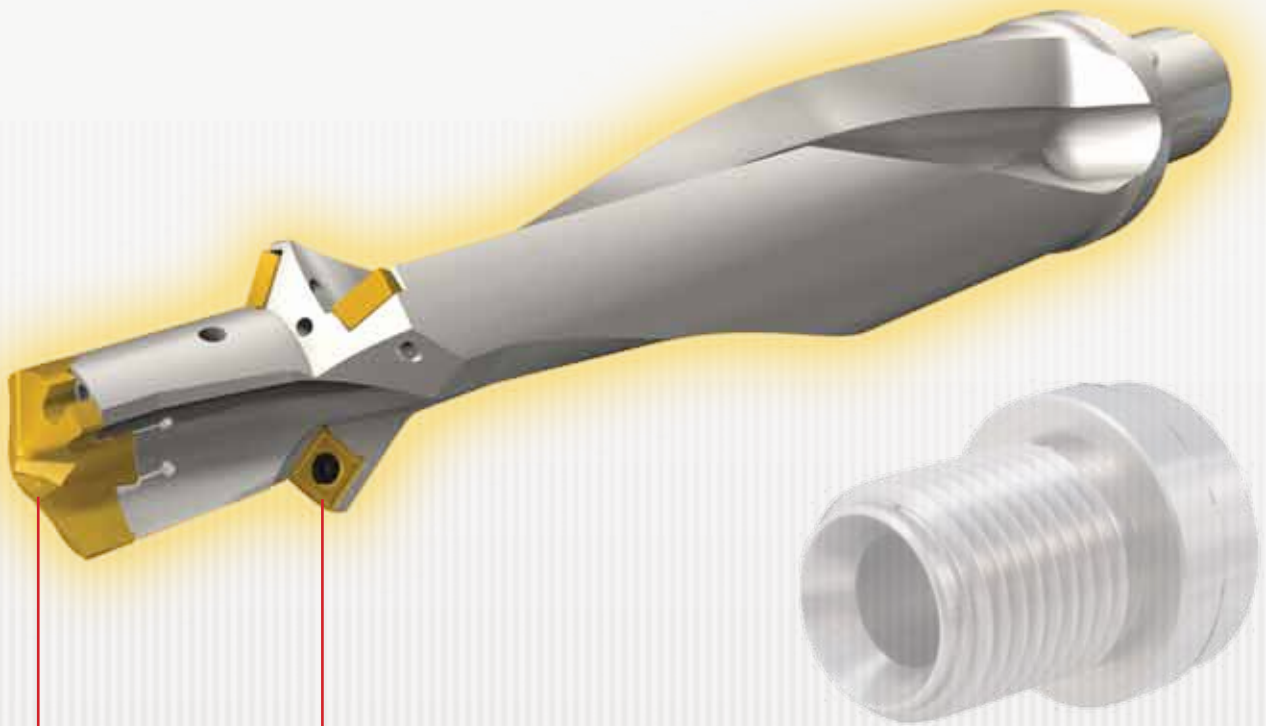
Special CHAMDRILL for 4 Operations:

- **Drilling**
- **Facing**
- **Internal Chamfering**
- **External Chamfering**



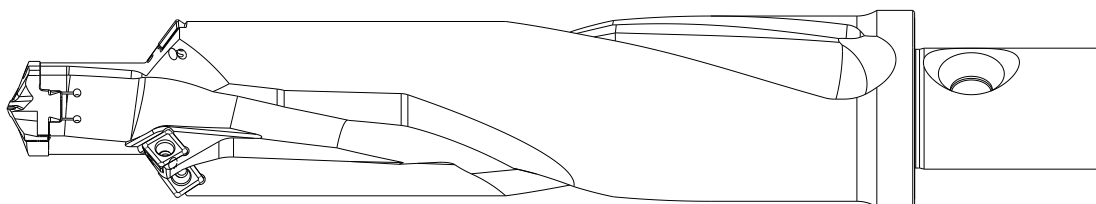
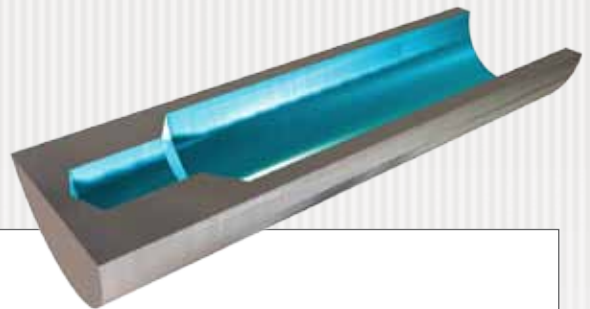


Special CHAMDRILL with Frontal Coolant Combination of 4 Flutes



IDI 250

SOMT 09T306



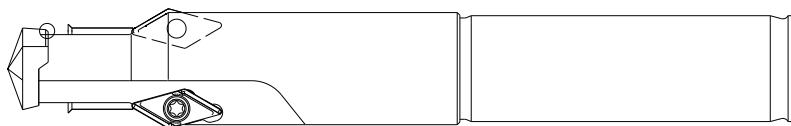
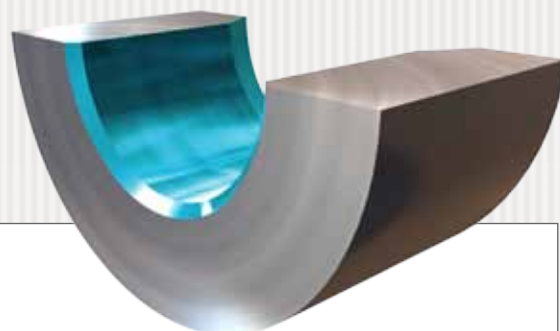
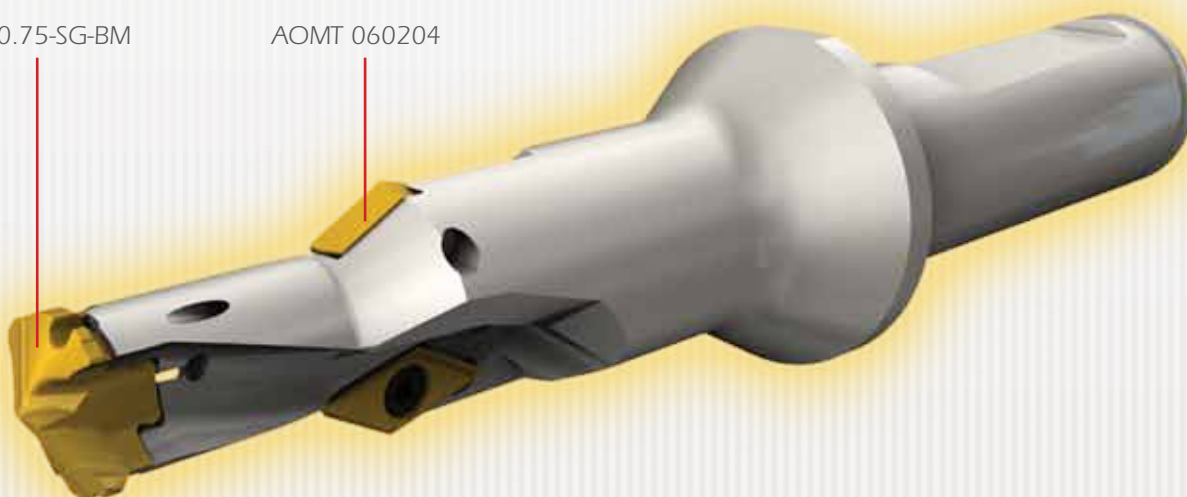
Deburring

**Special CHAMDRILL Combined with
Back Chamfering Operation
Achieved by Special IDI Insert
with Back Chamfer**



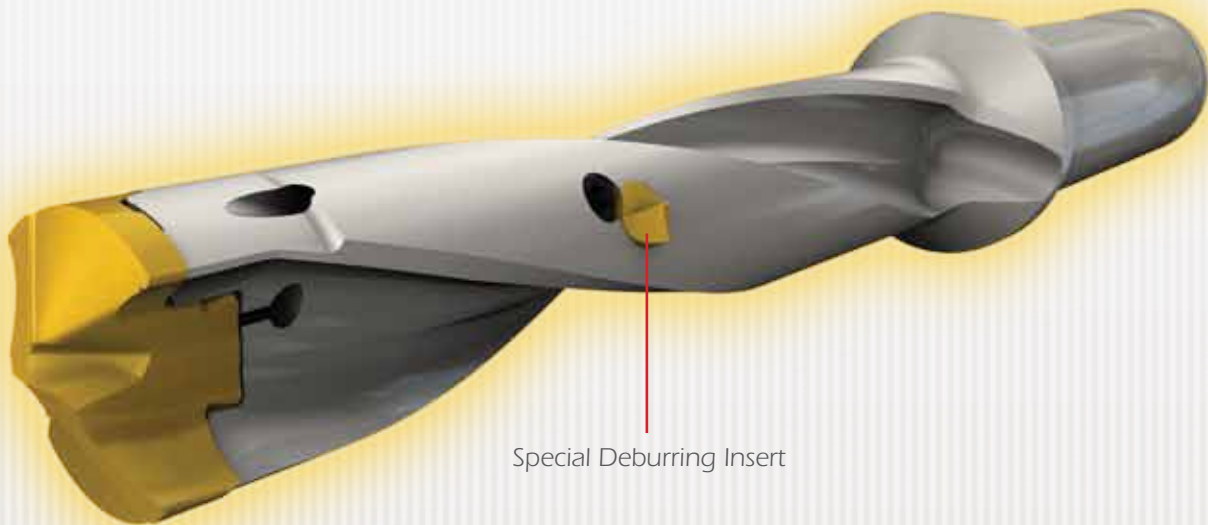
IDI 10.75-SG-BM

AOMT 060204

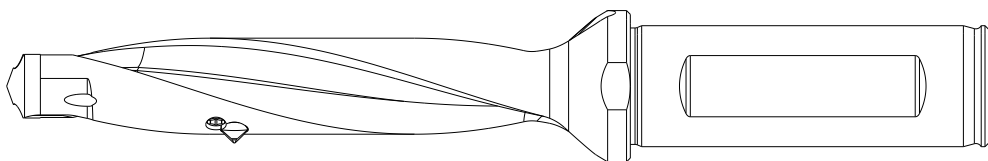
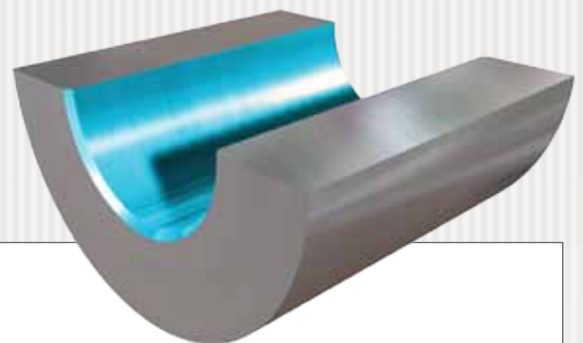




Special Tool with Unique Mechanism for Deburring Operation Based on Coolant Pressure

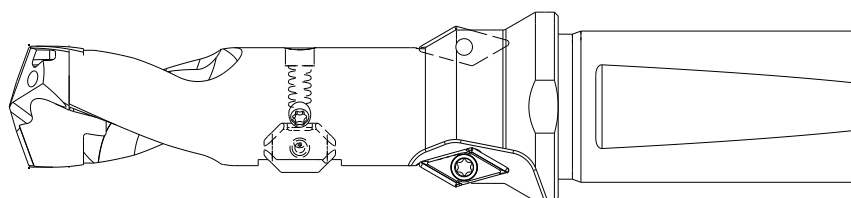
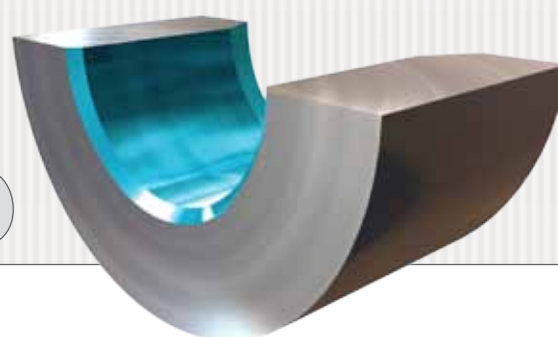
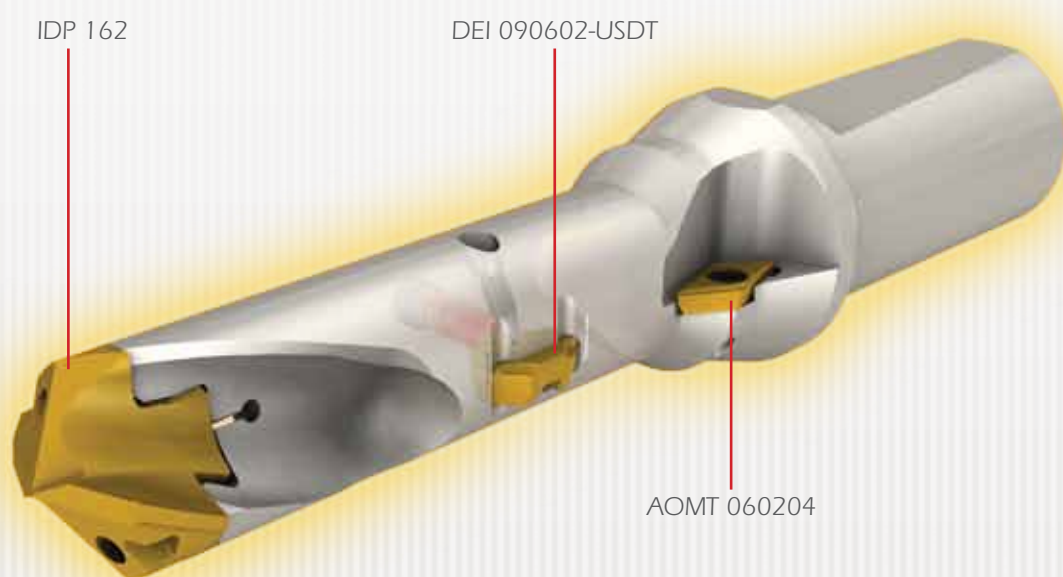


Special Deburring Insert



Deburring

Special Tool with Deburring Operation Based on Spring Mechanism



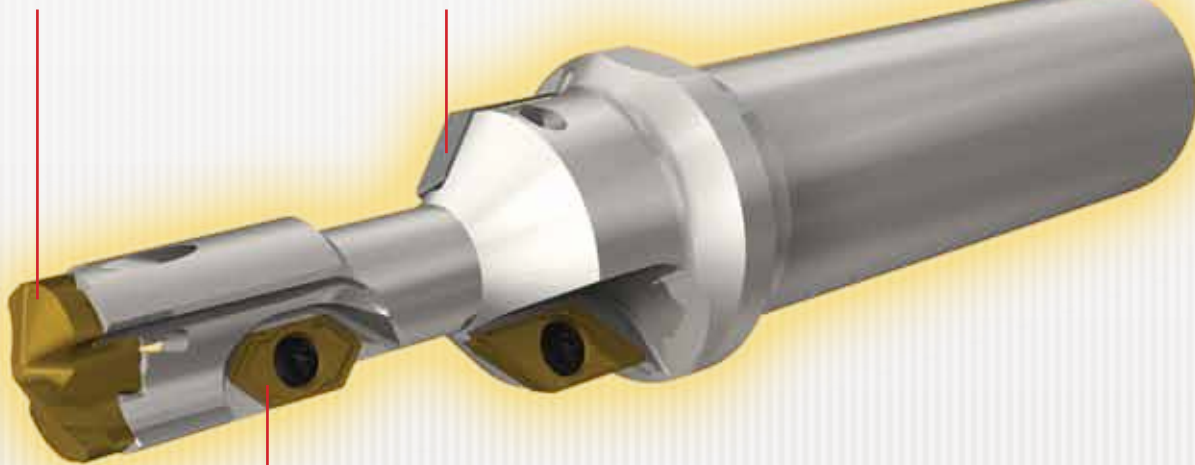


Special CHAMDRILL with Back Chamfer Performed by Circular Interpolation

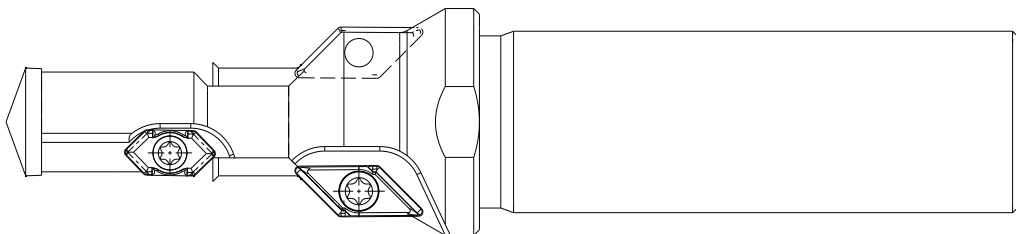
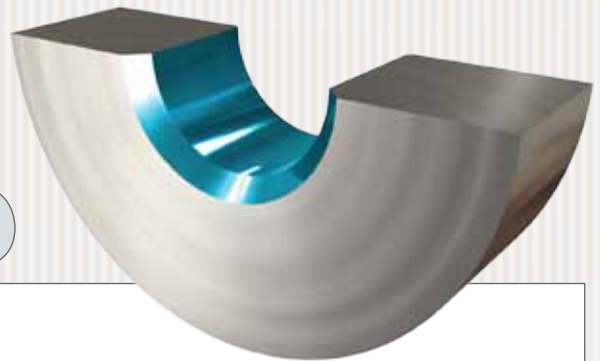


IDP 097

AOMT 060204

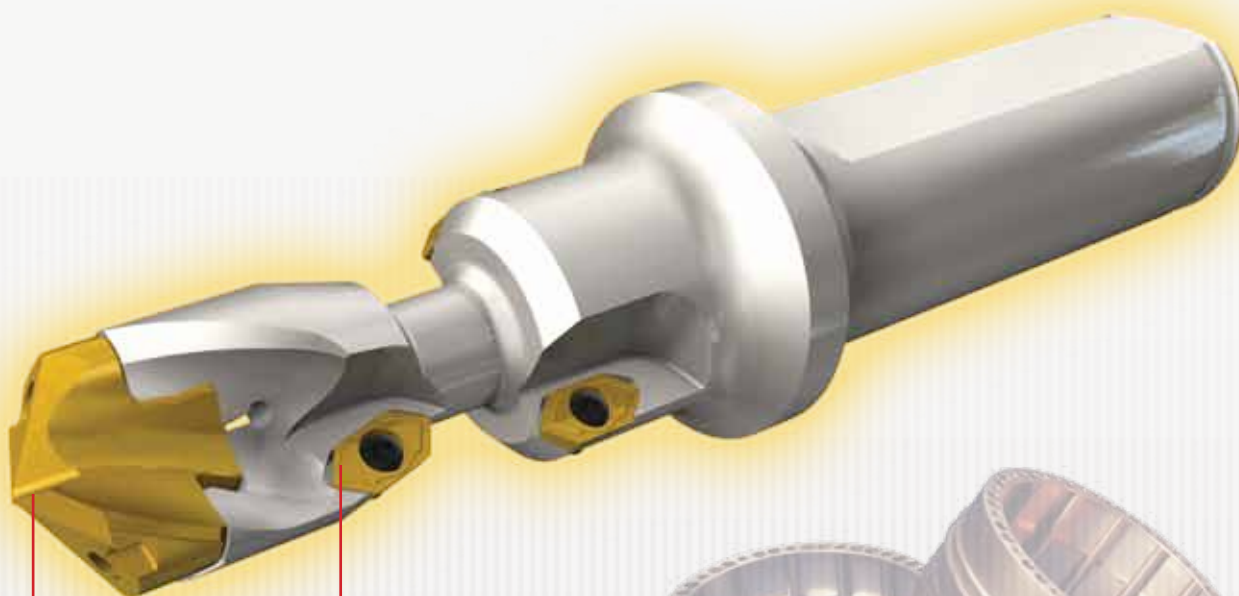


AOMT 030204-N-USDT



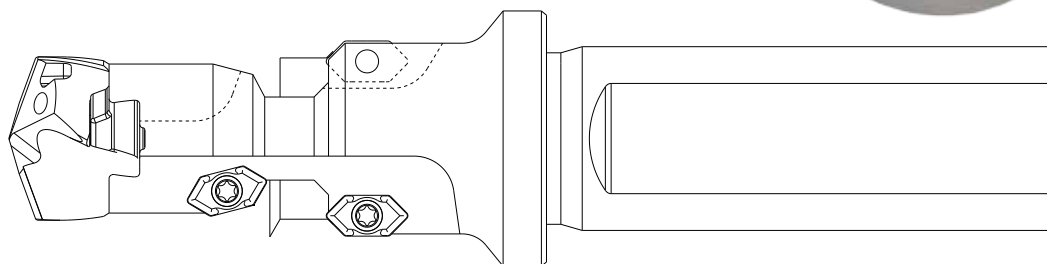
Deburring

**Special CHAMDRILLJET with Option
for Circular Interpolation
for Back Chamfer**



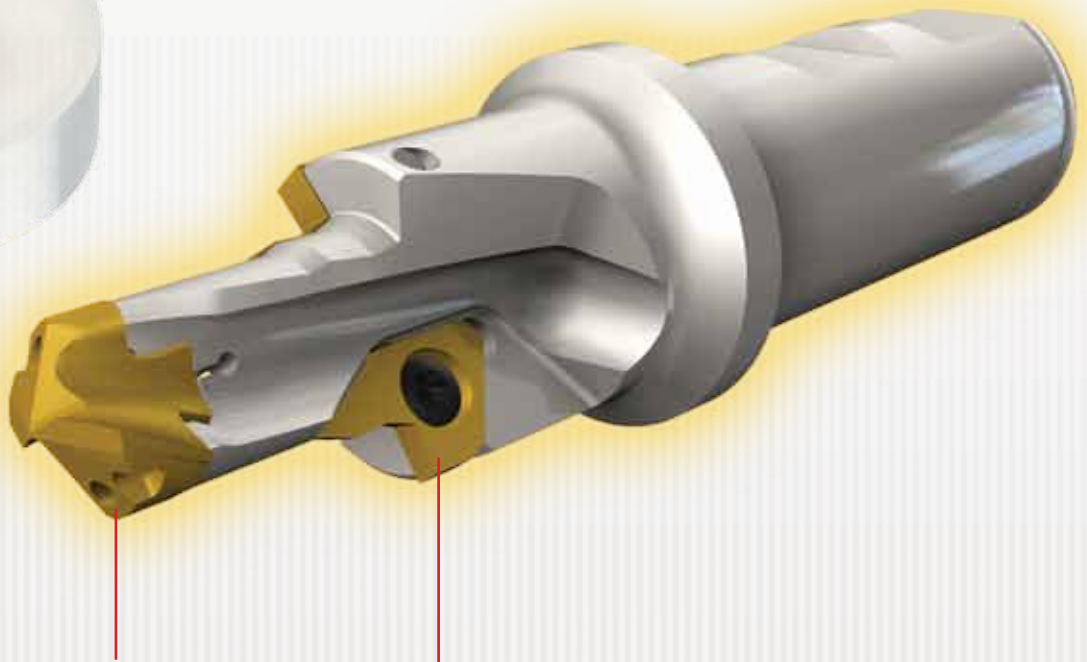
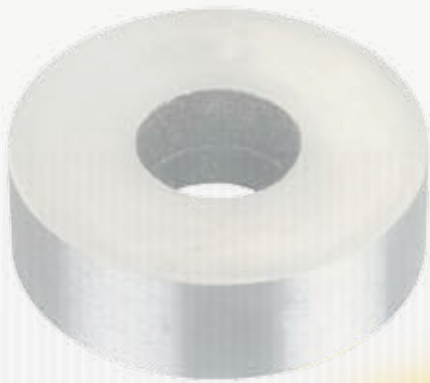
IDP 158

AOMT 030204-N-45DT



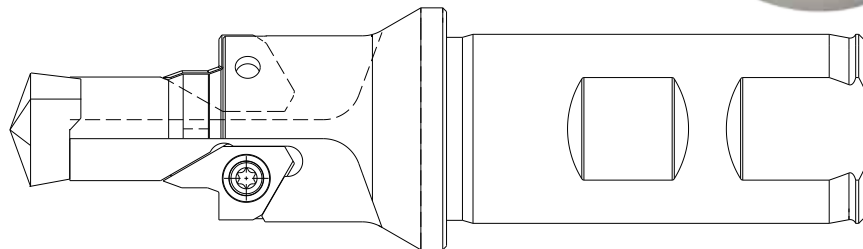
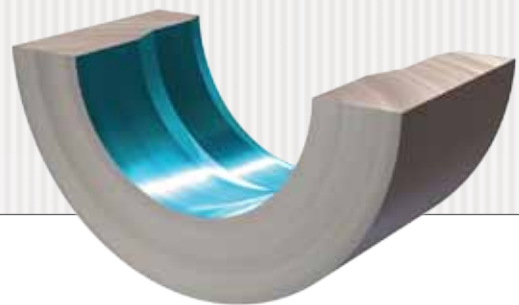
Specially Ground Inserts

**Special Drill with Indexable
Ground Insert**

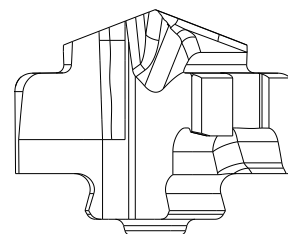
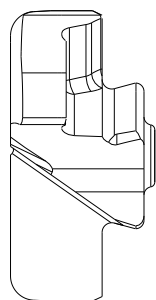
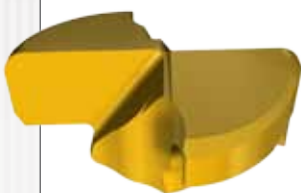
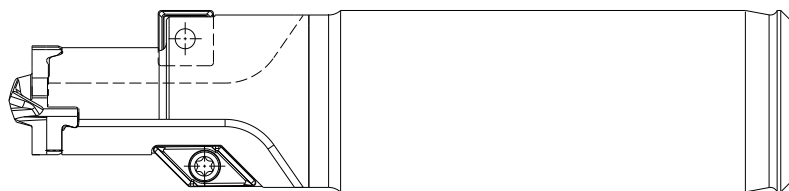
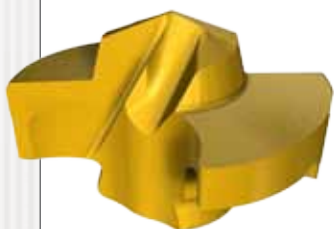
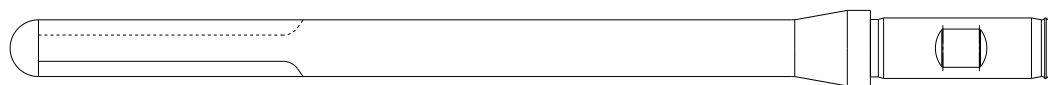


IDP 140

XNUW 1003-06

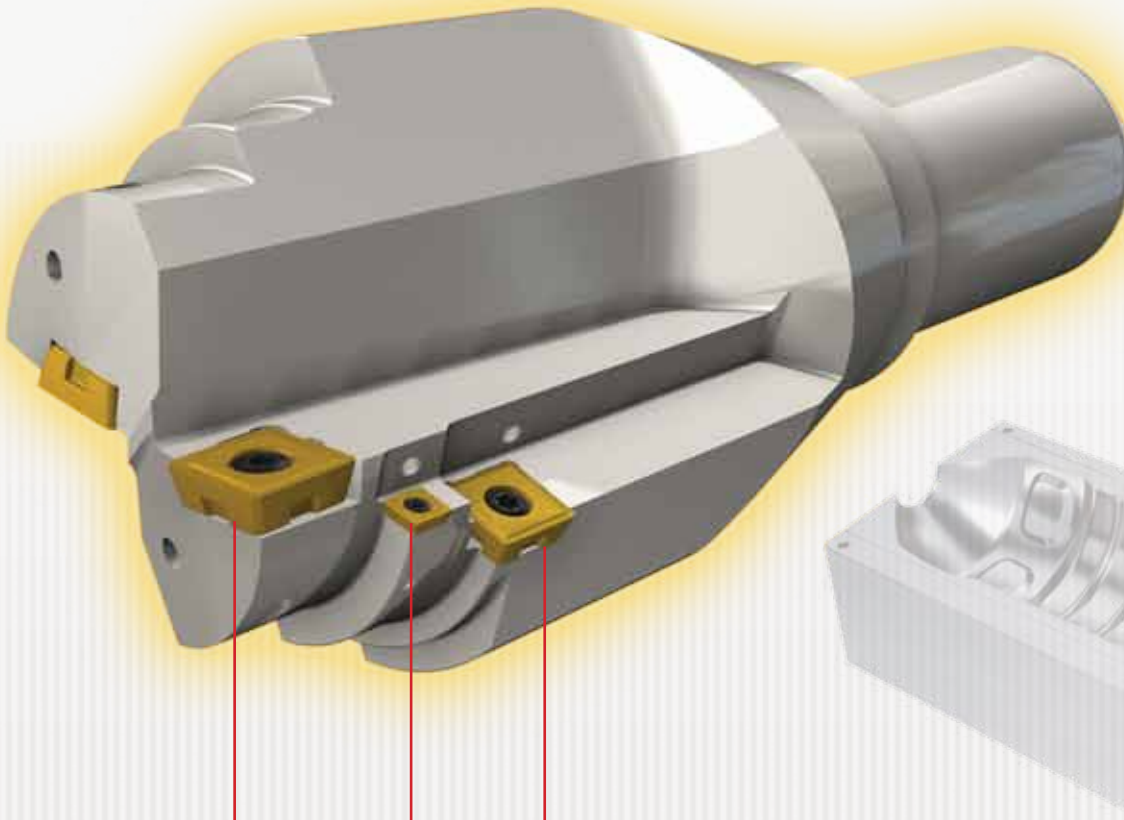


Specially Ground Inserts

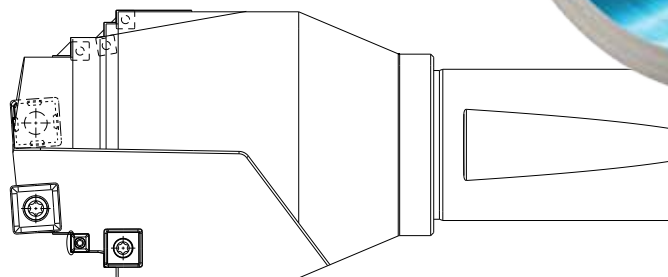
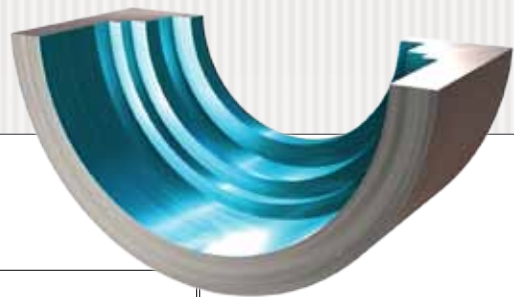
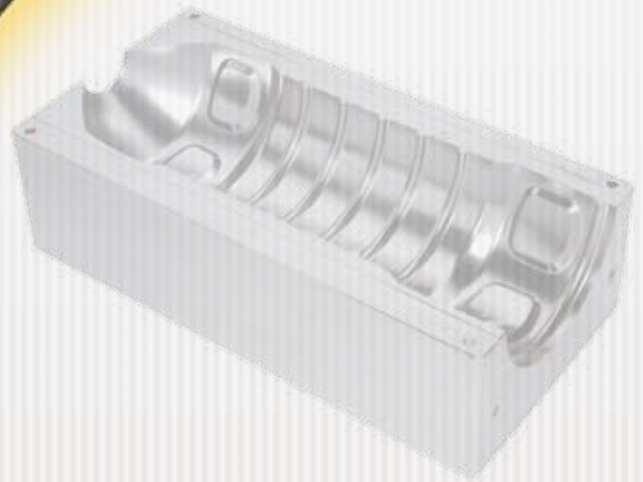


Square Shaped MR Inserts

**Special MR Step Drill
with High Chip Evacuation Control**

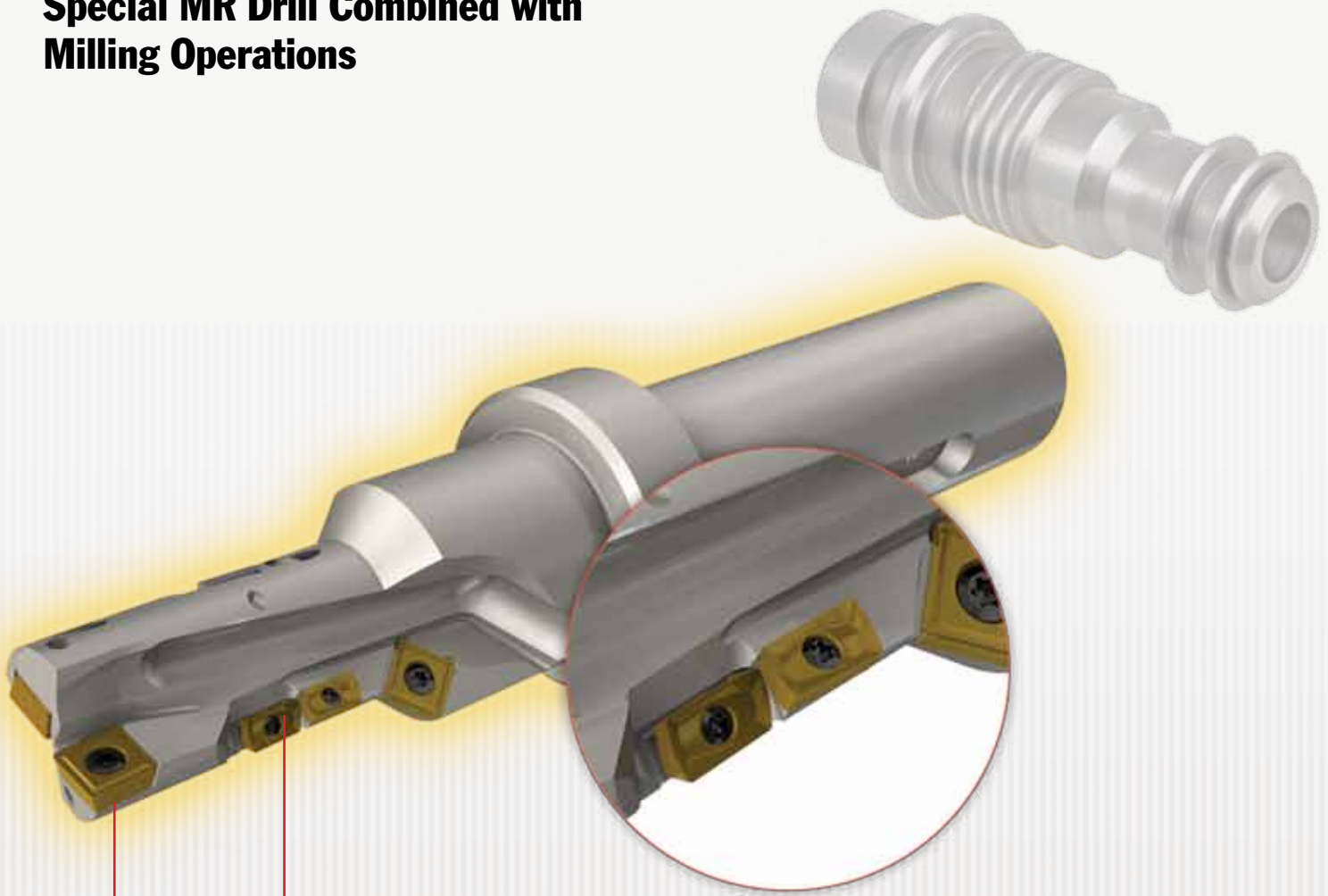


SOMT 160512 SOMT 060204 SOMT 120408



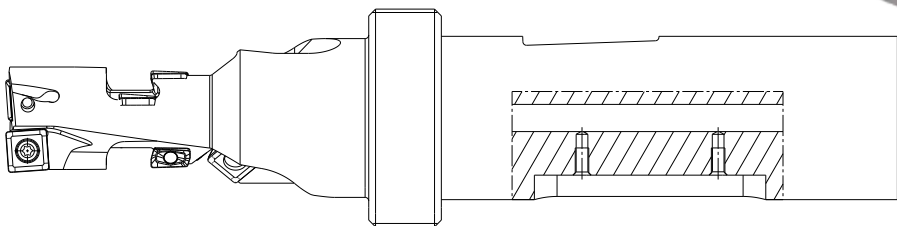
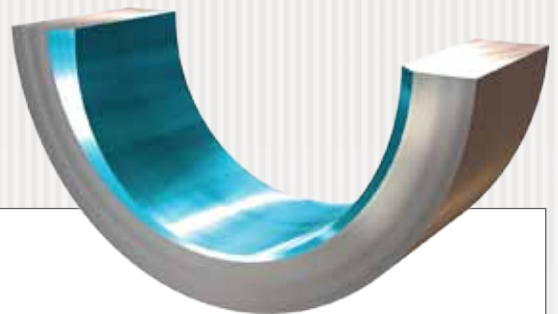
Square Shaped MR Inserts

**Special MR Drill Combined with
Milling Operations**



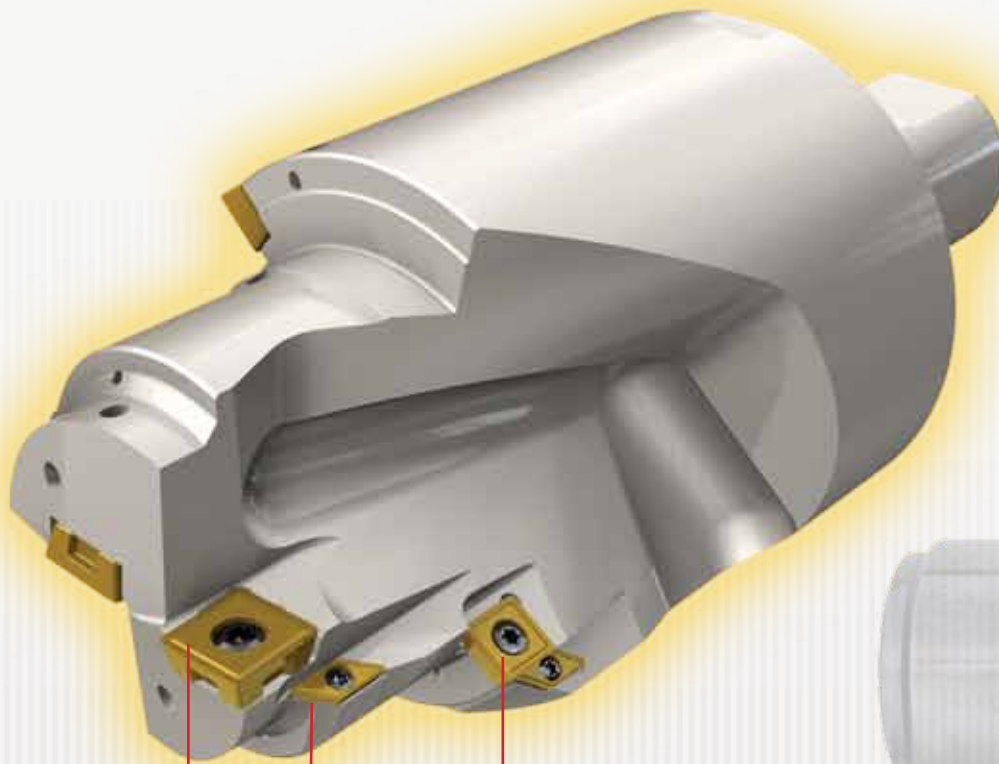
SOMT 09T306

HP ANKT 0702PN-R





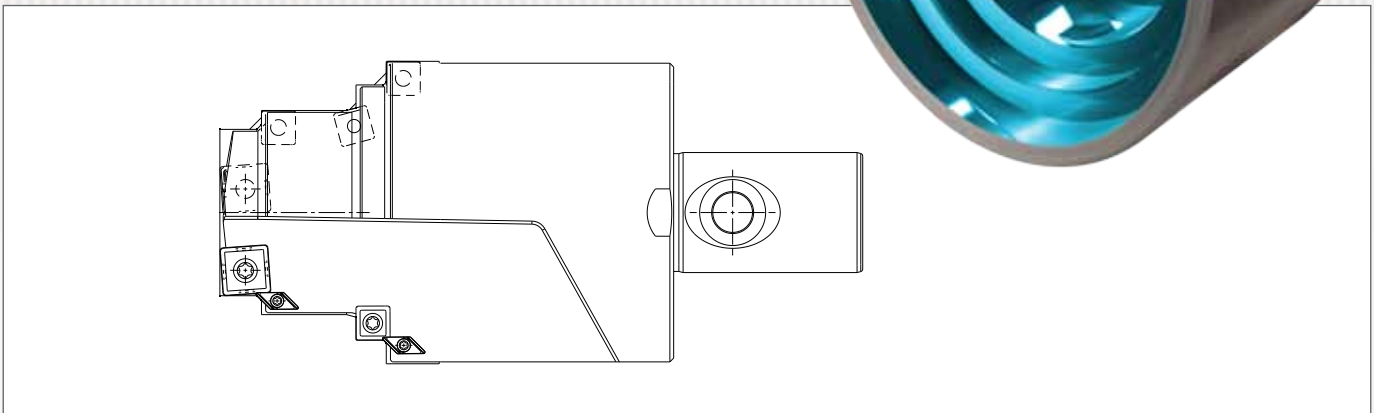
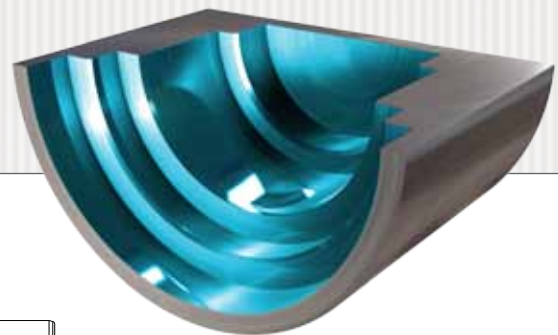
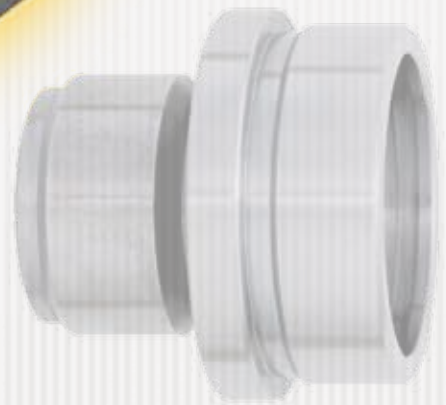
Special MR Drill with 7 Steps for Economical Solutions



SOMT 120408

SOMT 09T306

AOMT 060204

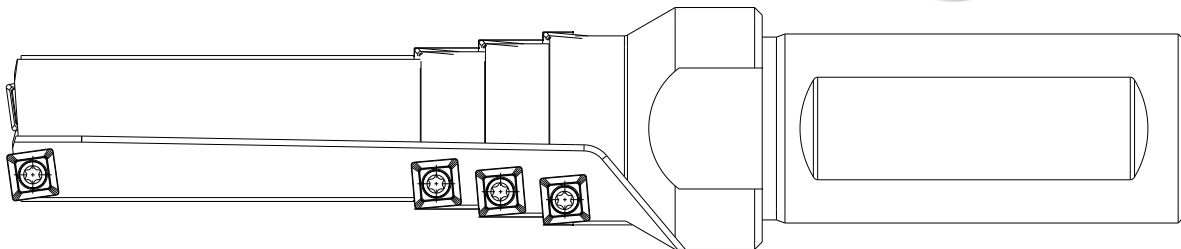
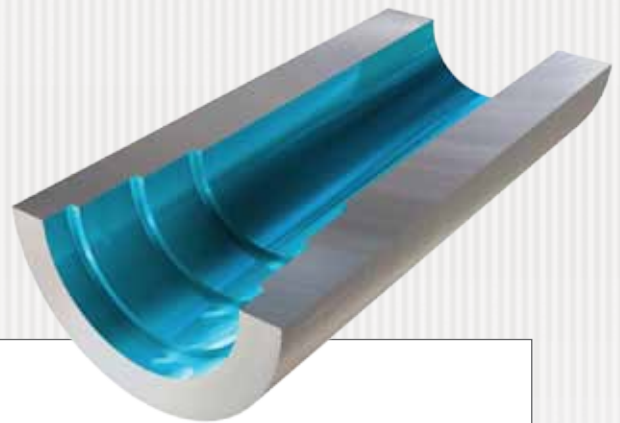


Square Shaped MR Inserts

Special MR Step Drill

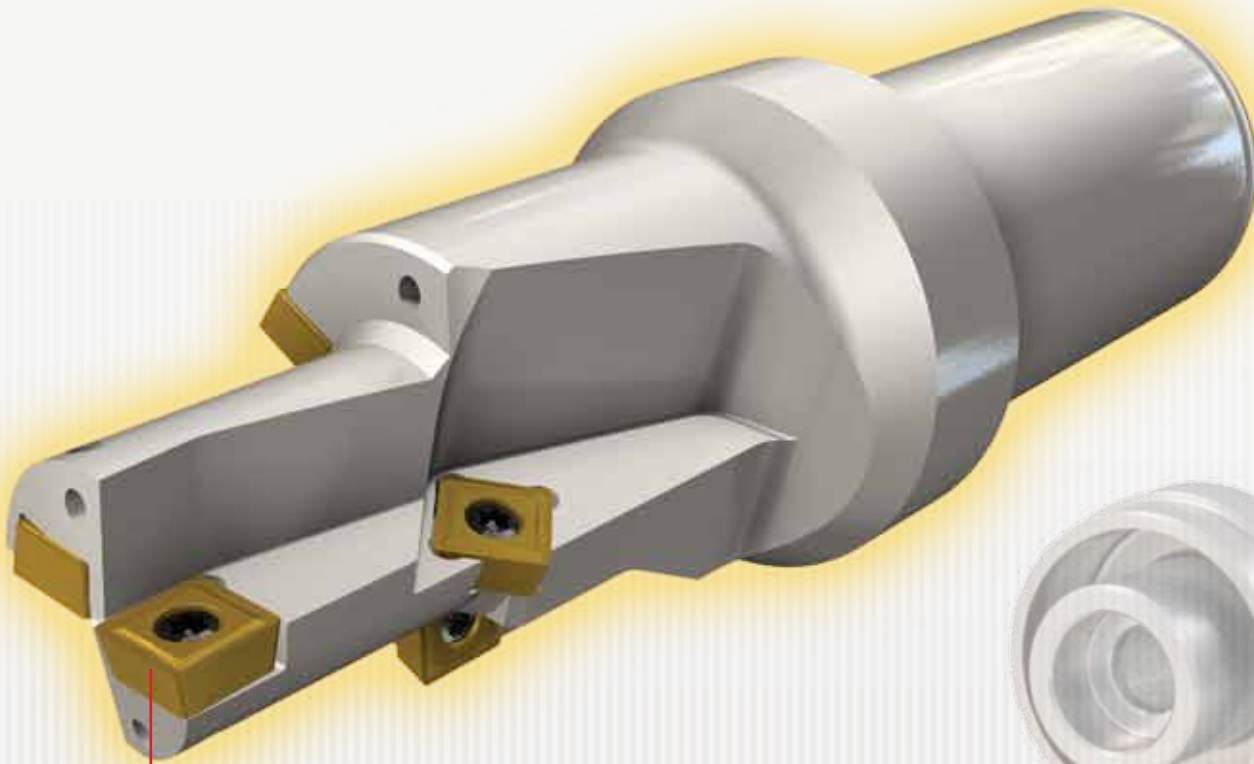


SOMX 060304

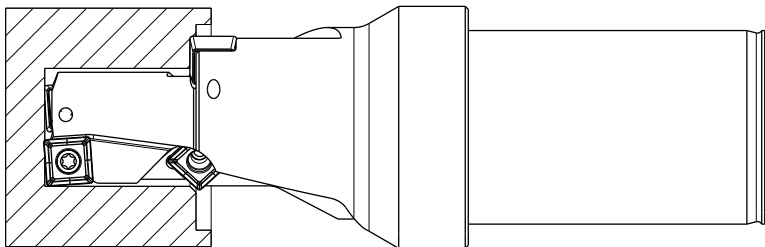
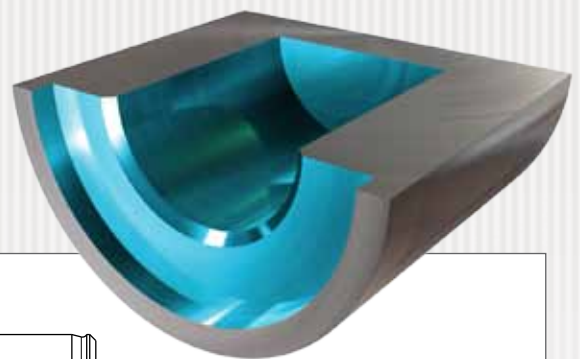




Special Drill with 3 Flutes for Chamfering and Boring Operation

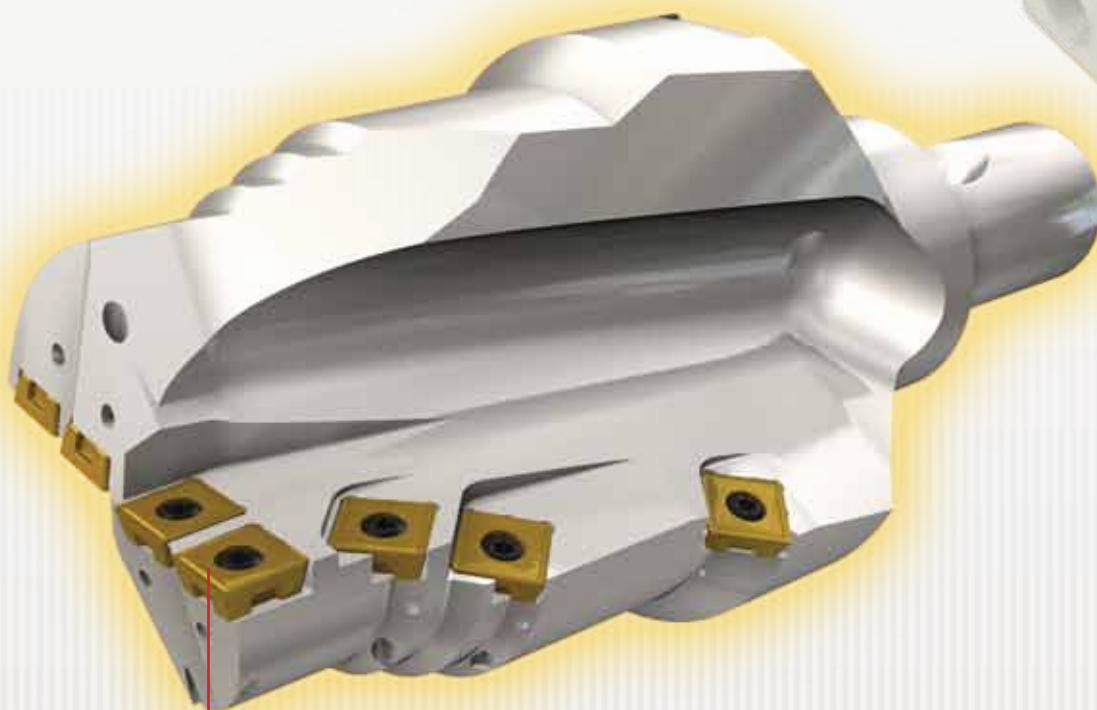


SOMT 09T306

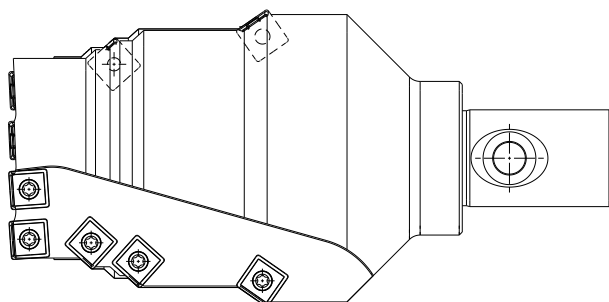
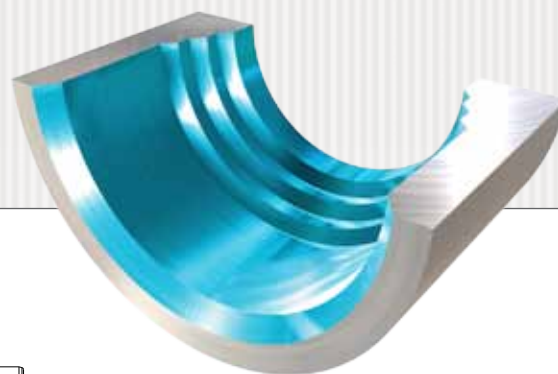


Square Shaped MR Inserts

**Special Drill for Large Diameters
with 5 Steps for Economical Solutions**



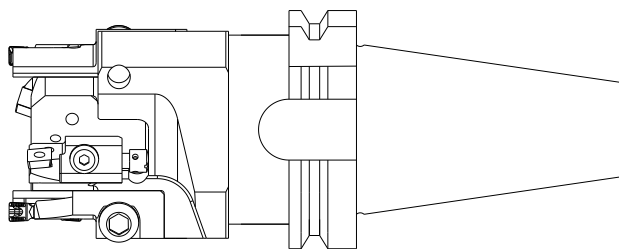
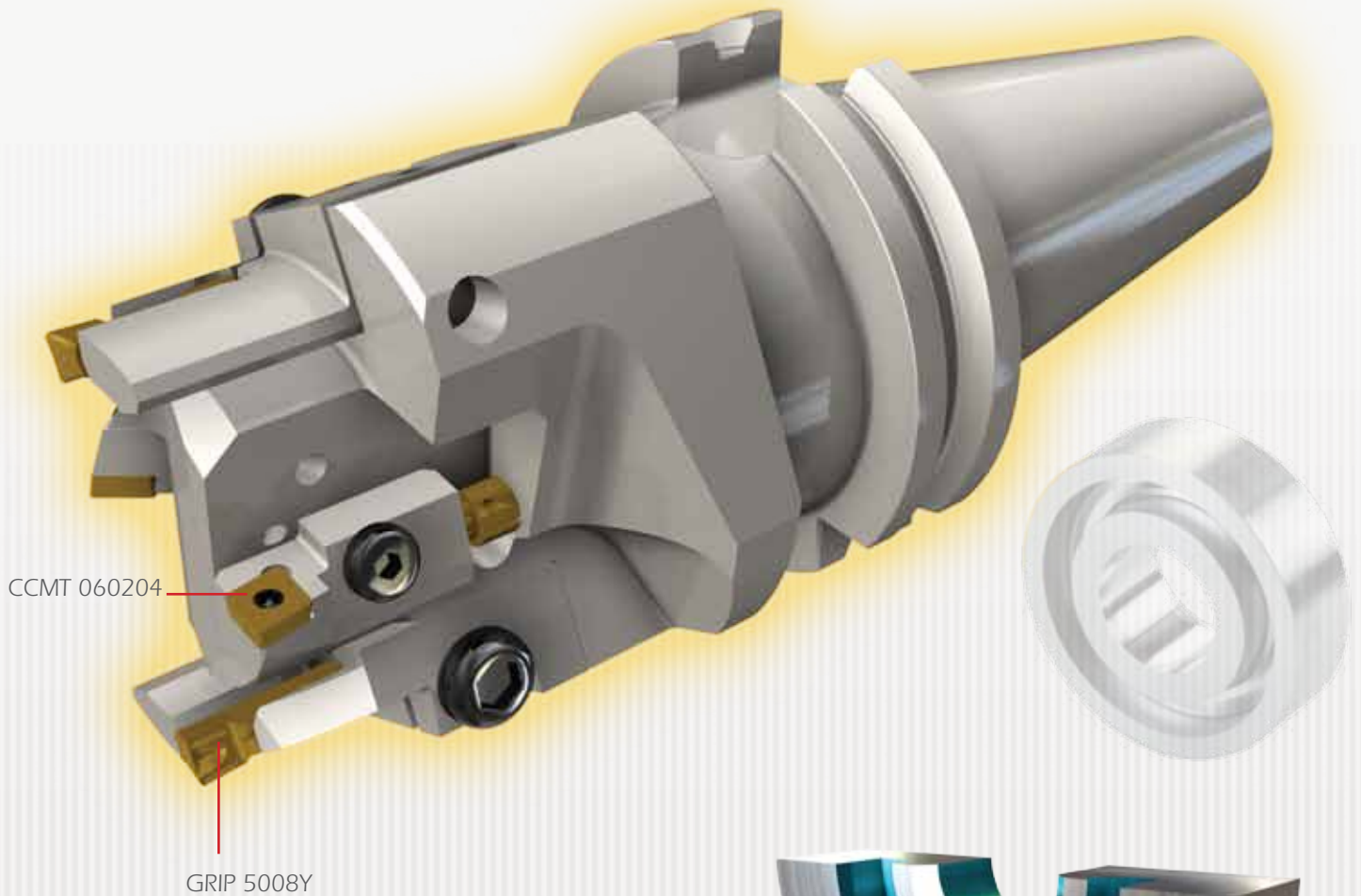
SOMT 120408



Tools with Cartridge

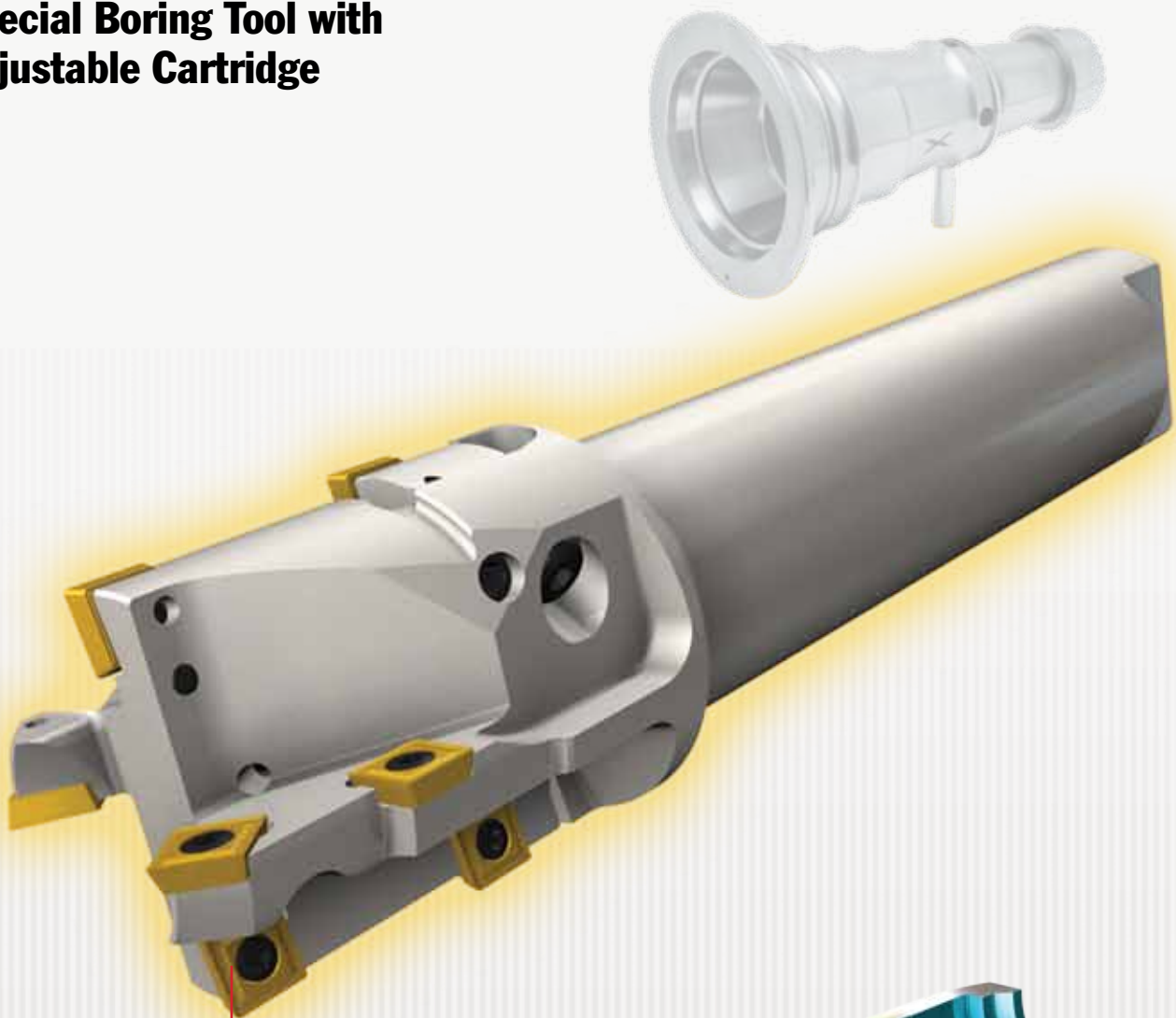


Special Boring Tool with Adjustable Cartridge Combined with Grooving Operation

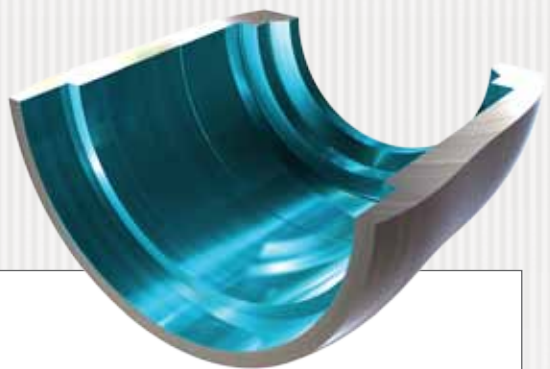


Tools with Cartridge

Special Boring Tool with Adjustable Cartridge

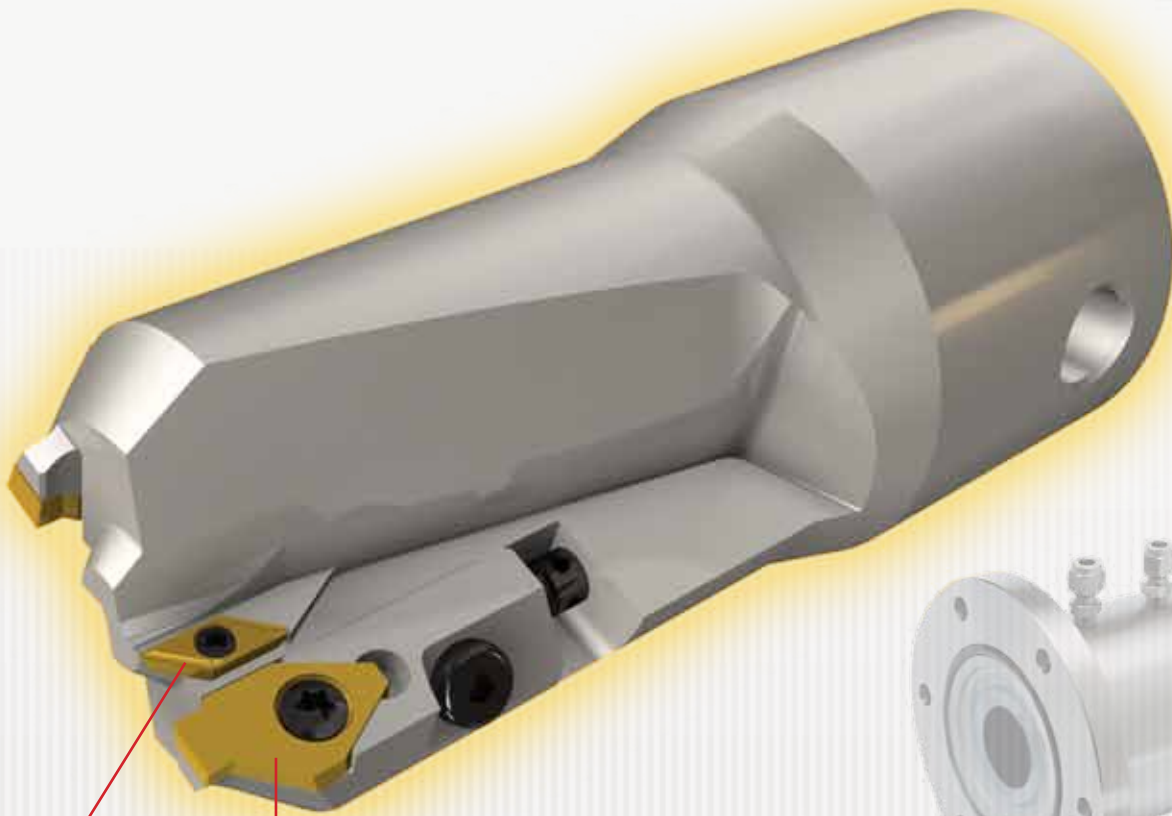


SOMT 060204



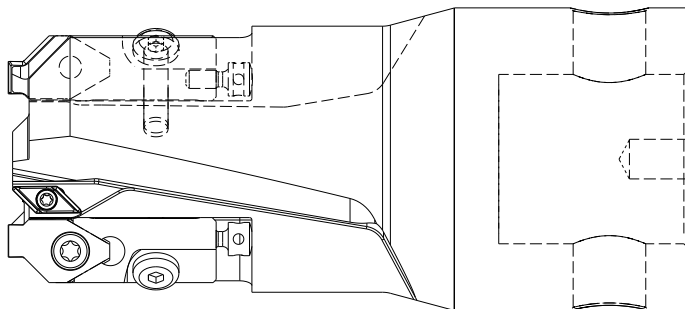
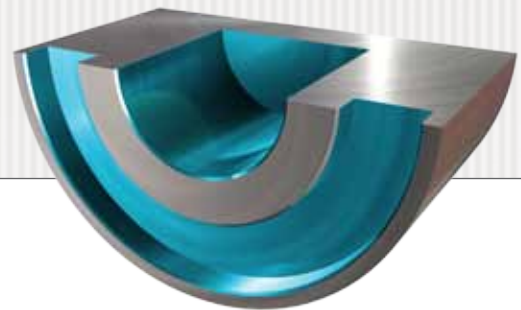


Special Boring Tool with Adjustable Cartridge and Ground Inserts



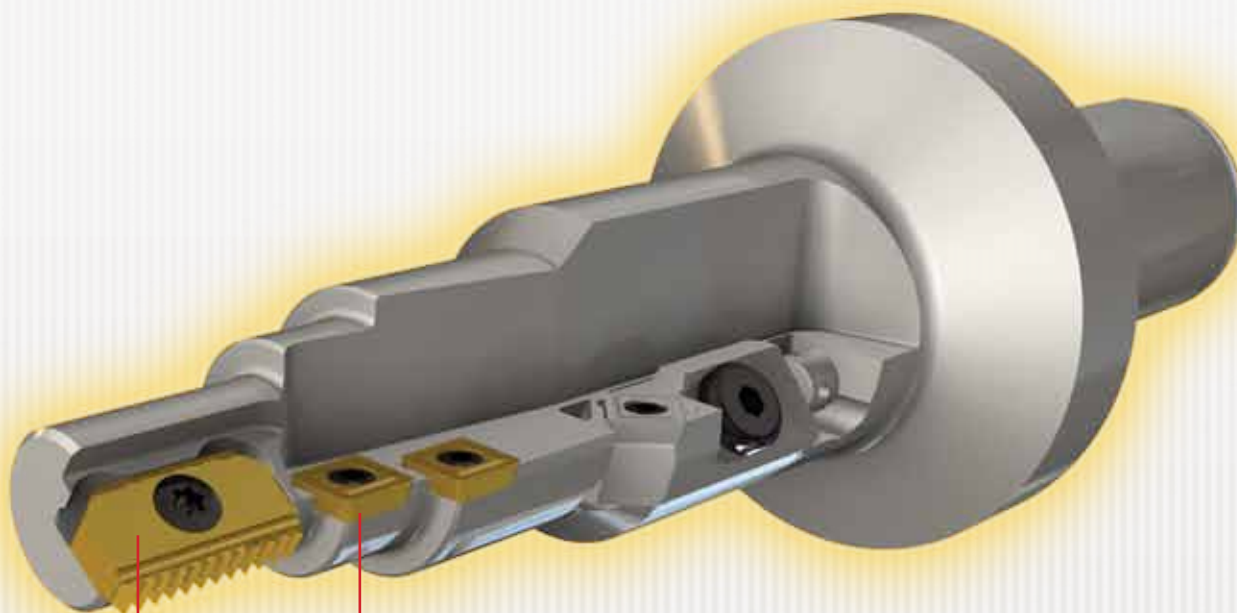
AOMT 060304

XNUW 1003-06



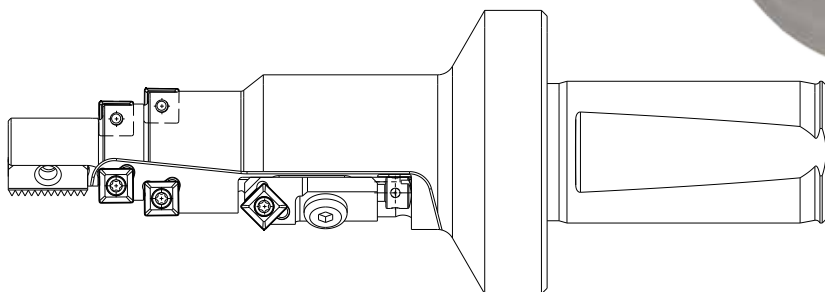
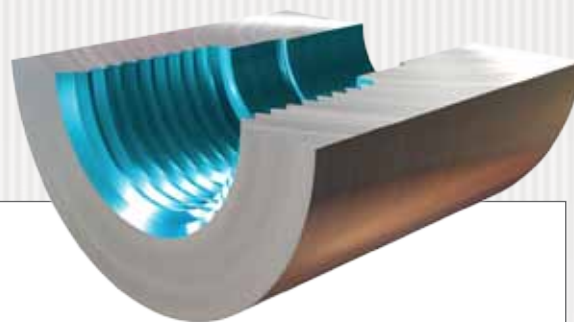
Tools with Cartridge

**Special Tool with 4 Operations
Combined with Adjustable
Cartridge and Threading Insert**



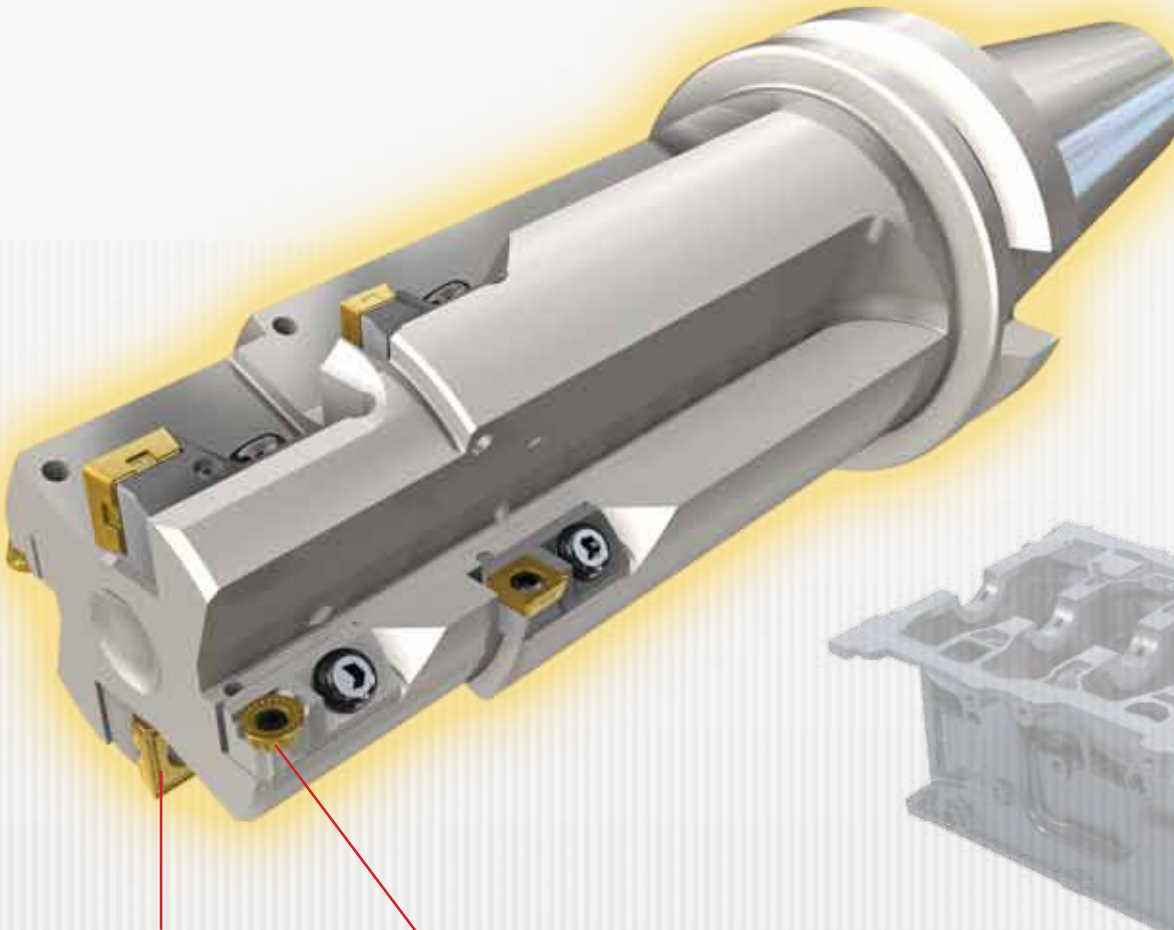
MT14 I

SOMT060204



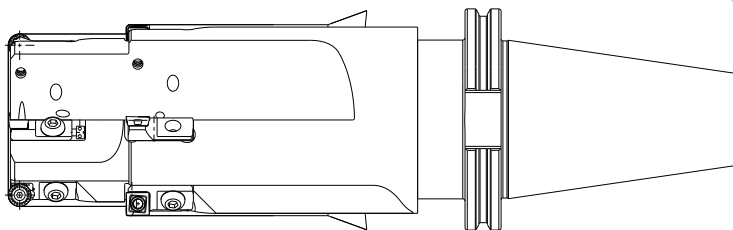
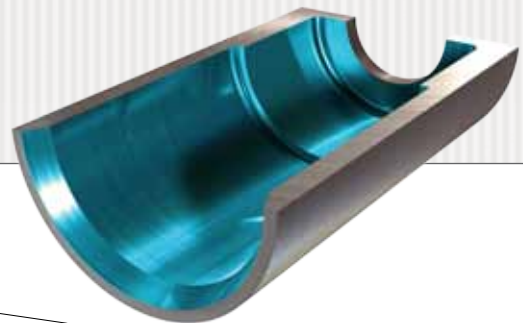
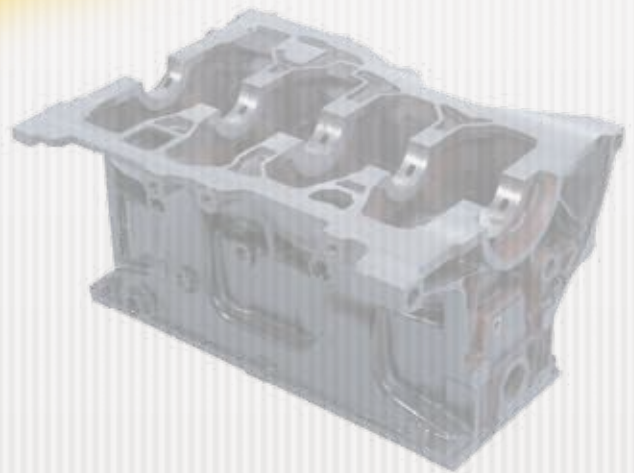


Special Tool with Adjustable Cartridge



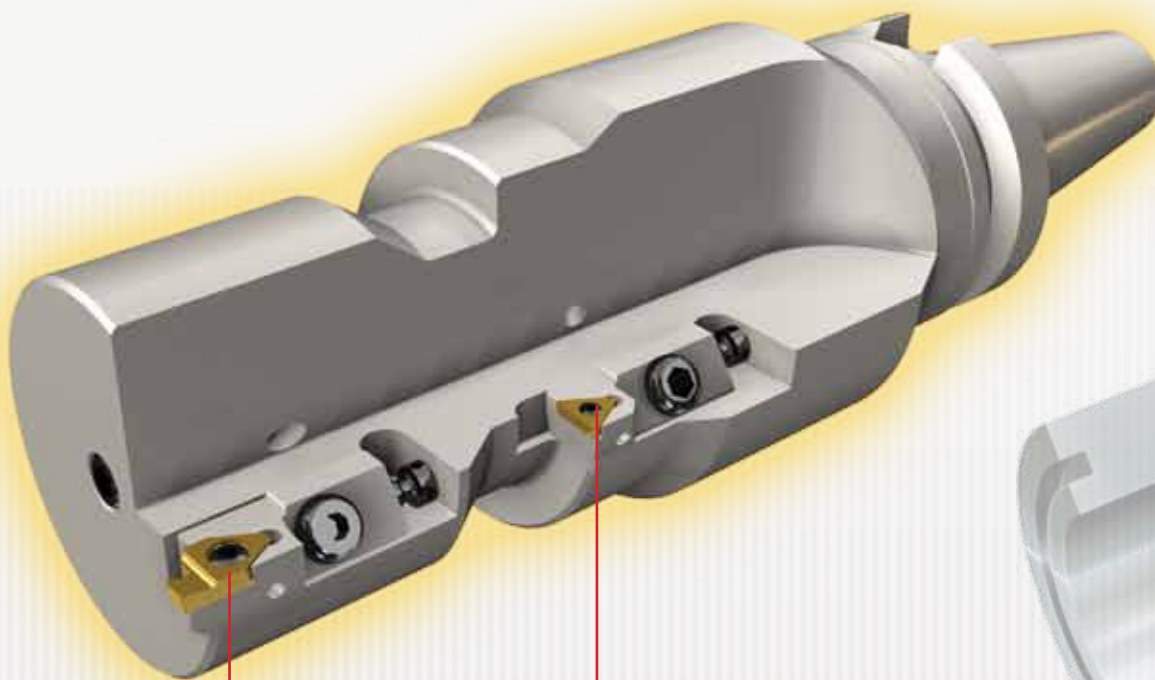
SPMT 100416R-HQ-M

RXCW 10T3



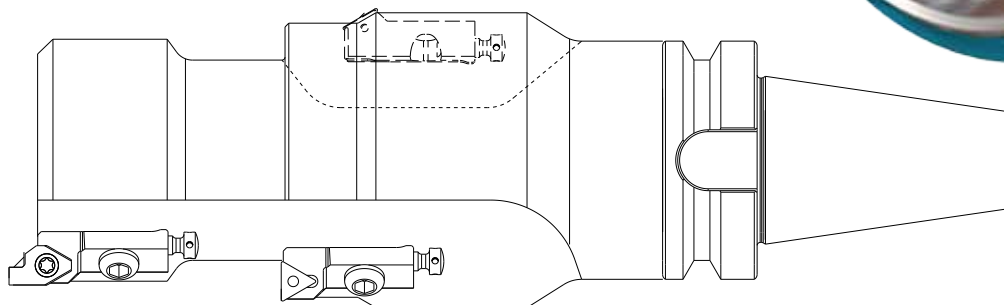
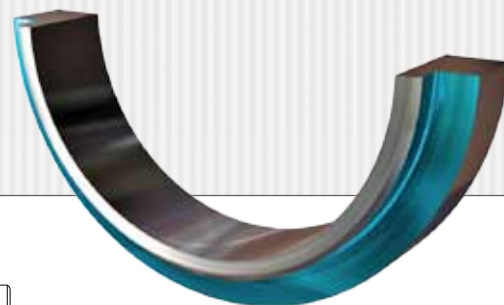
Tools with Cartridge

**Special Tool with Adjustable Cartridge
Combined with Ground Insert**



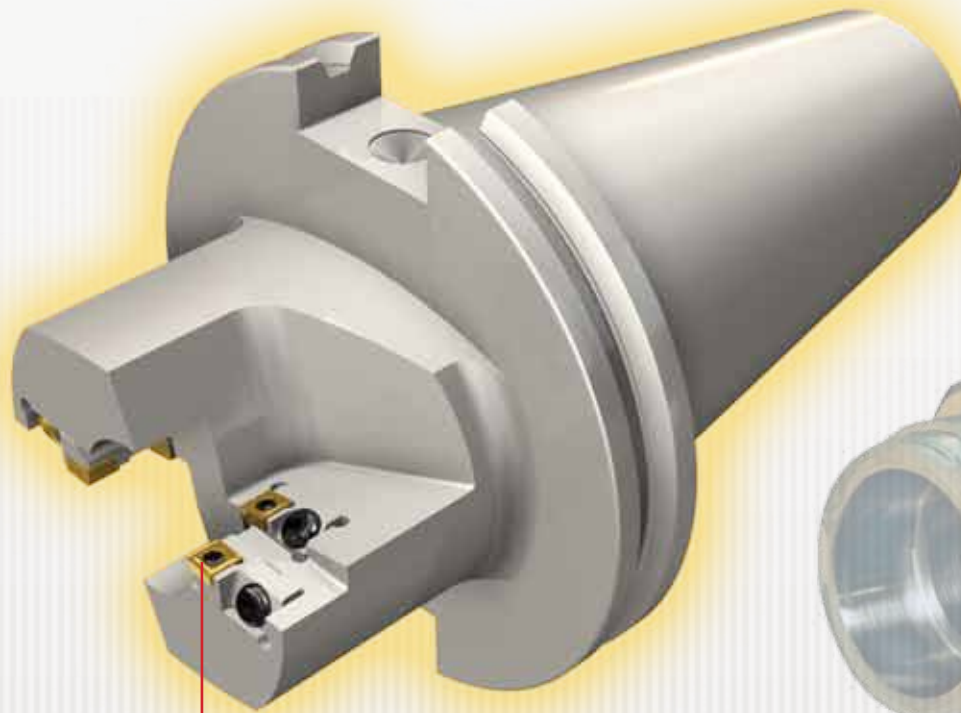
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TCGT 110204-AS

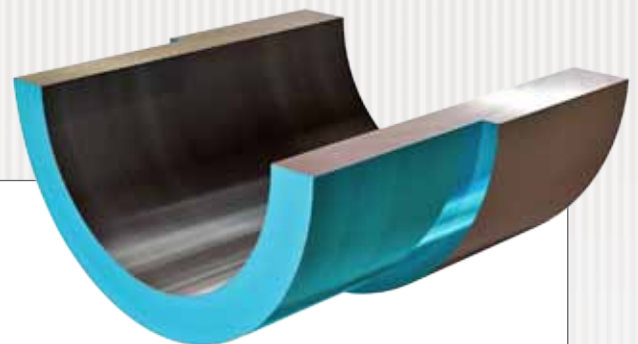




Special Tool with Cartridge for External Boring Operations



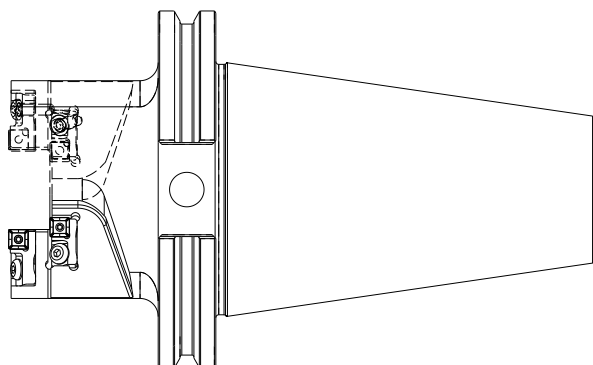
SOMX 050204



Aero-space
Industry

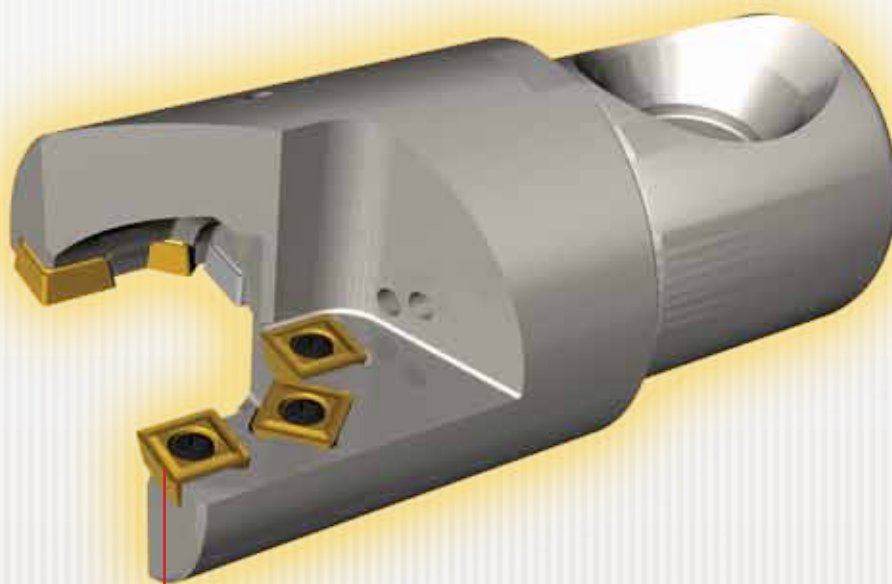
Auto-motive
Industry

Engineering
Industry

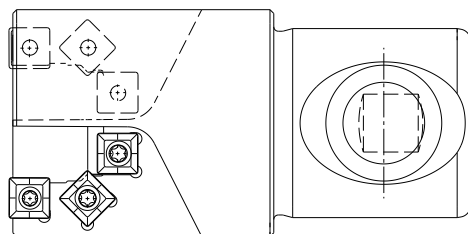
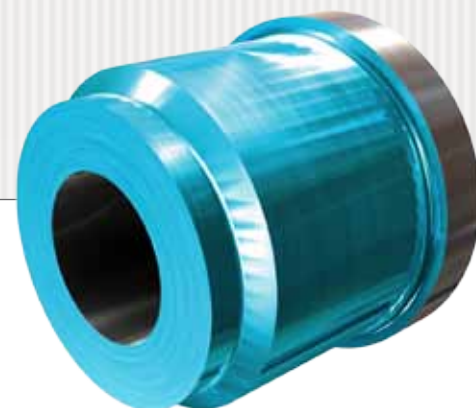
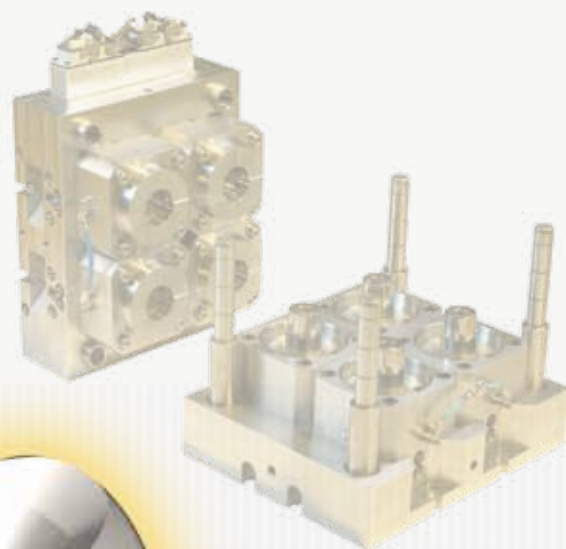


Special Trepanning Tool

**Special Boring Tool for
External Boring Operations**

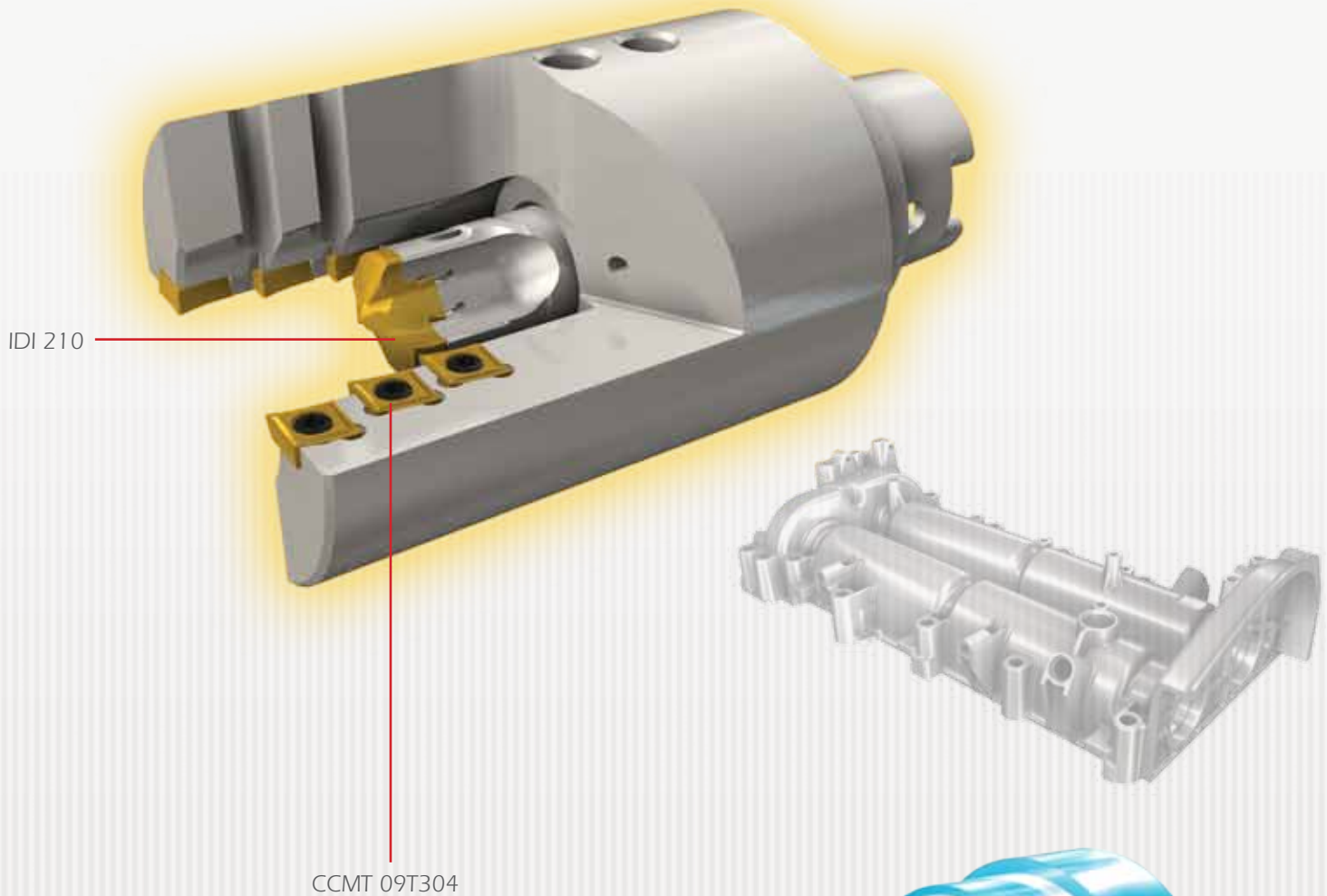


SOMX 050204



Special Boring Tool Combined with Drilling Operation

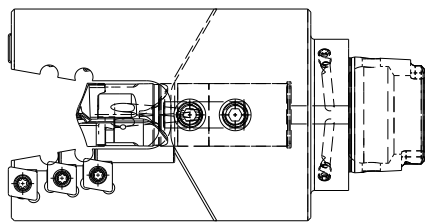
SPECIALLY TAILORED



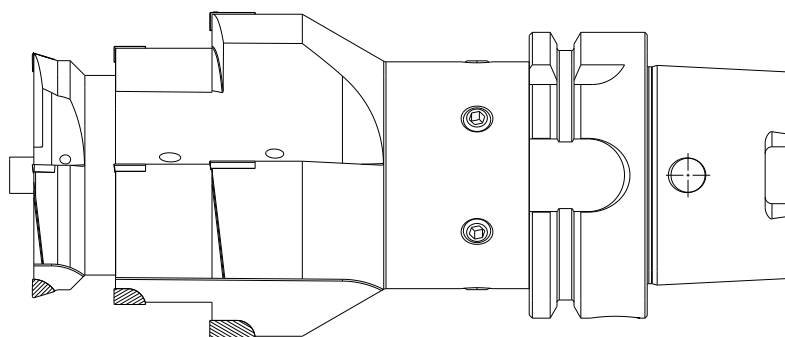
Aero-space
Industry

Auto-motive
Industry

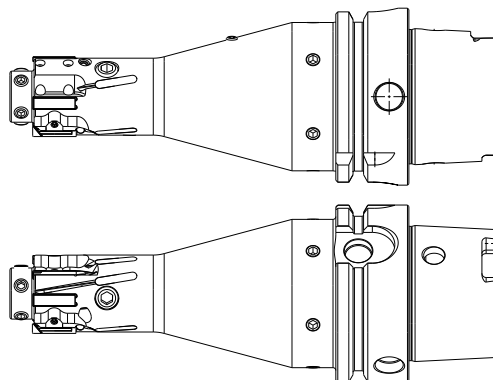
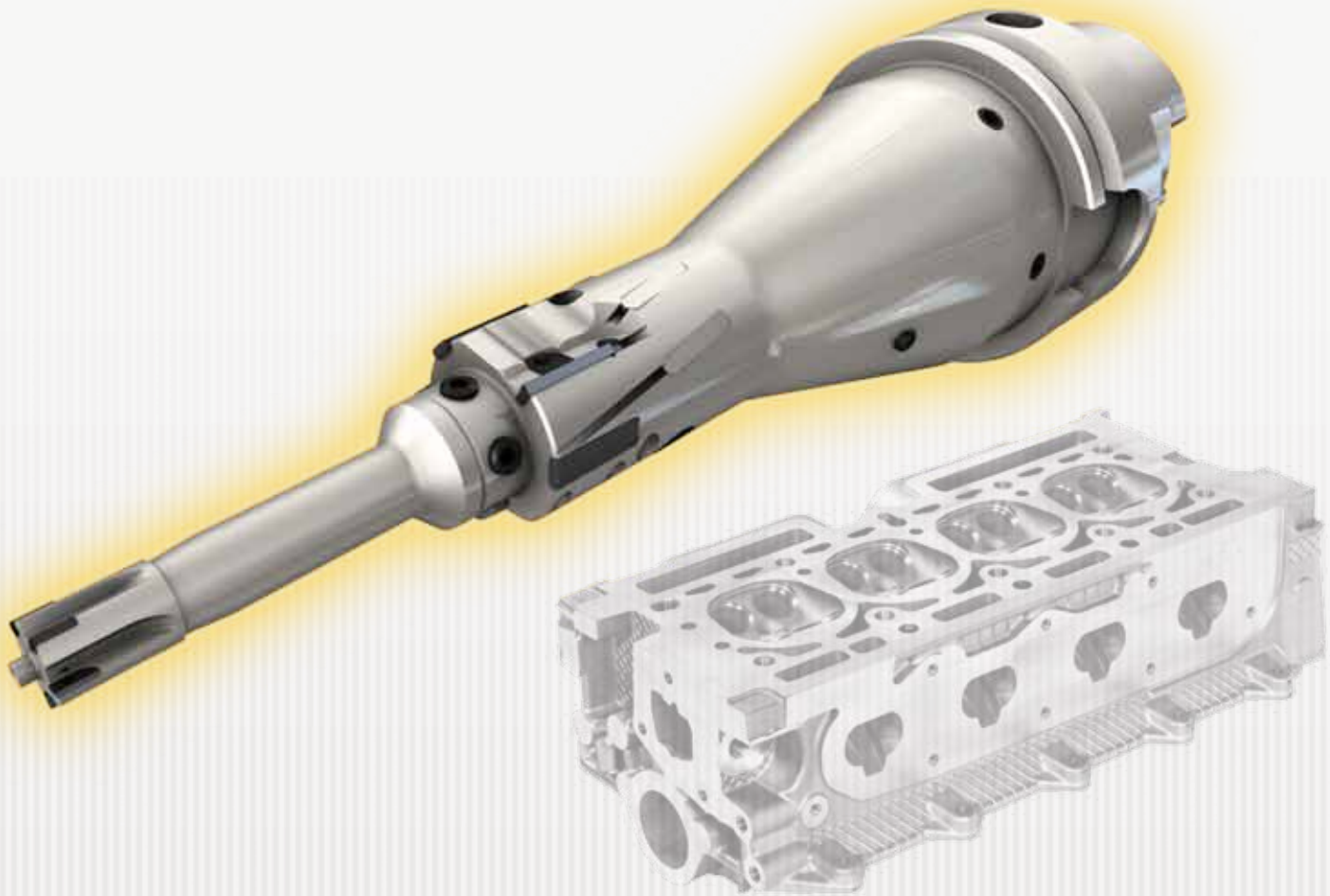
Engineering
Industry



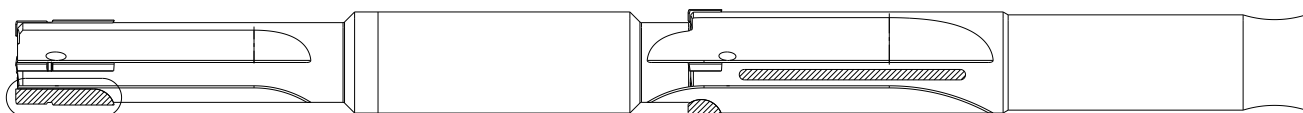
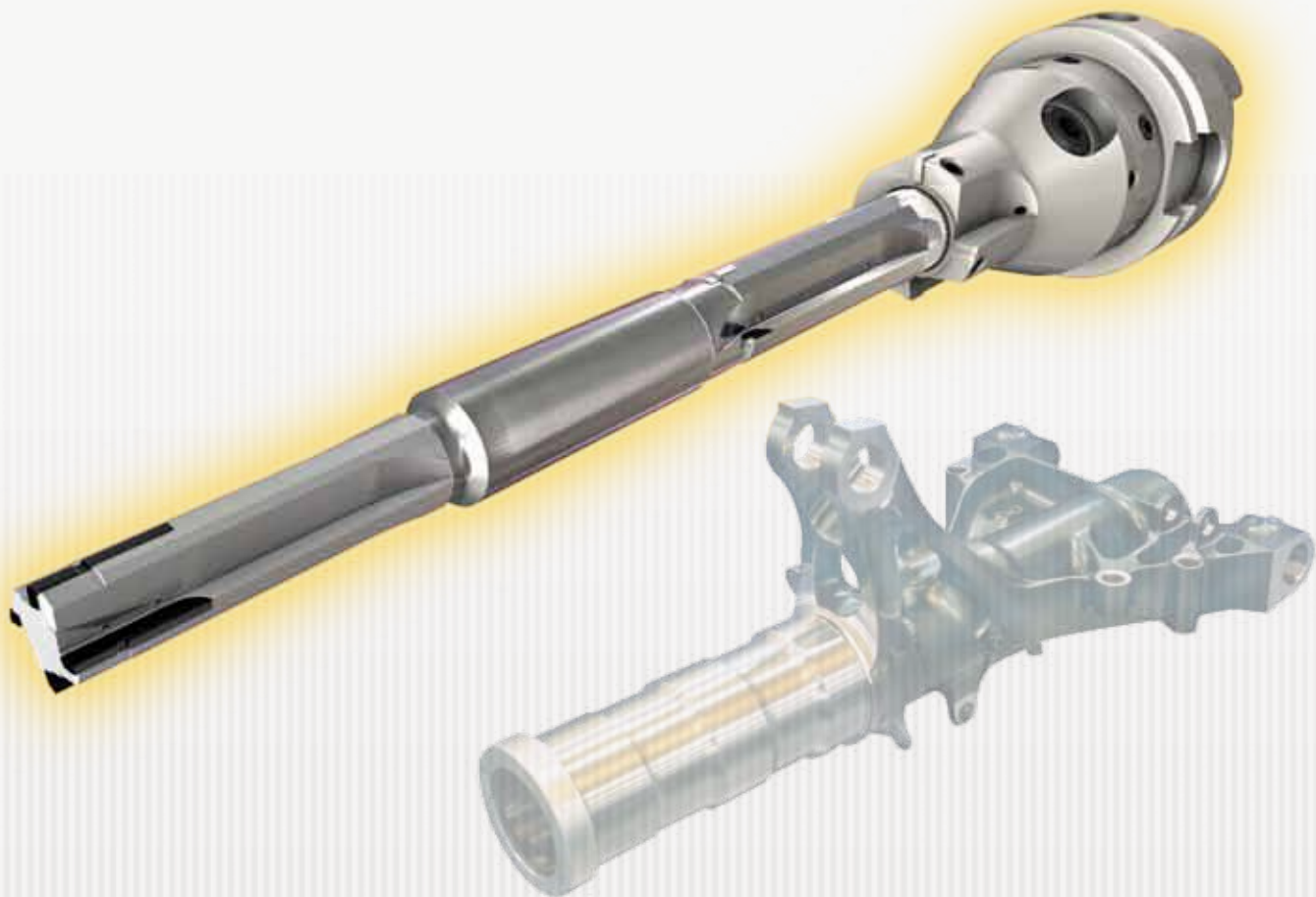
Special Boring Tool with Brazed PCD Inserts



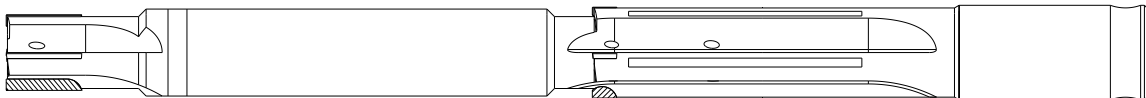
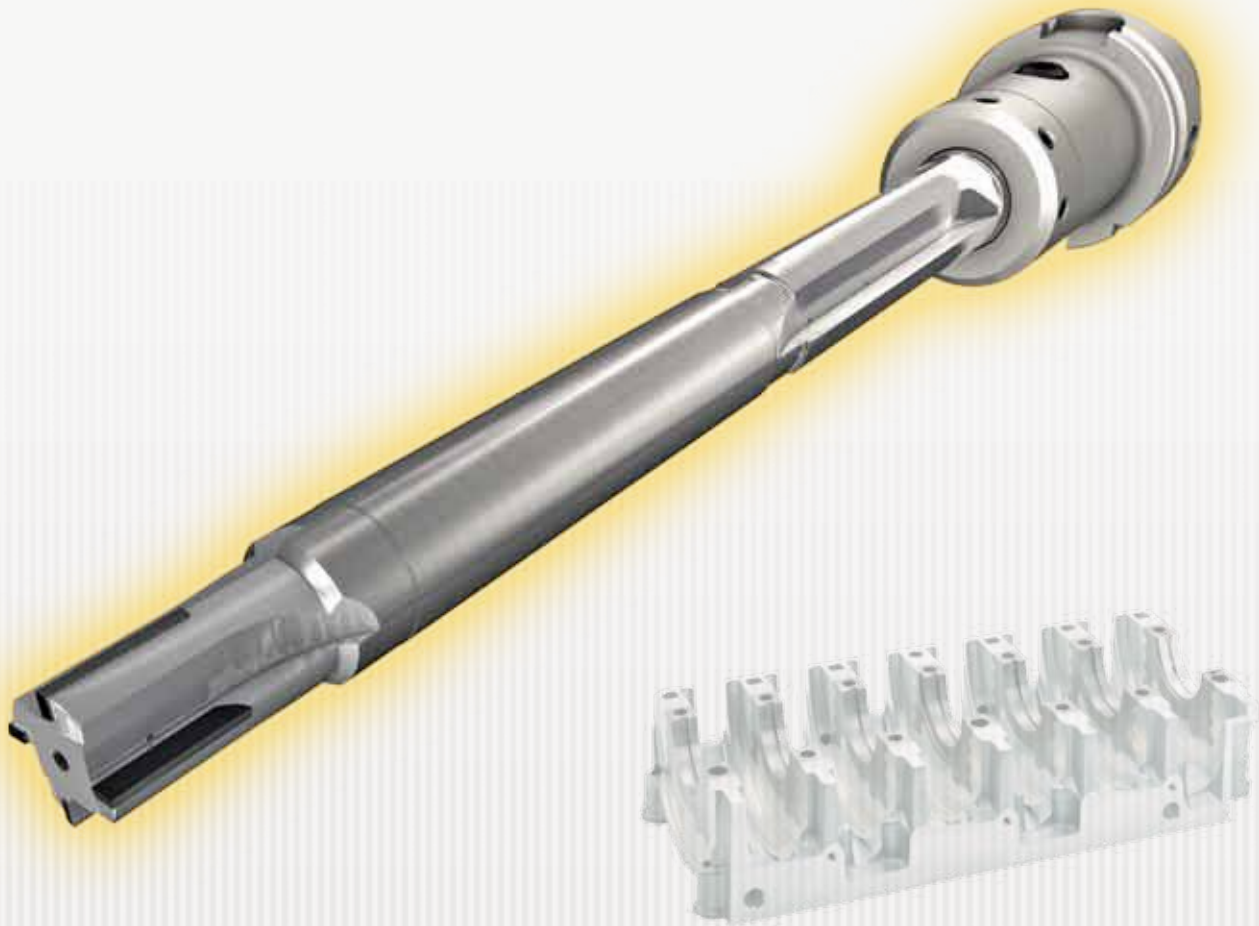
Special Boring Tool Design for High Accuracy Operation



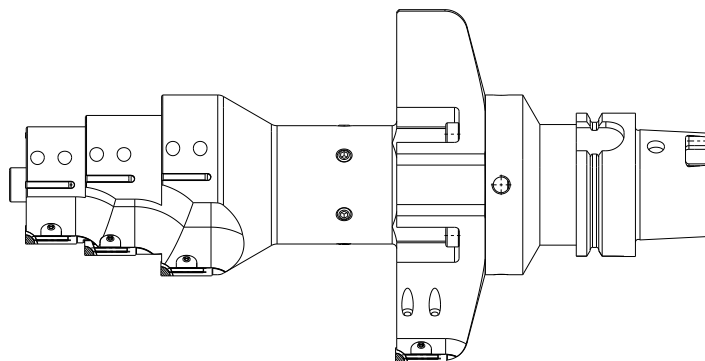
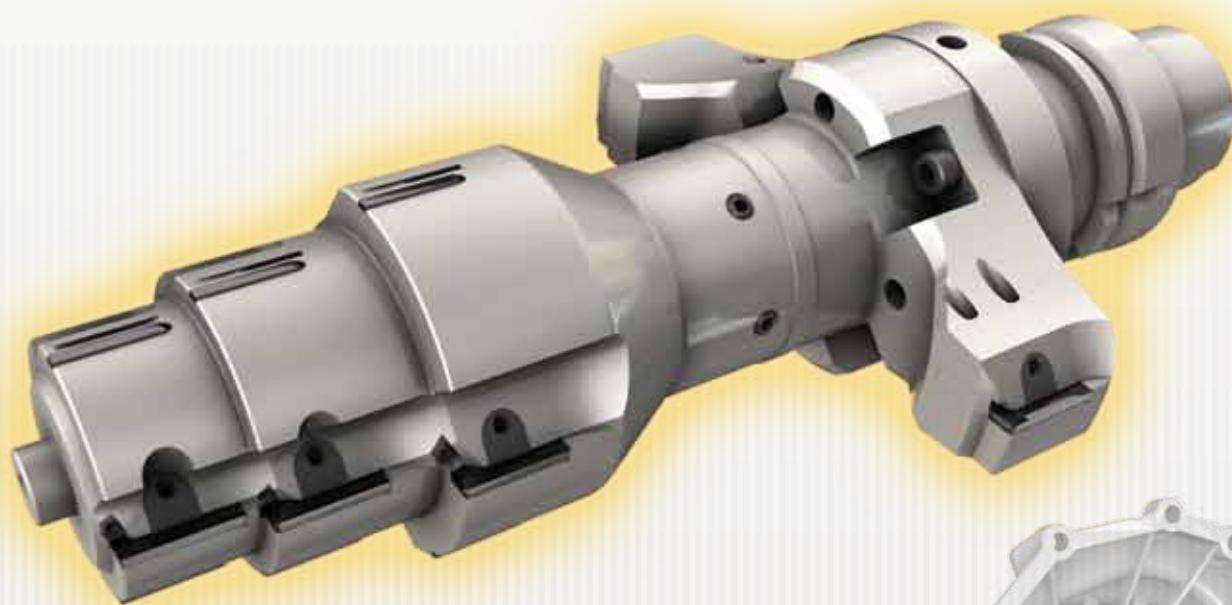
Special PCD Boring Tool for High Precision Holes



Special PCD Boring Tool for High Precision Holes

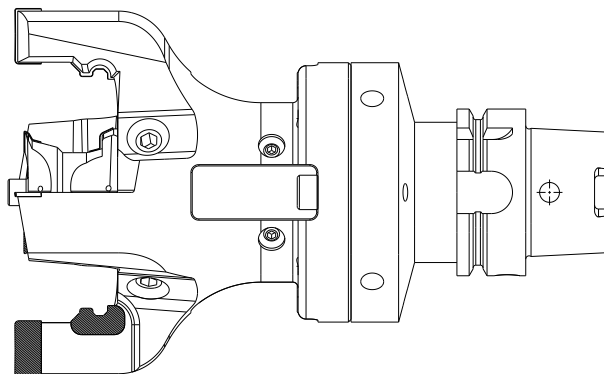
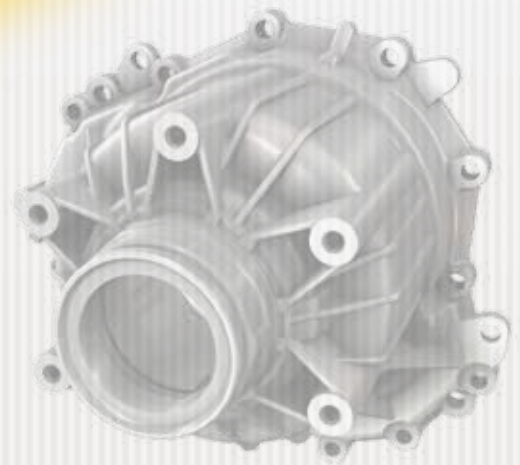
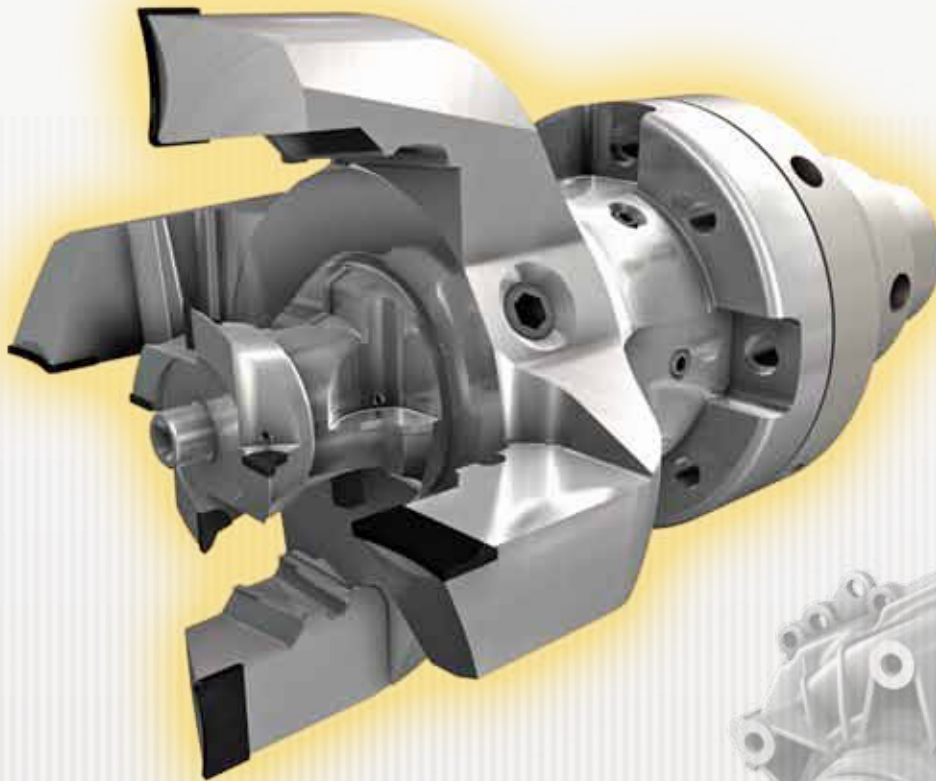


- Special PCD Combined with Adjustable Single Bladed Reamer and Guide Pads
- Tool Design with Centering Module

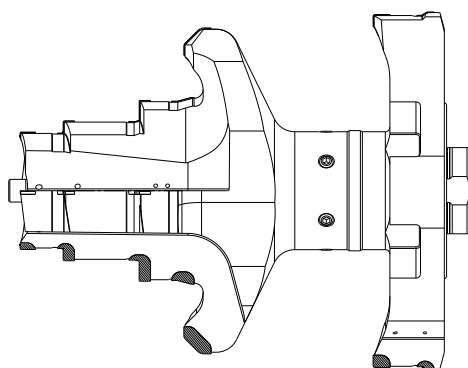
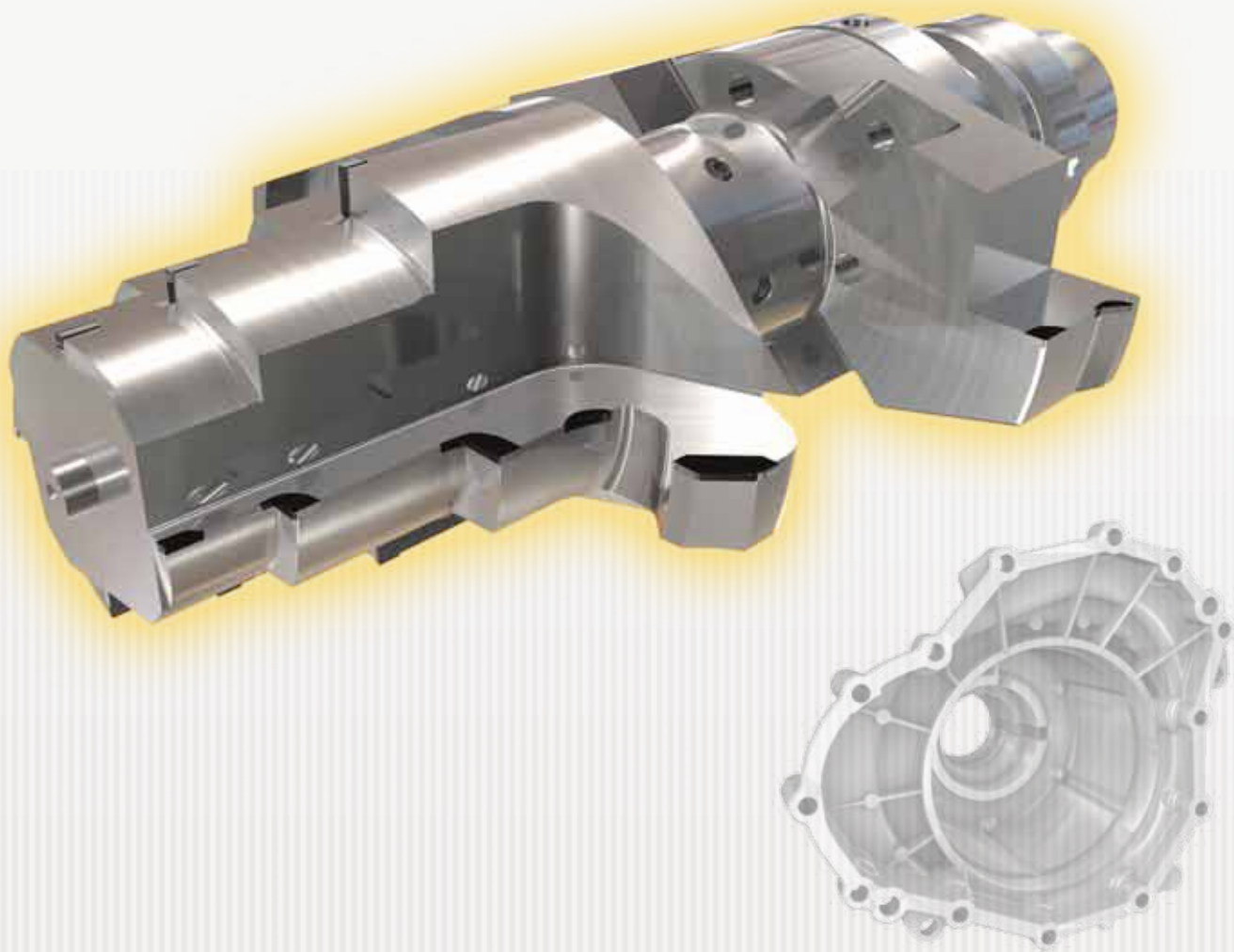




Special Assembly Tool with PCD Cutting Edge

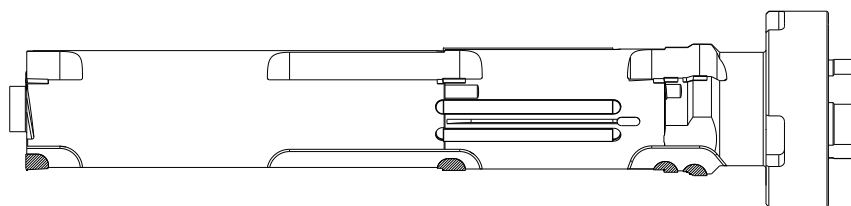


Special Boring Tool with Brazed PCD Inserts





Special Boring Tool with Brazed PCD Inserts Supported by Guide Pads for High Precision Holes

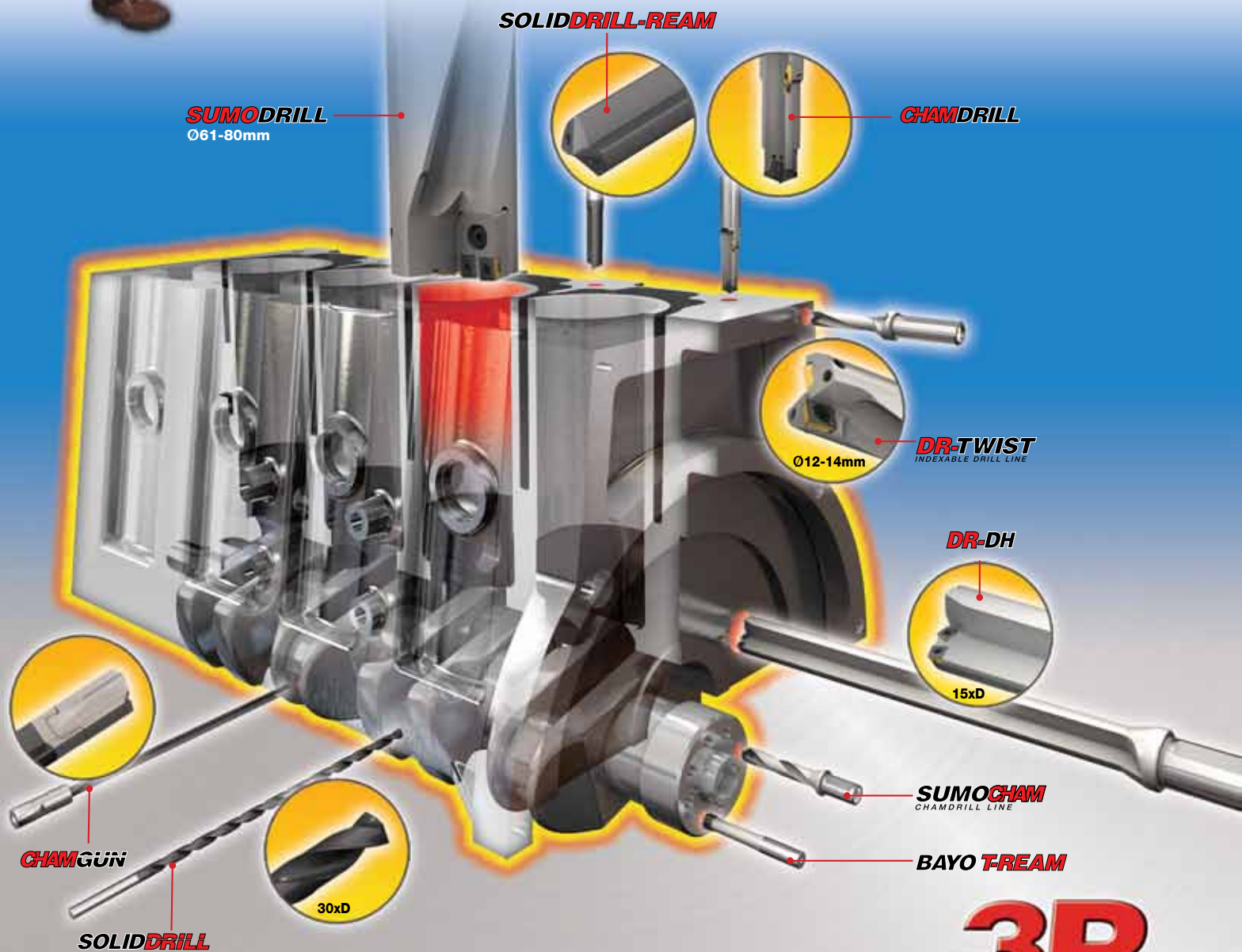




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