

## Product Information

# SET

Design Gerd Rausch



**SET | Model 1230-1231 without armrests | Model 1232-1233 with armrests**

SET is an elegant and discreet multipurpose chair suitable for many surroundings. Five versions of steel tube frames, three types of seat shells and a variety of materials, additional equipment and colours allow to define accents. A refreshing design for bistros, auditoria and meeting rooms give your location a personal touch.

## Areas of use

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**COMMUNITY CENTRES + INDOOR ARENAS | HEALTHCARE SERVICES | SEMINARS | MEETINGS | CAFETERIAS | CHURCHES | MULTIFUNCTIONAL USE |**

With its clear geometric outlines and high levels of comfort and convenience, the SET is the perfect chair to complement sophisticated interior spaces.

## Frame

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4-legged frame, optionally with 20 x 2 mm steel tube arm rests featuring transversal link connectors. Frames with drilled holes to accommodate the plywood seat. Welded frame. Armrests made from a black soft-grip sleeve.

## Frame surfaces

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Standard version of the frame: chrome-plated, optionally powder-coated according to the BRUNE® collection.

## Seat shell

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Ergonomically shaped, one-piece seat shell made from beech plywood, 10 mm thick, attached with several layers of glue. Shell A: tapering off straight in a downward direction. Shell B: slightly tapering off straight in an upward direction. Plywood shell fastened to lower frame with flat-head screws and M5 sleeve nuts. Shell on adjusted plastic spacers. Partial seat upholstery fastened with screws.

## Wooden surfaces

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Wooden elements made from beech wood, with natural varnish (low-solvent water varnish) in the standard version. Optionally stained according to the BRUNE® collection.

## Upholstery

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Seats or seats and back supports are optionally available with partial upholstery or a fully upholstered seat shell, fabric cover according to the BRUNE® collection, fabric categories 3, 4, 6, 7 or 8.

Seat cushion foam: SG/CH 35/50 approx. 25 mm thick

Back cushion foam: SG/CH 35/50 approx. 10 mm thick

SG = specific gravity, weight per m<sup>3</sup>. CH = compression hardness (e.g.: 50  $\triangleq$  approx. 50 g/cm<sup>2</sup> at a compression level of 40 %)

## Gliders

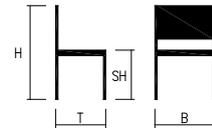
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- Standard version: plastic gliders (for stone floors | tiled floors)  
Optionally: gliders with plastic inserts (for stone floors | tiled floors)  
gliders with felt inserts (for stone floors | parquet | wooden floor boards | linoleum floors)

## Dimensions | 1230 without armrests

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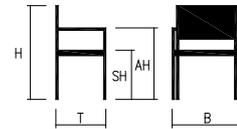
- Spatial dimensions: B 52 cm  
T 54 cm  
H 92 cm  
SH 45 cm
- Weight: 6,0 kg  
6,8 kg (seat padding)  
7,3 kg (seat and back padding)  
7,0 kg (fully upholstered)



## Dimensions | 1232 with armrests

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- Spatial dimensions: B 55 cm  
T 54 cm  
AH 68 cm  
H 92 cm  
SH 45 cm
- Weight: 7,0 kg  
7,8 kg (seat padding)  
8,3 kg (seat and back padding)  
8,0 kg (fully upholstered)



## Stackability

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- Stacking type: vertical stapling, 10 chairs
- Required floor space: L 70 cm  
B 55 cm (without armrests)  
B 60 cm (with armrests)  
H 195 cm



## Row linking

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- Row linking system: "Button-and-hook" system  
for chair-chair | chair-armchair
- Optionally: Hook-and-eye-system integrated into the link connector

## Accessories

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Chair trolley: Model 1996 for the transport of stacked chairs  
Foldable writing desk: Model 1230-018 on request

## Certificates

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TÜV Certificate



Quality management in  
accordance with  
DIN EN ISO 9001



Environmental management  
system in accordance with  
DIN EN ISO 14001