# ROTOLINE

This is our rotating basket system designed for high precision cleaning of complex parts. It is designed in modules and customized to meet customer requirements.

The Rotoline cleaning system is a powerful and robust solution for complex parts such as hydraulic blocks, moulding tools etc.

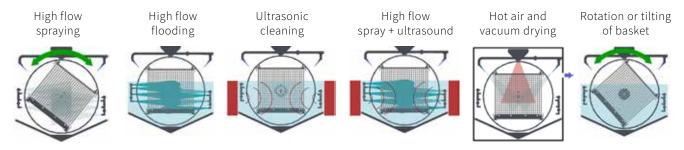
The Rotoline can be delivered as a single-chamber solution or in separated modules.

It is available as a manual or fully automated solution with conveyor system according to customer requirements.

# Extra options:

- Filtration system
- Oilseparator
- Automatic chemical dosing
- Customized conveyor systems
- Extraction fan
- pH- and conductivity meter
- · Baskets and fixtures.

# Available modules:



| MODEL                       | ROTOLINE 530   | ROTOLINE 600    | ROTOLINE 1200   |
|-----------------------------|----------------|-----------------|-----------------|
| Basket size (LxWxH)         | 521x321x200 mm | 600x400x330 mm  | 1200x400x330 mm |
| Max. basket weight          | 30 kg          | 100 kg          | 150 kg          |
| Basket capacity (each hour) | 3 - 6          | 3 - 6           | 3 - 6           |
| Pump pressure               | 2.5 - 3.2 bar  | 5 - 9 bar       | 5 - 9 bar       |
| Pump flow                   | 250 l/min      | 260 - 400 l/min | 260 - 400 l/min |
| Tank volume (each tank)     | 250 L          | 750 L           | 1100 L          |
| Heating power               | 18000 W        | 18000 W         | 36000 W         |
| Temperature                 | 30 - 70 °C     | 30 - 70 °C      | 30 - 70 °C      |
| Power supply                | 35 A           | 35 A            | 63 A            |
| High pressure air           | 6 bar          | 6 bar           | 6 bar           |





# √ 100 % stainless steel construction

Produced with a stainless steel cabinet, tank cover, electrical cabinet, pumps and heating elements.

## √ Insulated

Insulated stainless steel cabinet. Insulation thickness: 30 - 50 mm.

#### ✓ Siemens S7-1200 PLC control

Control panel Siemens S7-1200 PLC and a 7" touchscreen and process visualization.

# √ Designed in modules

Available with as many modules as the customer requires depending on the application.

# √ Adjustable machine feet

Placed on adjustable stainless steel machine feet, and can also be supplied on wheels.

# $\checkmark$ Integrated stainless steel coarse filter

Middle-plate including stainless steel coarse filter 400 micron.

# √ CE - European Machine Directive

The rotating basket washer is produced in accordance with the European Machine Directive.

## √ Level sensor

Used for protection of heating elements and stainless steel pump.

# √ Adjustment of rotation

It is possible to adjust rotation speed and choose between tilting and rotation.

## √ Available as a customized solution

Available as a customized solution with conveyor systems for loading and unloading or robots.

# ✓ Prepared for extra options

Prepared for oil separator, extraction fan, automatic chemical dosing and filtration.