## Flow Control Valve / Pinch Valve / 2-Port/2-Way Valve

The flow control valve functions as a pinch valve in a new design of housing with full flow cross-section. Since the straight valve passage has neither constrictions nor back-points, there is no danger of clogging or blockage. Frictional loss is at a minimum. Description

Media compressed air, gases, liquids or other paste-like or powdery media Solids are enclosed by the flexible sleeve at shut-off.

Sleeve Highly flexible with double woven reinforcement in eight different grades. Sleeve simple to change.

Pressures

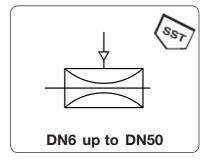
Operating pressure: max. 4.0 bar Differential pressure: max. 2.5 bar Closing pressure: P1 + 2.5 bar to DN32, P1 + 2 bar from DN40 on If vacuum is greater than -100 mbar, vacuum compensation should be provided on the control side. Vacuum

In the flow range of 0 to 70% the linearity of pilot pressure to flow is about 10% accurate. Accuracy

any, at horizontal mounting pilot port preferably at the top Mounting position

Temperature range 0 °C to max. 100 °C / 32 °F to max. 212 °F, subject to sleeve material

Material Body: stainless steel 316L, material no. 1.4435 Sleeve: depending on selected version

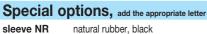


Dimensions		Nominal	Chamber	Control	Operating	Connection	Order	
Α	Ø	size	capacity	port	pressure	thread	number	
mm	mm	DN	I	M5/G	max. bar	G		
Flow control valve			operating pressure max. 4 bar, pilot pressure max. 2.5 bar above operating pressure				QE	

70 26 6 0.01 M5 4 G¼ QE06-02N 80 38 10 0.03 M5 4 G¾ QE10-03N 95 44 15 0.04 G⅓ 4 G⅓ QE15-04N	
	R
05 44 15 0.04 G16 4 G16 <b>0E15.04N</b>	R
90 44 10 0.04 G/8 4 G/2 QE19-04N	R
110 55 20 0.05 G\% 4 G\% <b>QE20-06N</b>	R
125 60 25 0.07 G\% 4 G1 <b>QE25-08N</b>	R
140 73 32 0.10 G\% 4 G1\¼ <b>QE32-10N</b>	R
150 83 40 0.13 G\% 4 G1\% <b>QE40-12N</b>	R
185 99 50 0.28 G½ 4 G2 <b>QE50-16N</b>	R



QE10



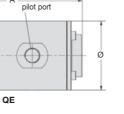
sleeve NR	natural rubber, black		80°C/176 °F	QE <b>NR</b>
sleeve NRL	rubber, suitable for food, black		70°C/158 °F	QE <b>NL</b>
sleeve NRLH	rubber, suitable for food, light		70°C/158 °F	QE <b>NH</b>
sleeve NBR	nitrile rubber/Buna-N, suitable for food		80°C/176 °F	QE <b>NB</b>
sleeve EPDM	ethylene-propylene rubber, suitable for food,	black	100°C/212 °F	QE <b>EP</b>
sleeve FKM	fluorine rubber, black	not QE06	100°C/212 °F	QE <b>FK</b>
sleeve CR	chloroprene rubber/neoprene, black	not QE06	80°C/176 °F	QE <b>CR</b>
sleeve CSM	natural rubber, chlorosulphonylpolyethylene	not QE06	80°C/176 °F	QE <b>CS</b>

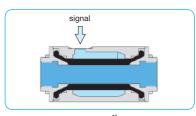


QE25

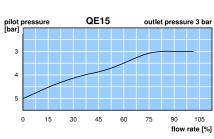


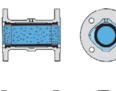
QE40



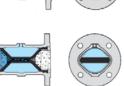


cross section









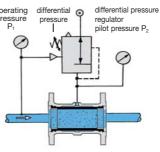
closing process







control



constant cross section at changing operating pressure





For further pinch valves made of POM or aluminium see chapter for special devices