

Data Sheet

T-Series – TH Analog

Magnetostrictive Linear Position Sensors

- ATEX/UK Ex/IECEx/CEC/NEC/KCs/CCC/PESO certified/Japanese approval/ ClassNK approval
- Continuous operation under harsh industrial conditions
- Flameproof/Explosionproof/Increased safety



MEASURING TECHNOLOGY

The absolute, linear position sensors provided by Temposonics rely on the company's proprietary magnetostrictive technology, which can determine position with a high level of precision and robustness. Each Temposonics® position sensor consists of a ferromagnetic waveguide, a position magnet, a strain pulse converter and a supporting electronics. The magnet, connected to the object in motion in the application, generates a magnetic field at its location on the waveguide. A short current pulse is applied to the waveguide. This creates a momentary radial magnetic field and torsional strain on the waveguide. The momentary interaction of the magnetic fields releases a torsional strain pulse that propagates the length of the waveguide. When the ultrasonic wave reaches the beginning of the waveguide it is converted into an electrical signal. Since the speed of the ultrasonic wave in the waveguide is precisely known, the time required to receive the return signal can be converted into a linear position measurement with both high accuracy and repeatability.

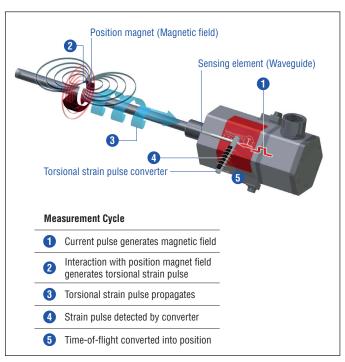


Fig. 1: Time-of-flight based magnetostrictive position sensing principle

TH SENSOR

Robust, non-contact and wear free, the Temposonics® linear position sensors provide best durability and accurate position measurement solutions in harsh industrial environments. The position measurement accuracy is tightly controlled by the quality of the waveguide which is manufactured by Temposonics. The position magnet is mounted on the moving machine part and travels contactlessly over the sensor rod with the built-in waveguide.

The TH sensor is extremely robust and ideal for continuous operation under harsh industrial conditions. T-Series sensors are certified for hazardous areas in Zone 0/1, Zone 1, Zone 2, Zone 21 and Zone 22 for Europe (ATEX), the English, Welsh, Scottish (UK Ex), the global (IECEx), the South Korean (KCs), the Chinese (CCC), the Indian (PESO), the Japanese market as well as for use in Class I, II, III, Division 1, Division 2 for Canada (CEC) and USA (NEC). The sensor electronics housing contains the active signal conditioning and a complete integrated electronics interface. The sensor rod is capable of withstanding high pressures such as those found in hydraulic cylinders. Furthermore the sensor is also suitable for petro chemical plants and caustic environments. In addition the sensor meets the ingress protection IP66/IP67/IP68 (100 m for 7 days)/IP69 and NEMA 4 (for sensor assembly in stainless steel 1.4404 (AISI 303)) or NEMA 4x (for sensor assembly in stainless steel 1.4404 (AISI 316L)).



Fig. 2: Typical application: Tank systems

TECHNICAL DATA

Output	
Current	4(0)20 mA, 204(0) mA (minimum/maximum load 0/500 Ω)
Measured value	Position
Measurement parameters	
Resolution	16 bit; 0.0015 % (minimum 1 μm) ¹
Cycle time	0.5 ms up to 1200 mm stroke length 1.0 ms up to 2400 mm stroke length
	2.0 ms up to 4800 mm stroke length 5.0 ms up to 7620 mm stroke length
Linearity ²	< ±0.01 % F.S. (minimum ±50 μm)
Repeatability	< ±0.001 % F.S. (minimum ±2.5 μm) typical
Hysteresis	< 4 μm typical
Temperature coefficient	< 30 ppm/K typical
Operating conditions	
Operating temperature	-40+75 °C (-40+167 °F)
Humidity	90 % relative humidity, no condensation
Ingress protection	IP66/IP67/IP68 (100 m for 7 days)/IP69 and NEMA 4 (for sensor assembly in stainless steel 1.4305 (AISI 303)) or NEMA 4X (for sensor assembly in stainless steel 1.4404 (AISI 316L)) (if appropriate pipes, glands, etc. are connected properly)
Shock test	100 g (single shock), IEC standard 60068-2-27
Vibration test	15 g/102000 Hz, IEC standard 60068-2-6 (resonance frequencies excluded)
EMC test	Electromagnetic emission according to EN 55011 (CISPR 11) Class B and EN IEC 61000-6-3 Electromagnetic immunity according to EN IEC 61000-6-2 The TH sensors fulfill the requirements of the EMC directives 2014/30/EU, UKSI 2016 No. 1091
Operating pressure	350 bar static (5076 psi static)
Magnet movement velocity 3	Any
Design/Material	
Sensor electronics housing	Stainless steel 1.4305 (AISI 303); option: Stainless steel 1.4404 (AISI 316L)
Flange	See "Table 1: TH rod sensor threaded flange type references" on page 6
Sensor rod	Stainless steel 1.4306 (AISI 304L); option: Stainless steel 1.4404 (AISI 316L)
RoHS compliance	The used materials are compliant with the requirements of EU directive 2011/65/EU and EU regulation 2015/863 as well as UKSI 2012 No. 3032
Stroke length	257620 mm (1300 in.)
Mechanical mounting	
Mounting position	Any
Mounting instruction	Please consult the technical drawings and the operation manual (document number: 551513)
Electrical connection	
Connection type	T-Series terminal
Operating voltage	+24 VDC (-15/+20 %)
Ripple	≤ 0.28 V _{PP}
Current consumption	100 mA typical
Dielectric strength	700 VDC (DC ground to machine ground)
Polarity protection	Up to -30 VDC
Overvoltage protection	Up to 36 VDC

^{1/} The internal digital value is transferred via a 16 bit D/A converter into a proportional, analog current signal

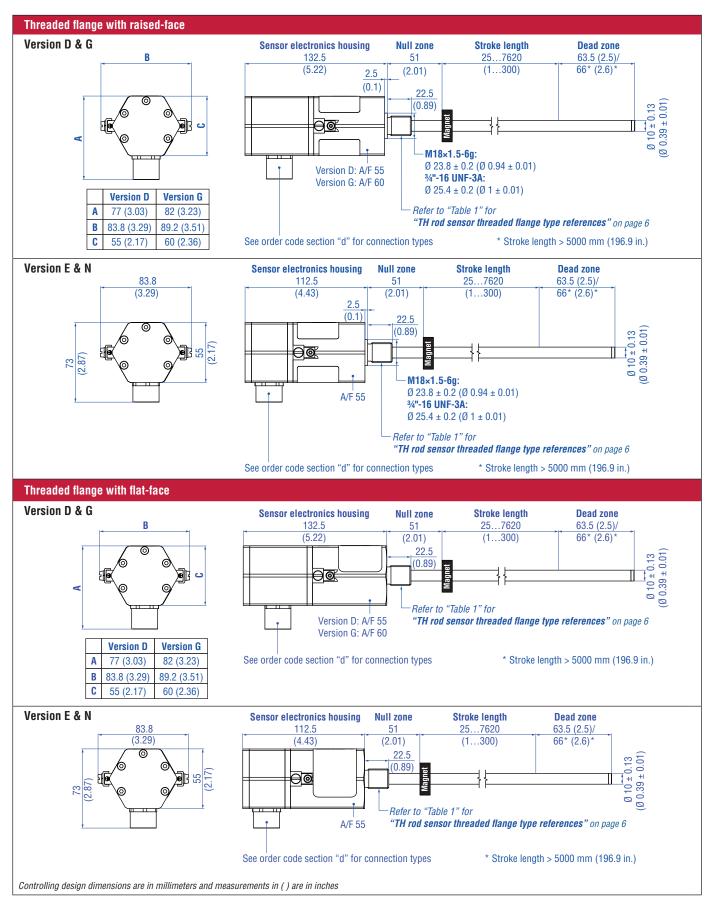
 ^{3/} If there is contact between the moving magnet (including the magnet holder) and the sensor rod, make sure that the maximum speed of the moving magnet is ≤ 1 m/s
 | 3 | (Safety requirement due to ESD [Electro Static Discharge])

CERTIFICATIONS

Certification required	Version E	Version D	Version G	Version N
IECEx/ATEX (IECEx: Global market; ATEX: Europe)	Ex db eb IIC T4 Ga/Gb Ex tb IIIC T130°C Ga/Db Zone 0/1, Zone 21 -40 °C \leq Ta \leq 75 °C	Ex db IIC T4 Ga/Gb Ex tb IIIC T130°C Ga/Db Zone 0/1, Zone 21 -40 °C \leq Ta \leq 75 °C	Ex db IIC T4 Ga/Gb Ex tb IIIC T130°C Ga/Db Zone $0/1$, Zone 21 -40 °C \leq Ta \leq 75 °C	No hazardous area approval
UK Ex (England, Wales and Scotland)	Ex db eb IIC T4 Ga/Gb Ex tb IIIC T130°C Ga/Db Zone 0/1, Zone 21 -40 °C \leq Ta \leq 75 °C	Ex db IIC T4 Ga/Gb Ex tb IIIC T130°C Ga/Db Zone 0/1, Zone 21 -40 °C \leq Ta \leq 75 °C	Ex db IIC T4 Ga/Gb Ex tb IIIC T130°C Ga/Db Zone 0/1, Zone 21 -40 °C \leq Ta \leq 75 °C	No hazardous area approval
NEC (USA)	_	_	Explosionproof Class I Div. 1 Groups A, B, C, D T4 Class II/III Div. 1 Groups E, F, G T130°C -40 °C \leq Ta \leq 75 °C Flameproof Class I Zone 0/1 AEx d IIC T4 Class II/III Zone 21 AEx tb IIIC T130°C -40 °C \leq Ta \leq 75 °C	No hazardous area approval
CEC (Canada)	_	_	Explosionproof Class I Div. 1 Groups B, C, D T4 Class II/III Div. 1 Groups E, F, G T130°C -40 °C \leq Ta \leq 75 °C Flameproof Class I Zone 0/1 Ex d IIC T4 Ga/Gb Class II/III Zone 21 Ex tb IIIC T130°C Db -40 °C \leq Ta \leq 75 °C	No hazardous area approval
KCs (South Korea)	Ex d e IIC T4 Ex tb IIIC T130°C Zone 0/1; Zone 21 -40 °C \leq Ta \leq 75 °C	Ex d IIC T4 Ex tb IIIC T130°C Zone 0/1; Zone 21 -40 °C ≤ Ta ≤ 75 °C	Ex d IIC T4 Ex tb IIIC T130°C Zone 0/1; Zone 21 -40 °C \leq Ta \leq 75 °C	No hazardous area approval
Japanese approval	Ex d e IIC T4 Ga/Gb Ex t IIIC T130°C Db Zone 0/1, Zone 21 -40 °C \leq Ta \leq 75 °C	Ex d IIC T4 Ga/Gb Ex t IIIC T130°C Db Zone $0/1$, Zone 21 -40 °C \leq Ta \leq 75 °C	Ex d IIC T4 Ga/Gb Ex t IIIC T130°C Db Zone 0/1, Zone 21 -40 °C \leq Ta \leq 75 °C	No hazardous area approval
CCC (China)	Ex d e IIC T4 Gb Ex tD A21 IP66/67 T130°C Zone 1, Zone 21 -40 °C \leq Ta \leq 75 °C	Ex d IIC T4 Gb Ex tD A21 IP66/67 T130°C Zone 1, Zone 21 -40 °C \leq Ta \leq 75 °C	Ex d IIC T4 Gb Ex tD A21 IP66/67 T130°C Zone 1, Zone 21 -40 °C ≤ Ta ≤ 75 °C	No hazardous area approval
PESO (India)	Ex db eb IIC T4 Ga/Gb Ex tb IIIC T130°C Ga/Db Zone $0/1$, Zone 21 -40 °C \leq Ta \leq 75 °C	Ex db eb IIC T4 Ga/Gb Ex tb IIIC T130°C Ga/Db Zone 0/1, Zone 21 -40 °C \leq Ta \leq 75 °C	Ex db eb IIC T4 Ga/Gb Ex tb IIIC T130°C Ga/Db Zone $0/1$, Zone 21 -40 °C \leq Ta \leq 75 °C	No hazardous area approval

Fig. 3: Certifications

TECHNICAL DRAWINGS



CONNECTION OPTIONS

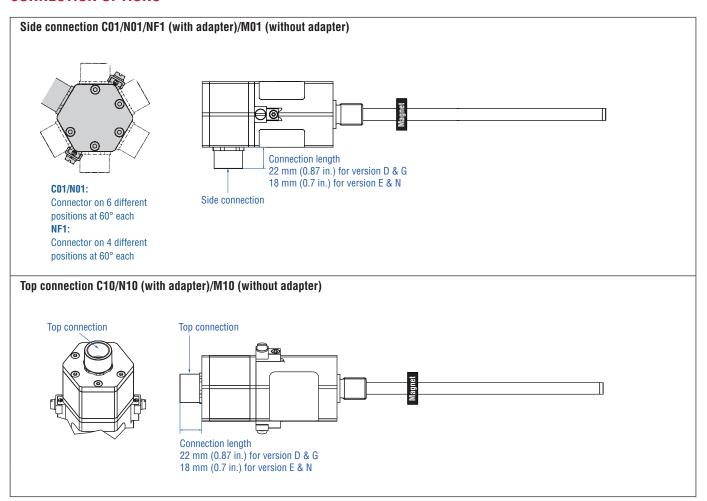


Fig. 5: Temposonics® TH connection options

Threaded flange type	Description	Threaded flange
F	Threaded flange with flat-face Stainless steel 1.4404 (AISI 316L)	3/4"-16 UNF-3A
G	Threaded flange with raised-face Stainless steel 1.4404 (AISI 316L)	3/4"-16 UNF-3A
M	Threaded flange with flat-face Stainless steel 1.4305 (AISI 303)	M18×1.5-6g
N	Threaded flange with raised-face Stainless steel 1.4305 (AISI 303)	M18×1.5-6g
S	Threaded flange with flat-face Stainless steel 1.4305 (AISI 303)	3⁄4"-16 UNF-3A
T	Threaded flange with raised-face Stainless steel 1.4305 (AISI 303)	3⁄4"-16 UNF-3A
W	Threaded flange with flat-face Stainless steel 1.4404 (AISI 316L)	M18×1.5-6g

Table 1: TH rod sensor threaded flange type references

ZONE CLASSIFICATION

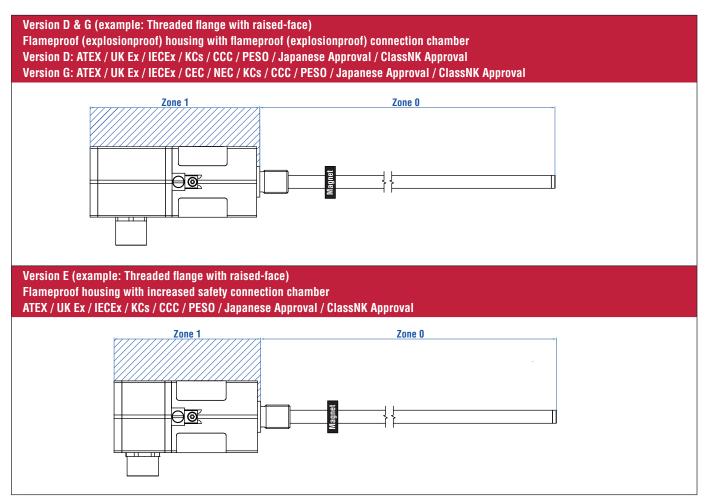


Fig. 6: Temposonics® TH Zone classification

NOTICE

Seal sensor according to ingress protection IP67 between Zone 0 and Zone 1.

CONNECTOR WIRING

Version D & G suitable for connection types: CO1, C10, NO1, N10			
Signal + power su	pply		
Terminal	Pin	Function	
	1	Output 1	
	2	Signal Ground	
	3	Output 2	
	4	Signal Ground	
5	5	+24 VDC (-15/+20 %)	
6	6	DC Ground (0 V)	
	7	Cable shield	

Fig. 7: TH (version D & G) wiring diagram (2.5 mm² conductor)

Version E & N suitable for connection types: CO1, C10, M01, M10, N01, N10			
Signal + power supply			
Terminal	Pin	Function	
	1	Output 1	
	2	Signal Ground	
	3	Output 2	
4 00	4	Signal Ground	
500	5	+24 VDC (-15/+20 %)	
700	6	DC Ground (0 V)	
	7	Cable shield	

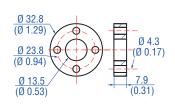
Fig. 8: TH (version E & N) wiring diagram (1.5 mm² conductor)

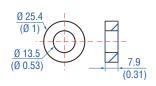
Version E & N suitable for connection type: NF1			
Signal + power supply			
Terminal	Pin	Function	
	1	Output 1	
	2	Signal Ground	
	3	Output 2	
2 00	4	+24 VDC (-15/+20 %)	
	5	DC Ground (0 V)	
	6	Cable shield	

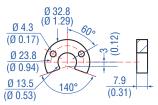
Fig. 9: TH (version E & N) wiring diagram (2.5 mm² conductor)

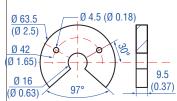
FREQUENTLY ORDERED ACCESSORIES – Additional options available in our Accessories Guide 7 551444

Position magnete









Ring magnet 0D33 Part no. 201 542-2

Material: PA ferrite GF20 Weight: Approx. 14 g Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+105 °C (-40...+221 °F)

Ring magnet 0D25.4 Part no. 400 533

Material: PA ferrite Weight: Approx. 10 g Surface pressure: Max. 40 N/mm² Operating temperature:

-40...+105 °C (-40...+221 °F)

U-magnet 0D33 Part no. 251 416-2

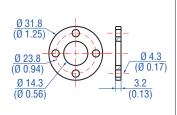
Material: PA ferrite GF20 Weight: Approx. 11 g Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+105 °C (-40...+221 °F)

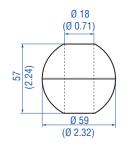
U-magnet 0D63.5 Part no. 201 553

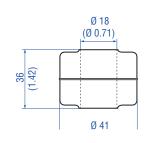
Material: PA 66-GF30, magnets compound-filled Weight: Approx. 26 g Surface pressure: 20 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+75 °C (-40...+167 °F)

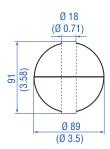
Magnet spacer

Floats 4









Magnet spacer Part no. 400 633

Material: Aluminum Weight: Approx. 5 g Surface pressure: Max. 20 N/mm² Fastening torque for M4 screws: 1 Nm

Float Part no. 251 387-2

Material: Stainless steel (AISI 316L) Weight offset: Yes Pressure: 22.4 bar (325 psi) Magnet offset: No Specific gravity: Max. 0.48 Operating temperature: -40...+125 °C (-40...+257 °F)

Float Part no. 200 938-2

Material: Stainless steel (AISI 316L) Weight offset: Yes Pressure: 8.6 bar (125 psi) Magnet offset: No Specific gravity: Max. 0.74 Operating temperature: -40...+125 °C (-40...+257 °F)

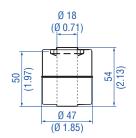
Part no. 251 469-2

Material: Stainless steel (AISI 316L) Weight offset: Yes Pressure: 29.3 bar (425 psi) Magnet offset: No Specific gravity: Max. 0.45 Operating temperature: -40...+125 °C (-40...+257 °F)

Controlling design dimensions are in millimeters and measurements in () are in inches

- 4/ Be sure that the float specific gravity is at least 0.05 less than that of the measured liquid as a safety margin at ambient temperature
 - For interface measurement: A minimum of 0.05 specific gravity differential is required between the upper and lower liquids
 - When the magnet is not shown, the magnet is positioned at the center line of float
- An offset weight is installed in the float to bias or tilt the float installed on the sensor tube. So the float remains in contact with the sensor tube at all times and guarantees permanent potential equalization of the float. The offset is required for installations that must conform to hazardous location standards

Floats 5



Float Part no. 201 606-2

27 .06)

Material: Stainless steel 1.4571 (AISI 316 Ti) Weight offset: Yes Pressure: 4 bar (60 psi) Magnet offset: Yes Specific gravity: 0.93 ± 0.01 Operating temperature: -40...+125 °C (-40...+257 °F)

Standard float that can be expedited

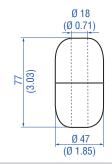
Ø 18

(Ø 0.71)

Ø 47

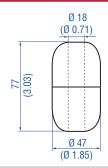
(Ø 1.85)

(1.22)



Float Part no. 251 982-2

Material: Stainless steel (AISI 316L) Weight offset: Yes Pressure: 29.3 bar (425 psi) Magnet offset: No Specific gravity: 0.93 ± 0.01 Operating temperature: -40...+125 °C (-40...+257 °F)



Float Part no. 251 983-2

Material: Stainless steel (AISI 316L)
Weight offset: Yes
Pressure: 29.3 bar (425 psi)
Magnet offset: No
Specific gravity: 1.06 ± 0.01
Operating temperature:
-40...+125 °C (-40...+257 °F)

Float 5

Float

Part no. 201 605-2

Weight offset: Yes

Magnet offset: Yes

Pressure: 4 bar (60 psi)

Specific gravity: Max. 0.6

-40...+125 °C (-40...+257 °F)

Standard float that can be expedited

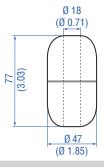
Operating temperature:

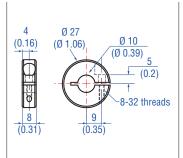
(AISI 316 Ti)

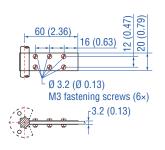
Material: Stainless steel 1.4571

Stop collar

Optional installation hardware







Float Part no. 251 981-2

Material: Stainless steel (AISI 316L) Pressure: 29.3 bar (425 psi) Specific gravity: Max. 0.67 Operating temperature: -40...+125 °C (-40...+257 °F)

Stop collar for Ø 10 mm Part no. 560 777

Provides end of stroke stops for float Material: Stainless steel 1.4301 (AISI 304) Weight: Approx. 30 g Hex key $\frac{7}{64}$ " required

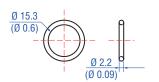
Fixing clip Part no. 561 481

Application: Used to secure sensor rods (Ø 10 mm (Ø 0.39 in.)) when using an U-magnet or block magnet Material: Brass, non-magnetic

Controlling design dimensions are in millimeters and measurements in () are in inches

- 5/ Be sure that the float specific gravity is at least 0.05 less than that of the measured liquid as a safety margin at ambient temperature
 - For interface measurement: A minimum of 0.05 specific gravity differential is required between the upper and lower liquids
 - When the magnet is not shown, the magnet is positioned at the center line of float
- An offset weight is installed in the float to bias or tilt the float installed on the sensor tube. So the float remains in contact with the sensor tube at all times and guarantees permanent potential equalization of the float. The offset is required for installations that must conform to hazardous location standards

O-rings





O-ring for threaded flange M18×1.5-6g Part no. 401 133

Material: Fluoroelastomer Durometer: 75 ± 5 Shore A Operating temperature: -40...+204 °C (-40...+400 °F)

O-ring for threaded flange 3/4"-16 UNF-3A Part no. 560 315

Material: Fluoroelastomer Durometer: 75 ± 5 Shore A Operating temperature: -40...+204 °C (-40...+400 °F)

Programming tools







Hand programmer for analog output Part no. 253 124

Easy teach-in-setups of stroke length and direction on desired zero/span positions. For sensors with 1 magnet.

Programming kit Part no. 253 134-1

Kit includes:

- 1 × interface converter box,
- 1 × power supply
- 1 × cable (60 cm) with M16 female connector (6 pin), straight – D-sub female connector (9 pin), straight
- 1 × cable (60 cm) with 3 × terminal clamp D-sub female connector (9 pin), straight
- 1 × USB cable

For sensors with 1 or 2 magnets.

Software is available at: www.temposonics.com

Cabinet programmer for analog output Part no. 253 408

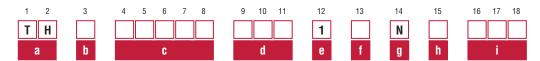
Features snap-in mounting on standard DIN rail (35 mm). This programmer can be permanently mounted in a control cabinet and includes a program/run switch. For sensors with 1 magnet.

Controlling design dimensions are in millimeters and measurements in () are in inches

Temposonics® TH Analog

Data Sheet

ORDER CODE



a	Sensor model			
T	H Rod			

b Design

Enclosure Type 4:

TH rod sensor with housing material stainless steel 1.4305 (AISI 303) and rod material stainless steel 1.4306 (AISI 304L)

- M Threaded flange with flat-face (M18×1.5-6g)
- N Threaded flange with raised-face (M18×1.5-6g)
- S Threaded flange with flat-face (¾"-16 UNF-3A)
- T Threaded flange with raised-face (¾"-16 UNF-3A)

Enclosure Type 4X:

TH rod sensor with housing material stainless steel 1.4404 (AISI 316L) and rod material stainless steel 1.4404 (AISI 316L)

- F Threaded flange with flat-face (34"-16 UNF-3A)
- G Threaded flange with raised-face (¾"-16 UNF-3A)
- W Threaded flange with flat-face (M18×1.5-6g)

c Stroke length

X	X	Х	Х	M	0025.	7620 mm
---	---	---	---	---	-------	---------

Standard stroke length (mm)	Ordering steps
25 500 mm	5 mm
500 750 mm	10 mm
7501000 mm	25 mm
10002500 mm	50 mm
25005000 mm	100 mm
50007620 mm	250 mm
X X X X U 001.0300	ı.0 in.

	Standard stroke length (in.)	Ordering steps	
1 20 in.		0.2 in.	
20 30 in.		0.4 in.	
	30 40 in.	1.0 in.	
	40100 in.	2.0 in.	
	100200 in.	4.0 in.	
	200300 in.	10.0 in.	
	Non Standard stroke lengths ar	e available;	

must be encoded in 5 mm/0.1 in. increments.

d	Co	Connection type					
C	0	1	Side connection with thread ½"-14 NPT (All versions)				
C	1	0	Top connection with thread ½"-14 NPT (All versions)				
M	0	1	Side connection with thread M16×1.5-6H (Version E & N)				
M	1	0	Top connection with thread M16×1.5-6H (Version E & N)				
N	0	1	Side connection with thread M20×1.5-6H (All versions)				
N	1	N	Top connection with thread M20×1.5-6H				

Side connection with thread M20×1.5-6H

e Operating voltage

(All versions)

(Version E & N)

1 +24 VDC (-15/+20 %)

f	Version (see "Certifications" on page 4 for further information)
D	Ex db and Ex tb (A/F 55)
Ε	Ex db eb and Ex tb (A/F 55)
G	Ex db and Ex tb (A/F 60)
	US & CA approval: Explosionproof (XP)
	(Note: Group A is not available for Canada)

Not approved

g See next page

g	Functional safety type							
N	Not	Not approved						
h	Additional option type							
K	ClassNK approval							
	(Notice: Available with the following configurations							
	Stroke length: 25500 mm (standard)							
	f Version: D, E, G)							
N	None							
i	Output							
1 output with 1 position magnet								
Output 1 (position magnet 1)								
Α	0	1	420 mA					
Α	1	1	204 mA					

2 outputs with 1 position magnet

 A
 2
 1
 0...20 mA

 A
 3
 1
 20...0 mA

Output 1 (position magnet 1) + output 2 (position magnet 1)

A 0 3 4...20 mA 20...4 mA

2 outputs with 2 position magnets
Output 1 (position magnet 1) + output 2 (position magnet

Output I (position maynet I) + output 2 (position maynet 2)						
			420 mA	420 mA		
Α	1	2	204 mA	204 mA		
Α	2	2	020 mA	020 mA		
Α	3	2	200 mA	200 mA		

NOTICE

- Specify magnet numbers for your sensing application and order separately.
- The number of magnets is limited by the stroke length.
- The minimum allowed distance between magnets (i.e. front face of one to the front face of the next one) is 75 mm (3 in.).
- Use magnets of the same type for multi-position measurement.

DELIVERY



Accessories have to be ordered separately

Manuals, Software & 3D Models available at: www.temposonics.com



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